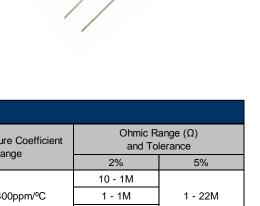
## Carbon Film Resistor

#### Features:

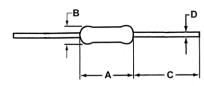
- General purpose resistor ideal for commercial/industrial applications
- Flame retardant coatings standard
- Flameproof version available as CFF
- Panasert available on selected sizes; contact factory
- Auto sequencing/insertion compatible
- CFM (mini) ideal choice when size constraints apply
- Cut and formed product is available on select sizes; contact factory
- Standard lead wire for CF/CFM is copper plated steel, with 100% tin over plate
- 100% tin plate on copper wire is available as type CFQ/CFQM
- RoHS compliant / lead-free



Electrical Specifications								
Type / Code	Power Rating (Watts) @ 70°C	Maximum Working	Maximum Overload	Dielectric Withstanding	L Pecietance Temperature Coefficient I		Range (Ω) Tolerance	
	(vvalis) @ 70 0	Voltage (1)	Voltage	Voltage	per Offittic Italige	2%	5%	
CF18	0.125W	250V	500V	350V		10 - 1M		
CF14	0.25W	350V	600V	350V	$<10\Omega = \pm 400 \text{ppm/}^{\circ}\text{C}$	1 - 1M	1 - 22M	
CF12	0.5W	350V	700V	600V	$10Ω$ to $9.99$ KΩ = $0 \sim -400$ ppm/ $^{\circ}$ C	10 - 1M		
CF1	1W	500V	1,000V	600V	$10$ K $\Omega$ to $99$ K $\Omega$ = 0 ~ -500ppm/ $^{\circ}$ C			
CF2	2W	500V	1,000V	600V	$100$ KΩ to $999$ KΩ = $0 \sim -850$ ppm/ $^{\circ}$ C			
CFM14	0.25W	250V	500V	350V	$1MΩ$ and above = $0 \sim -1500$ ppm/ $^{\circ}$ C	1 - 1M	1 - 10M	
CFM12	0.5W	350V	600V	350V				
CFM1	1W	600V	1,000V	600V				

<sup>(1)</sup> Lesser of √PR or maximum working voltage.

# **Mechanical Specifications**

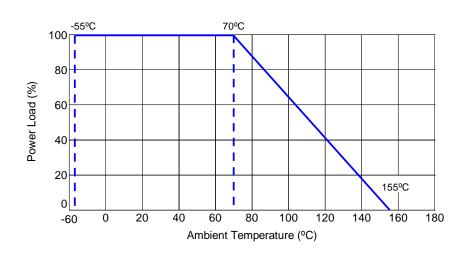


Type / Code	A Body Length	B Body Diameter	C Lead Length(Bulk)	D - Lead Diameter CF/CFM	D - Lead Diameter CFQ/CFQM	Unit
CF/CFQ18	0.130 ± 0.012	0.067 ± 0.012	1.102 ± 0.118	0.016 ± 0.003	0.018 ± 0.003	inches
	3.30 ± 0.30	1.70 ± 0.30	28.00 ± 3.00	0.40 ± 0.08	0.45 ± 0.08	mm
CF/CFQ14	0.236 ± 0.012	0.091 ± 0.012	1.102 ± 0.118	0.022 ± 0.003	0.022 ± 0.003	inches
	6.00 ± 0.30	2.30 ± 0.30	28.00 ± 3.00	0.55 ± 0.08	0.55 ± 0.08	mm
CF/CFQ12	0.335 ± 0.039	0.106 ± 0.020	1.102 ± 0.118	0.022 ± 0.003	0.028 ± 0.004	inches
	8.50 ± 1.00	2.70 ± 0.50	28.00 ± 3.00	0.55 ± 0.08	0.70 ± 0.10	mm
CF/CFQ1	0.433 ± 0.039	0.177 ± 0.020	1.181 ± 0.118	0.031 ± 0.004	0.031 ± 0.004	inches
	11.00 ± 1.00	4.50 ± 0.50	30.00 ± 3.00	0.80 ± 0.10	0.80 ± 0.10	mm
CF/CFQ2	0.591 ± 0.039	0.197 ± 0.020	1.339 ± 0.157	0.031 ± 0.004	0.031 ± 0.004	inches
	15.00 ± 1.00	5.00 ± 0.50	34.00 ± 4.00	0.80 ± 0.10	0.80 ± 0.10	mm
CFWCFMQ14	0.130 ± 0.012	0.067 ± 0.012	1.102 ± 0.118	0.016 ± 0.003	0.018 ± 0.003	inches
	3.30 ± 0.30	1.70 ± 0.30	28.00 ± 3.00	0.40 ± 0.08	0.45 ± 0.08	mm
CFWCFMQ12	0.236 ± 0.012	0.091 ± 0.012	1.102 ± 0.118	0.022 ± 0.003	0.022 ± 0.003	inches
	6.00 ± 0.30	2.30 ± 0.30	28.00 ± 3.00	0.55 ± 0.08	0.55 ± 0.08	mm
CFMCFMQ1	0.354 ± 0.020	0.138 ± 0.020	1.102 ± 0.118	0.028 ± 0.002	0.028 ± 0.002	inches
	9.00 ± 0.50	3.50 ± 0.50	28.00 ± 3.00	0.70 ± 0.05	0.70 ± 0.05	mm

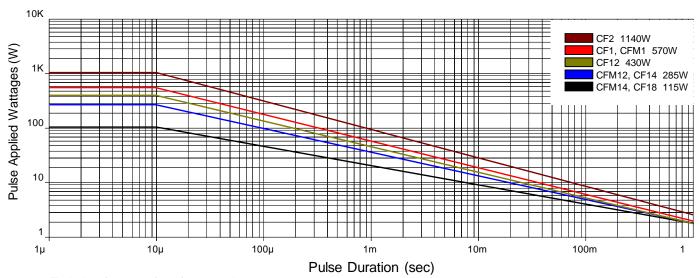
Performance Characteristics								
Test	Standard / Method	Standard / Method Typical Results			Test Limits			
Current Noise	MIL-STD 202, Method 308	1Ω ~ 91ΚΩ	100ΚΩ ~ 910ΚΩ	1ΜΩ ~ 22ΜΩ	1Ω ~ 91ΚΩ	100ΚΩ ~ 910ΚΩ	1ΜΩ ~ 22ΜΩ	
Current Noise	WIL-STD 202, Wethou 306	0.15μV/V	0.32μV/V	0.54μV/V	0.2μV/V	0.4μV/V	0.6μV/V	
Short Time Overload	Short Time Overload			≤± (0.75% + 0.05Ω)				
Resistance to Solder Heat	JIS C5201-1, IEC60115-1, 4.18	<± 0.3%		≤± (0.50% + 0.05Ω)				
Rapid Change of Temperature	JIS C5201-1, IEC60115-1, 4.19	<± 0.3%		≤± (1.00% + 0.05Ω)				
Endurance at 70°C	JIS C5201-1, IEC60115-1,	4.00/		R<100KΩ: ≤± (2.0% + 0.05Ω)				
Endurance at 70 C	4.25.1	<± 1.0%		R≥100KΩ: ≤± (3.0% + 0.05Ω)				
Terminal Strength MIL-STD 202, Method 211			<± 0.20%		≤± (0.50% + 0.05Ω)			
Domp Hoot (Stoody state)	IIS CE201 1 IECG0115 1 4 24	<± 1.5%			R<100KΩ: ≤± (3.0% + 0.05Ω)			
Damp Heat (Steady state)	JIS C5201-1, IEC60115-1, 4.24			R≥100KΩ: ≤± (5.0% + 0.05Ω)				

Operating Temperature Range: -55°C to +155°C

# **Power Derating Curve:**



## Single Pulse Power:



Typical performance for reference only.

Resistive Product Solutions

Vp(Ip) or Pp

### Repetitive Pulse Data:

If repetitive pulses are applied to resistors, pulse wave form must be less than "Pulse limiting voltage", "Pulse limiting current" or "Pulse limiting wattage" calculated by the formula below.

 $Vp = K\sqrt{P \times R \times T/t}$ 

 $Ip = K\sqrt{P/R \times T/t}$ 

 $Pp = K^2 \times P \times T/t$ 

Where: Vp: Pulse limiting voltage (V)

Ip: Pulse limiting current (A)Pp: Pulse limiting wattage (W)

P: Power rating (W)

R: Nominal resistance (ohm)T: Repetitive period (sec)

t: Pulse duration (sec)

K: Coefficient by resistors type (refer to below matrix)

[Vr: Rated Voltage (V), Ir: Rated Current (A)]

Note 1: If T>10  $\rightarrow$  T = 10 (sec), T/t>1000  $\rightarrow$  T/t = 1000

Note 2: If T>10 and T/t>1000, "Pulse Limiting power (Single pulse) is applied

Note 3: If Vp<Vr (lp<Ir or Pp<P), Vr (Ir, P) is Vp (lp, Pp)

Note 4: Pulse limiting voltage (Current, Wattage) is applied at less than rated ambient temperature. If

ambient temperature is more than the rated temperature (70°C), please decrease power rating

according to "Power Derating Curve"

Note 5: Please assure sufficient margin for use period and conditions for "Pulse limiting voltage"

Note 6: If the pulse waveform is not square wave, please judge after transform the waveform into square

3

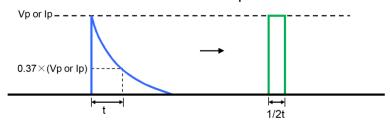
wave according to the "Waveform Transformation to Square Wave".

Coefficient (K) Matrix					
Resistor Type	К				
RNF, RNMF	0.7				
CF, CFM, HDM	0.8				
ASR, SPR, ASRM, SPRM	1.0				
RSPF, RSPL	0.9				
RSF, RSMF	0.8				
FRN	0.6				

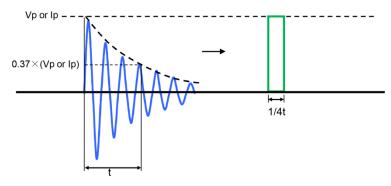
Resistive Product Solutions

# Waveform Transformation to Square Wave

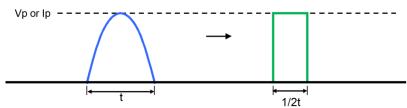
1. Discharge curve wave with time constant "t" → Square wave



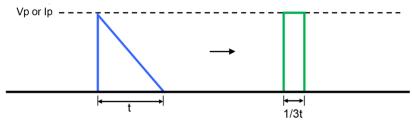
2. Damping oscillation wave with time constant of envelope "t" → Square wave



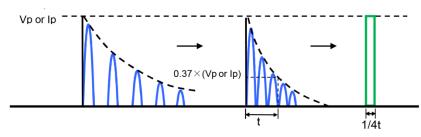
3. Half-wave rectification wave → Square wave



4. Triangular wave → Square wave

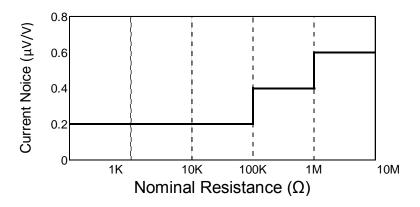


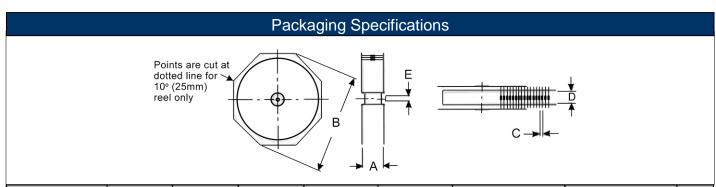
5. Special wave → Square wave



# Stackpole Electronics, Inc. Resistive Product Solutions

#### **Current Noise:**



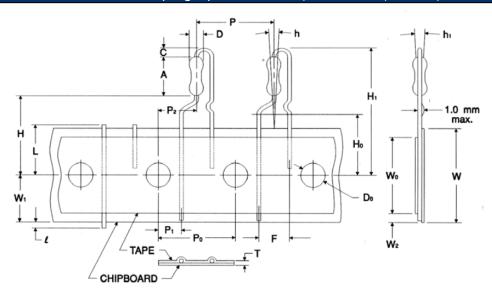


Type / Code	Qty per Reel	Class	Tape	A Max <sup>(1).</sup>	B Max	С	D <sup>(2)</sup>	Unit				
CF18, CFM14	5000	1	0.250	2.508	13.504	0.197 ± 0.020	2.063 ± 0.079	Inches				
C1 10, C1 W114	3000	•	6.35	63.70	343.00	$5.00 \pm 0.50$	52.40 ± 2.00	mm				
CF14, CFM12	5000	1	0.250	2.638	13.504	0.197 ± 0.020	2.063 ± 0.079	Inches				
CF 14, CF WI12	3000		6.35	67.00	343.00	$5.00 \pm 0.50$	52.40 ± 2.00	mm				
CF12. CFM1	5000	5000	0.250	2.736	13.504	0.197 ± 0.020	2.063 ± 0.079	Inches				
CF12, CFIVII		•	6.35	69.50	343.00	$5.00 \pm 0.50$	52.40 ± 2.00	mm				
CF1	2000	2000	2000	2000	2000	1	0.250	2.972	13.504	0.197 ± 0.020	2.063 ± 0.079	Inches
CFI			6.35	75.50	343.00	$5.00 \pm 0.50$	52.40 ± 2.00	mm				
CF2	1000	1	0.250	3.130	13.504	$0.394 \pm 0.020$	2.063 ± 0.079	Inches				
		1000	-	6.35	79.50	343.00	$10.00 \pm 0.50$	52.40 ± 2.00	mm			

Dimension "E": This is a non-critical dimension that does not have a tolerance in the standard. Range of diameters is from 0.547 inches (13.90 mm) to 1.500 inches (38.10 mm).

- (1) Reference value only. The "A" dimension shall be governed by the overall length of the taped component. The distance between flanges shall be 0.059 inches (1.50 mm) to 0.315 (8.00 mm) greater than the overall component.
- The given dimension "D" expresses the standard width spacing. A 26mm narrow spacing is available as option "N" packaging code. Contact factory for more details.

# Radial Lead Taping Specifications (Pana-Sert (PCF14)



Symbol	Description	PANA-SERT	Unit
А	Resistor body length	0.256 ± 0.020 6.50 ± 0.50	inches mm
С	Height of bending	0.098 ± 0.020 2.50 ± 0.50	inches mm
D	Resistor body diameter	0.091 ± 0.008 2.30 ± 0.20	inches mm
D <sub>0</sub>	Sprocket-hole diameter	0.157 ± 0.012 4.00 ± 0.30	inches mm
F	Resistor lead spacing	0.197 ± 0.039 5.00 ± 1.00	inches mm
Н	Height to bottom of resistor	0.748 ± 0.039 19.00 ± 1.00	inches mm
H <sub>0</sub>	Height to lead clinch	0.630 ± 0.020 16.00 ± 0.50	inches mm
H <sub>1</sub>	Height of resistor	1.122 max. 28.50 max.	inches mm
h	Resistor alignment	0 ± 0.079 (0±5°) 0 ± 2.00 (0±5°)	inches mm
h <sub>1</sub>	Resistor alignment	0 ± 0.079 (0±5°) 0 ± 2.00 (0±5°)	inches mm
I	Lead protrusion	0.079 max. 2.00 max.	inches mm

Symbol	Description	PANA-SERT	Unit
L	Cutout Length(1)	0.433 max. 11.00 max.	inches mm
Р	Resitor pitch(1)	0.500 ± 0.039 12.70 ± 1.00	inches mm
P <sub>0</sub>	Sprocket-hole pitch(1)	0.500 ± 0.012 12.70 ± 0.30	inches mm
P <sub>1</sub>	Sprocket-hole center to lead center	0.152 ± 0.028 3.85 ± 0.70	inches mm
P <sub>2</sub>	Sprocket-hole center to resistor center(1)	0.250 ± 0.051 6.35 ± 1.30	inches mm
Т	Thickness (chipboard and tape)	0.028 ± 0.008 0.70 ± 0.20	inches mm
W	Chipboard width(1)	0.709 + 0.039 / -0.020 18.00 + 1.00 / -0.50	inches mm
Wo	Hold-down tape width	0.49 <sub>min.</sub> 12.50 <sup>min.</sup>	inches mm
W <sub>1</sub>	Sprocket-hole position	0.354 + 0.030 / -0.020 9.00 + 0.75 / -0.50	inches mm
W <sub>2</sub>	Hold-down tape position	0.118 max. 3.00 max.	inches mm

## Surface Temperature Rise:

