

# CALYCO PRODUCTS PRIVATE LIMITED

Nagpur, Maharashtra, India

Contact: support@calycopaints.com | +91 8826733064

## Calyco Weather Primer (Exterior) - Technical Data Sheet

Performance, Application, and Compliance Data

### Product Overview

Exterior primer for masonry, cement plaster, and concrete.

### Key Properties

**Finish / Sheen:** Smooth / Low Sheen

**Coverage (per coat):** 150-180 sq.ft./L per coat

**Solids:** 40-45% by volume

**Viscosity:** 55-65 KU @ 25°C

**Specific Gravity:** 1.34 ± 0.02 g/cc

**VOC Content:** < 35 g/L

**pH:** 8.5 - 9.0

**Drying Time:** Surface dry: ~30 minutes

**Recoat Window:** Recoat: 4 hours

**Dilution:** Up to 10% with clean water for porous substrates.

### Application Guidance

- Surface must be clean, dry, and free from dust, grease, or loose material.
- Apply by brush, roller, or spray. Maintain uniform film build without overspreading.
- Ideal first coat before emulsion or topcoat. Ensure porosity is sealed evenly.

### System Recommendations

- Follow with compatible Calyco interior/exterior emulsions based on project location.
- Apply minimum two coats of the emulsion with recommended recoat intervals.
- Avoid application below 10°C or above 40°C, or when humidity exceeds 85%.

### Compliance & Safety

- Meets VOC requirements for architectural water-based coatings.
- No added heavy metals. Water-based, low-odour formulation.
- Refer to corresponding Safety Data Sheet (SDS) for detailed handling guidance.