

# CALYCO PRODUCTS PRIVATE LIMITED

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## Calyco Acrylic Wall Putty - Technical Data Sheet

Performance, Application, and Compliance Data

### Product Overview

Surface levelling paste for interior and exterior walls.

### Key Properties

**Finish / Sheen:** Smooth

**Coverage (per coat):** 28-35 sq.ft./kg per coat (dependant on undulation)

**Solids:** 50-60% by weight

**Viscosity:** Smooth paste, ready-to-use

**Specific Gravity:**  $1.65 \pm 0.05$  g/cc

**VOC Content:** Low VOC

**pH:** 8.0 - 8.8

**Drying Time:** Surface dry: ~30 minutes

**Recoat Window:** Recoat: 4 hours

**Dilution:** Do not dilute. Ready-to-use paste.

### Application Guidance

- Surface must be clean, dry, and free from dust, grease, or loose material.
- Apply with putty knife/trowel in thin, even layers. Allow full dry before sanding lightly.
- Use appropriate Calyco primer/substrate preparation before topcoating.

### System Recommendations

- Prime with Calyco Water Primer (Interior) or Calyco Weather Primer (Exterior) as applicable.
- Finish with Calyco primers and emulsions after sanding to a smooth, dust-free surface.
- Avoid application below 10°C or above 40°C, or when humidity exceeds 85%.

### Compliance & Safety

- Meets VOC requirements for architectural water-based coatings.
- No added heavy metals. Water-based, low-odour formulation.
- Refer to corresponding Safety Data Sheet (SDS) for detailed handling guidance.