Oshop-Demo_v2 / PLC_1 [CPU 1512SP-1 PN] / Programmbausteine

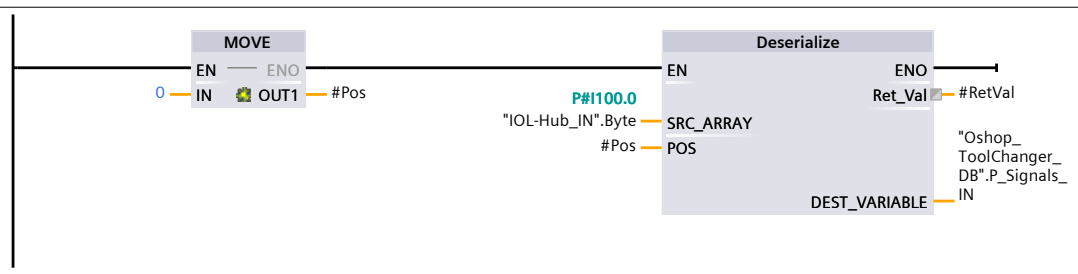
Main [OB1]

Main Eigenschaften							
Allgemein							
Name	Main	**Nummer**	1	**Typ**	OB	**Sprache**	KOP
Nummerierung	Automatisch						
Information							
Titel	"Main Program Sweep (Cycle)"	**Autor**		**Kommentar**		**Familie**	
Version	0.1	**Anwenderdefinierte ID**					

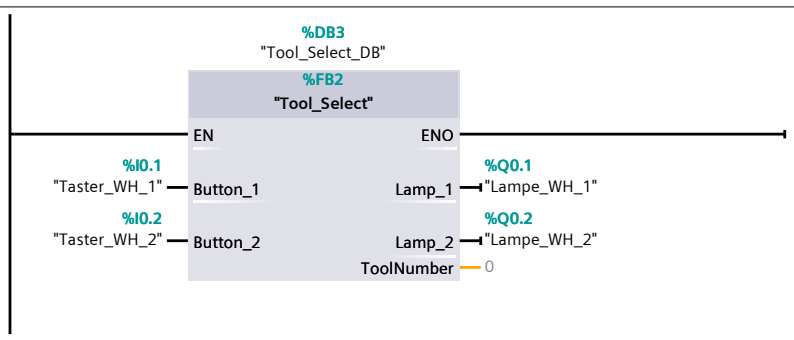
Main

Name	Datentyp	Defaultwert	Kommentar
▼ Input			
Initial_Call	Bool		Initial call of this OB
Remanence	Bool		=True, if remanent data are available
▼ Temp			
Pos	DInt		
RetVal	DInt		
tmpByte	Byte		
Constant			

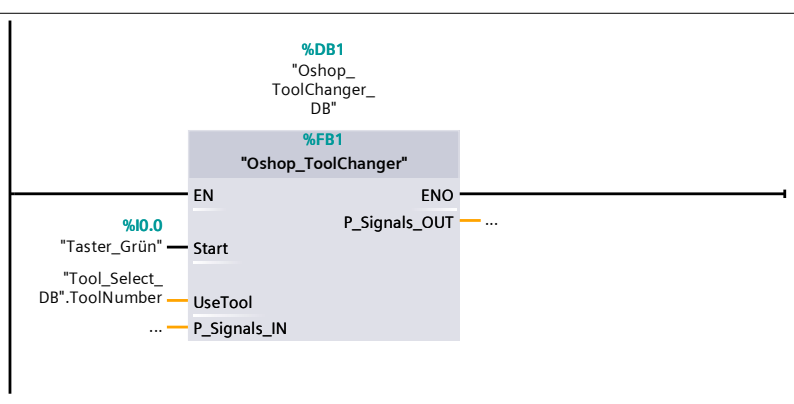
Netzwerk 1:



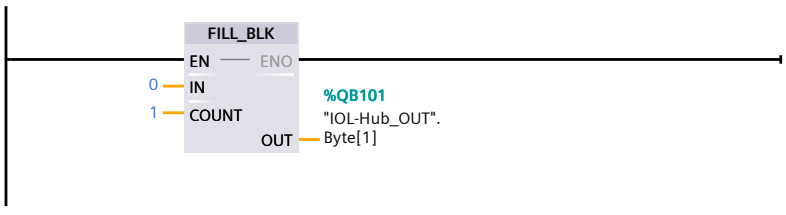
Netzwerk 2:



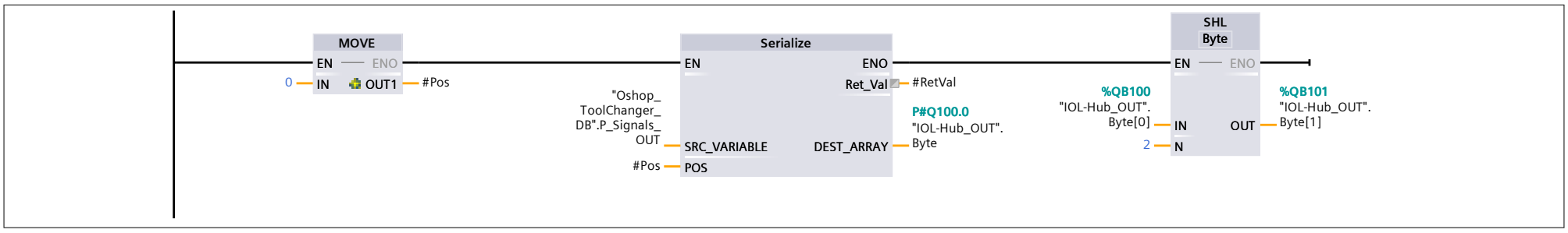
Netzwerk 3:



Netzwerk 4:



Netzwerk 5:


MOVE
EN
ENO
0
IN
OUT1
#Pos
Serialize
EN
ENO
Ret_Val
#RetVal
"Oshop_
ToolChanger_
DB".P_Signals_
OUT
SRC_VARIABLE
DEST_ARRAY
P#Q100.0
"IOL-Hub_OUT".
Byte
#Pos
POS
SHL
Byte
EN
ENO
%QB100
"IOL-Hub_OUT".
Byte[0]
IN
OUT
%QB101
"IOL-Hub_OUT".
Byte[1]
2
N