```
%

(Header)

(Generated by gcodetools from Inkscape.)

(Using default header. To add your own header create file "header"
in the output dir.)

M3

(Header end.)

G21 (All units in mm)


(Start cutting path id: rect1389)

(Change tool to Cylindrical cutter)


G00 Z5.000000

G00 X118.527010 Y98.684100


G01 Z-1.000000 F100.0(Penetrate)

G01 X117.788200 Y98.684240 Z-1.000000 F300.000000

G01 X123.098790 Y97.091190 Z-1.000000

G01 X123.098790 Y97.252660 Z-1.000000

G01 X118.527010 Y98.684100 Z-1.000000

G00 Z5.000000


(End cutting path id: rect1389)



(Start cutting path id: rect1386)

(Change tool to Cylindrical cutter)


G00 Z5.000000

G00 X121.240240 Y110.955340


G01 Z-1.000000 F100.0(Penetrate)
```

```
G01 X121.321040 Y110.920540 Z-1.000000 F300.000000
G01 X122.960320 Y111.705520 Z-1.000000
G01 X122.960320 Y111.763420 Z-1.000000
G01 X121.240240 Y110.955340 Z-1.000000
G00 Z5.000000


(End cutting path id: rect1386)



(Start cutting path id: rect1255)
(Change tool to Cylindrical cutter)


G00 Z5.000000
G00 X121.540450 Y114.928500


G01 Z-1.000000 F100.0(Penetrate)
G01 X124.075340 Y112.850390 Z-1.000000 F300.000000
G01 X124.299160 Y112.759690 Z-1.000000
G01 X121.654430 Y114.898320 Z-1.000000
G01 X121.540450 Y114.928500 Z-1.000000
G00 Z5.000000


(End cutting path id: rect1255)



(Start cutting path id: rect1383)
(Change tool to Cylindrical cutter)


G00 Z5.000000
G00 X120.581880 Y115.122340
```

```
G01 Z-1.000000 F100.0(Penetrate)
G01 X118.965740 Y113.587070 Z-1.000000 F300.000000
G01 X119.046840 Y113.587070 Z-1.000000
G01 X120.316660 Y114.810660 Z-1.000000
G01 X120.581880 Y115.122340 Z-1.000000
G00 Z5.000000


(End cutting path id: rect1383)



(Start cutting path id: rect1333)
(Change tool to Cylindrical cutter)


G00 Z5.000000
G00 X124.841490 Y122.279400


G01 Z-1.000000 F100.0(Penetrate)
G01 X121.743600 Y116.893560 Z-1.000000 F300.000000
G01 X121.865140 Y117.022010 Z-1.000000
G01 X124.917710 Y122.284770 Z-1.000000
G01 X124.841490 Y122.279400 Z-1.000000
G00 Z5.000000


(End cutting path id: rect1333)



(Start cutting path id: rect1330)
(Change tool to Cylindrical cutter)


G00 Z5.000000
G00 X129.701520 Y139.133830
```

```
G01 Z-1.000000 F100.0(Penetrate)

G01 X129.701520 Y123.803500 Z-1.000000 F300.000000

G01 X130.809980 Y123.803500 Z-1.000000

G01 X130.809980 Y139.133830 Z-1.000000

G01 X129.701520 Y139.133830 Z-1.000000

G00 Z5.000000


(End cutting path id: rect1330)



(Start cutting path id: rect1258)
(Change tool to Cylindrical cutter)


G00 Z5.000000
G00 X96.639983 Y122.256310


G01 Z-1.000000 F100.0(Penetrate)

G01 X96.639983 Y119.162950 Z-1.000000 F300.000000

G01 X96.870973 Y119.162950 Z-1.000000

G01 X96.870973 Y122.256310 Z-1.000000

G01 X96.639983 Y122.256310 Z-1.000000

G00 Z5.000000


(End cutting path id: rect1258)



(Start cutting path id: rect1321)
(Change tool to Cylindrical cutter)


G00 Z5.000000
```

```
G00 X91.272863 Y128.856420


G01 Z-1.000000 F100.0(Penetrate)
G01 X91.272863 Y6.872650 Z-1.000000 F300.000000
G01 X92.317763 Y6.872650 Z-1.000000
G01 X92.317763 Y128.856420 Z-1.000000
G01 X91.272863 Y128.856420 Z-1.000000
G00 Z5.000000


(End cutting path id: rect1321)



(Start cutting path id: rect1323)
(Change tool to Cylindrical cutter)


G00 Z5.000000
G00 X86.929973 Y122.685740


G01 Z-1.000000 F100.0(Penetrate)
G01 X86.929973 Y118.506150 Z-1.000000 F300.000000
G01 X87.517733 Y118.506150 Z-1.000000
G01 X87.517733 Y122.685740 Z-1.000000
G01 X86.929973 Y122.685740 Z-1.000000
G00 Z5.000000


(End cutting path id: rect1323)



(Start cutting path id: rect1313)
(Change tool to Cylindrical cutter)
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```
G00 Z5.000000
G00 X61.569885 Y122.464490


G01 Z-1.000000 F100.0(Penetrate)
G01 X61.569885 Y116.761470 Z-1.000000 F300.000000
G01 X61.870125 Y116.761470 Z-1.000000
G01 X61.870125 Y122.464490 Z-1.000000
G01 X61.569885 Y122.464490 Z-1.000000
G01 X61.569885 Y122.464490 Z-1.000000
G00 Z5.000000


(End cutting path id: rect1313)




(Start cutting path id: rect1318)
(Change tool to Cylindrical cutter)


G00 Z5.000000
G00 X61.962573 Y115.630170


G01 Z-1.000000 F100.0(Penetrate)
G01 X65.264113 Y112.790730 Z-1.000000 F300.000000
G01 X65.541103 Y112.790730 Z-1.000000
G01 X62.170293 Y115.791780 Z-1.000000
G01 X61.962573 Y115.630170 Z-1.000000
G00 Z5.000000


(End cutting path id: rect1318)




(Start cutting path id: rect1315)
```

```
(Change tool to Cylindrical cutter)


G00 Z5.000000
G00 X60.831193 Y115.468810


G01 Z-1.000000 F100.0(Penetrate)
G01 X58.822563 Y113.160180 Z-1.000000 F300.000000
G01 X58.937733 Y112.906220 Z-1.000000
G01 X61.223413 Y115.584250 Z-1.000000
G01 X60.831193 Y115.468810 Z-1.000000
G00 Z5.000000


(End cutting path id: rect1315)




(Start cutting path id: rect1327)
(Change tool to Cylindrical cutter)


G00 Z5.000000
G00 X37.351093 Y110.320080


G01 Z-1.000000 F100.0(Penetrate)
G01 X37.351093 Y109.027140 Z-1.000000 F300.000000
G01 X53.235393 Y109.027140 Z-1.000000
G01 X53.235393 Y110.320080 Z-1.000000
G01 X37.351093 Y110.320080 Z-1.000000
G00 Z5.000000


(End cutting path id: rect1327)
```

```
(Start cutting path id: path654)
(Change tool to Cylindrical cutter)


G00 Z5.000000
G00 X-0.708087 Y167.791510


G01 Z-1.000000 F100.0(Penetrate)
G01 X-0.708087 Y84.094290 Z-1.000000 F300.000000
G03 X-0.475725 Y0.629542 Z-1.000000 I14990.434301 J0.000000
G03 X-0.241965 Y0.397080 Z-1.000000 I0.233760 J0.001302
G03 X-0.008196 Y0.629544 Z-1.000000 I0.000000 J0.233773
G03 X0.224156 Y83.640580 Z-1.000000 I-14828.337305 J83.011036
G01 X0.224156 Y166.884590 Z-1.000000
G01 X87.175443 Y166.884590 Z-1.000000
G01 X174.127240 Y166.884590 Z-1.000000
G01 X174.127240 Y83.640580 Z-1.000000
G03 X174.359590 Y0.629545 Z-1.000000 I14828.680710 J0.000000
G03 X174.593360 Y0.397080 Z-1.000000 I0.233770 J0.001309
G03 X174.827120 Y0.629542 Z-1.000000 I0.000000 J0.233763
G03 X175.059480 Y84.094290 Z-1.000000 I-14990.330249 J83.464748
G01 X175.059480 Y167.791510 Z-1.000000
G01 X87.175443 Y167.791510 Z-1.000000
G01 X-0.708087 Y167.791510 Z-1.000000
G00 Z5.000000


(Change tool to Cylindrical cutter)


G00 Z5.000000
G00 X39.761273 Y14.460300


G01 Z-1.000000 F100.0(Penetrate)
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```
G03 X39.924641 Y14.496704 Z-1.000000 I0.077490 J0.037023 F300.000000
G03 X40.204663 Y76.042070 Z-1.000000 I-11604.772107 J83.573173
G01 X40.323003 Y138.304940 Z-1.000000
G01 X93.005063 Y138.304940 Z-1.000000
G03 X145.461267 Y138.530863 Z-1.000000 I-0.000000 J6089.922783
G03 X145.687110 Y138.758660 Z-1.000000 I-0.001962 J0.227797
G03 X145.512559 Y139.037865 Z-1.000000 I-0.310578 J0.000000
G03 X144.755900 Y139.212380 Z-1.000000 I-0.756659 J-1.553098
G02 X143.827342 Y139.259193 Z-1.000000 I0.000000 J9.232686
G02 X90.905443 Y144.655970 Z-1.000000 I3033.781288 J30012.057208
G03 X37.984656 Y150.083521 Z-1.000000 I-8940.408752 J-86911.832162
G03 X37.669933 Y150.099570 Z-1.000000 I-0.314723 J-3.077910
G03 X37.628870 Y150.000227 Z-1.000000 I-0.000000 J-0.058158
G03 X39.269833 Y148.504320 Z-1.000000 I17.531628 J17.583651
G02 X41.641373 Y145.315983 Z-1.000000 I-5.419917 J-6.507592
G02 X41.979233 Y142.144500 Z-1.000000 I-5.019814 J-2.138502
G02 X39.058407 Y137.961870 Z-1.000000 I-6.154408 J1.186609
G02 X34.072223 Y137.382510 Z-1.000000 I-3.130787 J5.198552
G02 X31.746721 Y138.702237 Z-1.000000 I2.003645 J6.239396
G02 X29.673004 Y141.253600 Z-1.000000 I6.546064 J7.438989
G03 X29.364277 Y141.357790 Z-1.000000 I-0.212634 J-0.120566
G03 X29.142288 Y141.026740 Z-1.000000 I0.143825 J-0.336397
G00 Z5.000000


(Change tool to Cylindrical cutter)


G00 Z5.000000
G00 X29.142288 Y141.026740


G01 Z-1.000000 F100.0(Penetrate)
G03 X29.225539 Y138.548060 Z-1.000000 I25.765175 J-0.375371
F300.000000
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GO3 X34.325008 Y77.034069 Z-1.000000 I30939.810593 J2533.921554
GO3 X39.582359 Y15.117694 Z-1.000000 I30869.985527 J2590.005033
GO3 X39.761273 Y14.460300 Z-1.000000 I1.895684 J0.162879
GOO Z5.000000


(Change tool to Cylindrical cutter)


GOO Z5.000000
GOO X91.604623 Y126.963510


GO1 Z-1.000000 F100.0(Penetrate)
GO1 X91.604623 Y123.356500 Z-1.000000 F300.000000
GO1 X91.604623 Y119.749480 Z-1.000000
GO1 X89.623353 Y120.624880 Z-1.000000
GO3 X84.682612 Y121.708621 Z-1.000000 I-5.143941 J-11.646851
GO3 X83.377743 Y120.724580 Z-1.000000 I-0.021214 J-1.329039
GO2 X82.926857 Y120.264886 Z-1.000000 I-0.633429 J0.170321
GO2 X81.164433 Y120.083790 Z-1.000000 I-1.379870 J4.762383
GO3 X78.615849 Y119.280007 Z-1.000000 I-0.276043 J-3.567073
GO3 X77.617883 Y117.167170 Z-1.000000 I1.737605 J-2.112837
GO3 X78.034396 Y116.360901 Z-1.000000 I0.988628 J0.000000
GO3 X78.780083 Y116.342420 Z-1.000000 I0.386574 J0.544791
GO2 X80.717652 Y116.742299 Z-1.000000 I1.493534 J-2.342674
GO2 X83.369983 Y115.599310 Z-1.000000 I-0.946310 J-5.844822
GO2 X84.456264 Y113.979829 Z-1.000000 I-1.846581 J-2.412668
GO2 X83.977183 Y113.353970 Z-1.000000 I-0.479081 J-0.129567
GO2 X83.383653 Y113.489829 Z-1.000000 I0.000000 J1.364414
GO2 X81.611443 Y114.497050 Z-1.000000 I6.645179 J13.754938
GO3 X80.304175 Y115.336575 Z-1.000000 I-33.674572 J-50.998842
GO3 X80.109411 Y115.287972 Z-1.000000 I-0.073908 J-0.118368
GO3 X80.075138 Y115.015684 Z-1.000000 I0.306388 J-0.176865
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G03 X80.683333 Y112.889400 Z-1.000000 I194.197201 J54.397348
G03 X81.194374 Y112.184209 Z-1.000000 I1.242785 J0.362860
G03 X83.961163 Y110.643540 Z-1.000000 I9.679662 J14.128401
G02 X86.652862 Y109.000530 Z-1.000000 I-4.816409 J-10.916968
G02 X87.700993 Y107.615820 Z-1.000000 I-2.277078 J-2.812629
G02 X88.060857 Y105.201093 Z-1.000000 I-4.401582 J-1.890142
G02 X86.686063 Y98.403460 Z-1.000000 I-38.424487 J4.233360
G03 X85.699457 Y94.544299 Z-1.000000 I48.855595 J-14.545769
G03 X85.543503 Y93.073030 Z-1.000000 I6.861980 J-1.471269
G02 X85.173623 Y91.949040 Z-1.000000 I-1.892728 J-0.000000
G02 X84.440723 Y91.579070 Z-1.000000 I-0.732900 J0.540942
G02 X81.993947 Y92.153946 Z-1.000000 I0.000000 J5.494400
G02 X76.906186 Y95.129226 Z-1.000000 I19.419875 J39.045898
G02 X72.264197 Y98.738024 Z-1.000000 I25.819580 J38.001551
G02 X70.375943 Y101.135070 Z-1.000000 I5.690553 J6.424941
G02 X69.730466 Y104.139499 Z-1.000000 I4.963565 J2.637934
G02 X70.852923 Y108.432300 Z-1.000000 I11.691714 J-0.763936
G03 X71.872063 Y113.063978 Z-1.000000 I-9.396063 J4.495444
G03 X70.734583 Y117.465340 Z-1.000000 I-9.568332 J-0.125157
G03 X67.550769 Y120.712912 Z-1.000000 I-7.180755 J-3.855340
G03 X62.741783 Y121.963260 Z-1.000000 I-4.771866 J-8.480018
G03 X56.965643 Y120.084187 Z-1.000000 I0.038052 J-9.934234
G03 X52.866933 Y114.835530 Z-1.000000 I6.988440 J-9.682001
G03 X52.206032 Y112.139773 Z-1.000000 I9.236843 J-3.693430
G03 X51.483043 Y101.105620 Z-1.000000 I157.072334 J-15.832583
G02 X49.743411 Y86.273712 Z-1.000000 I-86.531972 J2.631344
G02 X47.270383 Y80.649500 Z-1.000000 I-14.355943 J2.956652
G03 X46.782503 Y79.504471 Z-1.000000 I2.285011 J-1.650064
G03 X46.960323 Y78.948320 Z-1.000000 I0.610726 J-0.111234
G03 X48.352253 Y78.513175 Z-1.000000 I1.125646 J1.156881
G03 X51.557973 Y79.717260 Z-1.000000 I-1.468338 J8.778709
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G03 X54.969083 Y83.272562 Z-1.000000 I-5.163921 J8.368524
G03 X59.235023 Y93.393950 Z-1.000000 I-42.621319 J23.923629
G01 X60.370353 Y97.249520 Z-1.000000
G01 X60.100603 Y93.053400 Z-1.000000
G02 X58.578474 Y82.794311 Z-1.000000 I-62.311147 J4.002571
G02 X56.341663 Y77.031120 Z-1.000000 I-21.598912 J5.067302
G02 X54.897182 Y74.898965 Z-1.000000 I-13.168912 J7.366229
G02 X52.988373 Y72.891840 Z-1.000000 I-13.566248 J10.990506
G03 X51.599325 Y71.062852 Z-1.000000 I4.056213 J-4.522502
G03 X51.762613 Y70.413950 Z-1.000000 I0.462281 J-0.228669
G03 X54.082012 Y69.857904 Z-1.000000 I1.849576 J2.599618
G03 X57.868703 Y71.322940 Z-1.000000 I-1.361631 J9.145686
G03 X61.540508 Y74.901212 Z-1.000000 I-7.886673 J11.765852
G03 X64.615053 Y80.846910 Z-1.000000 I-19.700058 J13.954760
G01 X65.916783 Y84.547970 Z-1.000000
G01 X65.939483 Y81.354370 Z-1.000000
G02 X64.402476 Y72.900587 Z-1.000000 I-23.111436 J-0.164659
G02 X59.891793 Y65.614250 Z-1.000000 I-21.457798 J8.244314
G03 X57.806226 Y62.985923 Z-1.000000 I17.422394 J-15.966206
G03 X57.798893 Y62.552420 Z-1.000000 I0.325156 J-0.222314
G03 X58.191858 Y62.275790 Z-1.000000 I0.531505 J0.337598
G03 X59.837533 Y62.092500 Z-1.000000 I1.645675 J7.296241
G03 X66.807258 Y65.115766 Z-1.000000 I-0.000000 J9.545506
G03 X72.445033 Y75.565060 Z-1.000000 I-17.023035 J15.930087
G02 X72.739774 Y76.642505 Z-1.000000 I18.266981 J-4.417991
G01 X72.809227 Y76.646382 Z-1.000000
G02 X72.857298 Y76.433607 Z-1.000000 I-0.541047 J-0.234054
G02 X72.908573 Y74.494320 Z-1.000000 I-100.239174 J-3.620650
G02 X72.267921 Y67.779975 Z-1.000000 I-30.200954 J-0.506101
G02 X70.404333 Y62.571020 Z-1.000000 I-19.884324 J4.176098
G02 X69.014686 Y60.365349 Z-1.000000 I-14.103009 J7.344775
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G02 X66.965783 Y57.993520 Z-1.000000 I-18.385645 J13.811539

G03 X65.352158 Y56.088619 Z-1.000000 I11.398679 J-11.291616

G03 X65.207552 Y55.473128 Z-1.000000 I0.667586 J-0.481578

G03 X65.573807 Y55.073900 Z-1.000000 I0.488507 J0.080544

G03 X67.486683 Y54.834020 Z-1.000000 I1.912876 J7.506985

G03 X70.731003 Y55.796175 Z-1.000000 I-0.000000 J5.950888

G03 X75.335293 Y59.938110 Z-1.000000 I-10.867383 J16.710582

G03 X77.986779 Y63.970764 Z-1.000000 I-18.646416 J15.148100

G03 X79.935013 Y68.751520 Z-1.000000 I-24.367596 J12.717530

G01 X80.868293 Y71.845910 Z-1.000000

G01 X80.725143 Y66.174930 Z-1.000000

G02 X79.283011 Y57.846686 Z-1.000000 I-28.997689 J0.732302

G02 X76.496983 Y53.315250 Z-1.000000 I-10.916225 J3.589365

G01 X74.500203 Y51.316410 Z-1.000000

G01 X75.824673 Y50.555220 Z-1.000000

G02 X76.545602 Y49.620486 Z-1.000000 I-0.769569 J-1.338924

G02 X76.408613 Y48.400830 Z-1.000000 I-1.610241 J-0.436663

G02 X75.386107 Y47.560492 Z-1.000000 I-1.520826 J0.808260

G02 X73.029493 Y47.379700 Z-1.000000 I-1.588378 J5.254845

G03 X67.015760 Y47.540495 Z-1.000000 I-3.711070 J-26.256765

G03 X65.443393 Y46.718240 Z-1.000000 I0.200256 J-2.297457

G03 X64.218419 Y44.177106 Z-1.000000 I4.471771 J-3.721475

G03 X64.775213 Y43.493120 Z-1.000000 I0.556794 J-0.115365

G03 X64.960211 Y43.559433 Z-1.000000 I-0.000000 J0.291208

G03 X66.152913 Y44.626900 Z-1.000000 I-12.202986 J14.834685

G02 X67.935239 Y45.356757 Z-1.000000 I1.796787 J-1.846622

G02 X70.311833 Y44.650200 Z-1.000000 I0.023963 J-4.269659

G03 X72.066466 Y43.721122 Z-1.000000 I5.670250 J8.587272

G03 X73.757103 Y43.232200 Z-1.000000 I3.082614 J7.491854

G02 X76.353610 Y41.969131 Z-1.000000 I-0.897467 J-5.145303

G02 X77.151723 Y40.177090 Z-1.000000 I-1.612820 J-1.792041
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G03 X77.496390 Y39.579051 Z-1.000000 I0.691169 J-0.000000
G03 X78.083963 Y39.637070 Z-1.000000 I0.253456 J0.437448
G03 X78.876352 Y41.167784 Z-1.000000 I-1.570381 J1.783374
G03 X78.526833 Y43.780490 Z-1.000000 I-5.524190 J0.590724
G02 X78.372155 Y45.011721 Z-1.000000 I2.358670 J0.921648
G02 X78.865833 Y46.531740 Z-1.000000 I4.167382 J-0.513320
G02 X80.004103 Y47.487566 Z-1.000000 I1.813109 J-1.003505
G02 X81.328213 Y47.379750 Z-1.000000 I0.539015 J-1.564981
G01 X82.474913 Y46.762220 Z-1.000000
G01 X84.248963 Y52.021840 Z-1.000000
G02 X86.807977 Y58.538156 Z-1.000000 I67.894863 J-22.902273
G02 X87.510248 Y59.271590 Z-1.000000 I1.385789 J-0.623975
G02 X87.994373 Y59.012197 Z-1.000000 I0.150943 J-0.299760
G02 X88.147433 Y53.985030 Z-1.000000 I-27.735876 J-3.360378
G03 X88.147012 Y49.233489 Z-1.000000 I39.812654 J-2.379297
G03 X88.499353 Y48.082550 Z-1.000000 I2.552844 J0.152110
G02 X88.790153 Y46.990539 Z-1.000000 I-1.794134 J-1.062499
G02 X88.465253 Y45.685280 Z-1.000000 I-2.952219 J0.041789
G03 X88.176997 Y44.336467 Z-1.000000 I2.358658 J-1.209279
G03 X88.684883 Y41.518610 Z-1.000000 I11.407377 J0.601349
G01 X89.578883 Y38.668140 Z-1.000000
G01 X87.211583 Y38.856240 Z-1.000000
G03 X84.977120 Y38.598194 Z-1.000000 I-0.461496 J-5.807147
G03 X82.758623 Y37.433590 Z-1.000000 I2.200460 J-6.887086
G02 X80.555962 Y36.070110 Z-1.000000 I-7.678927 J9.944166
G02 X78.329443 Y35.288500 Z-1.000000 I-4.544696 J9.384097
G03 X76.670605 Y34.168899 Z-1.000000 I0.615989 J-2.701364
G03 X76.810673 Y33.104140 Z-1.000000 I0.654981 J-0.455430
G03 X81.638656 Y31.490806 Z-1.000000 I4.438790 J5.252645
G03 X86.826593 Y33.671540 Z-1.000000 I-0.475763 J8.393219
G02 X88.329436 Y34.652600 Z-1.000000 I3.774175 J-4.139892
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G02 X88.838802 Y34.489864 Z-1.000000 I0.163155 J-0.367850

G02 X89.040390 Y33.716380 Z-1.000000 I-1.244647 J-0.737395

G02 X88.783583 Y30.368380 Z-1.000000 I-32.537629 J0.811934

G03 X88.551433 Y26.589666 Z-1.000000 I28.124221 J-3.624331

G03 X88.822283 Y23.210680 Z-1.000000 I22.758503 J0.123906

G03 X90.186356 Y17.079559 Z-1.000000 I48.238663 J7.514998

G03 X91.368383 Y14.464960 Z-1.000000 I9.781396 J2.847558

G03 X92.008899 Y14.242927 Z-1.000000 I0.460030 J0.292193

G03 X99.763743 Y17.411550 Z-1.000000 I-27.565852 J78.538134

G03 X126.558920 Y42.530701 Z-1.000000 I-25.161818 J53.691782

G03 X144.043200 Y97.930150 Z-1.000000 I-129.985398 J71.482671

G03 X145.271827 Y112.444298 Z-1.000000 I-299.418324 J32.654918

G03 X145.678760 Y125.035470 Z-1.000000 I-224.915260 J13.571186

G01 X145.686760 Y126.963520 Z-1.000000

G01 X118.645870 Y126.963520 Z-1.000000

G01 X91.604623 Y126.963510 Z-1.000000

G00 Z5.000000


(Change tool to Cylindrical cutter)


G00 Z5.000000

G00 X120.731530 Y121.834110


G01 Z-1.000000 F100.0(Penetrate)

G02 X123.928773 Y121.299687 Z-1.000000 I0.101811 J-9.222040
F300.000000

G02 X126.838650 Y119.615640 Z-1.000000 I-3.111216 J-8.731914

G02 X129.895014 Y114.666330 Z-1.000000 I-6.181481 J-7.235629

G02 X131.700370 Y99.971880 Z-1.000000 I-59.839715 J-14.810018

G03 X131.956763 Y91.378606 Z-1.000000 I153.852608 J0.289950

G03 X132.373190 Y88.338480 Z-1.000000 I19.567126 J1.131663

G03 X133.993969 Y83.344967 Z-1.000000 I25.854902 J5.632112
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G03 X135.763170 Y80.607170 Z-1.000000 I9.340457 J4.095390
G02 X135.819474 Y79.546205 Z-1.000000 I-0.626253 J-0.565211
G02 X134.506400 Y78.877040 Z-1.000000 I-1.313074 J0.953711
G02 X129.958299 Y81.235729 Z-1.000000 I0.000000 J5.564243
G02 X124.456880 Y93.135090 Z-1.000000 I29.781152 J20.990102
G03 X123.207314 Y97.586057 Z-1.000000 I-103.999323 J-26.795935
G03 X123.008390 Y97.898620 Z-1.000000 I-0.660755 J-0.200940
G03 X122.872121 Y97.838696 Z-1.000000 I-0.054613 J-0.060709
G03 X122.962890 Y93.167130 Z-1.000000 I80.451070 J-0.773497
G03 X125.631503 Y79.147011 Z-1.000000 I51.218336 J2.484951
G03 X129.905100 Y72.746150 Z-1.000000 I14.119988 J4.800262
G02 X131.635574 Y71.138332 Z-1.000000 I-28.306596 J-32.201182
G02 X131.700340 Y70.983980 Z-1.000000 I-0.151545 J-0.154352
G02 X131.010933 Y70.161855 Z-1.000000 I-0.834900 J0.000000
G02 X127.825120 Y70.298240 Z-1.000000 I-1.284985 J7.260934
G02 X124.469962 Y72.087145 Z-1.000000 I2.157849 J8.087940
G02 X120.953710 Y76.311820 Z-1.000000 I11.524547 J13.167681
G02 X119.731178 Y78.724619 Z-1.000000 I17.249532 J10.256221
G02 X118.570390 Y81.925430 Z-1.000000 I29.228768 J12.410826
G03 X117.430306 Y84.762972 Z-1.000000 I-16.691910 J-5.058769
G03 X117.123226 Y84.834966 Z-1.000000 I-0.183866 J-0.093357
G03 X116.897147 Y84.411720 Z-1.000000 I0.336706 J-0.451858
G03 X116.937930 Y80.708970 Z-1.000000 I29.935692 J-1.521877
G03 X119.052938 Y71.862209 Z-1.000000 I28.149398 J2.053517
G03 X123.590240 Y64.821050 Z-1.000000 I22.074808 J9.242450
G02 X124.820717 Y63.001886 Z-1.000000 I-5.258664 J-4.882671
G02 X124.676990 Y62.518350 Z-1.000000 I-0.342019 J-0.161466
G02 X122.460496 Y62.332375 Z-1.000000 I-1.292135 J2.098643
G02 X117.351860 Y65.481990 Z-1.000000 I6.730218 J16.634211
G02 X113.948422 Y69.425252 Z-1.000000 I12.468630 J14.202091
G02 X111.332590 Y74.794600 Z-1.000000 I20.870407 J13.489480
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G01 X110.313010 Y77.743260 Z-1.000000
G01 X110.283610 Y74.084050 Z-1.000000
G03 X111.860177 Y64.481087 Z-1.000000 I28.626179 J-0.231193
G03 X115.880160 Y57.932070 Z-1.000000 I16.862036 J5.842121
G02 X117.381038 Y55.804901 Z-1.000000 I-6.143152 J-5.927534
G02 X117.205670 Y55.266080 Z-1.000000 I-0.362188 J-0.180068
G02 X115.430897 Y55.016857 Z-1.000000 I-1.239000 J2.379310
G02 X112.428700 Y56.239660 Z-1.000000 I1.753192 J8.601259
G02 X106.831150 Y61.847824 Z-1.000000 I10.113091 J15.691511
G02 X103.055620 Y70.843420 Z-1.000000 I23.817770 J15.286635
G03 X102.445094 Y70.899264 Z-1.000000 I-0.314373 J-0.071676
G03 X101.864480 Y68.076670 Z-1.000000 I6.541188 J-2.816552
G03 X103.410142 Y58.161264 Z-1.000000 I32.725343 J0.023212
G03 X106.685890 Y52.949430 Z-1.000000 I11.735735 J3.740801
G01 X108.376750 Y51.352110 Z-1.000000
G01 X107.217130 Y50.748010 Z-1.000000
G03 X106.492598 Y49.732801 Z-1.000000 I0.634921 J-1.219275
G03 X106.797510 Y47.953860 Z-1.000000 I2.847823 J-0.427482
G03 X107.772160 Y47.043482 Z-1.000000 I1.812042 J0.963053
G03 X109.244910 Y46.859870 Z-1.000000 I1.037086 J2.320191
G02 X115.340050 Y47.420482 Z-1.000000 I6.519543 J-37.468042
G02 X116.998960 Y46.946670 Z-1.000000 I0.033736 J-3.022882
G02 X117.929538 Y46.056592 Z-1.000000 I-1.781063 J-2.793603
G02 X118.179770 Y45.264600 Z-1.000000 I-1.128222 J-0.791992
G02 X117.928997 Y44.929308 Z-1.000000 I-0.349535 J-0.000000
G02 X117.446990 Y45.048600 Z-1.000000 I-0.138986 J0.471851
G03 X115.485972 Y45.754633 Z-1.000000 I-1.758160 J-1.806924
G03 X112.218890 Y44.626920 Z-1.000000 I0.558057 J-6.913108
G02 X110.439871 Y43.704676 Z-1.000000 I-5.226208 J7.904414
G02 X109.316740 Y43.493140 Z-1.000000 I-1.123131 J2.875820
G03 X106.939602 Y42.611217 Z-1.000000 I0.000000 J-3.644635
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G03 X106.058030 Y40.689690 Z-1.000000 I1.653352 J-1.921527
G02 X105.755102 Y39.932744 Z-1.000000 I-1.097179 J-0.000000
G02 X105.309230 Y39.903690 Z-1.000000 I-0.238707 J0.227495
G02 X104.891919 Y40.643394 Z-1.000000 I0.723197 J0.895566
G02 X104.866880 Y43.139150 Z-1.000000 I9.855676 J1.346880
G03 X104.849684 Y45.699580 Z-1.000000 I-10.409411 J1.210364
G03 X104.349090 Y47.126510 Z-1.000000 I-3.627186 J-0.471212
G03 X103.238681 Y47.983193 Z-1.000000 I-1.665993 J-1.011431
G03 X102.122350 Y47.788480 Z-1.000000 I-0.362529 J-1.218980
G02 X100.903969 Y47.439231 Z-1.000000 I-1.079841 J1.467276
G02 X100.463020 Y47.915090 Z-1.000000 I0.036292 J0.475859
G03 X99.722392 Y52.193873 Z-1.000000 I-12.730078 J-0.000000
G03 X96.738703 Y58.350110 Z-1.000000 I-29.747185 J-10.616147
G03 X95.547334 Y59.729301 Z-1.000000 I-5.078562 J-3.182792
G03 X95.135129 Y59.648071 Z-1.000000 I-0.173890 J-0.204077
G03 X94.934774 Y58.856158 Z-1.000000 I1.605069 J-0.827386
G03 X95.009093 Y54.994760 Z-1.000000 I49.658492 J-0.975659
G02 X94.998581 Y50.215929 Z-1.000000 I-39.558929 J-2.302407
G02 X94.607563 Y48.576030 Z-1.000000 I-4.928645 J0.308620
G03 X94.244727 Y46.979441 Z-1.000000 I4.152635 J-1.783239
G03 X94.479923 Y45.496110 Z-1.000000 I3.803556 J-0.157222
G02 X94.694883 Y43.995575 Z-1.000000 I-3.352656 J-1.245950
G02 X94.177103 Y41.250890 Z-1.000000 I-12.117007 J0.864668
G03 X93.478095 Y38.537132 Z-1.000000 I26.994207 J-8.400055
G03 X93.563183 Y38.260380 Z-1.000000 I0.295360 J-0.060647
G03 X93.838145 Y38.173737 Z-1.000000 I0.223511 J0.229694
G03 X95.135183 Y38.515660 Z-1.000000 I-1.117208 J6.869000
G02 X97.412809 Y38.626350 Z-1.000000 I1.314142 J-3.552321
G02 X100.518310 Y37.099730 Z-1.000000 I-2.218802 J-8.435527
G03 X102.850411 Y35.731094 Z-1.000000 I6.574199 J8.530949
G03 X106.178950 Y34.674550 Z-1.000000 I7.066287 J16.490266
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G01 X107.466210 Y34.400670 Z-1.000000

G01 X105.903000 Y33.065350 Z-1.000000

G02 X101.626360 Y31.662869 Z-1.000000 I-3.843771 J4.499256

G02 X96.668933 Y33.742310 Z-1.000000 I0.617692 J8.421608

G03 X94.821746 Y35.210831 Z-1.000000 I-15.763108 J-17.931694

G03 X94.459773 Y35.327230 Z-1.000000 I-0.361973 J-0.504628

G03 X94.252330 Y35.130193 Z-1.000000 I0.000000 J-0.207718

G03 X94.103723 Y28.409300 Z-1.000000 I114.447461 J-5.892654

G02 X93.738680 Y21.562351 Z-1.000000 I-56.723588 J-0.409007

G02 X92.924983 Y18.089000 Z-1.000000 I-15.261885 J1.743394

G01 X91.696633 Y14.686620 Z-1.000000

G01 X91.650633 Y45.854230 Z-1.000000

G01 X91.604633 Y77.021320 Z-1.000000

G01 X93.352853 Y77.286940 Z-1.000000

G03 X103.578611 Y80.355515 Z-1.000000 I-5.702322 J37.574998

G03 X111.006550 Y85.435790 Z-1.000000 I-11.317133 J24.517317

G03 X114.437848 Y89.341209 Z-1.000000 I-21.855919 J22.662668

G03 X116.909550 Y93.393970 Z-1.000000 I-21.079440 J15.636055

G03 X119.433509 Y99.918867 Z-1.000000 I-35.713022 J17.565109

G03 X121.024030 Y107.643220 Z-1.000000 I-48.609783 J14.035166

G03 X121.167440 Y111.732647 Z-1.000000 I-22.584597 J2.839237

G03 X120.797170 Y111.766490 Z-1.000000 I-0.187625 J-0.010321

G02 X116.259959 Y99.650678 Z-1.000000 I-52.057412 J12.587342

G02 X110.331660 Y91.634380 Z-1.000000 I-28.223213 J14.671705

G02 X106.087593 Y87.947908 Z-1.000000 I-32.079348 J32.645249

G02 X102.984300 Y86.005270 Z-1.000000 I-11.806088 J15.409778

G02 X96.777257 Y83.532672 Z-1.000000 I-17.479915 J34.853224

G02 X92.900163 Y82.959980 Z-1.000000 I-3.877094 J12.837520

G01 X91.594303 Y82.959980 Z-1.000000

G01 X91.715743 Y101.219330 Z-1.000000

G01 X91.837693 Y119.478160 Z-1.000000
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G01 X93.603483 Y120.317900 Z-1.000000
G02 X95.411052 Y121.015088 Z-1.000000 I5.505934 J-11.583191
G02 X97.170703 Y121.392260 Z-1.000000 I3.192297 J-10.599988
G02 X98.782316 Y121.252372 Z-1.000000 I0.487580 J-3.736140
G02 X99.502343 Y120.663620 Z-1.000000 I-0.371708 J-1.189251
G03 X100.221823 Y120.085369 Z-1.000000 I1.061254 J0.583722
G03 X101.828300 Y119.979420 Z-1.000000 I1.039902 J3.535496
G02 X103.511905 Y119.907823 Z-1.000000 I0.662304 J-4.256699
G02 X104.607460 Y119.301430 Z-1.000000 I-0.564285 J-2.312332
G02 X105.349882 Y118.242375 Z-1.000000 I-2.417179 J-2.484254
G02 X105.591380 Y117.119650 Z-1.000000 I-2.489030 J-1.122725
G02 X105.354155 Y116.457032 Z-1.000000 I-1.044024 J0.000000
G02 X105.032240 Y116.439070 Z-1.000000 I-0.169213 J0.138973
G03 X102.784675 Y117.172699 Z-1.000000 I-1.871266 J-1.923195
G03 X99.579863 Y115.667020 Z-1.000000 I0.844202 J-5.960402
G03 X98.282992 Y114.284222 Z-1.000000 I8.004353 J-8.806502
G03 X98.131883 Y113.852660 Z-1.000000 I0.540708 J-0.431562
G03 X98.858753 Y113.172604 Z-1.000000 I0.681564 J0.000000
G03 X101.644850 Y114.086760 Z-1.000000 I-0.393118 J5.900823
G02 X102.563515 Y114.398829 Z-1.000000 I1.096665 J-1.720139
G02 X102.794130 Y114.187530 Z-1.000000 I0.018508 J-0.211299
G02 X102.150351 Y112.183254 Z-1.000000 I-3.441846 J0.000000
G02 X100.897610 Y111.539630 Z-1.000000 I-1.252741 J0.897348
G03 X100.469779 Y111.461531 Z-1.000000 I-0.000000 J-1.210898
G03 X98.340663 Y110.573800 Z-1.000000 I12.017499 J-31.819590
G03 X95.747177 Y107.200297 Z-1.000000 I1.893063 J-4.139014
G03 X96.269983 Y98.438620 Z-1.000000 I19.090604 J-3.257308
G02 X97.534383 Y93.711045 Z-1.000000 I-87.353540 J-25.895761
G02 X97.665763 Y92.595560 Z-1.000000 I-4.669836 J-1.115485
G03 X98.096111 Y91.941330 Z-1.000000 I0.712465 J0.000000
G03 X99.762793 Y91.691230 Z-1.000000 I1.306883 J3.030657
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G03 X103.447166 Y92.865811 Z-1.000000 I-1.064330 J9.704323

G03 X109.555990 Y97.143610 Z-1.000000 I-17.655505 J31.713276

G03 X113.251692 Y102.901962 Z-1.000000 I-7.929045 J9.153973

G03 X112.813680 Y108.295900 Z-1.000000 I-7.272169 J2.124221

G02 X111.995236 Y115.577508 Z-1.000000 I10.072112 J4.818894

G02 X115.543740 Y120.368550 Z-1.000000 I7.209868 J-1.630389

G02 X118.199341 Y121.474532 Z-1.000000 I5.779707 J-10.136592

G02 X120.731540 Y121.834090 Z-1.000000 I2.641301 J-9.505126

G01 X120.731530 Y121.834110 Z-1.000000

G00 Z5.000000


(Change tool to Cylindrical cutter)


G00 Z5.000000

G00 X97.419263 Y120.035250


G01 Z-1.000000 F100.0(Penetrate)

G03 X97.114465 Y120.001582 Z-1.000000 I0.319461 J-4.288557
F300.000000

G03 X96.758833 Y119.937550 Z-1.000000 I0.807998 J-5.507235

G03 X94.109219 Y118.717353 Z-1.000000 I1.390329 J-6.505917

G03 X93.469633 Y117.423500 Z-1.000000 I0.988908 J-1.293853

G03 X94.668981 Y116.454043 Z-1.000000 I0.991490 J0.000000

G03 X98.492063 Y118.500430 Z-1.000000 I-1.643300 J7.664385

G03 X98.572367 Y119.509072 Z-1.000000 I-0.535289 J0.550135

G03 X97.419263 Y120.035220 Z-1.000000 I-1.055204 J-0.785938

G01 X97.419263 Y120.035250 Z-1.000000

G00 Z5.000000


(Change tool to Cylindrical cutter)


G00 Z5.000000
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G00 X85.536263 Y119.689540


G01 Z-1.000000 F100.0(Penetrate)
G02 X87.721409 Y119.265794 Z-1.000000 I-0.230998 J-7.037186
F300.000000
G02 X88.818233 Y118.324760 Z-1.000000 I-0.706092 J-1.932706

G02 X89.206273 Y117.529380 Z-1.000000 I-7.928897 J-4.360593

G01 X89.173253 Y117.496910 Z-1.000000

G03 X89.035830 Y117.542462 Z-1.000000 I-0.291886 J-0.650515

G03 X87.641563 Y117.836940 Z-1.000000 I-15.100513 J-68.048410

G02 X84.786875 Y118.901151 Z-1.000000 I1.893005 J9.438759

G02 X84.709953 Y119.498850 Z-1.000000 I0.185785 J0.327709

G02 X84.978083 Y119.641325 Z-1.000000 I0.378777 J-0.389298

G02 X85.536263 Y119.689540 Z-1.000000 I0.480753 J-2.310520

G01 X85.536263 Y119.689540 Z-1.000000

G00 Z5.000000


(Change tool to Cylindrical cutter)


G00 Z5.000000
G00 X121.302550 Y117.834870


G01 Z-1.000000 F100.0(Penetrate)
G03 X119.458163 Y116.638194 Z-1.000000 I0.037763 J-2.077879
F300.000000
G03 X119.844760 Y114.520860 Z-1.000000 I1.681009 J-0.787031

G03 X122.110134 Y114.216738 Z-1.000000 I1.337662 J1.374775

G03 X123.225430 Y116.388960 Z-1.000000 I-1.058740 J1.916023

G03 X122.747636 Y117.334103 Z-1.000000 I-1.530485 J-0.180359

G03 X121.699430 Y117.816270 Z-1.000000 I-1.249529 J-1.335955

G03 X121.494465 Y117.832248 Z-1.000000 I-0.348113 J-3.142929

G03 X121.302550 Y117.834870 Z-1.000000 I-0.137399 J-3.032038
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G01 X121.302550 Y117.834870 Z-1.000000

G00 Z5.000000


(Change tool to Cylindrical cutter)


G00 Z5.000000

G00 X61.884993 Y117.755770


G01 Z-1.000000 F100.0(Penetrate)

G02 X63.014181 Y117.229211 Z-1.000000 I-0.113093 J-1.716556
F300.000000

G02 X63.538123 Y115.661320 Z-1.000000 I-1.397193 J-1.338388

G02 X63.104395 Y114.783963 Z-1.000000 I-1.456163 J0.173978

G02 X62.192463 Y114.352360 Z-1.000000 I-1.087199 J1.117930

G02 X60.471634 Y114.967885 Z-1.000000 I-0.233148 J2.061417

G02 X60.119723 Y116.485040 Z-1.000000 I1.080324 J1.049977

G02 X60.933801 Y117.519517 Z-1.000000 I1.817812 J-0.592965

G02 X61.884993 Y117.755770 Z-1.000000 I0.845384 J-1.370696

G01 X61.884993 Y117.755770 Z-1.000000

G00 Z5.000000


(Change tool to Cylindrical cutter)


G00 Z5.000000

G00 X117.856250 Y114.523920


G01 Z-1.000000 F100.0(Penetrate)

G03 X117.356064 Y114.474030 Z-1.000000 I-0.057368 J-1.957169
F300.000000

G03 X116.780860 Y114.261410 Z-1.000000 I0.552097 J-2.377957

G03 X115.701398 Y112.676391 Z-1.000000 I0.936091 J-1.797604

G03 X116.407760 Y110.723120 Z-1.000000 I2.364270 J-0.249364
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G03 X117.857085 Y110.278972 Z-1.000000 I1.157175 J1.189283

G03 X119.345050 Y111.248670 Z-1.000000 I-0.400941 J2.241691

G03 X119.456675 Y113.538750 Z-1.000000 I-1.837407 J1.237321

G03 X117.856250 Y114.523920 Z-1.000000 I-1.653071 J-0.892898

G01 X117.856250 Y114.523920 Z-1.000000

G00 Z5.000000


(Change tool to Cylindrical cutter)


G00 Z5.000000

G00 X65.588643 Y114.227300


G01 Z-1.000000 F100.0(Penetrate)

G02 X67.082473 Y113.291491 Z-1.000000 I-0.088116 J-1.800861
F300.000000

G02 X66.875903 Y111.291040 Z-1.000000 I-1.555002 J-0.850319

G02 X66.236849 Y110.800317 Z-1.000000 I-1.472178 J1.255702

G02 X65.496143 Y110.632690 Z-1.000000 I-0.740706 J1.552694

G02 X63.836143 Y111.936993 Z-1.000000 I0.000000 J1.708501

G02 X64.680173 Y113.983900 Z-1.000000 I1.825863 J0.444585

G02 X65.158239 Y114.184780 Z-1.000000 I0.894906 J-1.460442

G02 X65.588643 Y114.227300 Z-1.000000 I0.358424 J-1.428507

G01 X65.588643 Y114.227300 Z-1.000000

G00 Z5.000000


(Change tool to Cylindrical cutter)


G00 Z5.000000

G00 X124.473940 Y113.807690


G01 Z-1.000000 F100.0(Penetrate)
```

```
G03 X122.493936 Y112.509743 Z-1.000000 I0.000000 J-2.159212
F300.000000

G03 X122.935010 Y110.269400 Z-1.000000 I1.841534 J-0.801033

G03 X123.558473 Y109.882243 Z-1.000000 I1.193836 J1.226931

G03 X124.473940 Y109.725250 Z-1.000000 I0.915467 J2.590661

G03 X125.965896 Y110.331238 Z-1.000000 I0.000000 J2.139611

G03 X126.572000 Y111.766470 Z-1.000000 I-1.396239 J1.435232

G03 X125.965896 Y113.201702 Z-1.000000 I-2.002342 J-0.000000

G03 X124.473940 Y113.807690 Z-1.000000 I-1.491956 J-1.533623

G01 X124.473940 Y113.807690 Z-1.000000

G00 Z5.000000


(Change tool to Cylindrical cutter)


G00 Z5.000000

G00 X58.844863 Y113.761190


G01 Z-1.000000 F100.0(Penetrate)

G02 X59.243072 Y113.618585 Z-1.000000 I-0.021487 J-0.687279
F300.000000

G02 X59.942993 Y112.948830 Z-1.000000 I-2.772031 J-3.597487

G02 X60.436712 Y111.841558 Z-1.000000 I-1.670273 J-1.408463

G02 X60.223593 Y110.932420 Z-1.000000 I-1.283582 J-0.178653

G02 X59.037156 Y110.095782 Z-1.000000 I-1.712020 J1.168253

G02 X57.856813 Y110.311790 Z-1.000000 I-0.359190 J1.370167

G02 X57.136663 Y111.898829 Z-1.000000 I1.005403 J1.413132

G02 X58.181863 Y113.534840 Z-1.000000 I2.140690 J-0.215746

G02 X58.569388 Y113.717419 Z-1.000000 I1.162660 J-1.965199

G02 X58.844863 Y113.761190 Z-1.000000 I0.252289 J-0.699052

G01 X58.844863 Y113.761190 Z-1.000000

G00 Z5.000000
```

(Change tool to Cylindrical cutter)

G00 Z5.000000

G00 X62.364553 Y109.804320

G01 Z-1.000000 F100.0(Penetrate)

G02 X62.483538 Y109.726171 Z-1.000000 I0.005874 J-0.120710
F300.000000

G02 X63.142283 Y107.683520 Z-1.000000 I-20.963759 J-7.888260

G03 X68.553734 Y96.116902 Z-1.000000 I35.690405 J9.648598

G03 X77.322813 Y87.444450 Z-1.000000 I28.245079 J19.790164

G03 X82.646241 Y84.596185 Z-1.000000 I15.699195 J22.943017

G03 X88.538663 Y82.932580 Z-1.000000 I10.667273 J26.515885

G01 X91.604623 Y82.413230 Z-1.000000

G01 X91.604623 Y79.964800 Z-1.000000

G01 X91.604623 Y77.516370 Z-1.000000

G01 X90.089473 Y77.541170 Z-1.000000

G02 X85.415894 Y78.229926 Z-1.000000 I0.300882 J18.242393

G02 X79.077223 Y80.661910 Z-1.000000 I10.274028 J36.254488

G02 X72.929802 Y84.846061 Z-1.000000 I11.659747 J23.738706

G02 X68.028283 Y90.723310 Z-1.000000 I18.862691 J20.713654

G02 X65.028855 Y96.850014 Z-1.000000 I28.182279 J17.594658

G02 X62.931953 Y104.580340 Z-1.000000 I42.990973 J15.811146

G02 X62.224266 Y109.641208 Z-1.000000 I65.502448 J11.739449

G02 X62.364553 Y109.804310 Z-1.000000 I0.147643 J0.014893

G01 X62.364553 Y109.804320 Z-1.000000

G00 Z5.000000

(End cutting path id: path654)

(Footer)

M5

G00 X0.0000 Y0.0000

M2

(Using default footer. To add your own footer create file "footer" in the output dir.)

(end)

%