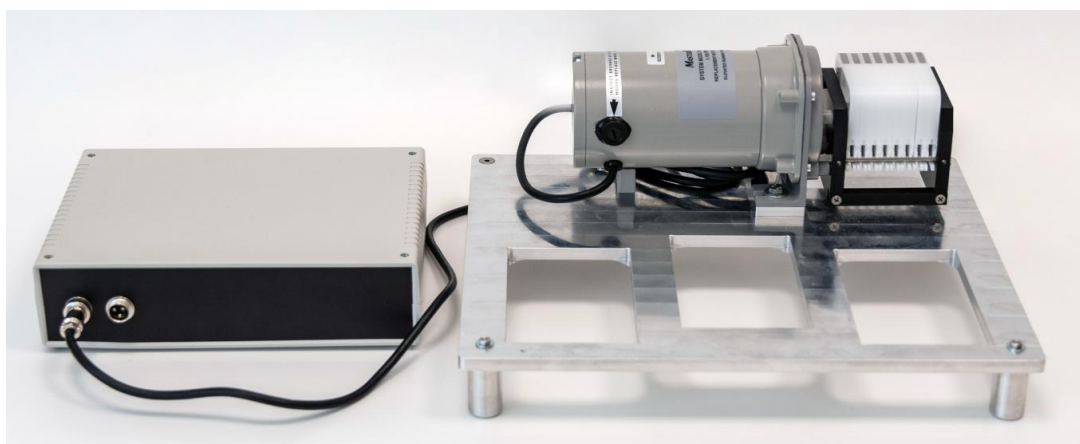
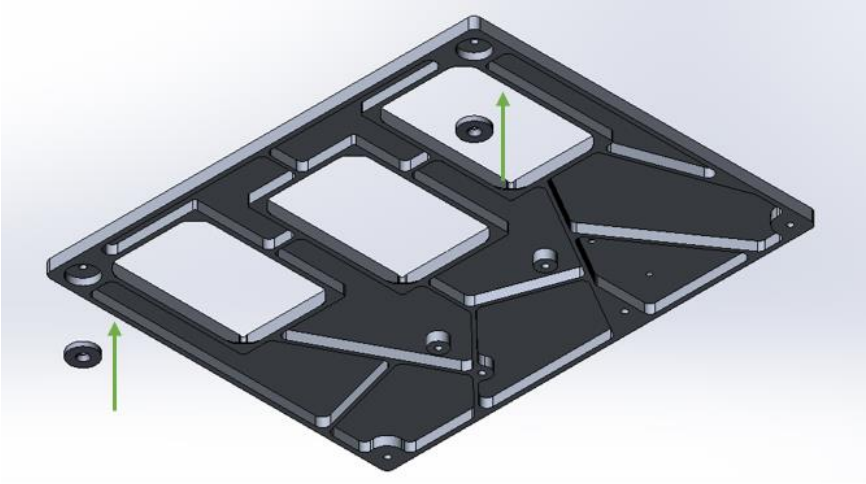
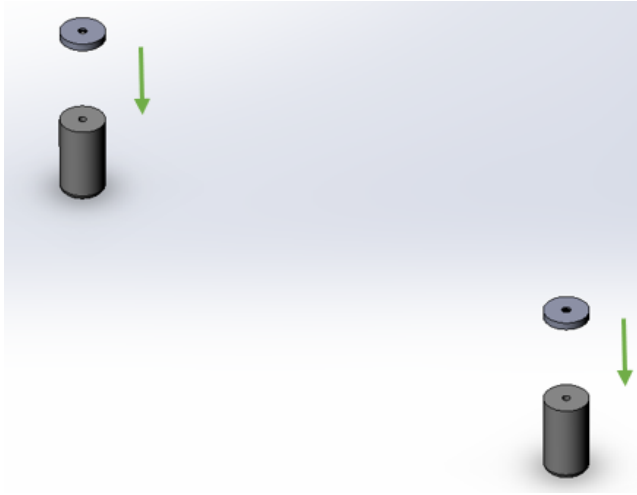


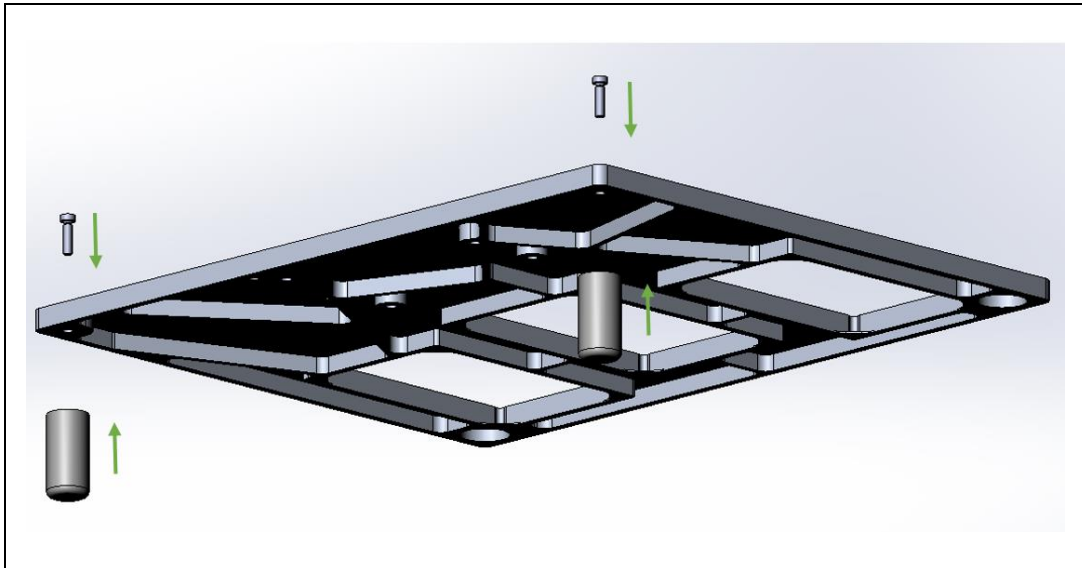
New Harvest in-incubator perfusion system

Mechanics assembly instructions



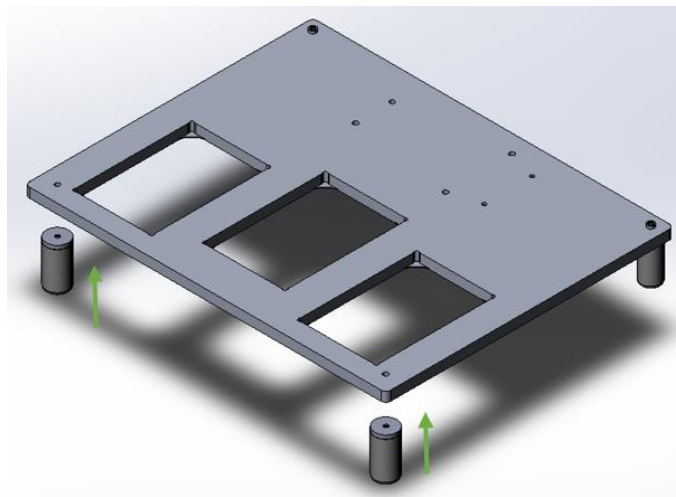
Step 1	Screw two magnets into magnet seats on the bottom of the tray. Use 2 screws - TORX ISO7380 BN6404 M4x16.
	
Step 2	Glue magnet using superglue onto part Leg 2.
	
Step 3	Screw two Legs into seats on the bottom of the tray. Use 2 screws - TORX ISO7380 BN6404 M4x16.





Step 4

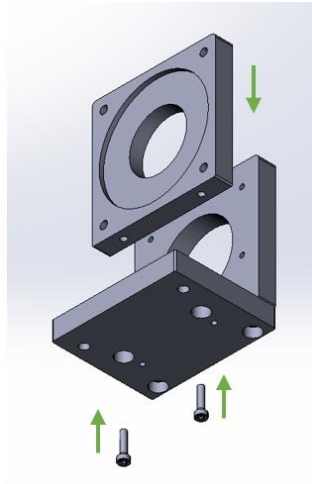
Snap two Legs 2 with magnet onto seats on the bottom of the tray.



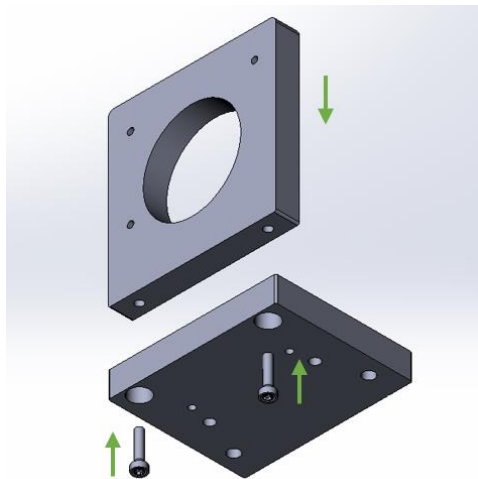
Step 5

Screw mount 3 to mount 1 using two TORX ISO7380 BN6404 M4x16.



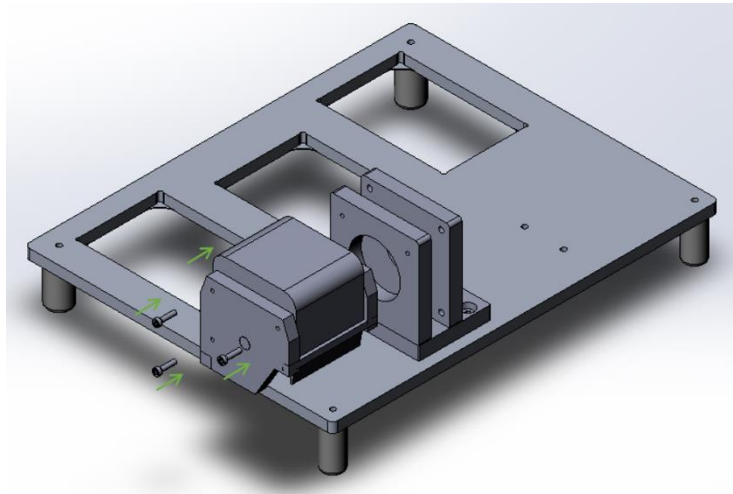
**Step 6**

Screw mount 2 to mount 1 using two TORX ISO7380 BN6404 M4x16.

**Step 7**

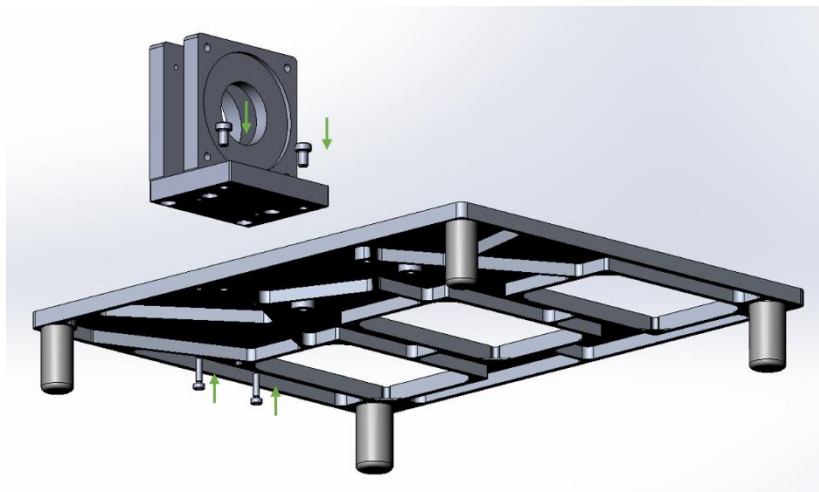
Screw mount assembly onto tray using two TORX ISO7380 BN6404 M4x16 and two DIN 7984 M6x10 screws.





Step 8

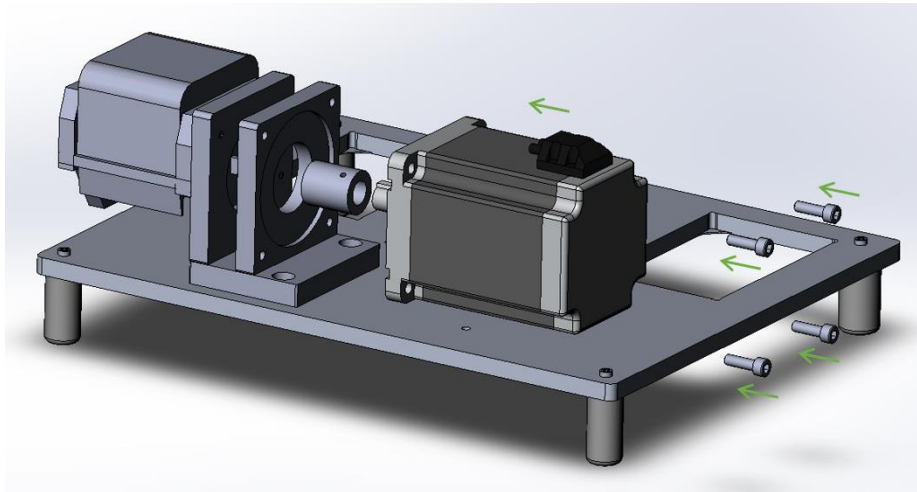
Screw peristaltic pump onto mount assembly using 3 TORX ISO7380 BN6404 M4x16 screws.



Step 9

Screw Coupler onto NEMA 34 stepper motor using m4 set screw.





Step 10

Screw NEMA 34 stepper motor onto mount assembly using 4 DIN 912 M6x20 screws.

