

Details Lower Syringe Holder:

Linear Guide

Linear Guide Mount

Linear Guide Glider

Shaft Coupling

Stepper Motor

Stepper Motor
Mount

Shaft Coupling

Piston Adapter

Rubber Piston

Upper
Syringe Holder

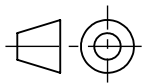
Syringe

Frame

Lower
Syringe
Holder

Knurled
Nut

Nozzle



Permitted deviation:

Surface:

Scale: 1:2.5

Weight:

Material:

Title:

Extruder 3D-PEDT
Exploded assembly drawing

Drawing number:

1

A4

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Konstruktion und Fertigung

Change

Date

Name

SHEET 1 OF 5

1		2		3		4	
A	37	4	ISO 7040-M3-N		hexagon nut with clamping part		
	36	4	Hexagon Nut ISO 4032 - M3 - W - N		hexagon nut (2 of them printer specific)		
	35	9	DIN 912 M3 x 8 --- 8N		hexagon socked head cap screw		
	34	1	DIN 912 M3 x 10 --- 10N		hexagon socked head cap screw (printer specific)		
	33	2	DIN 912 M3 x 12 --- 12N		hexagon socked head cap screw		
	32	2	DIN 912 M3 x 16 --- 16N		hexagon socked head cap screw (printer specific)		
B	31	3	DIN 912 M4 x 25 --- 25N		hexagon socked head cap screw		
	30	1	DIN 912 M4 x 16 --- 16N		hexagon socked head cap screw		
	29	6	DIN 912 M4 x 12 --- 12N		hexagon socked head cap screw		
	28	4	DIN 912 M4 x 8 --- 8N		hexagon socked head cap screw		
	27	1	Lower_Syringe_Holder_Part-3		AM part		
	26	1	Lower_Syringe_Holder_Part-2		AM part		
C	25	1	Lower_Syringe_Holder_Part-1		AM part		
	24	2	DIN EN 24014 - M5 x 40 x 16-N		hexagonal bolt with shank		
	23	2	Parallel Pin ISO 2338 - 4 h6 x 24 - St		cylindrical pin		
	22	1	Upper_Syringe_Holder_Part-3		AM part		
	21	1	Upper_Syringe_Holder_Part-2		AM part		
	20	1	Upper_Syringe_Holder_Part-1		AM part		
D	19	1	Nozzle_4mm		AM part		
	18	1	Rubber_Piston		B. Braun 50 ml Perfusor syringe without cannula, Art. No. 131246		
	17	1	Syringe		B. Braun 50 ml Perfusor syringe without cannula, Art. No. 131246		
	16	2	Knurled_Nut_GN-6303.1-M5-NI		with quick-release function, M5		
	(15)	1	Cable_Mount		AM part, printer specific		
	(14)	1	Spacer_Printer_Linear_x-Axis		AM part, printer specific		
E	13	1	Piston_Adapter		AM part		
	(12)	1	Touch_Sensor_Mount		AM part, printer specific		
	11	1	Linear_Guide_Mount		AM part		
	10	1	Frame_60x60		aluminium angle 60mm x 60mm x 2mm, l = 173 mm, anodised		
	9	1	Stepper_Motor_Mount		AM part		
	8	1	Linear_Guide_Cover		AM part		
	7	1	Linear_Guide		aluminium square profile, 25mm x 25mm x 1.5mm, l = 173mm, anodised		
	6	1	Linear_Guide_Glider		AM part		
	5	1	Shaft_Coupling		rigrid, 10mm x 10mm (outside: d=16 mm, l=23 mm)		
	4	1	Shaft_Coupling		rigrid, 5mm x 10mm (outside: d=16 mm, l=23 mm)		
	3	1	Motor_Cable		ZK-VHR-6-300-4, SCA56, 0.3 m		
	2	1	Lead_Screw_Tr10x2_200		SCREW-ABA_TSCA-200, stainless steel		
	1	Stepper_Motor_Nema_23		LA561S20-A-TSCA - non captive linear actuator, Nema 23			
ITEM		QTY		Name		Description	
				Permitted deviation:		Surface:	
						Scale:	
						Weight:	
						Material:	
				Date		Name	
				drawn			
				checked			
				Norm			
				TU Bergakademie Freiberg		Drawing number:	
				Institut für Maschinenelemente,		2	
				Konstruktion und Fertigung		A4	
Change		Date		Name		SHEET 2 OF 5	

Extruder 3D-PEDT Parts list

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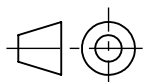
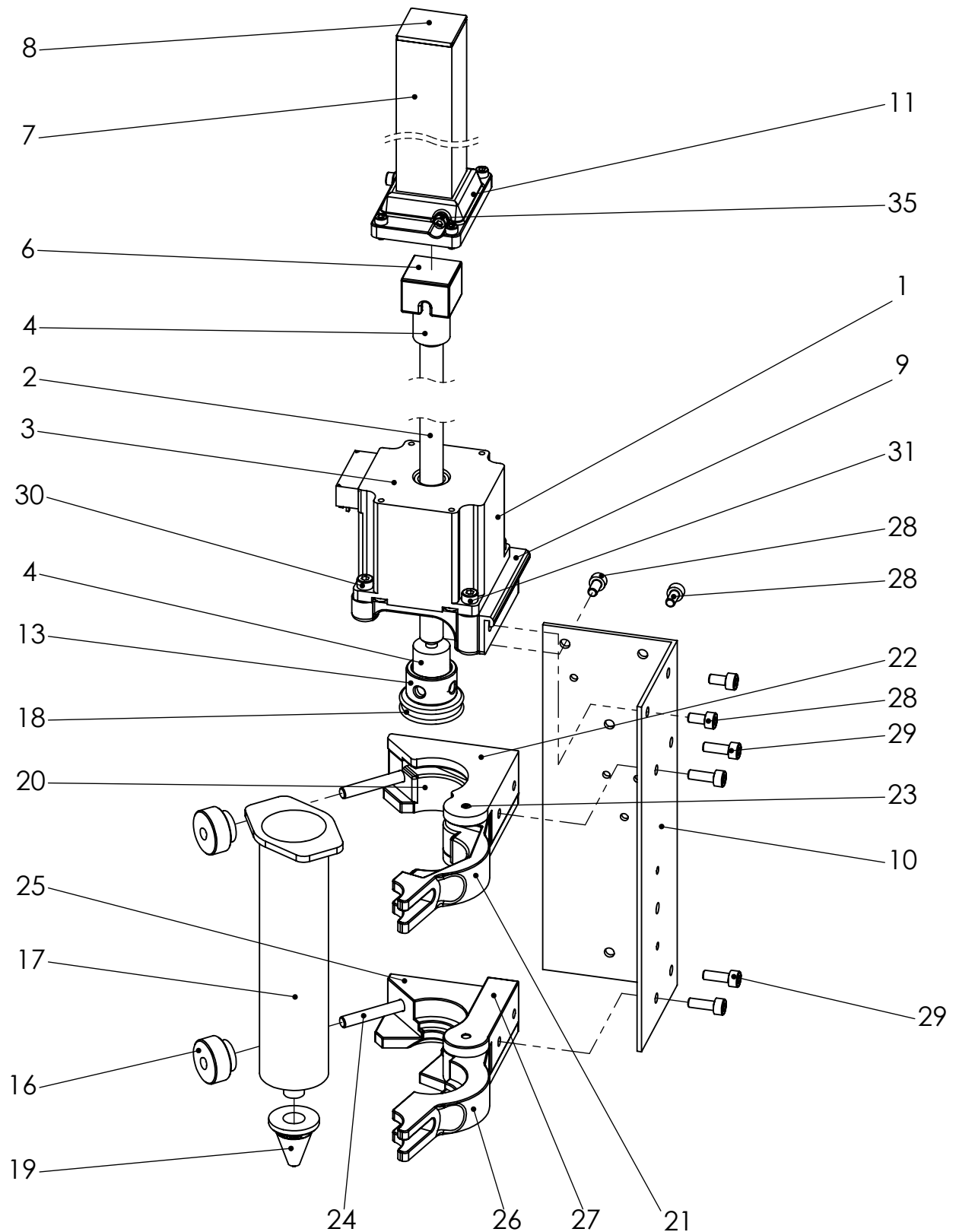
A

B

C

D

E



Permitted deviation:

Surface:

Scale: 1:2

Weight:

Material:

drawn	Date	Name
checked		
Norm		

Title:

Extruder 3D-PEDT Assembly

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1

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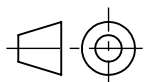
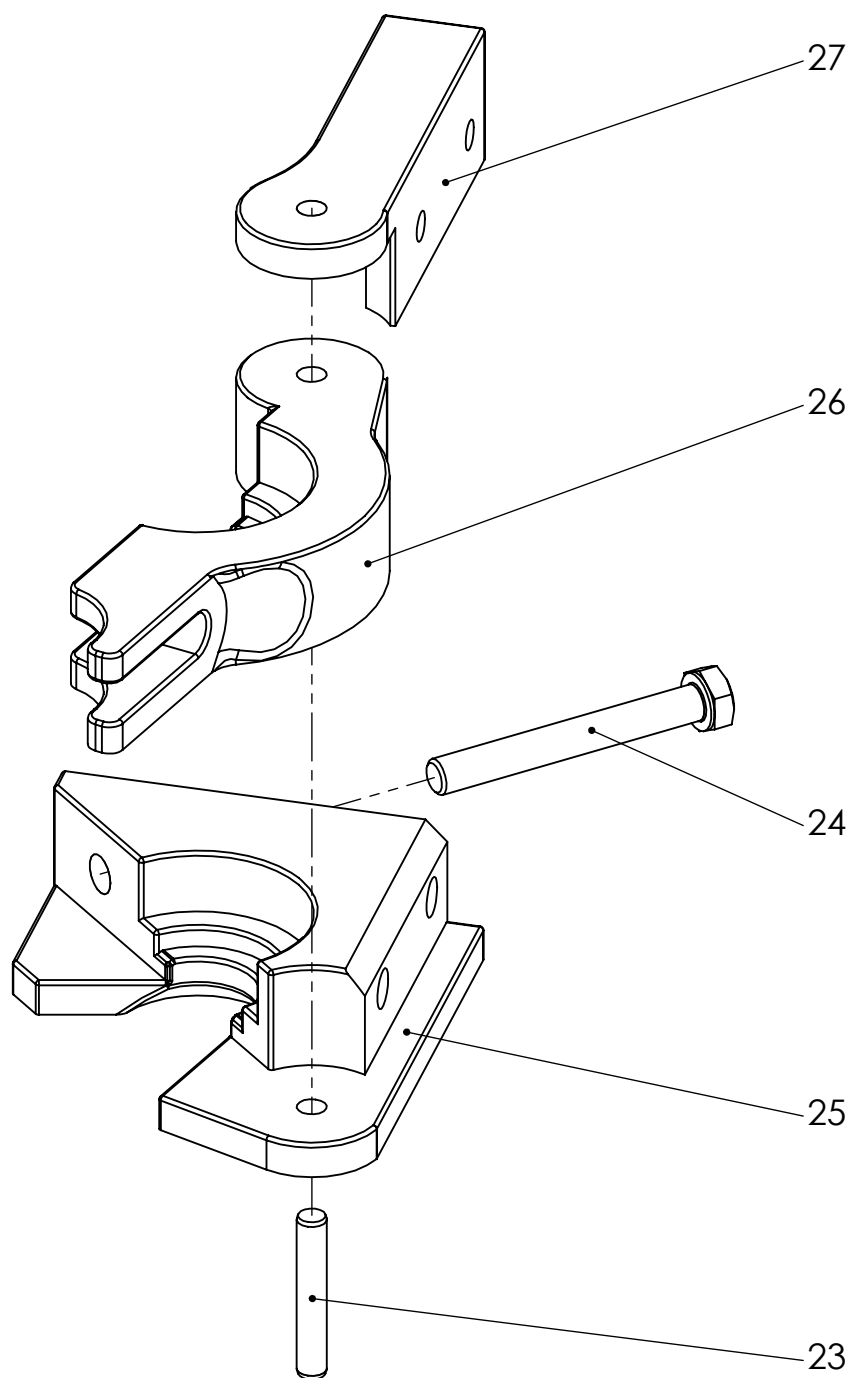
A

B

C

D

E



Permitted deviation:

Surface:

Scale: 1:1

Weight:

Material:

drawn

Date

Name

checked

Norm

Title:

Lower Syringe Holder Assembly

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1

2

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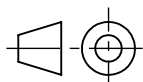
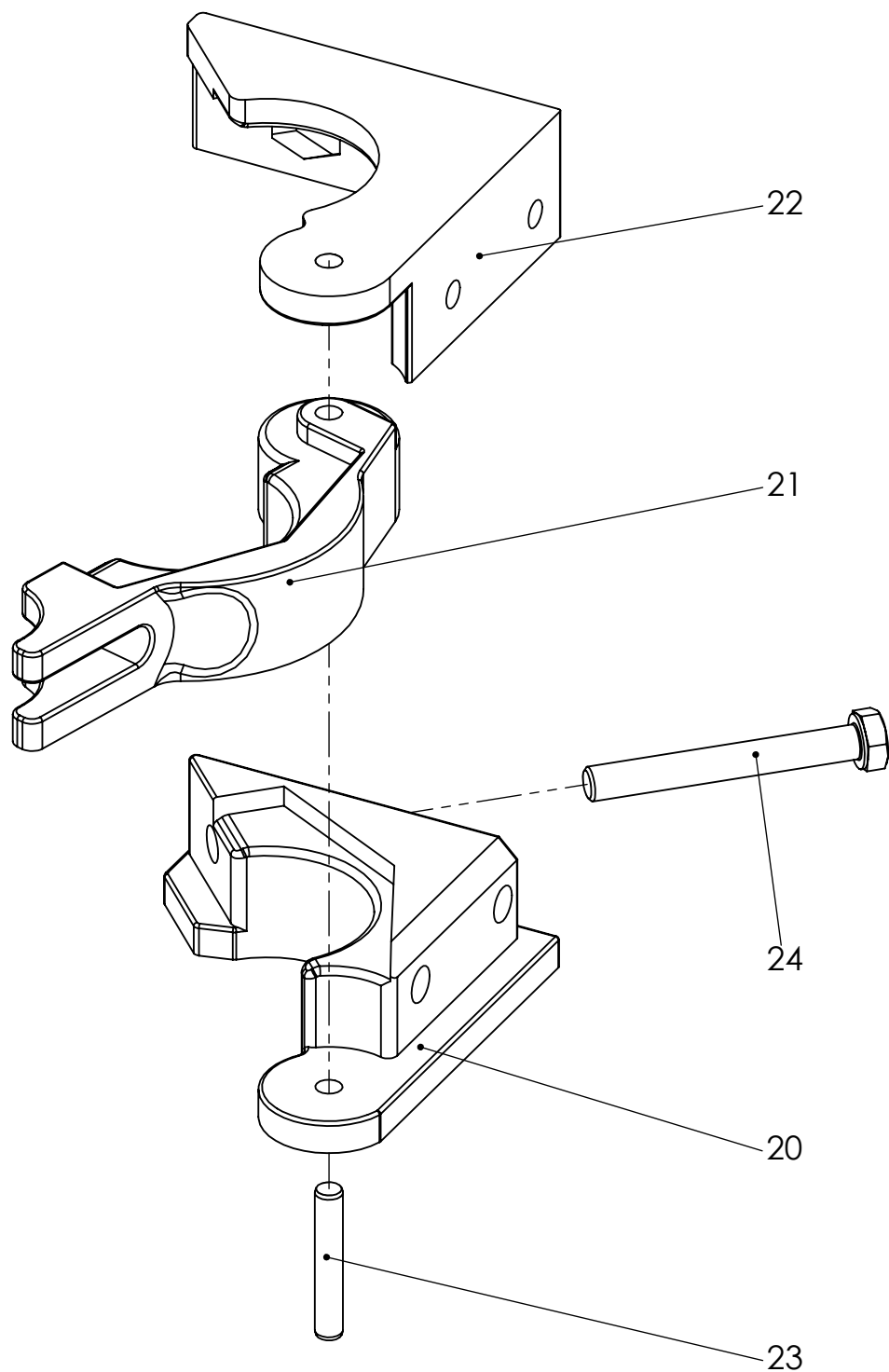
A

B

C

D

E



Permitted deviation:

Surface:

Scale: 1:1

Weight:

Material:

drawn

Date

Name

checked

Norm

Title:

Upper Syringe Holder Assembly

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Drawing number:

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A4

Change

Date

Name

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