

# Assignment 06

Due Thursday, June 27

DO

Machine a surface into a 23.75" x 15.75" x 3" piece of white EPS foam. You can derive the surface from a grasshopper definition or a DEM terrain model.

MATERIALS

23.75" x 15.75" x 3" piece of white EPS foam

TOOLS

0.5" diameter ball end mill, greater than 3in cutting length

TOOLPATH

Use a parallel finishing pass w/o roughing

CONSIDERATIONS

- Fixture the foam on the machine with double stick tape on a scrap piece of MDF.
- Do not cut deeper than 2.5"
- Foam is already cut for you. It's in our project storage area.
- You can find examples in the CLASS06 folder in the repository
- Use the Flashcut-Precix-Inch-V3 post processor in the repository

DELIVERABLES

Rhino model, code, physical object, photo documentation.

Questions or comments? Email <[bbalogh@iit.edu](mailto:bbalogh@iit.edu)>