Totally Integ	grated						
Automation	Portal						
Ochon D	emo_v2 / PLC_1 [(	CDII 1513CD	0.1 DN1 / Program	mmhaustoii	20		
บรกเอр-บ Main [OB1		CPU 13123F	- i Pinj / Progra	iiiiibausteii	ne		
Main Eigensch Allgemein							
Name Nummerierun	Main g Automatisch	Nummer	1	Тур	ОВ	Sprache	КОР
Information Titel	"Main Program Sweep (Cy-	Autor		Kommentar		Familie	
/ersion	cle)" 0.1	Anwenderdefi- nierte ID					
Main							
Name		Datentyp	Defaultwert		Kommentar		
▼ Input Initial_Ca	sII	Bool			Initial call of th	is OR	
Remaner		Bool				nent data are available	
▼ Temp					,		
Pos		DInt					
RetVal		DInt					
tmpByte		Byte					
Constant							
Netzwerk 1:							
		BAC .	OVE		Deserialize		
	<u> </u> -	EN	- ENO -	EN	ENO		
		0 — IN 🐇	<b>! OUT1</b> ── #Pos "IC	P#I100.0 DL-Hub_IN".Byte — SRC_ARR.	Ret_Val AY	<mark>r #</mark> RetVal	
				#Pos — POS		"Oshop_ ToolChanger_ DB".P_Signals_	
					DEST_VARIABLE	DB".P_Signals_ IN	
	<u> </u>						
Netzwerk 2:							
			%DB3	0.01			
			"Tool_Select_ <b>%FB2</b>	DR.			
	"Tool_Select"  EN ENO						
%Q0.1							
"Taster_WH_1" — Button_1 Lamp_1 → "Lampe_WH_1" %Q0.2							
		"Tast	ter_WH_2" — Button_2	Lamp_2 — "Lampe_WH	1_2"		
				ToolNumber — 0			
		<u> </u>					
Netzwerk 3:							
			%DB1				
			"Oshop_	r_			
			ToolChange DB"				
			%FB1 "Oshop_ToolCha	anger"			
			EN	ENO		<b>-</b>	
		"Tas	%I0.0 P_ ster_Grün" — Start	Signals_OUT —			
		"To DB" To	ol_Select_ olNumber — UseTool				
		55.10	— UseTool — P_Signals_IN				
		•					
Netzwerk 4:							
			FILL_BLK				
			EN ENO			<b>⊣</b>	
0 — IN %QB101 1 — COUNT "IOL-Hub_OUT".							
			OUT — Byte	[1]			
		•					
Netzwerk 5:							

Totally Integrated **Automation Portal** SHL Byte MOVE
- EN - ENO -Serialize ENO -"Oshop\_ ToolChanger\_ DB".P\_Signals\_ OUT — SRC\_VARIABLE Ret\_Val 

── #RetVal %QB100
"IOL-Hub\_OUT".

Byte[0] — IN OUT — Byte[1]

2 — N P#Q100.0 "IOL-Hub\_OUT". \_ Byte DEST\_ARRAY