

JellyBOX Heated Bed Upgrade

Hi! You got yourself the 'IMADE3D JB Heated Bed Upgrade', so it is very likely this is NOT our first contact.

You most likely already have a JellyBOX humming on the coffee table in Your living room, or, in the garage, and you're all excited and ready to get the heated bed going.

Let me not take more of your time then, but THANK YOU for your support and for being a part of our ever-growing-and-amazing community.

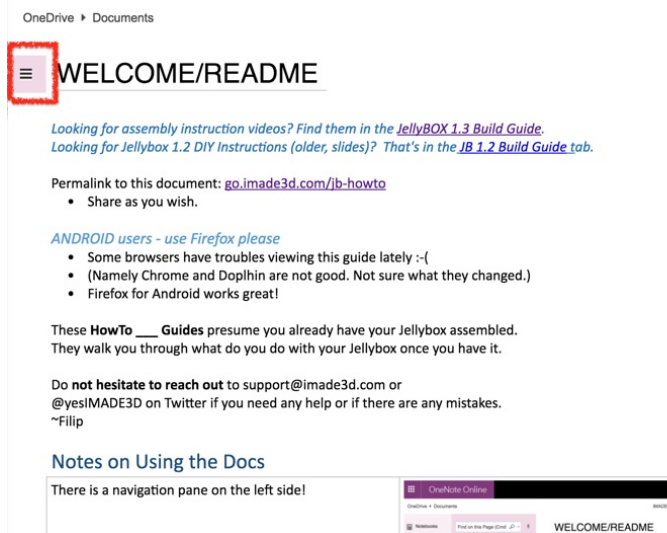
The glory of heated bed awaits you:

Click Here: go.imade3d.com/jb-howto

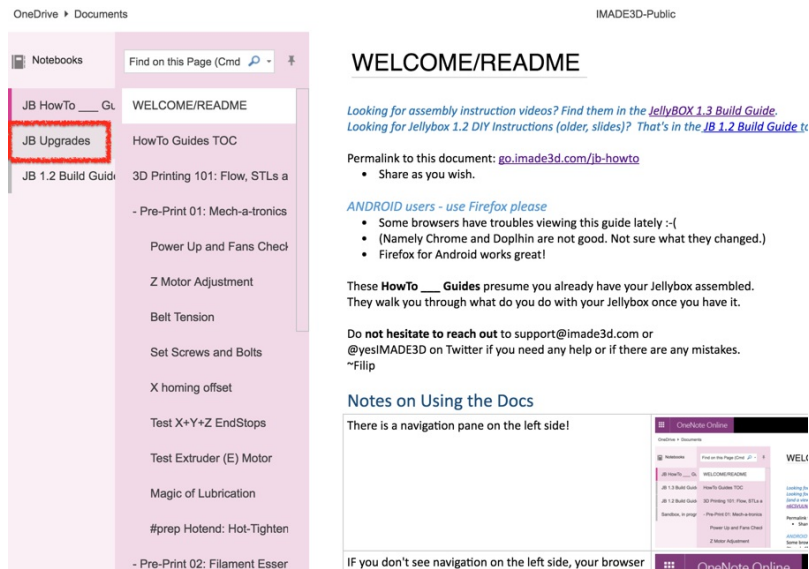
- you will get to the JellyBOX HowTo Guides, and we have there a handy guide to get you through upgrading your machine.

Once you're there:

1. You may need to expand the 'Burger Menu' if your screen is small.



2. Get to the "Upgrades" Tab



OneDrive Documents

IMADE3D-Public

WELCOME/README

Looking for assembly instruction videos? Find them in the [JellyBOX 1.3 Build Guide](#).
Looking for Jellybox 1.2 DIY Instructions (older, slides)? That's in the [JB 1.2 Build Guide](#) to

Permalink to this document: go.imade3d.com/jb-howto

- Share as you wish.

ANDROID users - use Firefox please

- Some browsers have troubles viewing this guide lately :-(
- (Namely Chrome and Dolphin are not good. Not sure what they changed.)
- Firefox for Android works great!

These **HowTo** ___ Guides presume you already have your Jellybox assembled. They walk you through what do you do with your Jellybox once you have it.

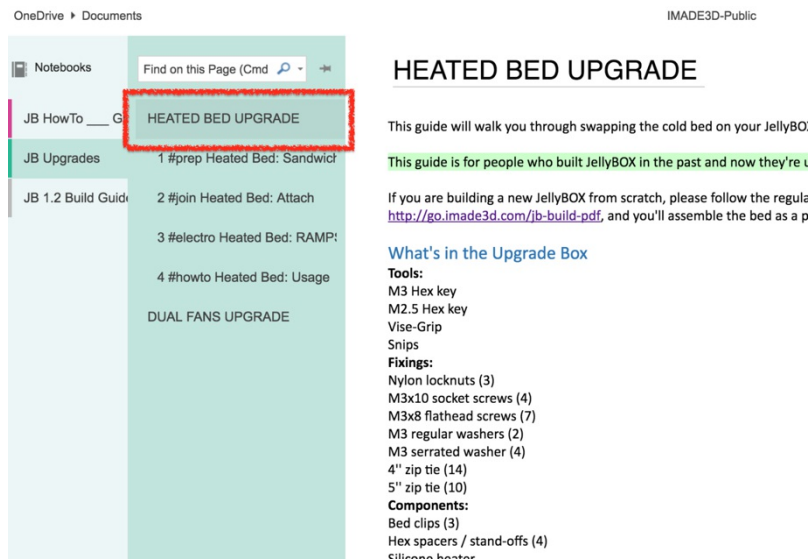
Do **not hesitate** to reach out to support@imade3d.com or @yesIMADE3D on Twitter if you need any help or if there are any mistakes. ~Filip

Notes on Using the Docs

There is a navigation pane on the left side!

If you don't see navigation on the left side, your browser

3. Then to the "Heated Bed Upgrade"



OneDrive Documents

IMADE3D-Public

HEATED BED UPGRADE

This guide will walk you through swapping the cold bed on your JellyBO

This guide is for people who built JellyBOX in the past and now they're l

If you are building a new JellyBOX from scratch, please follow the regula <http://go.imade3d.com/jb-build-pdf>, and you'll assemble the bed as a p

What's in the Upgrade Box

Tools:

- M3 Hex key
- M2.5 Hex key
- Vise-Grip
- Snips

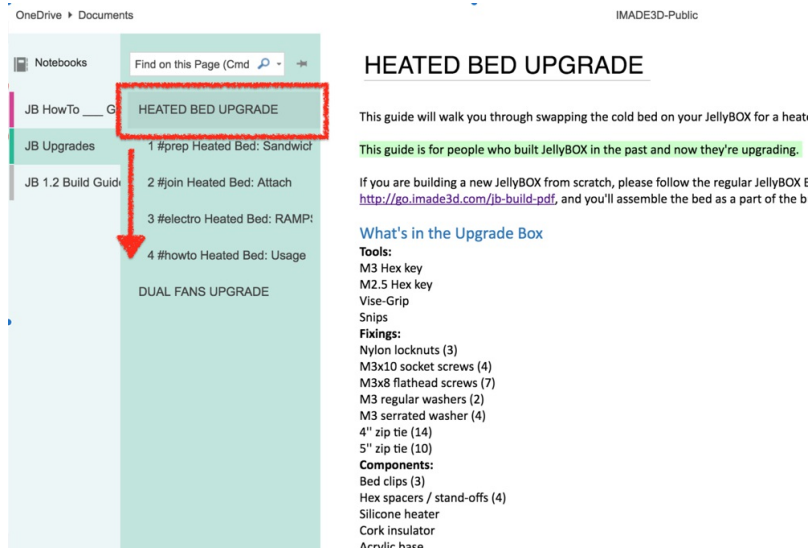
Fixings:

- Nylon locknuts (3)
- M3x10 socket screws (4)
- M3x8 flathead screws (7)
- M3 regular washers (2)
- M3 serrated washer (4)
- 4" zip tie (14)
- 5" zip tie (10)

Components:

- Bed clips (3)
- Hex spacers / stand-offs (4)
- Silicone heater

4. And simply follow the procedure (If you elect to do so. Feel also free not to follow the procedure.)



The screenshot shows a OneDrive document titled "HEATED BED UPGRADE". The document is divided into two main sections: "HEATED BED UPGRADE" and "DUAL FANS UPGRADE". The "HEATED BED UPGRADE" section contains a list of steps: 1 #prep Heated Bed: Sandwich, 2 #join Heated Bed: Attach, 3 #electro Heated Bed: RAMP!, and 4 #howto Heated Bed: Usage. A red box highlights the title "HEATED BED UPGRADE" and a red arrow points to the first step. The "DUAL FANS UPGRADE" section is also visible.

OneDrive Documents

Find on this Page (Cmd + F)

HEATED BED UPGRADE

JB HowTo ____ G

JB Upgrades

JB 1.2 Build Guide

1 #prep Heated Bed: Sandwich

2 #join Heated Bed: Attach

3 #electro Heated Bed: RAMP!

4 #howto Heated Bed: Usage

DUAL FANS UPGRADE

HEATED BED UPGRADE

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Components:

- Bed clips (3)
- Hex spacers / stand-offs (4)
- Silicone heater
- Cork insulator
- Acrylic base

SUPPORT

If you ever encounter any issues during your building or printing, talk to us at <http://imade3d.com/support>, email support@imade3d.com, or tweet at @yesIMADE3D.

Keep calm and print on! ~Filip