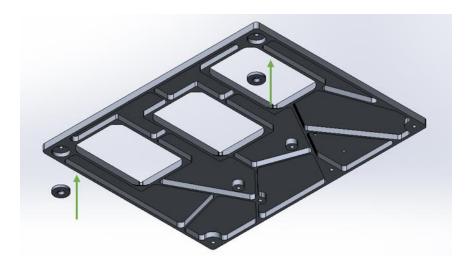
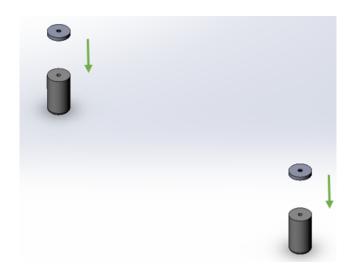
## New Harvest in-incubator perfusion system – assembly instructions

Step 1

Screw two magnets into magnet seats on the bottom of the tray. Use 2 screws - TORX ISO7380 BN6404 M4x16.

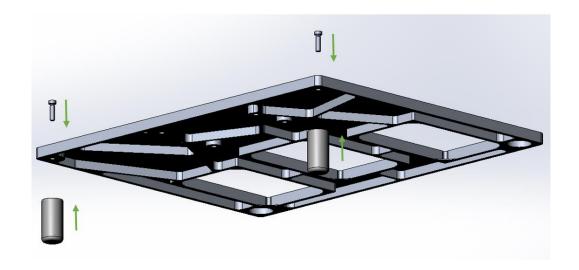


**Step 2**Glue magnet using superglue onto part Leg 2.

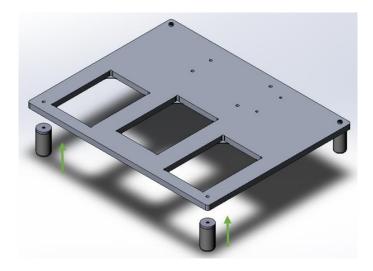


## Step 3

Screw two Legs into seats on the bottom of the tray. Use 2 screws - TORX ISO7380 BN6404 M4x16.

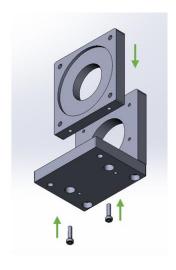


**Step 4**Snap two Legs 2 with magnet onto seats on the bottom of the tray.

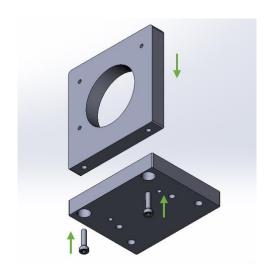


Step 5

Screw mount 3 to mount 1 using two TORX ISO7380 BN6404 M4x16.

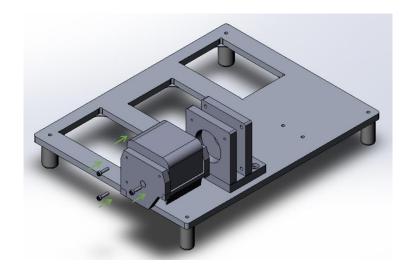


**Step 6**Screw mount 2 to mount 1 using two TORX ISO7380 BN6404 M4x16.

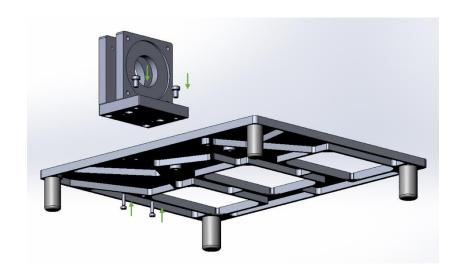


## Step 7

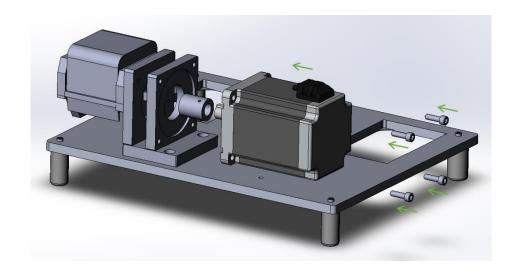
Screw mount assembly onto tray using two TORX ISO7380 BN6404 M4x16 and two DIN 7984 M6x10 screws.



**Step 8**Screw peristaltic pump onto mount assembly using 3 TORX ISO7380 BN6404 M4x16 screws.



**Step 9**Screw Coupler onto NEMA 34 stepper motor using m4 set screw.



**Step 10**Screw NEMA 34 stepper motor onto mount assembly using 4 DIN 912 M6x20 screws.

