

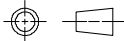
| | | |
|-------|--|-----|
| 81 | CHANGE-E_ASSBL | 1 |
| 80 | STRUCTURE-ASSBL_STS | 1 |
| 79 | 191474(IPM-PN-05-20 X20-AL)-600 | 1 |
| 78 | 191477(IPM-PN-05-20 X40-AL)-140 | 1 |
| 77 | 191474(IPM-PN-05-20 X20-AL)-140 | 2 |
| 76 | 191474(IPM-PN-05-20 X20-AL)-500 | 2 |
| 75 | 191477(IPM-PN-05-20 X40-AL)-600 | 1 |
| 74 | 191474(IPM-PN-05-20 X20-AL)-230 | 3 |
| 73 | 191549 (IPM-VP-05-AV-ST) | 32 |
| 72 | 191474(IPM-PN-05-20 X20-AL)-250 | 2 |
| 71 | 532413 (IPM-VW-05-20X20X2 0-GDZN)-STOSSVER BINDUNG | 4 |
| 70 | C-BEAM LINEAR ACTUATOR 250MM_STP | 1 |
| PC NO | PART NAME | QTY |

| | | |
|-------|-------------------------------------|-----|
| 69 | C-BEAM LINEAR ACTUATOR_SLEDGE | 1 |
| 68 | LINEAR_GUIDE | 1 |
| 67 | GUIDING-PISTON-PLATE_LGS | 1 |
| 66 | LINEAR-GUIDE-PISTON-ASSBL | 1 |
| 65 | PISTON-LINEAR-GUIDE | 1 |
| 64 | LINEAR-GUIDE-PISTON_ROD | 1 |
| 63 | TCS_ASSBL | 1 |
| 62 | BASEPLATE_TCS | 1 |
| 61 | HEAD-SHAFT_TCS | 1 |
| 60 | PISTON-MOUNT-A_TCS | 1 |
| 59 | SOCKET-HEAD-CAP-SCREW_ISO_4762_M4X6 | 4 |
| 58 | LOCK-BOLT-TCS | 1 |
| 57 | PISTON-HEAD_TCS | 1 |
| 56 | PISTON-MOUNT-B_TCS | 1 |
| 55 | PISTON_TCS | 1 |
| 54 | PISTON-BODY_TCS | 1 |
| 53 | PISTON-ROD_TCS | 1 |
| 52 | SOCKET-HEAD-CAP-SCREW_DIN-4762M3X36 | 2 |
| 51 | THREAD-INSERT_M4 | 1 |
| 50 | THREAD-INSERT_M5 | 1 |
| 49 | SHAFT-PISTON-MOUNT_TCS | 1 |
| PC NO | PART NAME | QTY |

| | | |
|-------|---|-----|
| 48 | CIRCLIP-FOR-SHAFTS_DIN-471-6X0P7 | 2 |
| 47 | THREAD-INSERT_M3 | 4 |
| 46 | HEAD-BASE_TCS | 1 |
| 45 | HEAD-PLATE_TCS | 1 |
| 44 | LOCKPLATE_TCS | 1 |
| 43 | CONICAL-MAGNET_TCS | 3 |
| 42 | RADIAL-BALL-BEARING_DIN625-608 | 1 |
| 41 | MAGNET-COUNTER-SUNK_TCS | 6 |
| 40 | SIGNAL-CONNECTOR-B_TCS | 1 |
| 39 | HEX-SOCKET-COUNTERSUNK-FLAT-HEAD_DIN-7991-M2.5X06 | 2 |
| 38 | SOCKET-COUNTERSUNK-HEAD-SCREW_DIN-7991-M3X30 | 2 |
| 37 | SOCKET-BUTTON-HEAD-SCREW_ISO-7380-M3X10 | 2 |
| 36 | TOOL-STORAGE-SYSTEM_TSS | 1 |
| 35 | STORAGE-BODY-B_TSS | 1 |
| 34 | 14382023-140654_G EN_23811 | 1 |
| 33 | 14382023-140654_G EN_23811_536203 ADN-25-P--(Z) | 1 |
| 32 | 14382023-140654_G EN_23811_536203 ADN-25-P-A_(KS) | 1 |
| PC NO | PART NAME | QTY |

| | | |
|-------|---|-----|
| 31 | 14382023-140654_G EN_23811_153306 QSM-M5-6 | 2 |
| 30 | STORAGE-BODY-A_TSS | 1 |
| 29 | SPACER_TSS | 1 |
| 28 | 30532023-161022_G EN_17673 | 1 |
| 27 | 30532023-161022_G EN_17673_1845711 DRVS-12-180-P_GEH AEUSE | 1 |
| 26 | 30532023-161022_G EN_17673_1845711 DRVS-12-180-P-(90) WELLE | 1 |
| 25 | 30532023-161022_G EN_17673_193137 GRLA-M5-QS-3-D | 2 |
| 24 | 30532023-161022_G EN_17673_2790686 SRBS-Q12-12 | 1 |
| 23 | 30532023-161022_G EN_17673_2536521 SRBS-Q12-12 | 1 |
| 22 | 30532023-161022_G EN_17673_3400127 SRBS-Q12-12-M8 | 1 |
| 21 | 30532023-161022_G EN_17673_4262971 DARF-Q12-12-(P) | 1 |
| 20 | SOCKET-BUTTON-HEAD-SCREW_ISO-7380-M3X6 | 7 |
| 19 | MOUNTING_TSS | 1 |
| 18 | SENSOR-FLANGE_TSS | 1 |
| PC NO | PART NAME | QTY |

| | | |
|-------|---|-----|
| 17 | SOCKET-HEAD-CAP-SCREW_DIN-4762-M4X20 | 7 |
| 16 | INDUCTIVE-SENSOR-M8_TSS | 2 |
| 15 | HEX-THIN-NUT-GRADEN_ISO-4036-M8 | 4 |
| 14 | IND-SENSOR-TOOLS_TSS | 1 |
| 13 | HEX-NUT-STYLE-1_ISO-4032-M3 | 3 |
| 12 | SOCKET-HEAD-CAP-SCREW_DIN-4762-M3X12 | 1 |
| 11 | PLAIN-WASHER-TYPE-AB_DIN-6903-M4 | 1 |
| 10 | SOCKET-COUNTERSUNK-HEAD-SCREW_DIN-7991-M3X8 | 8 |
| 9 | 30532023-161022_G EN_17673_DIN-913-M4X6 | 2 |
| 8 | TOOL_A_COMPL | 1 |
| 7 | PAYLOAD_ADAPTER_B | 1 |
| 6 | SENSOR_SPACER | 1 |
| 5 | TOOL_TEMPLATE_STP | 1 |
| 4 | PLATE_TOOL_BOARD_IMPR | 1 |
| 3 | POSITIONING_ADAPTER_A | 1 |
| 2 | POSITIONING_ADAPTER_B | 1 |
| 1 | POSITIONING_ADAPTER_C | 2 |
| PC NO | PART NAME | QTY |



ALL DIMENSIONS IN MM

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|----------------|--|--|---|---------------------|--------------|
| SIEMENS | | | THIS DRAWING HAS BEEN PRODUCED USING AN EXAMPLE TEMPLATE PROVIDED BY SIEMENS PLM SOFTWARE | | |
| FIRST ISSUED | | | TITLE | | |
| DRAWN BY | | | | | |
| CHECKED BY | | | | | |
| APPROVED BY | | | | | |
| | | | SIZE ORG NO: | | SHEET REV |
| | | | A1 | Change-E_assbl_dwg1 | A |
| | | | SCALE 1:2 | | SHEET 1 OF 1 |