

Alliance Report 19/2/25-20/2/25

Machine: SUK-AL-V3-2.0-10042, Efficiency: 92.22%

Warnings/Errors	Frequency	Last Log Time	Value
Panel emergency triggered	2	2025-02-19 20:27:10	-

Machine: SUK-AL-V3-2.0-10043, Efficiency: 96.93%

Warnings/Errors	Frequency	Last Log Time	Value
Image Grab Error	1	2025-02-19 14:11:03	-
Pressure low	1	2025-02-20 00:12:35	2.88
Image grab time out	1	2025-02-20 05:35:42	-

Machine: SUK-AL-V3-2.0-10044, Efficiency: 98.53%

Warnings/Errors	Frequency	Last Log Time	Value
No Error/Warning found			

Machine: SUK-AL-V3-2.0-10045, Efficiency: 97.21%

Warnings/Errors	Frequency	Last Log Time	Value
Motor Stopped due to Overload	12	2025-02-20 10:28:15	10.03
System Critical: CPU Temperature	9	2025-02-19 13:17:11	86
Acceleration - Conveyor Ampere in Warning State	2	2025-02-20 10:34:20	-
Image Grab time out	9	2025-02-20 10:28:16	-

Machine: SUK-AL-V3-1.4-10046, Efficiency: 88.10%

Warnings/Errors	Frequency	Last Log Time	Value
Acceleration - Conveyor Ampere in Warning State	2	2025-02-20 08:28:32	-

Cause and Remedy

Warnings/Errors	Cause	Remedy
Image Grab Error		Contact – service@ishitva.in
Pressure low	Air Pressure might have gone below 4.5 bar	Check the pressure from compressor unit, Check the shut off valve in ON position, Check for any air leakages in the system, Contact – service@ishitva.in
System Critical: CPU Temperature	Internal cooling system of Single Phase Panel is not working, Verify the amount of heat in the area surrounding the single phase panel	Contact – service@ishitva.in
Motor Stopped due to Overload	Conveyor motor is consuming heavy power	Contact – service@ishitva.in
Acceleration - Conveyor Ampere in Warning State	Ampere levels during acceleration are close to the acceptable limit., Possible minor motor, drive system, or electrical issue., Sensor calibration or configuration may need adjustment.	Regularly monitor the motor and drive system performance., Check and secure all electrical connections., Ensure the sensors are properly calibrated and functioning correctly., Review operational settings to prevent further warnings., If the issue escalates, contact support for assistance., Contact – service@ishitva.in
Image Grab time out	Conveyor belt not working, vision and Encoder are not in sync	Contact – service@ishitva.in