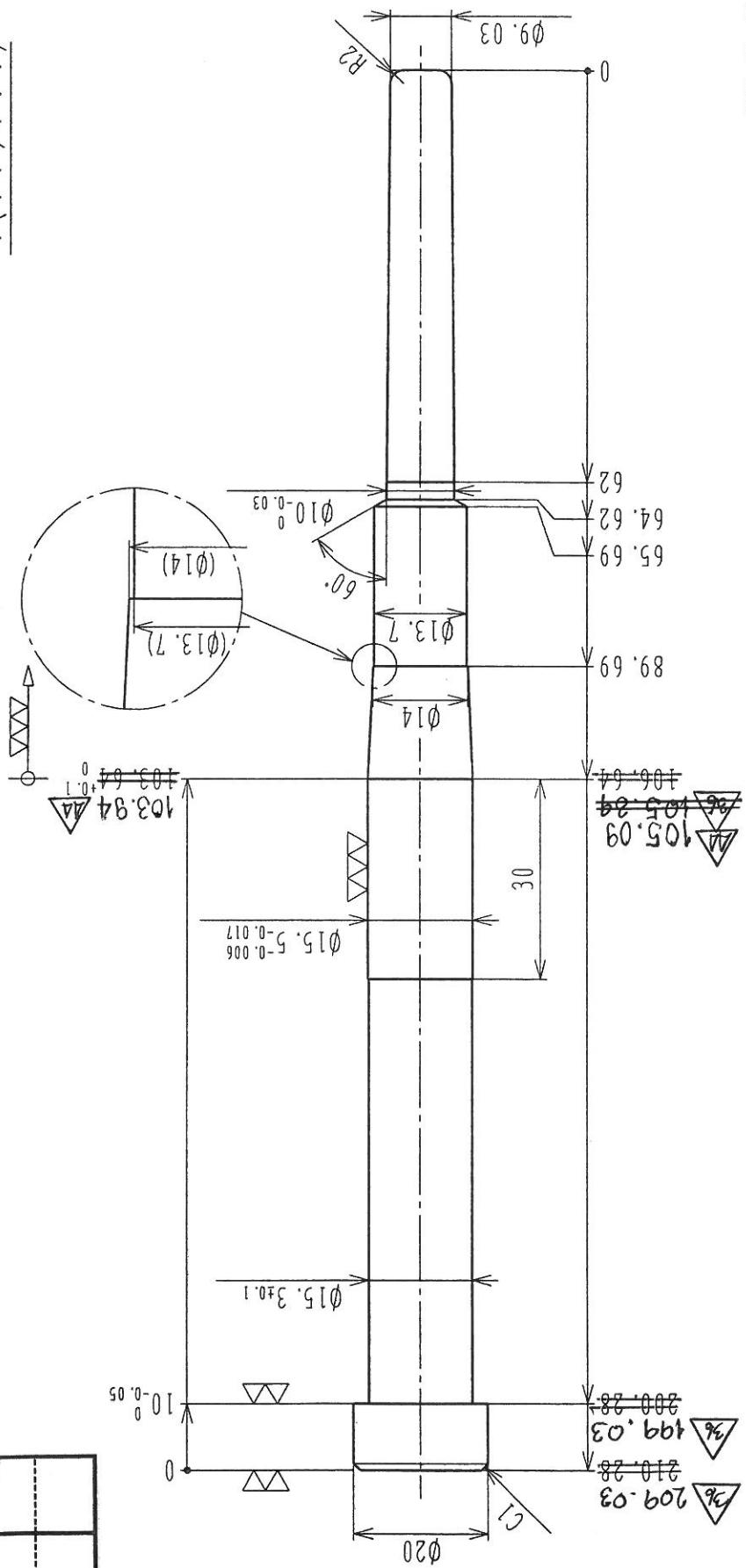


4CD-001-002-R2

ORIGINAL

| P/N | DIE# | OPER. | CHECK | APPR. |
|-------|------|--------------|-------|-------|
| NK-#2 | #5 | S. Mancharan | | |

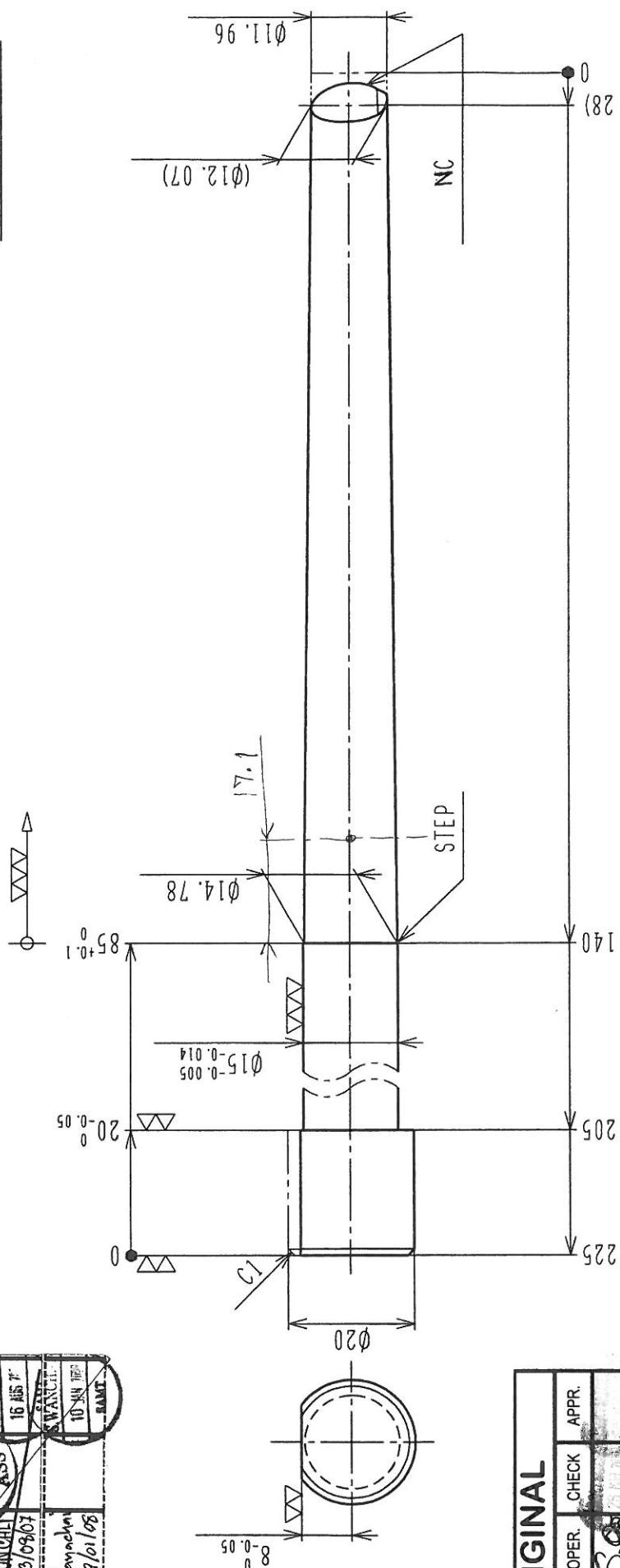
 $\nabla(\nabla\nabla\nabla, \nabla\nabla\nabla\nabla)$ SEC. AB-AB

| | MATERIAL | HEAT TREAT | FINISHING | CUSTOMER |
|-------------|---------------|------------|--------------|--|
| | SKD-61 | HRC 45 ± 1 | TRF. | A.T.A |
| DRAWING NO. | CORE PIN C2-1 | | | DRAWING NO. |
| | | | | - |
| REVISE | 1064A036 | 1064A036 | 1064A036 | PRODUCT NO. |
| MARK | KUNOCHAI | 13/08/04 | S. MANCHARAN | SHIPPO ASAHI MOULDS (THAILAND) CO.,LTD |

| ORIGINAL | | | |
|----------|------|--------------------------|--|
| P/N | DIE# | OPER. | CHECK |
| NJ-32 | 4 | S. Mancharan 09/08/04 | APPR. SWANCHARAN 10 JUN 2004 SAMT |

ORIGINAL

4CD-001-002-R0



ORIGINAL

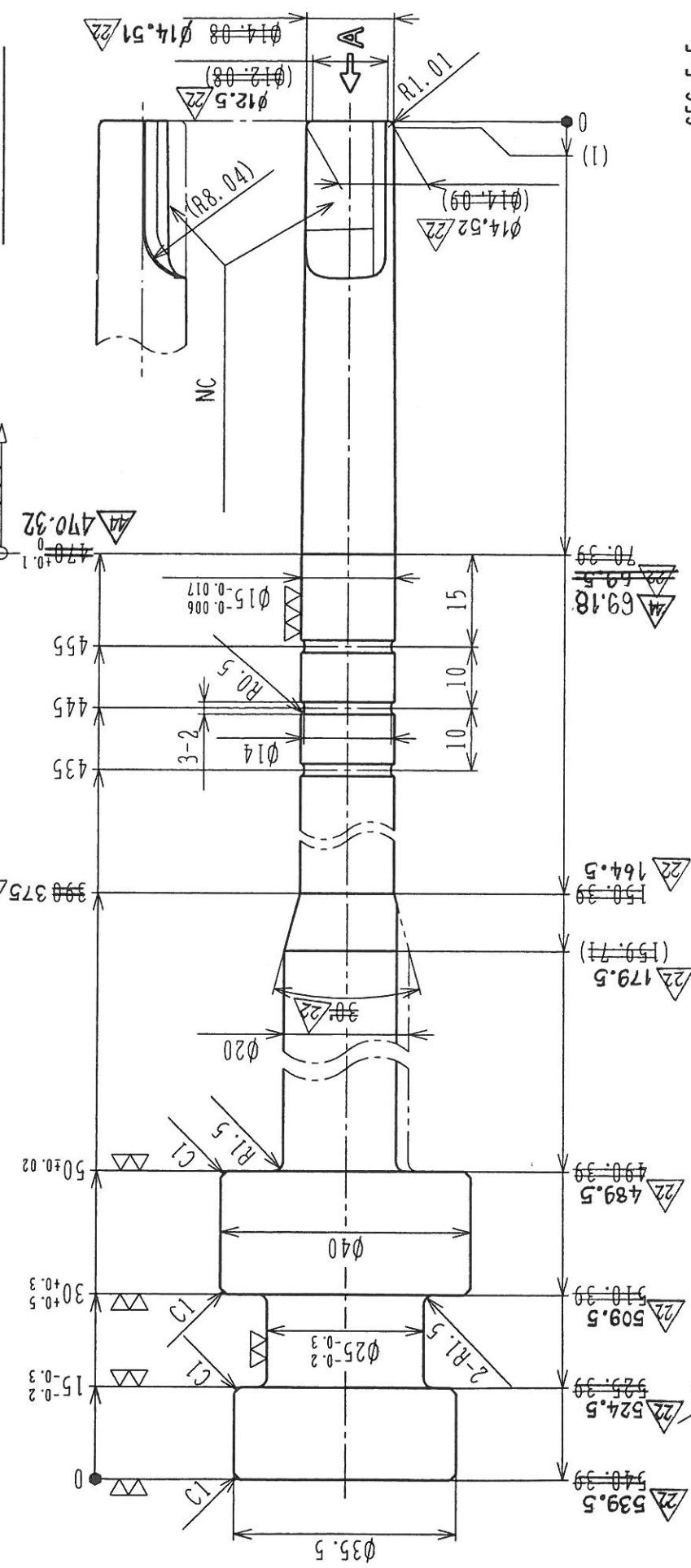
| P/N | DIE# | OPER. | CHECK | APPR. |
|------|------|--------|--------|--------|
| K-92 | #5 | 500000 | 500000 | 500000 |

14 APR 2004

ORIGINAL
CAN/CAM SECTION

| MARK | PRODUCT NO. | DESIGN | | | APPROVED | CUS. - APP. |  |
|------|---------------------------|----------|---------|----------|--------------|----------------|---|
| | | CHECK | CHECKED | REVIEWED | | | |
| 13 | CHART6 01C ME-37 ⇒ 51F-77 | 10/02/06 | Dat | | | | |
| | | D/M/Y | SIGN | APPROVED | PART NO. | 1064A036 | 1064A036 |
| | | REVISE | | | PART NAME | CASE, OIL PUMP | |
| | | | | | DRAWING NO. | - | |
| | | | | | CUSTOMER | A.T. A | |
| | | | | | MATERIAL | SKD-61 | HEAT TREAT |
| | | | | | | HRC 45±1 | FINISHING |
| | | | | | | TRF. | |
| | | | | | DRAWING NAME | SLIDE PIN C1 | |

ASAHI SOMBOON SHIPPO MOULDS CO.,LTD

$\nabla(\nabla\nabla, \nabla\nabla\nabla)$ $\Delta\Delta 470.32$ SEC F-F

| DRAWING NO. | MATERIAL | HEAT TREAT. | FINISHING | CUSTOMER |
|-------------|----------|-------------|-----------|----------|
| | SKD-61 | HRC 45 ± 1 | TRF. | A.T.A |

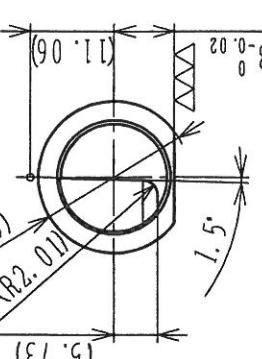
| ORIGINAL | |
|----------|------|
| PIN | DIE# |

| ORIGINAL | ORIGINAL |
|--------------|----------|
| NK-2 | #5 |
| ASAHISOMBOON | S19.10 |
| NH-1 | 26/05/10 |

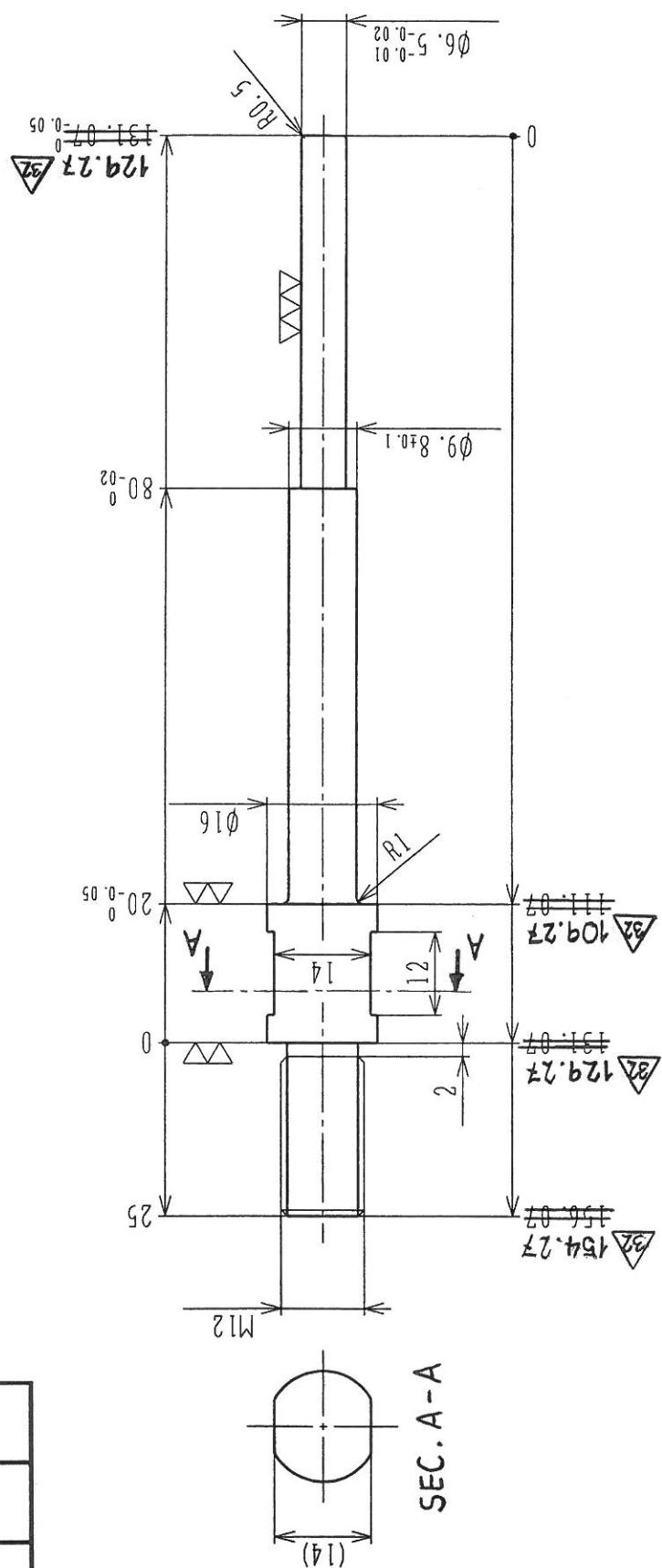
MANUFACTURE
A. T. A.
DATE : 26/05/10
DRAWN BY : N. J. S.
CHECKED BY : N. J. S.
APPROVED BY : N. J. S.

| PRODUCT NO. | DESIGN APPROVED | CUS. - APP. | CHECK APPROVED | REVIEW |
|-------------|---------------------|---------------------|---------------------|--------|
| #1-37 | O. PUNJAB 05/02/02. | O. PUNJAB 06/01/02. | O. PUNJAB 06/01/02. | |

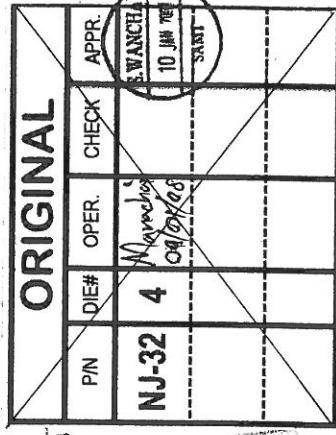
| MARK | SCALES | QTY | 1 : 1 |
|------|--------|-----|-------|
| | | | |

VIEW A

△(△△△, △△)



| ORIGINAL | PIN | DIE# | OPER. | CHECK | APPR. | | | |
|----------|-------|------|-------|---------|---------|--|--|--|
| | NK-92 | #5 | S-910 | 24/8/10 | 24/8/10 | | | |



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SHIPO ASAHI MOULDS (THAILAND) CO., LTD

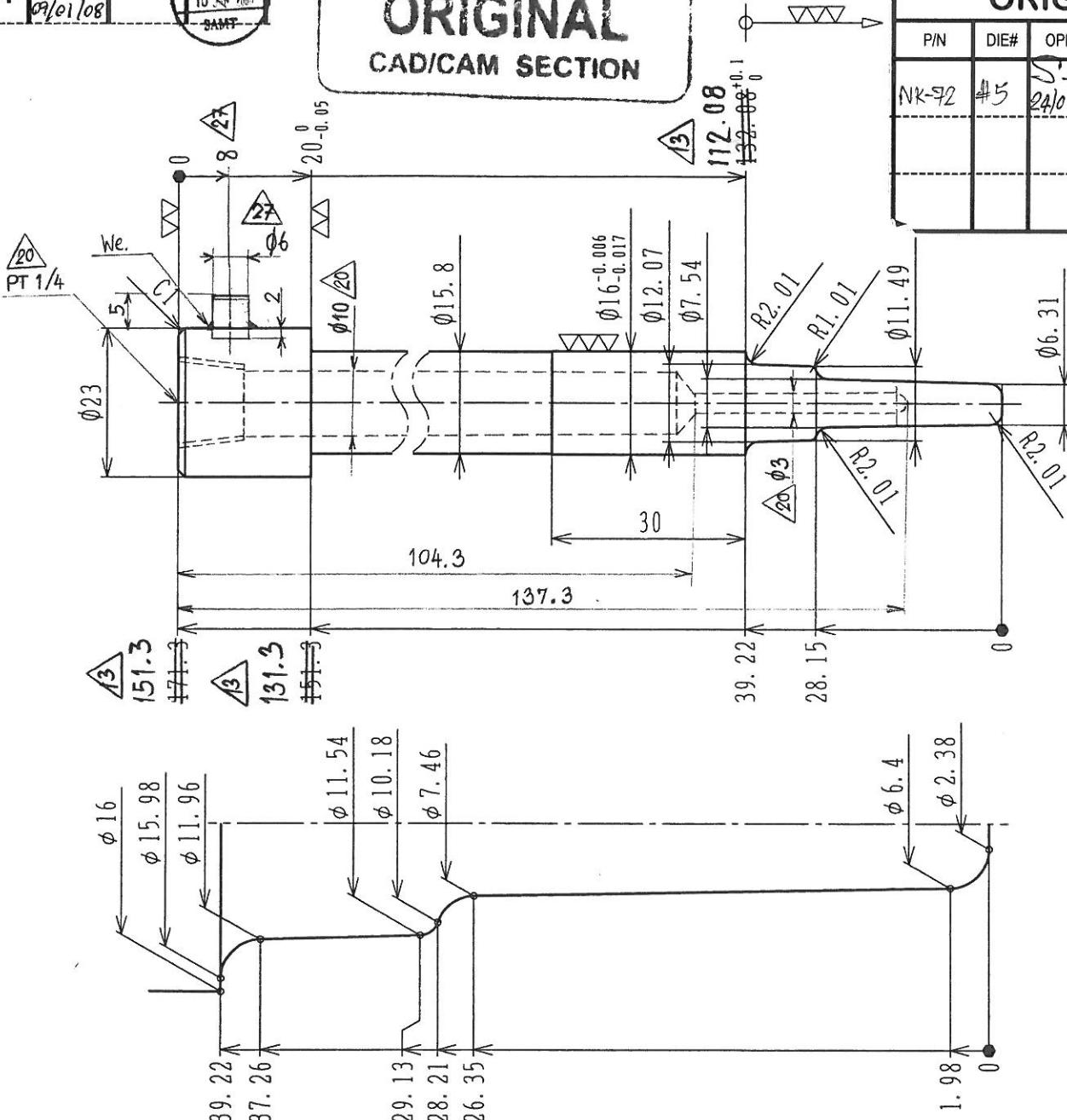
ORIGINAL

| P/N | DIE# | OPER. | CHECK | APPR. |
|-------|------|----------------------|---------------------|-----------------------|
| IF-77 | 2 | KUNCHAI 10/07/07 | WANCHAI 10/07/07 | AMATSUOKA 10/07/07 |
| H-55 | 3 | KUNCHAI 9/08/07 | WANCHAI 10/08/07 | SAMPT 10/08/07 |
| JJ-32 | 4 | Manachai 09/01/08 | WANCHAI 10/08/08 | |

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14 APR 2004
ORIGINAL
CAD/CAM SECTION

SEC N-N

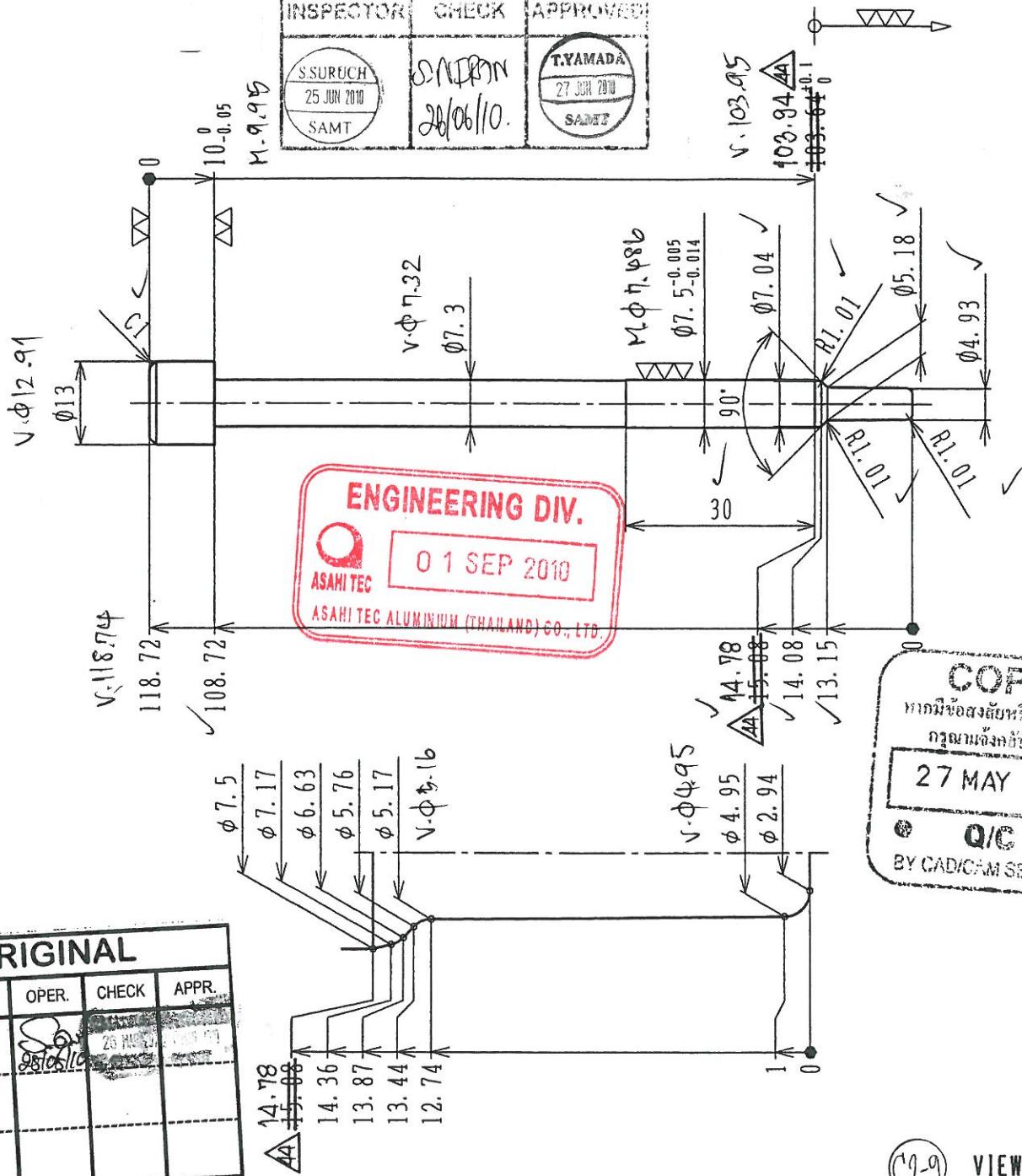
| MARK | REVISE | D/M/Y | SIGN | APPROVED | MATERIAL | HEAT TRMT | FINISHING | CUSTOMER |
|-------------|---------------------------------|----------|----------------------|----------|--------------|----------------|-----------|----------|
| | | | | | SKD-61 | HRC 45±1 | TRF. | A.T.A |
| △ | Add Knock Pin | 3/10/07 | KUNCHAI 8-oct-07 | | DRAWING NAME | CORE PIN B17 | | |
| △ | Add Cooling. (customer request) | 9/08/07 | KUNCHAI 10-Aug-07 | | | | | |
| △ | CHANGE DIG S/N E-37 => S/N F-77 | 10/07/07 | Xmt A. Man | | PART NAME | CASE, OIL PUMP | | |
| MARK | REVISE | D/M/Y | SIGN | APPROVED | PART NO. | 1064A036 #2 #4 | | |
| PRODUCT NO. | NE-37 | DESIGN | CHECK | APPROVED | CUS.-APP. | | | |
| SCALE | 1 : 1 | Q'TY | 1+1 | | | | | |

A.S.S

ASAHI SOMBOON SHIPPO MOULDS CO.,LTD

| S.A.M.T. INSPECTION DATA | | QC. |
|--------------------------|----------------------|-------------------------------------|
| INSPECTOR | CHECK | APPROVED |
| S.SURUCHI | S.NIRAN 26/06/10. | T.YAMADA 27 JUN 2010 S.A.M.T. |

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ORIGINAL



9) VIEW SLIDE

| | | | | MATERIAL | HEAT TRNT | FINISHING | CUSTOMER |
|---------------------------------|----------------------------------|---------------------------------|-----------------------------|---------------------|-------------------------------------|----------------|-------------------|
| | | | | SKD-61 | HRC 45±1 | TRF. | A.T.A |
| A | IMPROVEMENT FOLLOW SLC2 (DIE #9) | EST/TO/10 | S. On <i>[Signature]</i> | DRAWING NAME | 5 C2-6 | DRAWING NO. | |
| B | Change. Quality. of core pin | 17.11.06. K. <i>[Signature]</i> | R. <i>[Signature]</i> | CORE PIN C2-8~C2-10 | | | - |
| B | CHANGE SIG NE-37 ⇒ NE-77 | 10/07/06 <i>[Signature]</i> | J. <i>[Signature]</i> | PART NAME | CASE, OIL PUMP | | |
| MARK | REVISE | D/M/Y | SIGN | APPROVED | PART NO. | 1064A036 #2 #4 | |
| PRODUCT NO. NE-37 | DESIGN <i>C. pasong</i> | CHECK <i>C. pasong</i> | APPROVED <i>K. Kanoh</i> | CUS.-APP. | | | A.S.S 2010 |
| SCALE 1 : 1 | Q'TY 5 3 4 4 | 1/01/06. | 6/01/06. | 09.08.06 | ASAHI SOMBOON SHIPPO MOULDS CO.,LTD | | |

ORIGINAL

| P/N | DIE# | OPER. | CHECK | APPR. |
|-------|------|-----------------------|-----------------------------------|--------------------------------|
| IF-77 | 2 | <i>[Signature]</i> | CHAIKORN AMATSUOKA 17 JUL 2005 | 21 JUL 2005 S. YANG AP |
| H-55 | 3 | KUACIAI | ASS | 10 APR 2005 SAET WANCHAI |
| IJ-32 | 4 | Mannachai 09/01/08 | | 10 JAN 2008 SAET |

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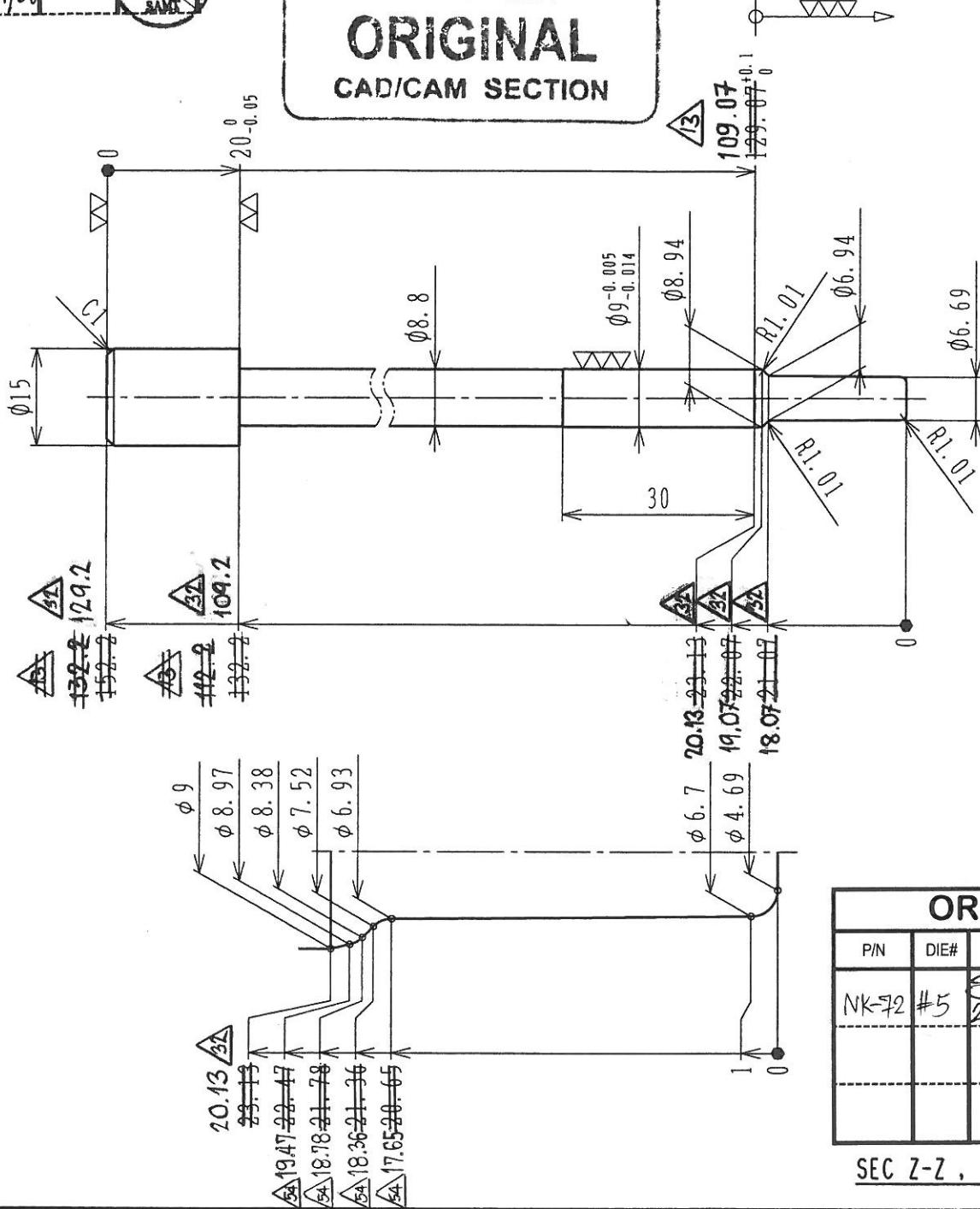


14 APR 2004

ORIGINAL

CAD/CAM SECTION

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| ORIGINAL | | | | |
|----------|------|-----------------|-------|----|
| P/N | DIE# | OPER. | CHECK | AF |
| NK-52 | #5 | SOP 24/05/10 | | |
| | | | | |

SEC Z-Z , AD-AD

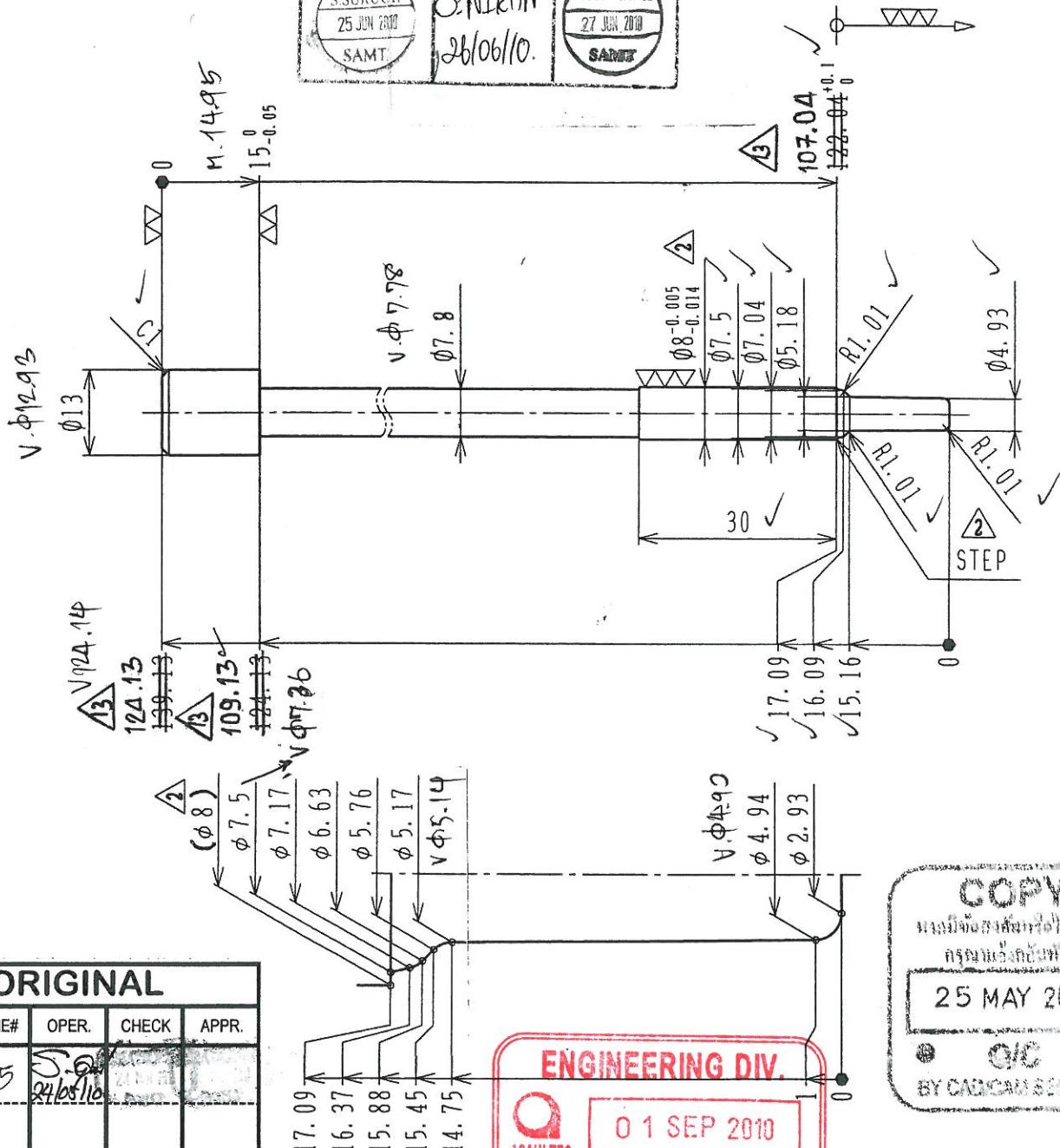
| | | | | MATERIAL | HEAT TRMT | FINISHING | CUSTOMER |
|---------------------------------|----------------------|---------------------|------------------------------------|-----------|-----------|-----------|-------------------------------------|
| MARK | REVISE | D/M/Y | SIGN | APPROVED | PART NO. | | |
| | | | | | | | |
| PRODUCT NO. NE-37 | DESIGN C. prasong | CHECK C. prasong | APPROVED K. Kanchan 08/05/01 | CUS.-APP. | | | A.S.S. |
| SCALE 1 : 1 | Q'TY 2+2 | 9/01/01 | 9/01/01 | | | | ASAHI SOMBOON SHIPPO MOULDS CO.,LTD |

A.S.S

ASAHI SOMBOON SHIPPO MOULDS CO.,LTD

| SAMT | | Q.C. | INSPECTION DATA |
|-------------|----------|-------------|-----------------|
| INSPECTOR | CHECK | APPROVED | |
| S.SURUCHI | S.NIRAN | T.YAMADA | |
| 25 JUN 2010 | 26/06/10 | 27 JUN 2010 | |
| SAMT | | SAMT | |

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ORIGINAL

| P/N | DIE# | OPER. | CHECK | APPR. |
|-------|------|----------------|--------|-------|
| NK-72 | #5 | S-9 2410510 | Z-1000 | |
| | | | | |



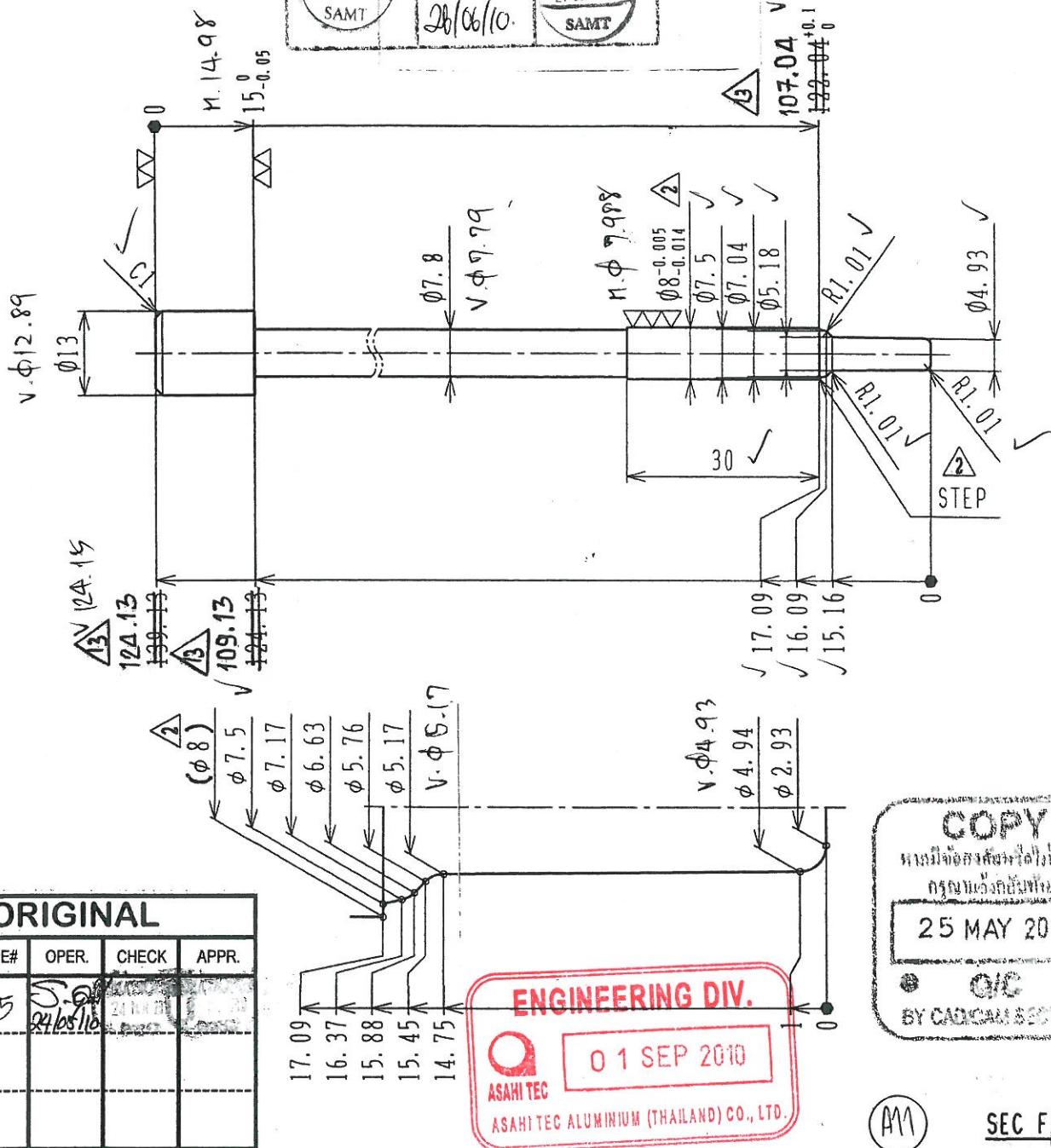
SEC F-F

| | | | | | | | |
|-----------------------------|---|---------------------------------------|--------------------------------------|--------------------------------------|--|-------------------|-------------------|
| | | | | MATERIAL SKD-61 | HEAT TRMT HRC 45±1 | FINISHING TRF. | CUSTOMER A.T.A |
| | | | | DRAWING NAME CORE PIN A10~15 | DRAWING No. | | |
| 13 | CHANGE D16 NE-37 => NF-77 | 8/07/06 | <i>Sat</i> | <i>R.Thum</i> | | | |
| 2 | CHANGE SHAPE ϕ 7.5--> ϕ 8 (DIE #1 ONLY) | 19/05/04 | C.prasong | <i>K.Kaew</i> <i>P.Prasong</i> | PART NAME CASE, OIL PUMP | | |
| MARK | REVISE | O/M/Y | SIGN | APPROVED | PART NO. 1064A036 #2 #4 | DRAWING | |
| PRODUCT NO. NE-37 | | DESIGN <i>C.prasong</i> 2/01/04 | CHECK <i>C.prasong</i> 6/01/04 | APPROVED <i>K.Kaew</i> 9.09.04 | CUS.-APP.  | A.S.S | |
| SCALE 1 : 1 | Q'TY 6+6 | ASAHI SOMBOON SHIPPO MOULDS CO.,LTD | | | | | |

QC.
SAMT INSPECTION DATA

| | | |
|---------------------|-----------|---------------------|
| INSPECTOR | CHECK | APPROVED |
| | | |
| 25 JUN 2010 SAMT | 26/06/10. | 27 JUN 2010 SAMT |

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**ORIGINAL**

| P/N | DIE# | OPER. | CHECK | APPR. |
|----------|----------|----------|-------|-------|
| NK-72 #5 | 24/05/10 | 24/05/10 | | |

| MARK | REVISE | D/N/Y | SIGN | APPROVED | MATERIAL | HEAT TRMT | FINISHING | CUSTOMER |
|-------------|--------------------------------------|-----------|-----------|-----------|-----------------|----------------|-----------|----------|
| | | | | | DRAWING NAME | DRAWING No. | | |
| 13 | CHANGE 916 NF-37 => NF-77 | 8/07/06 | Xat | A.Thien | CORE PIN A10~15 | | | |
| 12 | CHANGE SHAPE Ø7.5-->Ø8 (DIE II ONLY) | 19/05/04 | C.prasong | K.Kanch | PART NAME | CASE, OIL PUMP | | |
| | | | | | PART NO. | 1064A036 #2 *4 | | |
| PRODUCT NO. | DESIGN | CHECK | APPROVED | CUS.-APP. | | | | |
| NE-37 | C.prasong | C.prasong | K.Kanch | | | | | |
| SCALE | Q.TY | | | | | | | |
| 1 : 1 | 6+6 | | | | | | | |

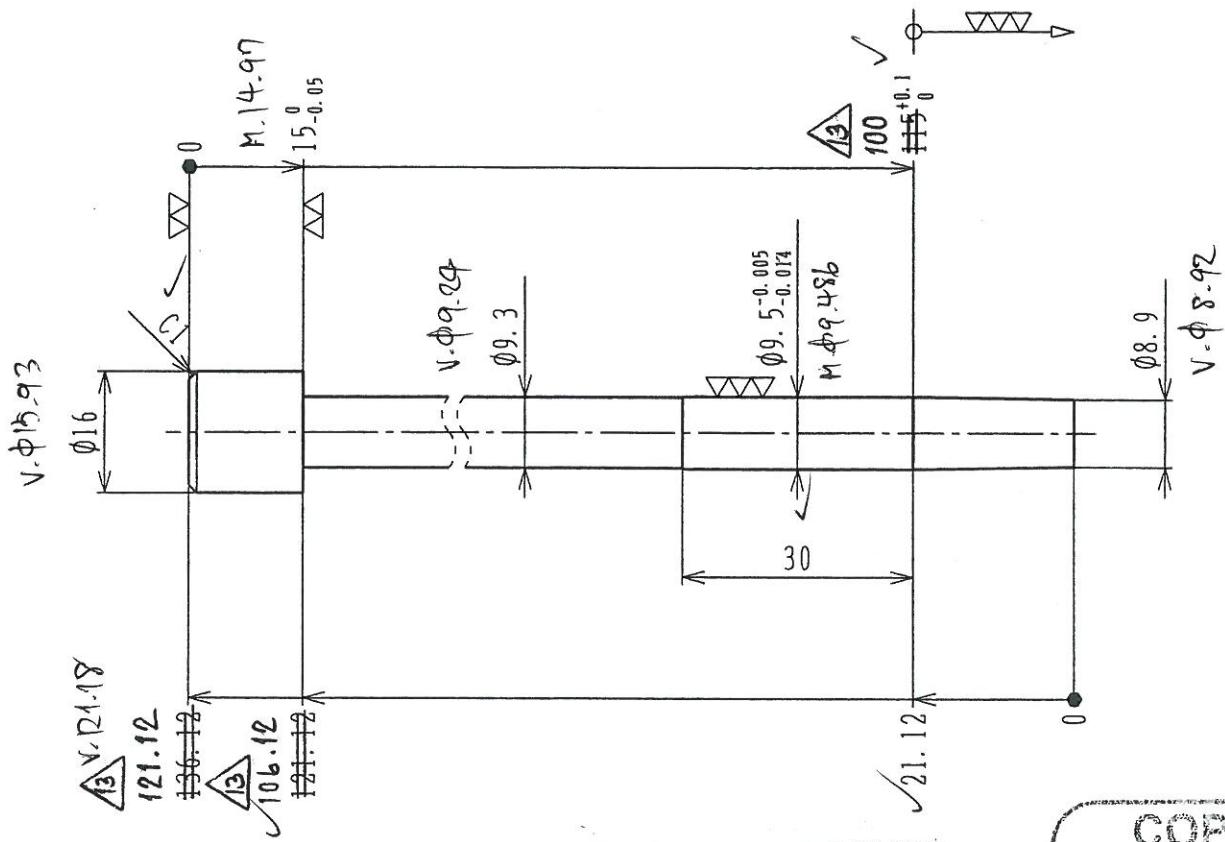
A.S.S

ASAHI SOMBOON SHIPPO MOULDS CO.,LTD

ORIGINAL

4CD-001-002-R0

| P/N | DIE# | OPER. | CHECK | APPR. |
|-------|------|-----------------------|-------|-------|
| NK-72 | #5 | S. Suruch 24/05/10 | | |
| | | | | |
| | | | | |
| | | | | |

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| SAMT INSPECTION DATA | | |
|---------------------------------|---------------------|---------------------------------|
| INSPECTOR | CHECK | APPROVAL |
| S.SURUCH 25 JUN 2010 SAMT | S.NEFAN 26/06/10 | T.YAMADA 27 JUN 2010 SAMT |

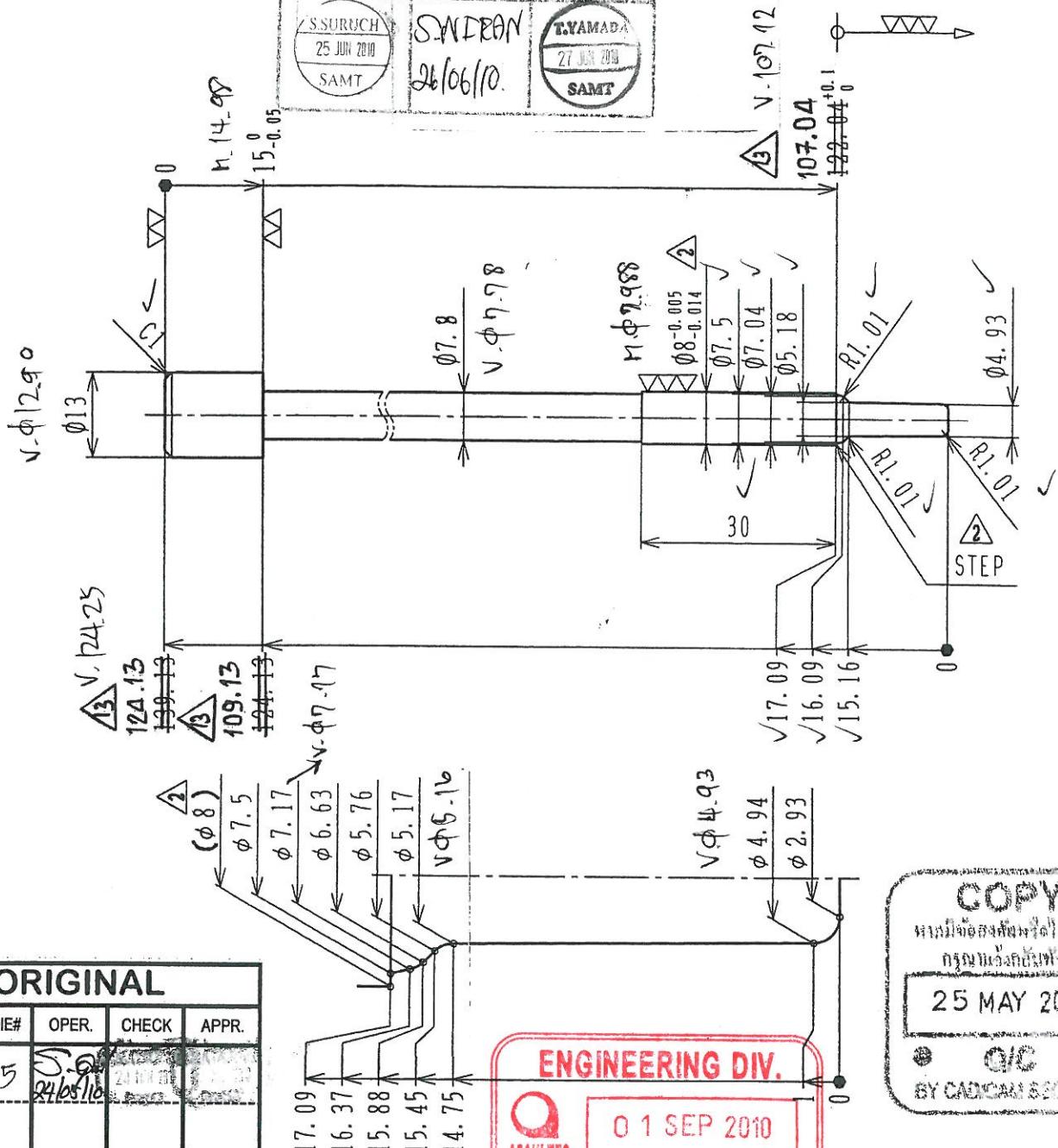


VIEW A.G

| | | | | | | | | |
|--|-------------|---------------------------------|---------------------------------|----------------------------------|---------------------------------|--|----------------------------|--------------------|
| MARK | REVISE | D/N/Y | SIGN | APPROVED | MATERIAL SKD-61 | HEAT TRMT HRC 45±1 | FINISHING TRF. | CUSTOMER A.T. A |
| | | | | | DRAWING NAME CORE PIN A4, A6 | | DRAWING No. - | |
| 13 CHANGE PIG NE-37 => NF-77 8/07/10 Dot M. H. Han | | | | | PART NAME CASE, OIL PUMP | | PART NO. 1064A036 #2 #4 | |
| PRODUCT NO. NE-37 | | DESIGN C. prasong 5/08/01 | CHECK C. prasong 16/08/01 | APPROVED F. Kanch 09.08.01 | CUS. -APP. | A.S.S ASAHI SOMBOON SHIPPO MOULDS CO.,LTD | | |
| SCALE 1 : 1 | Q'TY 2+2 | | | | | | | |

| | | |
|----------------------------------|----------------------|---------------------------------|
| SAMT | | QC. |
| INSPECTION DATA | | |
| INSPECTOR | CHECK | APPROVED |
| S.SURUCHI 25 JUN 2010 SAMT | S.NIRAN 26/06/10. | T.YAMADA 27 JUN 2010 SAMT |

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ORIGINAL

| P/N | DIE# | OPER. | CHECK | APPR. |
|-------|------|-----------------|----------|-------|
| NK-72 | #5 | S-6 24105/10 | 24105/10 | |



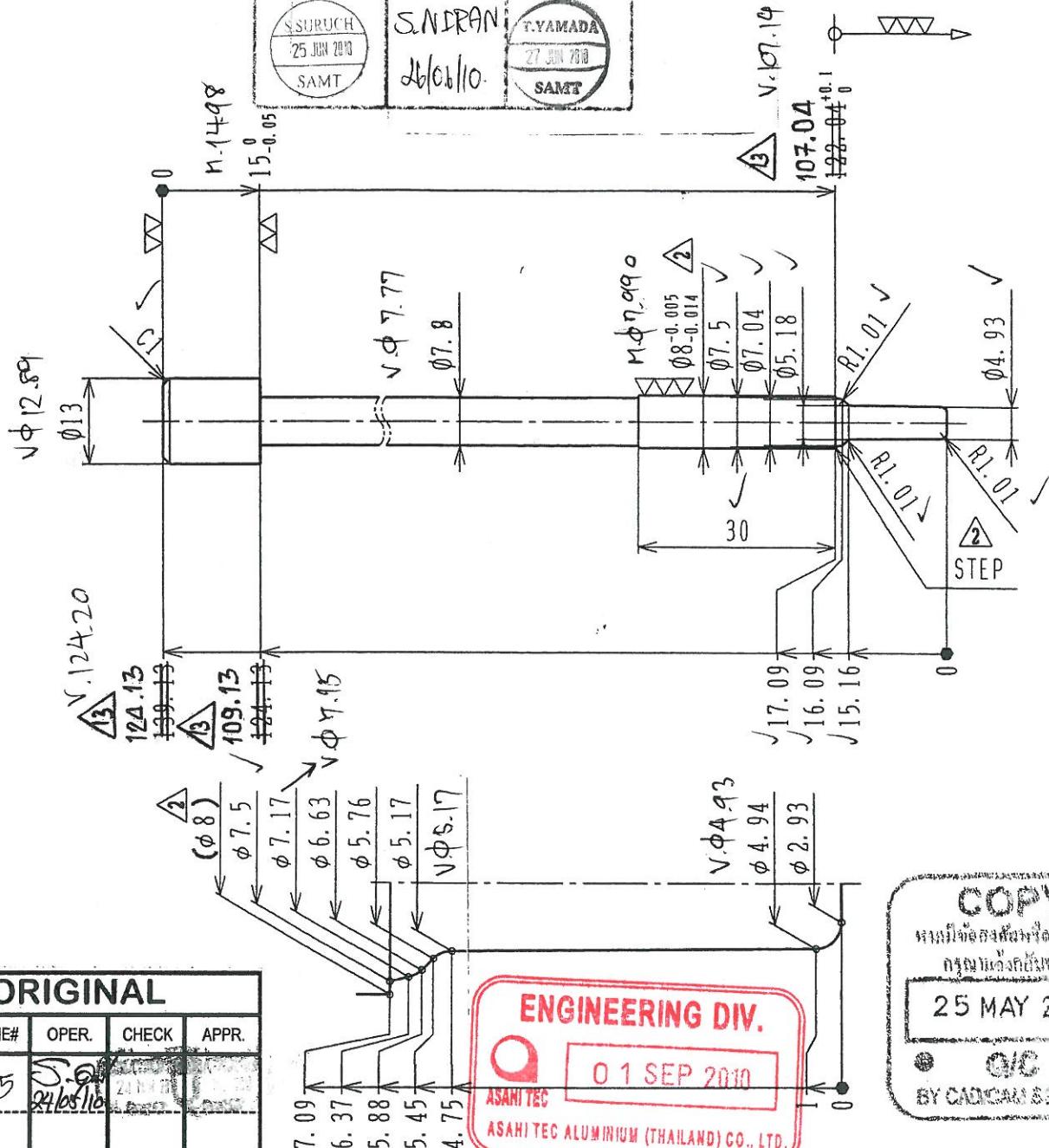
COPY
ห้ามถ่ายเอกสารเด็ดขาด
ห้ามถ่ายเอกสารเด็ดขาด
25 MAY 2010

SEC F-F

| | | | | | | | |
|----------------------|---|--------------------------------|-------------------------------------|---------------------------------|-----------------------|-------------------|--|
| | | | | MATERIAL SKD-61 | HEAT TRMT HRC 45±1 | FINISHING TRF. | CUSTOMER A.T.A |
| | | | | DRAWING NAME CORE PIN A10~15 | | DRAWING NO. - | |
| 13 | CHANGE S16 NE-37 => NF-77 | 8/07/06 | X | PART NAME CASE, OIL PUMP | | DRAWING NO. - | |
| 2 | CHANGE SHAPE Ø 7.5--> Ø 8 (DIE II ONLY) | 19/05/04 | C. prasong | PART NO. 1064A036 #2 * 4 | | DRAWING NO. - | |
| MARK | REVISE | D/N/Y | SIGN | APPROVED | | | |
| PRODUCT NO. NE-37 | DESIGN C. prasong 2/05/02 | CHECK C. prasong 6/01/02 | APPROVED K. Kraiboon 09-09-04 | CUS.-APP. | | | A.S.S ASAHI SOMBOON SHIPPO MOULDS CO.,LTD |
| SCALE 1 : 1 | Q'TY 6+6 | | | | | | |

| SAMT | | QC. INSPECTION DATA | |
|--------------------------------|----------------------|---------------------------------|--|
| INSPECTOR | CHECK | APPROVED | |
| SURUCHI 25 JUN 2010 SAMT | S.N.DRAN 26/06/10 | T.YAMADA 27 JUN 2010 SAMT | |

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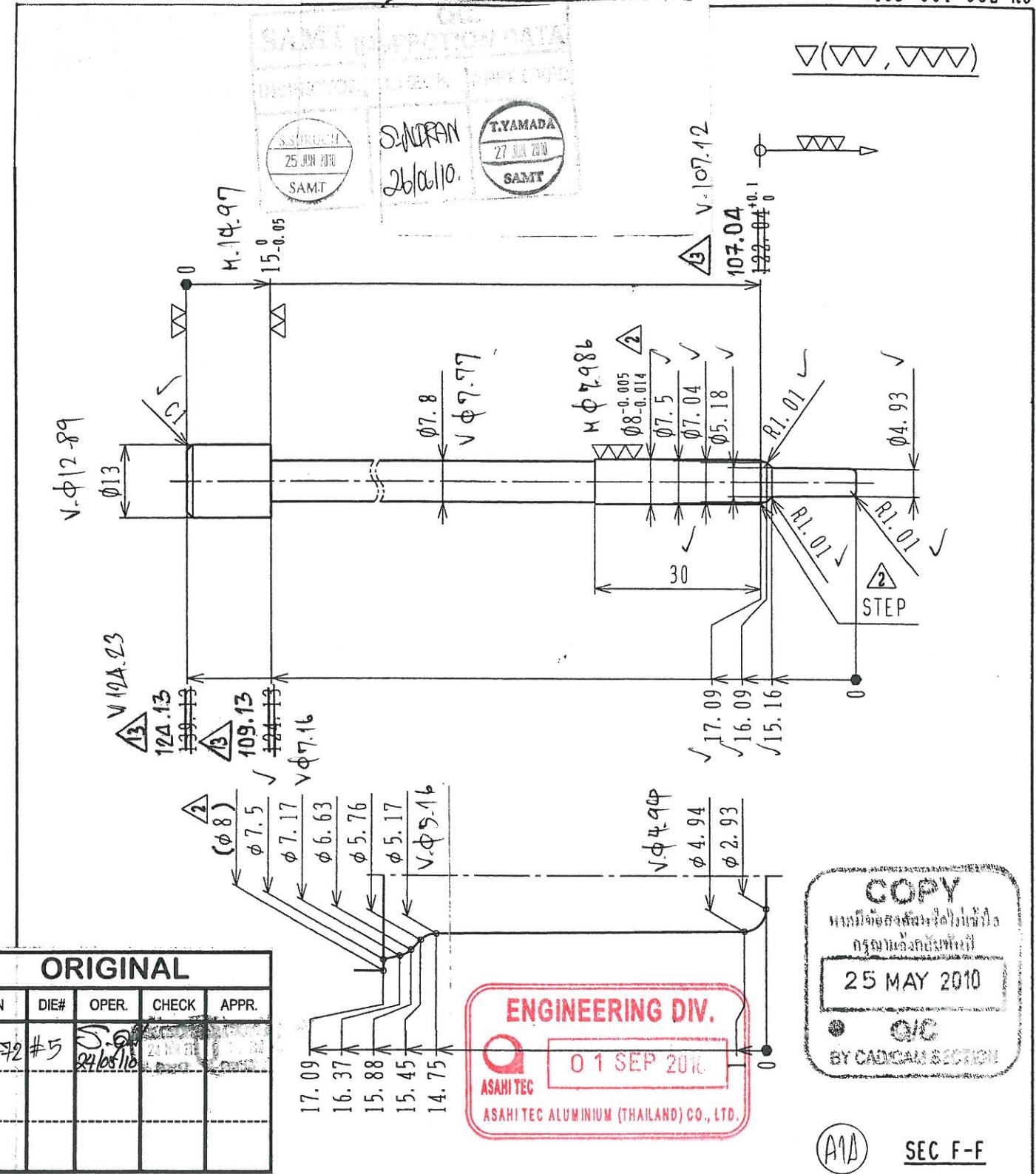
COPY

25 MAY 2010

• O/C
BY CARCAN AGENT

SEC F-F

| | | | | | | | |
|-------------|--|---------------------------------|--------------------------------|-----------------------------------|-----------------|----------------|---|
| △ | | | | MATERIAL | HEAT TRMT | FINISHING | CUSTOMER |
| △ | | | | SKD-61 | HRC 45±1 | TRF. | A.T.A |
| △ | | | | DRAWING NAME | CORE PIN A10~15 | DRAWING NO. | |
| △ | CHANGE S16 NE-37 → NF-77 | 8/07/06 | X | A. Prasong | | | |
| △ | CHANGE SHAPE Ø 7.5 --> Ø 8 (DIE II ONLY) | 19/05/04 | C. prasong | K. Kanchan | PART NAME | CASE, OIL PUMP | COPY |
| MARK | REVISE | O/N/Y | SIGN | APPROVED | PART NO. | 1064A036 | #2 *4 |
| PRODUCT NO. | NE-37 | DESIGN C. prasong 2/01/04 | CHECK C. prasong 6/07/06 | APPROVED K. Kanchan 9/04/04 | CUS.-APP. | | ASAHI SOMBOON SHIPPO MOULDS CO.,LTD |
| SCALE | Q'TY | | | | | | |
| 1 : 1 | 6+6 | | | | | | |

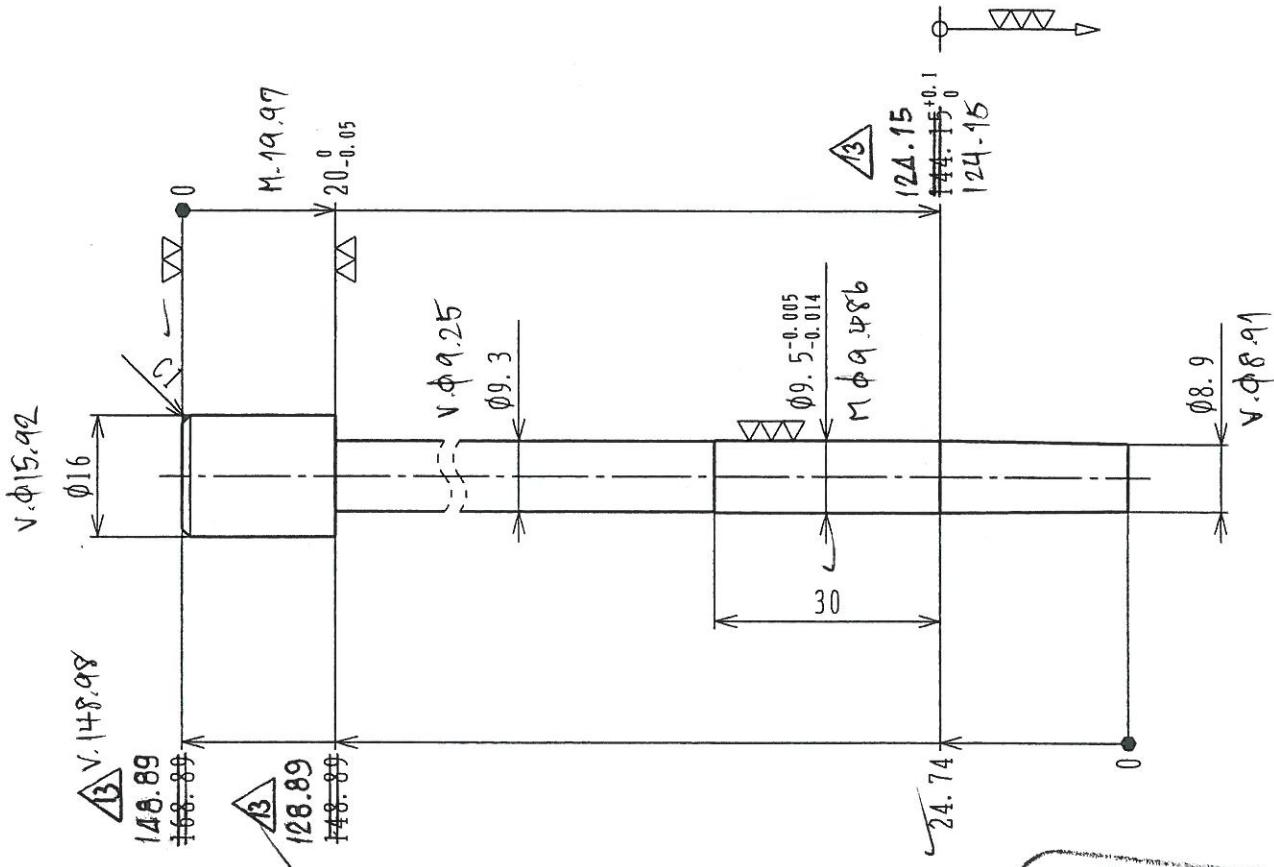


| | | | | | | | |
|-------------------------------------|--------------------------------------|----------------------------|---------------------------|----------------------------|-----------------------|-------------------|-------------------|
| | | | | MATERIAL SKD-61 | HEAT TRMT HRC 45±1 | FINISHING TRF. | CUSTOMER A.T.A |
| | | | | DRAWING NAME | | | |
| 13 | CHANGE D16 NE-37 => NF-77 | 8/07/06 | X | A.Prasong | CORE PIN A10~15 | | |
| 2 | CHANGE SHAPE Ø7.5-->Ø8 (DIE II ONLY) | 19/05/04 | C.prasong | F.Tanak P.C.ay | PART NAME | CASE, OIL PUMP | |
| MARK | REVISE | O/M/Y | SIGN | APPROVED | PART NO. | 1064A036 #2 #4 | |
| PRODUCT NO. NE-37 | | DESIGN <i>C.prasong</i> | CHECK <i>C.prasong</i> | APPROVED <i>F.Tanak</i> | CUS.-APP. | | |
| SCALE 1 : 1 | Q'TY 6+6 | 2/02/02 | 6/01/02 | 09.04.04 | | | |
| ASAHI SOMBOON SHIPPO MOULDS CO.,LTD | | | | | | | |

ORIGINAL

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| P/N | DIE# | OPER. | CHECK | APPR. |
|-------|------|--------------------|-------|-------|
| NK-72 | #5 | S Q.C. 24/05/10 | | |
| | | | | |
| | | | | |
| | | | | |

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QC
SAMT INSPECTION DATA

| | | |
|---------------------------------|----------------------|---------------------------------|
| INSPECTOR | CHECK | APPROVED |
| S.SURUCH 25 JUN 2010 SAMT | S.N.FAN 26/06/10. | T.YAMADA 27 JUN 2010 SAMT |

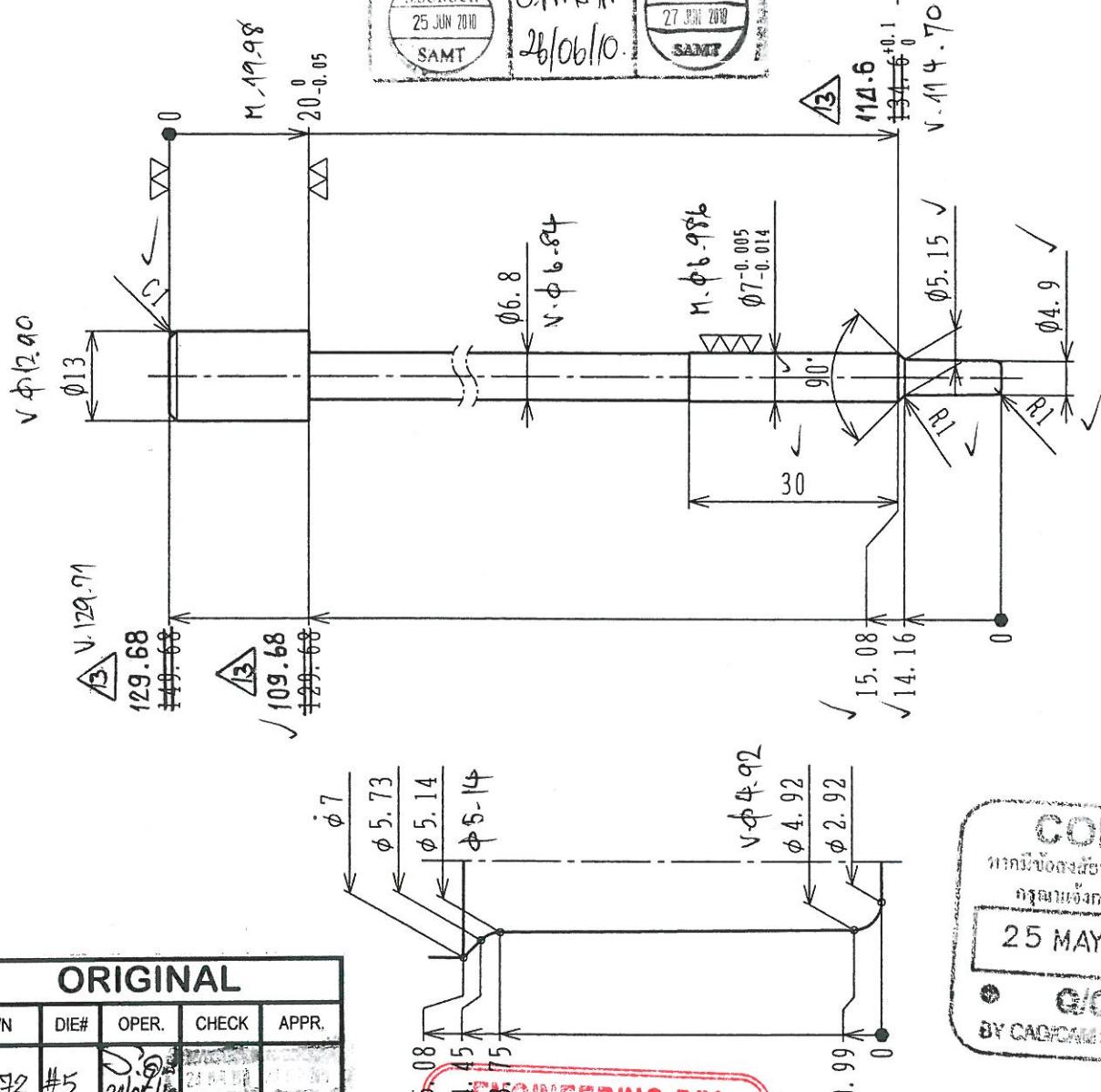


VIEW A, G

| | | | | | | | |
|-----------------------|----------------------------|--------------------|----------------------------------|-------------------------------------|-----------------------|-------------------|-------------------|
| △ | | | | MATERIAL SKD-61 | HEAT TRMT HRC 45±1 | FINISHING TRF. | CUSTOMER A.T.A |
| △ | | | | DRAWING NAME CORE PIN B4, B6 M/T | | DRAWING No. - | |
| △ | | | | PART NAME CASE, OIL PUMP COPY | | | |
| △ | CHANGE DIE AVE-37 => NF-77 | 10/07/06 | Yat | PART NO. 1064A036 #2 #4 | | | |
| MARK | REVISE | D/W/Y | SIGN | APPROVED | | | |
| PRODUCT NO. AVE-37 | DESIGN C.puswong | CHECK C.puswong | APPROVED K.yamada 07.07.06 | CUS.-APP. | | | |
| SCALE 1 : 1 | Q'TY 2+2 | | | | | | |

A.S.S 2010
ASAHI SOMBOON SHIPPO MOULDS CO.,LTD

| QC. INSPECTION DATA | | |
|---------------------------------|----------------------|---------------------------------|
| REVIEWER | CHECK | APPROVED |
| S.SURUCH 25 JUN 2010 SAMT | S.NEFAN 26/06/10. | T.YAMADA 27 JUN 2010 SAMT |

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| P/N | DIE# | OPER. | CHECK | APPR. |
|----------|----------|-------|-------|-------|
| NK-72 #5 | 24/05/10 | | | |



B9

SEC AA-AA

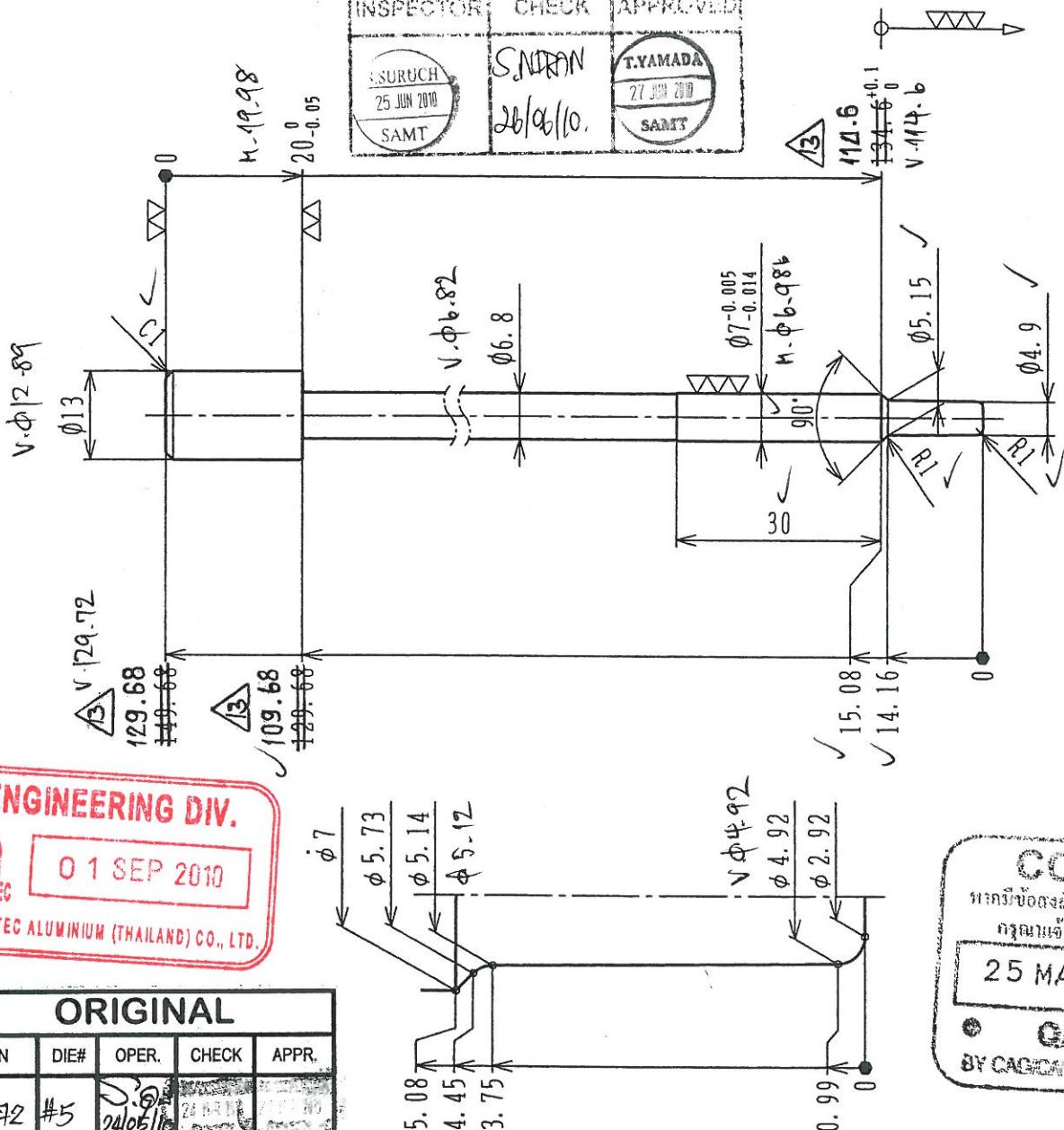
| MARK | REVISE | D/M/Y | SIGN | APPROVED | MATERIAL | HEAT TRMT | FINISHING | CUSTOMER |
|-------------|---------------------------|----------|-----------|-----------|-----------------|----------------|-----------|-------------|
| | | | | | SKD-61 | HRC 45±1 | TRF. | A.T.A |
| | | | | | DRAWING NAME | | | DRAWING No. |
| | CHANGE DIE NE-37 => NF-77 | 10/07/06 | Set | A.Kosan | CORE PIN B9~B11 | | | - |
| | CANCEL CORE PIN B8 | 24/05/10 | C.Punwong | | PART NAME | CASE, OIL PUMP | | SAMT |
| MARK | REVISE | D/M/Y | SIGN | APPROVED | PART NO. | 1064A036 #2 #4 | | |
| PRODUCT NO. | NE-37 | DESIGN | C.Punwong | C.Punwong | CUS.-APP. | | | |
| SCALE | 1 : 1 | Q'TY | 4 | 2/03/01 | 6/03/01 | | | |
| | | | | | | | | |

A.S.S
ASAHI SOMBOON SHIPPO MOULDS CO.,LTD
06 JUN 2010

QC SECTION

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| SAMT INSPECTION DATA | | QC. |
|----------------------|----------------------|----------|
| INSPECTOR | CHECK | APPROVED |
| | S.NIRAN 26/06/10. | |

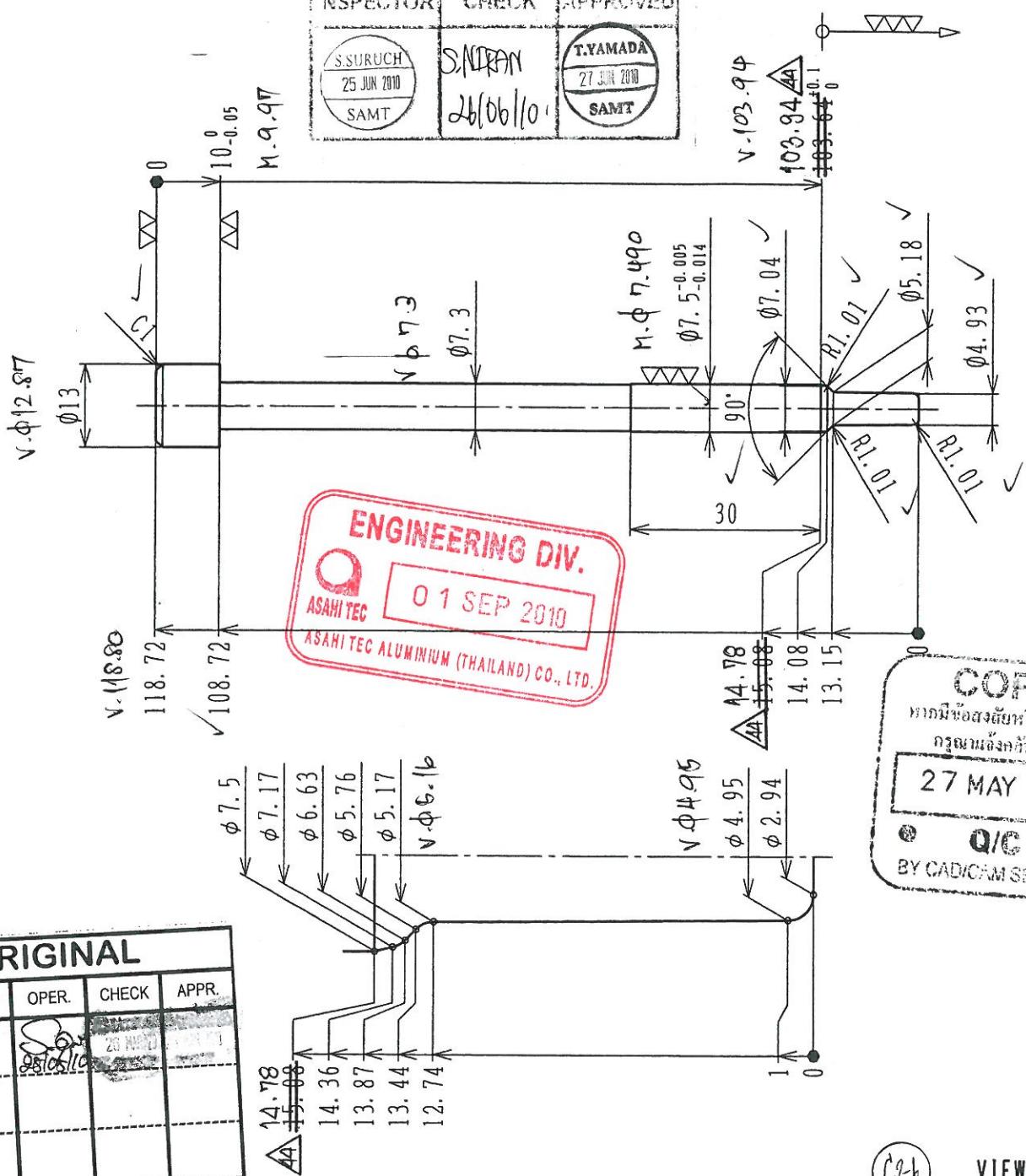


| ORIGINAL | | | | |
|----------|------|-------------------|---------|---------|
| P/N | DIE# | OPER. | CHECK | APPR. |
| NK-72 | #5 | D. S. 24/05/16 | 23-5412 | 7/17/16 |
| | | | | |
| | | | | |

(B10) SEC AA-AA

| | | | | | | | |
|-------------------------------|---------------------------|-------------------------------------|--|--|-----------------------|-------------------|-------------------|
| | | | | MATERIAL SKD-61 | HEAT TRNT HRC 45±1 | FINISHING TRF. | CUSTOMER A.T.A |
| | | | | | | | |
| | | | | | | | |
| (3) | CHANGE DIE NE-37 => NF-77 | 10/07/06 | Sot R.Khom | DRAWING NAME 88-*** CORE PIN B9~B11 | DRAWING NO. - | | |
| (1) | CANCEL CORE PIN B8 | 24/05/06 | C.pusong | PART NAME CASE, OIL PUMP | | | |
| MARK | REVISE | D/M/Y | SIGN | APPROVED | PART NO. 1064A036 | | |
| PRODUCT NO. NE-37 | DESIGN <i>C.pusong</i> | CHECK <i>C.pusong</i> | APPROVED <i>K.Somboon</i> <i>6/05/06</i> | CUS.-APP. | A.S.S | | |
| SCALE 1 : 1 3+3 | Q'TY 4 | ASAHI SOMBOON SHIPPO MOULDS CO.,LTD | | | | | |

| SAMT QC INSPECTION DATA | | |
|---------------------------------|---------------------|---------------------------------|
| INSPECTOR | CHECK | APPROVED |
| S.SURUCH 25 JUN 2010 SAMT | S.NIRAN 26/06/10 | T.YAMADA 27 JUN 2010 SAMT |

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| ORIGINAL | | | | |
|----------|------|---------|----------|---------|
| P/N | DIE# | OPER. | CHECK | APPR. |
| NK-72 | #5 | Somboon | 26/06/10 | Somboon |



C2-6

VIEW SLIDE

| MARK | REVISE | D/M/Y | SIGN | APPROVED | MATERIAL | HEAT TRMT | FINISHING | CUSTOMER |
|-------------|----------------------------------|----------|----------|-----------------|---------------------|----------------|-------------|----------|
| A | IMPROVEMENT FOLLOW SLC2 (DIE #5) | 25/06/10 | Somboon | A.Thum | SKD-61 | HRC 45±1 | TRF. | A.T.A |
| B | Change Quality of core pin | 17/11/08 | K.Sant | R.Moh | DRAWING NAME | 5 C2-6 | DRAWING NO. | - |
| B | CHANGE Ø16 NE-32 => NK-77 | 10/07/08 | Sant | A.Thum | CORE PIN C2-8~C2-10 | | | |
| MARK | REVISE | D/M/Y | SIGN | APPROVED | PART NAME | CASE, OIL PUMP | | |
| PRODUCT NO. | NE-37 | DESIGN | CHECK | APPROVED | CUS.-APP. | | | |
| SCALE | 1 : 1 | Q'TY 5 | C.pusong | C.pusong K.Kaew | | | | |
| | | | 6/03/08 | 09/09/08 | | | | |
| | | | | | | | | |

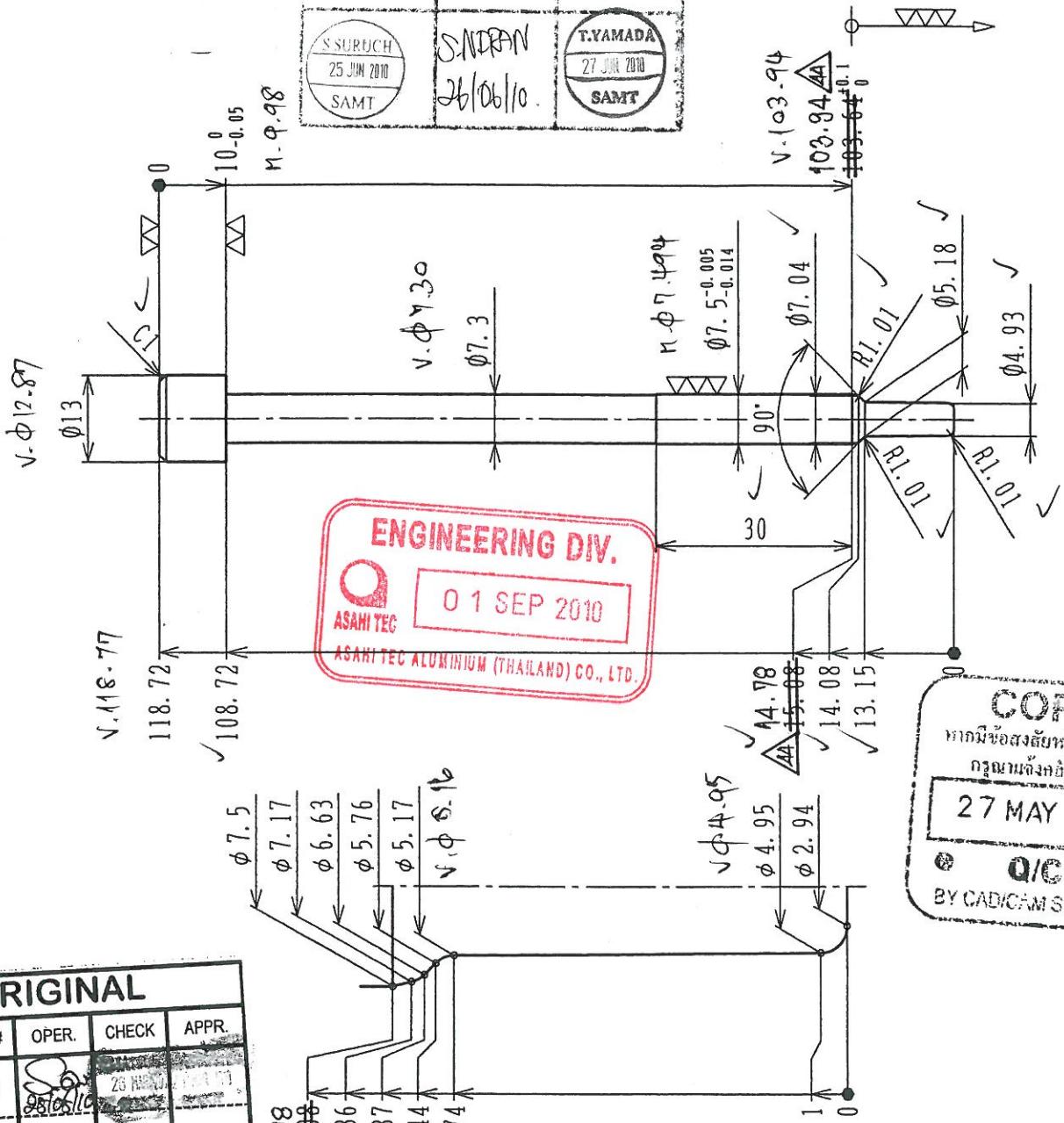
A.S.S

ASAHI SOMBOON SHIPPO MOULDS CO.,LTD

QC SECTION

| SAMT | | QC. |
|------------------------|---|------------|
| INSPECTION DATA | | |
| INSPECTOR | CHECK | APPROVED |
| SAMT | S.SURUCHI 26/06/10 | SAMT |

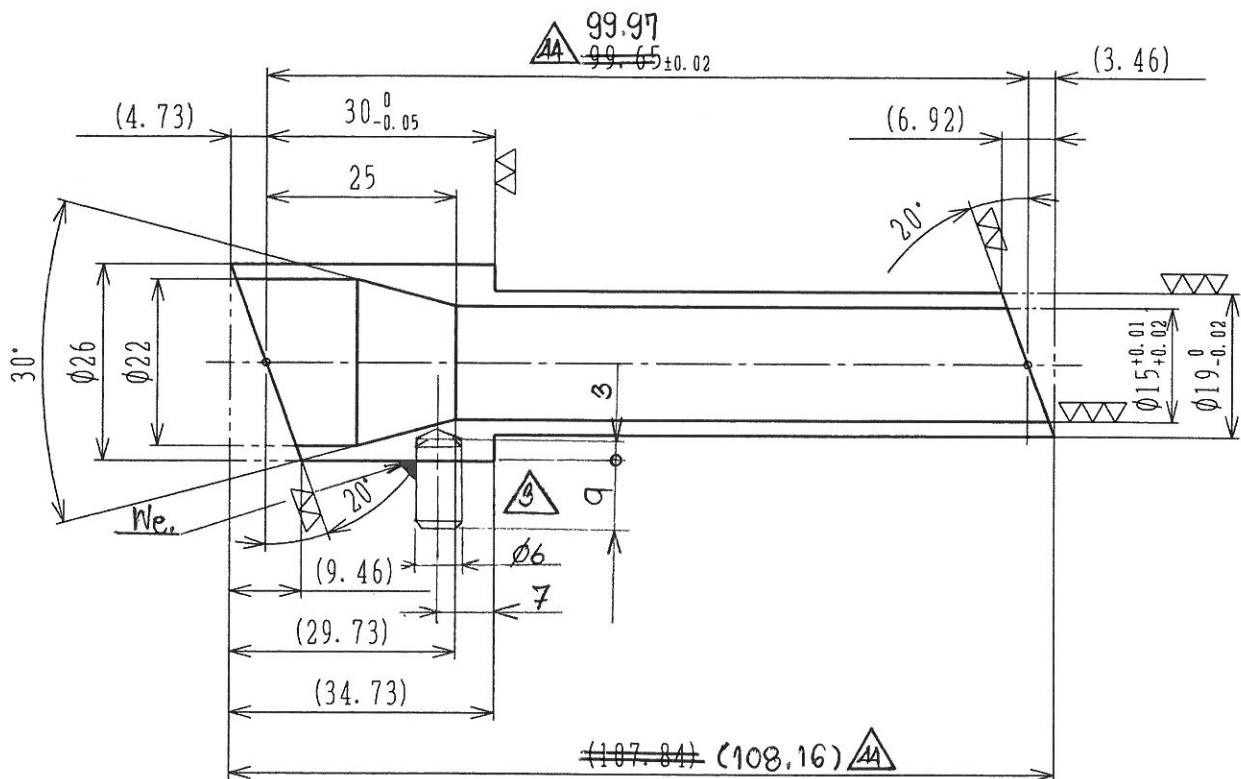
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C2-4 VIEW SLIDE

| ORIGINAL | | | | |
|-------------|------|---------------|-------------|-------|
| P/N | DIE# | OPER. | CHECK | APPR. |
| JK-72 | #5 | S 25705/10 | 23 NOV 1983 | 53 |
| <hr/> <hr/> | | | | |

| | | | | | | | |
|-----------------------------|---|---------------------------------------|--|-------------------------------|-------------------------------|-------------------------------------|-------------------|
| | | | | MATERIAL SKD-61 | HEAT TRMT HRC 45±1 | FINISHING TRF. | CUSTOMER A.T.A |
| A | IMPROVEMENT FOLLOW SLC2 (DIE #5) 98/06/10 S. Ono M. Maeda | | | DRAWING NAME 5 C2-6 | | DRAWING NO. CORE PIN C2-8~C2-10 | |
| B | Change. Quality. of core pin | 17.11.06. K. Saito R. Miyazaki | | | | | - |
| C | CHANGE #16 NE-37 ⇒ NF-77 | 10/07/06 Saito M. Maeda | | PART NAME CASE, OIL PUMP | | | |
| MARK | REVISE | 0/M/Y | SIGN | APPROVED | PART NO. 1064A036 #2 #4 IT | | |
| PRODUCT NO. NE-37 | DESIGN <i>C. pasong</i> 2/01/03. | CHECK <i>C. pasong</i> 6/03/03. | APPROVED <i>K. Kawahara</i> 09.04.03 | CUS.-APP. | | A.S.S. | |
| SCALE 1 : 1 | Q'TY 4+4 | | | | | ASAHI SOMBOON SHIPPO MOULDS CO.,LTD | |

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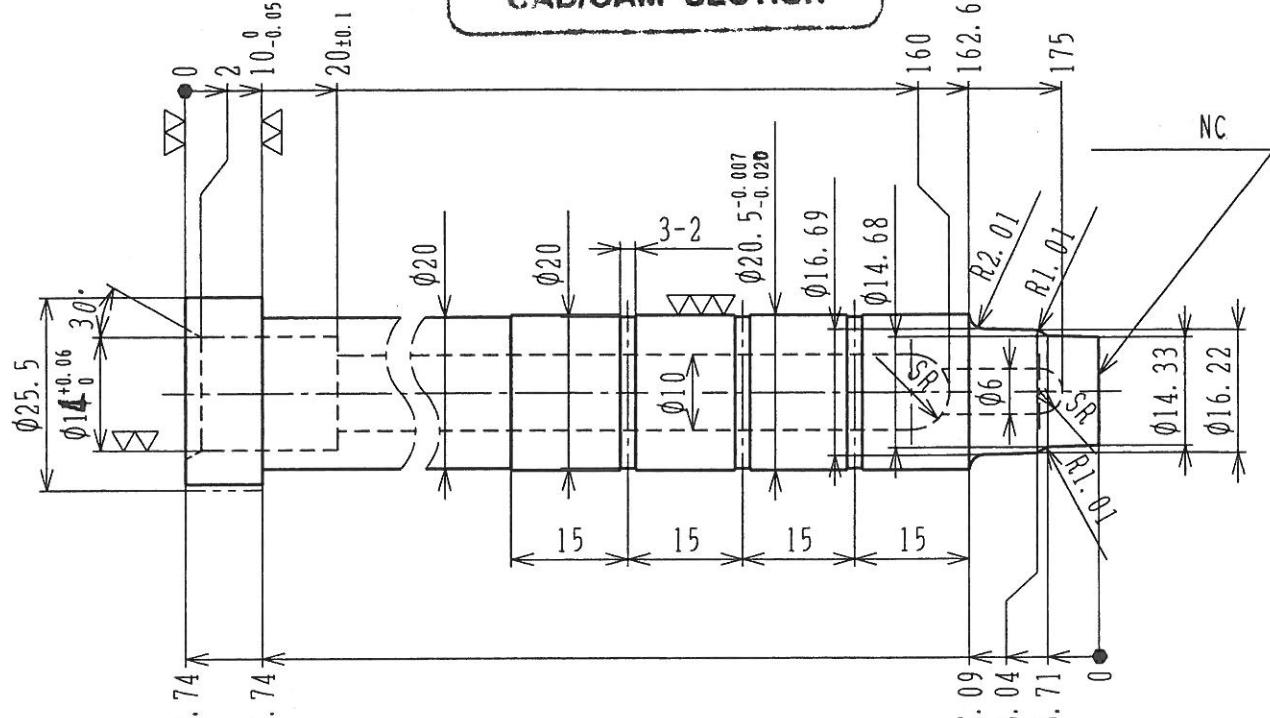
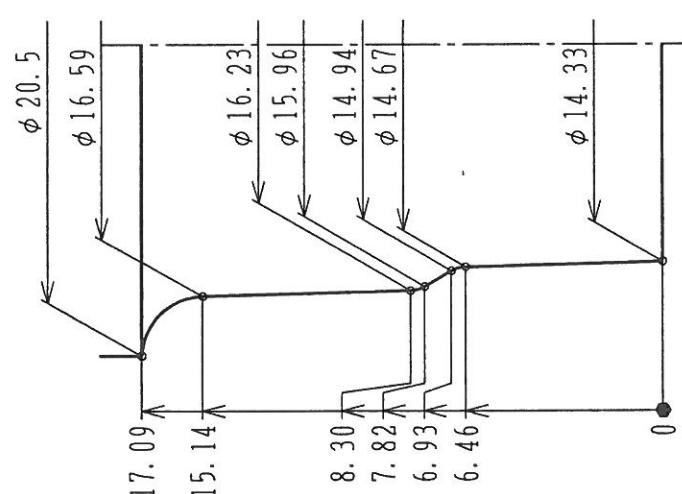
| ORIGINAL | | | | |
|----------|------|-------------------|-----------|-------|
| P/N | DIE# | OPER. | CHECK | APPR. |
| NK-72 | #5 | S. O. 28/05/04 | ZG MR 100 | |
| | | | | |

| ORIGINAL | | | | |
|----------|------|----------------------|---------|---------------------------|
| P/N | DIE# | OPER. | CHECK | APPR. |
| NF-77 | 2 | K.P. 28/05/04 | CHAKORN | A.MATSUOKA 17 JUL 2005 |
| NH-55 | 3 | KUPAANIT 13/05/04 | ASS | SWARACHAI 15 MAY 2005 |
| NJ-32 | 4 | Manachai 17/01/04 | ASS | SWARACHAI 14 JAN 2005 |
| | | | | SAMT |

| | | | | | | | |
|-------------|----------------------------------|----------|-------------------|----------|--------------|----------------|-------------|
| △ | | | | MATERIAL | HEAT TRMT | FINISHING | CUSTOMER |
| AA | IMPROVEMENT FOLLOW SLC2 (DIE #5) | 26/05/04 | S. O. 28/05/04 | SKD-61 | HRC 45±1 | TRF. | A.T.A |
| 3 | Add. Neck pin. | 26/05/04 | P' Arunrat | CHAKORN | DRAWING NAME | C3 AA | DRAWING NO. |
| 13 | CHANGE DIE NE-37 => NF-77 | 11/07/04 | X. S. O. K. | O. K. | SLIDE BUSH | 22-3 | - |
| 5 | NEW PRINT DWG. SLIDE BUSH C2-3 | 27/05/04 | C. prasong | K. Kanch | PART NAME | CASE, OIL PUMP | |
| MARK | REVISE | D/M/Y | SIGN | APPROVED | PART NO. | 1064A036 | |
| PRODUCT NO. | NE-37 | DESIGN | CHECK | APPROVED | CUS.-APP. | | |
| SCALE | 1 : 1 | 27/05/04 | 27/05/04 | 27/05/04 | | | |
| Q' TY | 1 | | | | | | |

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ASAHI SOMBOON SHIPPO MOULDS CO.,LTD

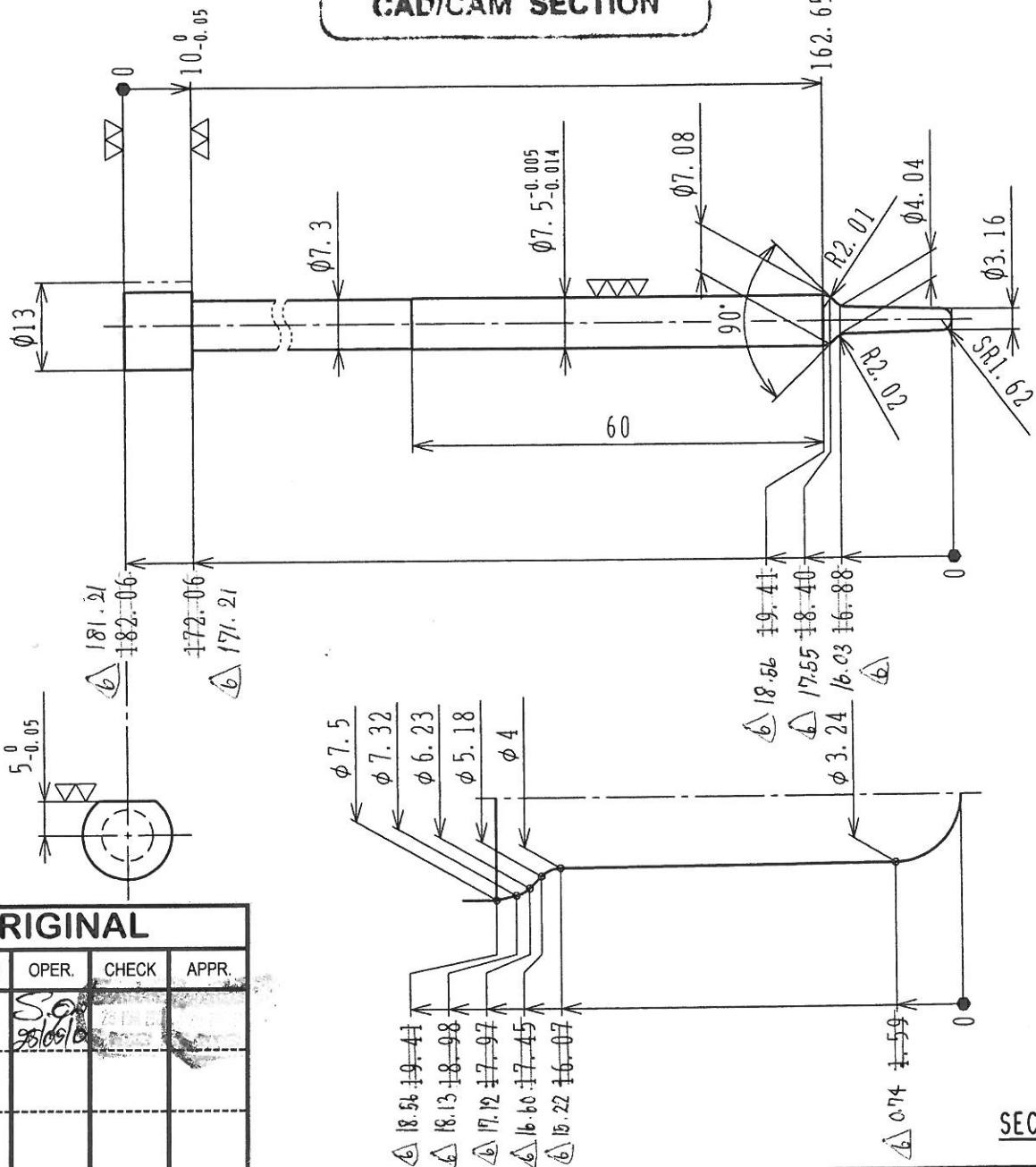
| ORIGINAL | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
|--|-------------------------|-------------------------|----------------------|---|---|-------------|--------|-------|----------|-----------|----------|------------------------------|-------------------------|-------------------------|----------------------|---|---|-------|-------|--|--|--|----------------|-------|---|--|--|--|--|
| P/N | DIE# | OPER. | CHE | OPER. | CHECK | | | | | | | | | | | | | | | | | | | | | | | | |
| IE-77 | 2 | 10/07/06 | CKT | NK-72 #5 | S. On 20/05/06 | | | | | | | | | | | | | | | | | | | | | | | | |
| H-55 | 3 | 13/08/07 | AS | | | | | | | | | | | | | | | | | | | | | | | | | | |
| J-32 | 4 | Manachin 09/01/08 | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 4CD-001-002-R0 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
|  14 APR 2004 ORIGINAL CAD/CAM SECTION | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
|  | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
|  | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| SEC B1-B1 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| <table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 10%;">MARK</td> <td style="width: 30%;">REVISE</td> <td style="width: 10%;">D/N/Y</td> <td style="width: 10%;">SIGN</td> <td style="width: 10%;">APPROVED</td> <td style="width: 20%;">PART NO.</td> </tr> <tr> <td colspan="2">13 CHANGE DIG NE-37 => NF-77</td> <td>10/07/06</td> <td>S. On</td> <td>A. Man</td> <td>CASE, OIL PUMP</td> </tr> <tr> <td colspan="2"></td> <td></td> <td></td> <td></td> <td>1064A036 #2 #4</td> </tr> </table> | | | | | | MARK | REVISE | D/N/Y | SIGN | APPROVED | PART NO. | 13 CHANGE DIG NE-37 => NF-77 | | 10/07/06 | S. On | A. Man | CASE, OIL PUMP | | | | | | 1064A036 #2 #4 | | | | | | |
| MARK | REVISE | D/N/Y | SIGN | APPROVED | PART NO. | | | | | | | | | | | | | | | | | | | | | | | | |
| 13 CHANGE DIG NE-37 => NF-77 | | 10/07/06 | S. On | A. Man | CASE, OIL PUMP | | | | | | | | | | | | | | | | | | | | | | | | |
| | | | | | 1064A036 #2 #4 | | | | | | | | | | | | | | | | | | | | | | | | |
| <table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 15%;">PRODUCT NO.</td> <td style="width: 15%;">DESIGN</td> <td style="width: 15%;">CHECK</td> <td style="width: 15%;">APPROVED</td> <td style="width: 15%;">CUS.-APP.</td> <td style="width: 15%;"></td> </tr> <tr> <td>NE-37</td> <td>O. prampong 2/01/08.</td> <td>O. prampong 6/01/08.</td> <td>I. Kansu 09.04.08</td> <td></td> <td></td> </tr> <tr> <td>SCALE</td> <td>Q' TY</td> <td></td> <td></td> <td></td> <td></td> </tr> <tr> <td>1 : 1</td> <td>1</td> <td></td> <td></td> <td></td> <td></td> </tr> </table> | | | | | | PRODUCT NO. | DESIGN | CHECK | APPROVED | CUS.-APP. | | NE-37 | O. prampong 2/01/08. | O. prampong 6/01/08. | I. Kansu 09.04.08 |  |  | SCALE | Q' TY | | | | | 1 : 1 | 1 | | | | |
| PRODUCT NO. | DESIGN | CHECK | APPROVED | CUS.-APP. | | | | | | | | | | | | | | | | | | | | | | | | | |
| NE-37 | O. prampong 2/01/08. | O. prampong 6/01/08. | I. Kansu 09.04.08 |  |  | | | | | | | | | | | | | | | | | | | | | | | | |
| SCALE | Q' TY | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 1 : 1 | 1 | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| A.S.S. ASAHI SOMBOON SHIPPO MOULDS CO.,LTD | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |

ORIGINAL

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| P/N | DIE# | OPER. | CHECK | APPR. |
|-------|------|----------|------------------------------|-----------------------|
| NF-77 | 2 | ASS | CHAIKORN ASSV 17 NOV 2005 | WANCHA 17 NOV 2005 |
| NH-55 | 3 | KUNYHIT | ASS | WANCHA 16 AUG 2005 |
| NJ-32 | 4 | Mornchai | S. SWANCHA 10 JAN 2008 | WANCHA 10 JAN 2008 |

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ORIGINAL
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SEC B1-B1

| ORIGINAL | | | | |
|----------|------|------------------------|-------|-------|
| P/N | DIE# | OPER. | CHECK | APPR. |
| NK-72 | #5 | S. SWANCHA 28/09/08 | | |

| MARK | REVISE | D/M/Y | SIGN | APPROVED | MATERIAL | HEAT TRMT | FINISHING | CUSTOMER |
|-------------|------------------------------|----------|------------|------------------------|------------------------|----------------|-------------|----------|
| | | | | | SKD-61 | HRC 45±1 | TRF. | A.T.A |
| NF-77 | Revise drawing after try #12 | 29.1.07 | R. Somboon | | DRAWING NAME | CORE PIN C4-2 | DRAWING No. | - |
| | CHANGE DIE NF-37 => NF-77 | 10/07/06 | S. SWANCHA | C. Mornchai | PART NAME | CASE, OIL PUMP | | |
| | | | | | PART NO. | 1064A036 #244 | | |
| PRODUCT NO. | NE-37 | DESIGN | CHECK | APPROVED | CUS.-APP. | | | |
| SCALE | 1 : 1 | Q' TY | 1+1 | C. Mornchai 2/01/07 | S. SWANCHA 09.08.09 | | | |

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ASAHI SOMBOON SHIPPO MOULDS CO.,LTD

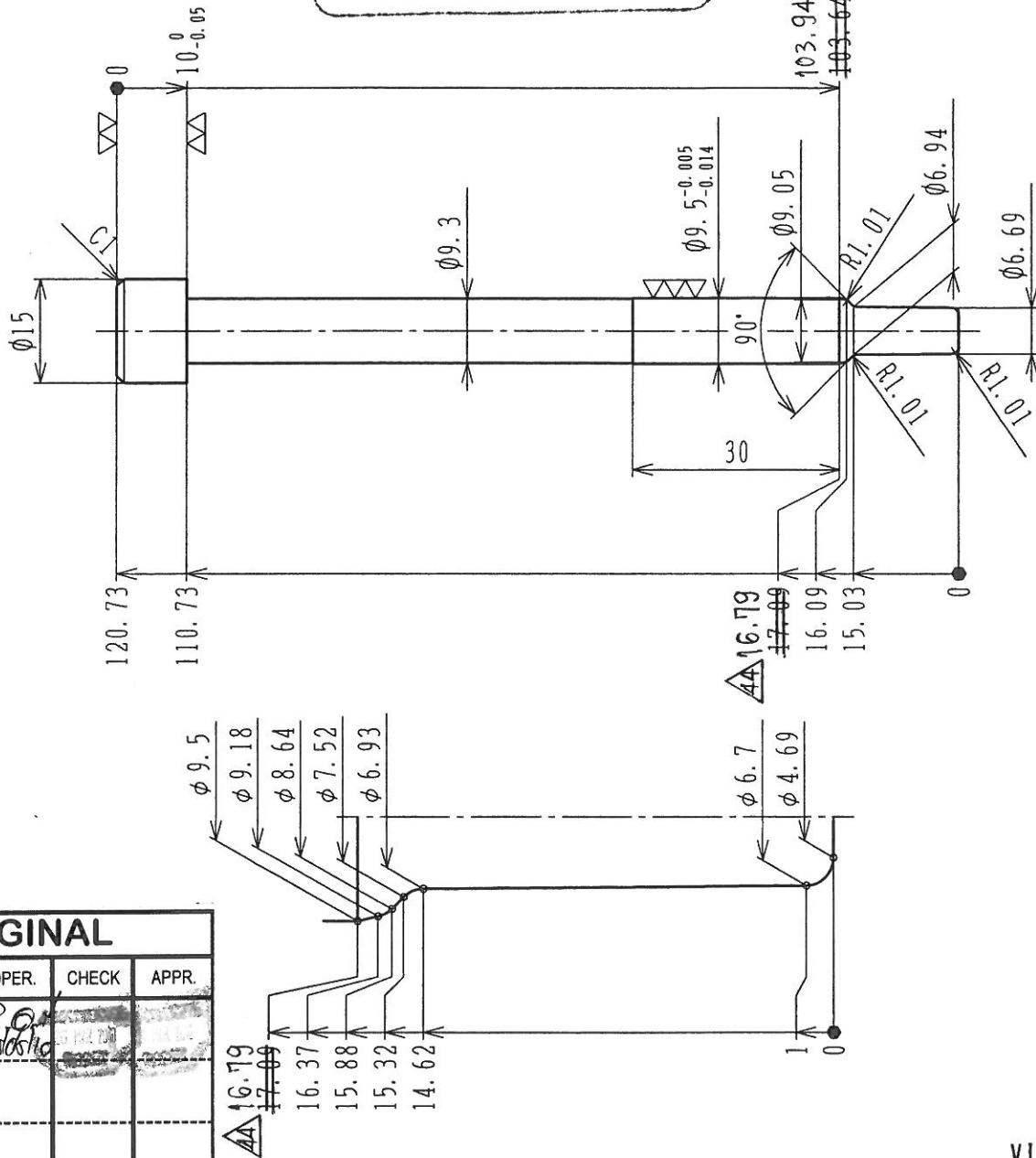
ORIGINAL

| P/N | DIE# | OPER. | CHECK | APPR. |
|-------|------|-----------|----------|----------|
| VF-77 | 2 | ASS | SWANCHAN | SAKET |
| II-50 | 3 | SWANCHAN | ASS | SWANCHAN |
| IJ-32 | 4 | Marmelain | SWANCHAN | SAKET |

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ORIGINAL
 CAD/CAM SECTION

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ORIGINAL

| P/N | DIE# | OPER. | CHECK | APPR. |
|-------|------|-----------------|-------|-------|
| NK-72 | #5 | S.O. 2005/10 | | |

[VIEW SLIDE](#)

| | | | | | | | | |
|-------------------------------------|----------------------|---------------------|----------------------------------|-----------|-------------------------------|-----------------------------|-------------------|-------------------|
| △ | | | | | MATERIAL SKD-61 | HEAT TRMT $HRC 45 \pm 1$ | FINISHING TRF. | CUSTOMER A.T.A |
| △ | | | | | DRAWING NAME CORE PIN C2-3 | | | DRAWING NO. - |
| △ | | | | | PART NAME CASE, OIL PUMP | | | |
| △ | | | | | PART NO. 1064A036 #8#4 | | | |
| MARK | REVISE | O/M/Y | SIGN | APPROVED | | | | |
| PRODUCT NO. NE-37 | DESIGN C. plowong | CHECK C. plowong | APPROVED K. Kamol 07/05/04 | CUS.-APP. | | | | |
| SCALE 1 : 1 | Q'TY 1+1 | | | | | A.S.S | | |
| ASAHI SOMBOON SHIPPO MOULDS CO.,LTD | | | | | | | | |

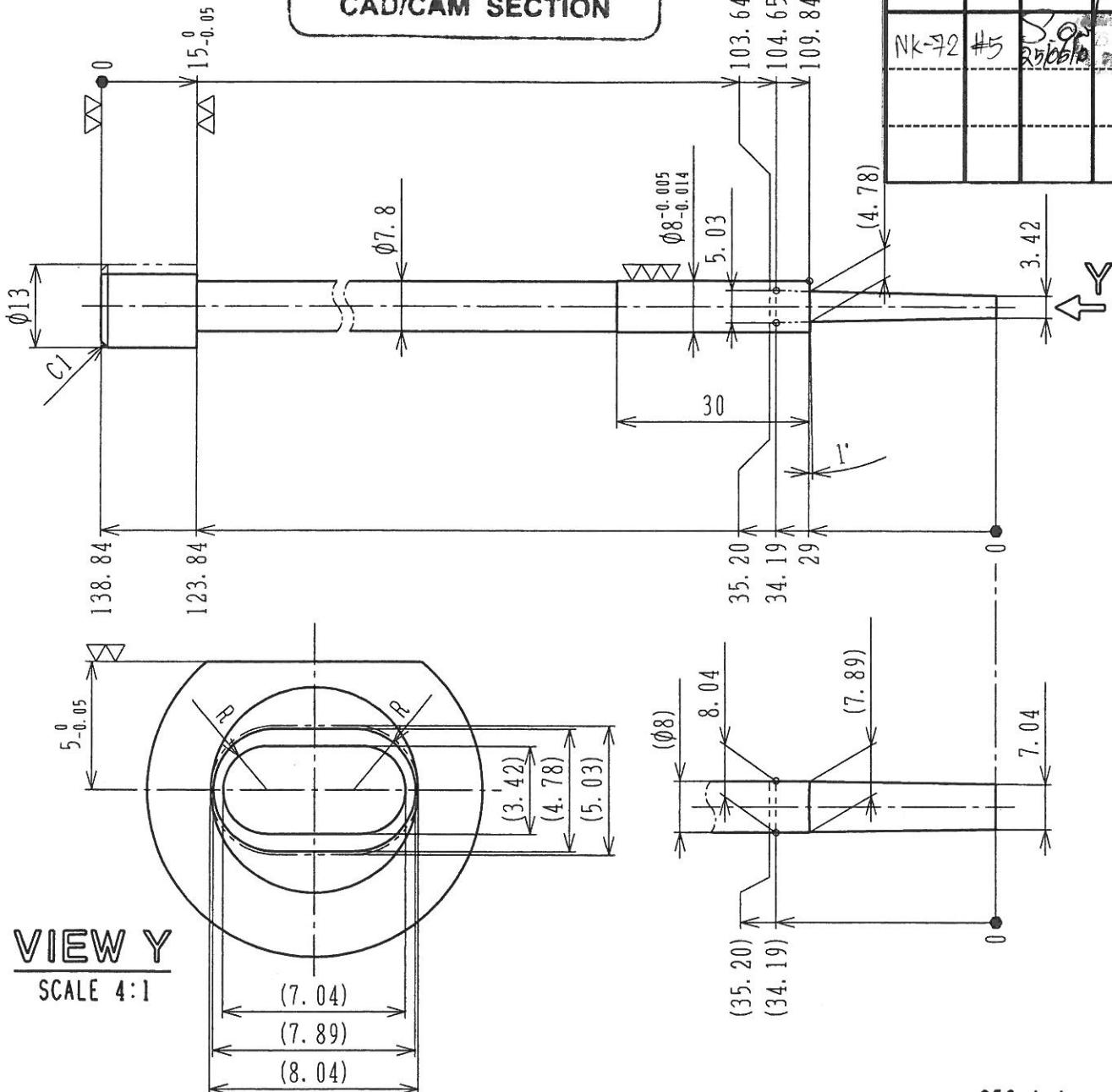
ORIGINAL

| P/N | DIE# | OPER. | CHECK | APPR. |
|------|------|-------------|----------|-------------|
| F-77 | 2 | CHATKORN | MATSUOKA | 7 APR 2005 |
| H-55 | 3 | WANCHAICHIT | WANCHARA | 16 APR 2005 |
| J-32 | 4 | MONACHAI | SANTO | 10 APR 2005 |

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14 APR 2004

ORIGINAL
CAD/CAM SECTION

| | | | | | | | |
|--|--------------------|-------------------|------------------|---|-----------------------|-------------------|-------------------|
| △ | △ | △ | △ | MATERIAL SKD-61 | HEAT TRMT HRC 45±1 | FINISHING TRF. | CUSTOMER A.T.A |
| △ | △ | △ | △ | DRAWING NAME CORE PIN C2-2 | | | DRAWING NO. - |
| CHANGE DIE NFE-33 => NF-77 10/07/06 S.A. P.M. | | | | PART NAME CASE, OIL PUMP PART NO. 1064A036 #2 #4 | | | |
| MARK △ | REVISE NE-33 | D/N/Y 10/07/06 | SIGN S.A. | APPROVED P.M. | | | |
| PRODUCT NO. NE-33 | DESIGN C.pusong | CHECK C.pusong | APPROVED P.M. | CUS.-APP. P.M. | | | |
| SCALE 1 : 1 | Q'TY 1 | | | | | A.S.S | |
| ASAHI SOMBOON SHIPPO MOULDS CO.,LTD | | | | | | | |

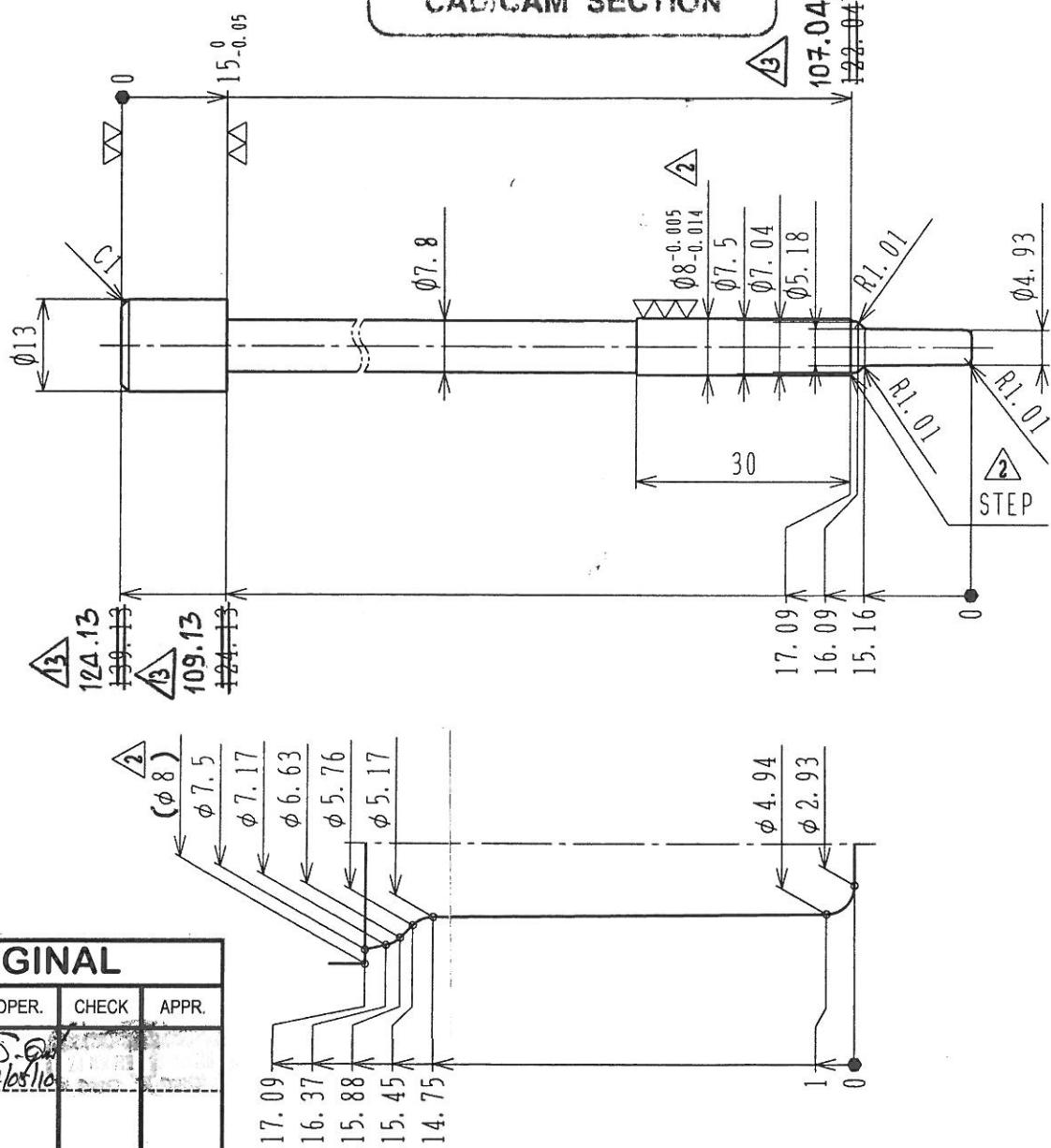
ORIGINAL

| P/N | DIE# | OPER. | CHECK | APPR. |
|-------|------|------------------------------------|-------------------------|-------|
| NF-77 | 2 | CHAIKORN 8/07/06 17 JUL 2006 | A.MATSUO 17 JUL 2006 | |
| NH-55 | 3 | KUNCHIT 9/08/07 | SWAREE 10 APR 07 | |
| NJ-32 | 4 | Morachai 09/01/08 | SANT 10 JUN 08 | |

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ORIGINAL
CAD/CAM SECTION $\nabla(\nabla\nabla, \nabla\nabla\nabla)$ 

ORIGINAL

| P/N | DIE# | OPER. | CHECK | APPR. |
|-------|------|-------------------|-------|-------|
| NK-72 | #5 | S. O. 24/05/06 | | |

SEC F-F

| | | | | | MATERIAL | HEAT TRMT | FINISHING | CUSTOMER |
|-------------|---------------------------------------|----------|------------|----------|--------------|-----------|-----------|----------------|
| | | | | | SKD-61 | HRC 45±1 | TRF. | A.T.A |
| 13 | CHANGE 916 NE-37 => NF-77 | 8/07/06 | S. O. | A. Then | DRAWING NAME | | | DRAWING No. |
| 2 | CHANGE SHAPE Ø7.5 -> Ø8 (DIE II ONLY) | 19/05/04 | C. prasong | E. Korn | PART NAME | | | - |
| MARK | REVISE | D/N/Y | SIGN | APPROVED | PART NO. | | | 1064A036 #2 #4 |
| PRODUCT NO. | NE-37 | DESIGN | CHECK | APPROVED | CUS.-APP. | | | |
| SCALE | 1 : 1 | Q'TY | 6+6 | 1/01/01 | 6/01/01 | 09.04.04 | | |

A.S.S

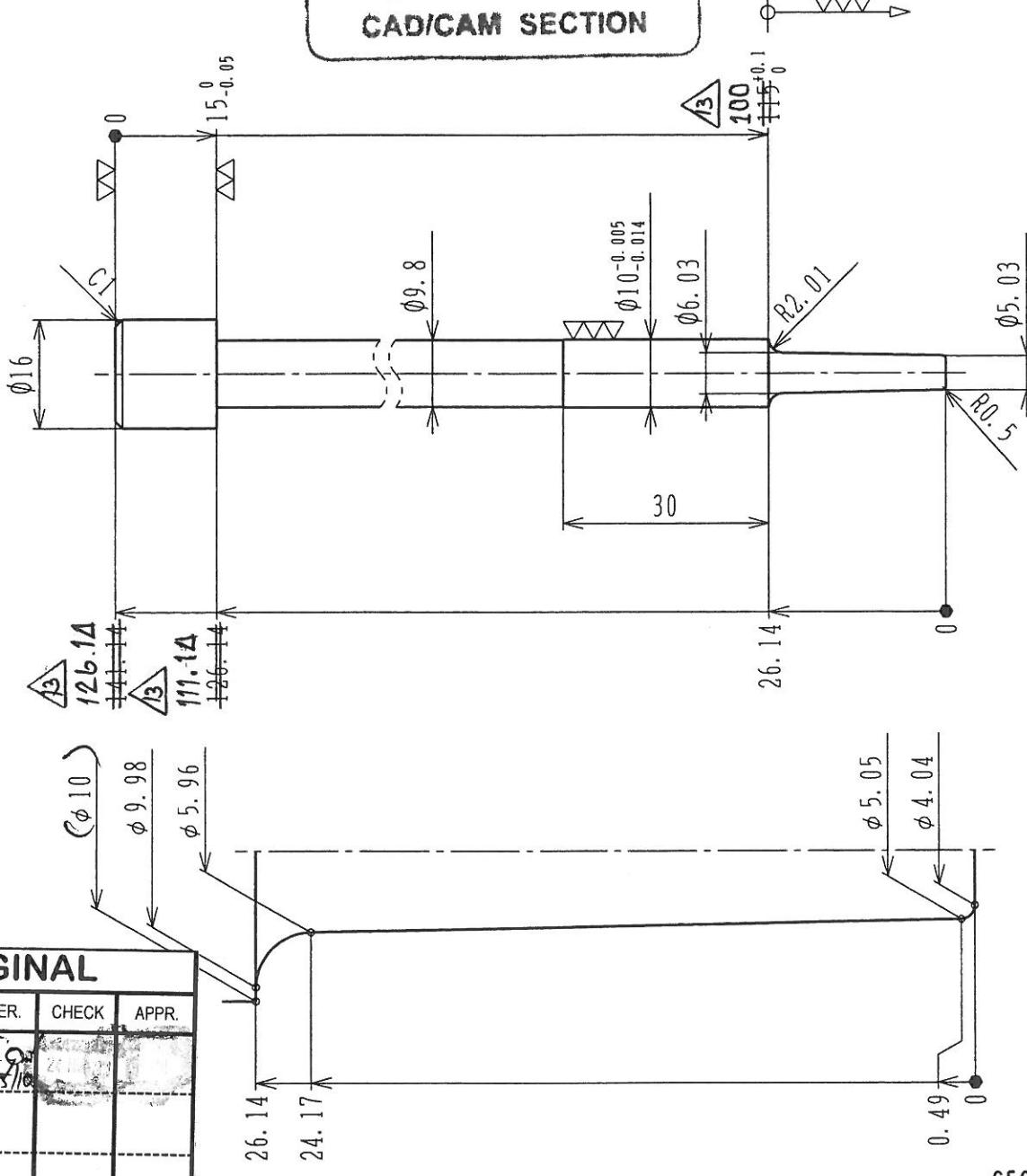
ASAHI SOMBOON SHIPPO MOULDS CO.,LTD

ORIGINAL

| P/N | DIE# | OPER. | CHECK | APPR. |
|------|------|----------------------|--------------------------|-------------------------|
| F-77 | 2 | CHAIKORI 8/10/06 | ASS 17 JUL 2005 | SSV 10 JUN 2005 |
| H-55 | 3 | KANCHIT 9/08/07 | SWANCHARA 10 JAN 2007 | SHANKHEE 10 JUN 2007 |
| J-32 | 4 | Manochai 09/01/08 | SANT 10 JAN 2008 | WANCHARA 10 JAN 2008 |

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ORIGINAL
CAD/CAM SECTION

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SEC B-B

ORIGINAL

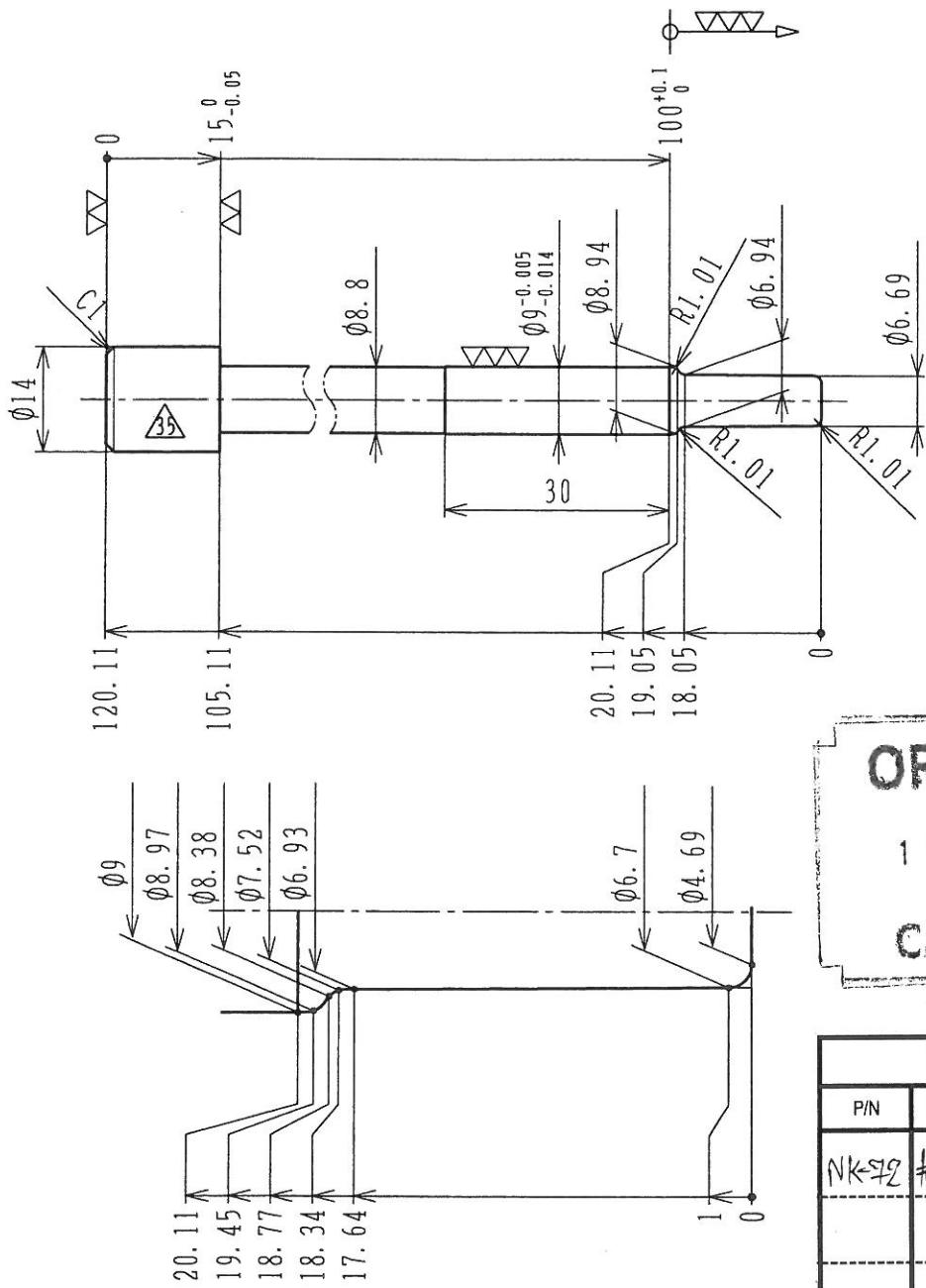
| P/N | DIE# | OPER. | CHECK | APPR. |
|-------|------|-----------------|-------|-------|
| NK-72 | #5 | S.9 24/05/08 | Z1 | |

| MARK | REVISE | D/M/Y | SIGN | APPROVED | PART NO. | MATERIAL | HEAT TRMT | FINISHING | CUSTOMER |
|-------------|-----------------------------|-----------------------|---------------------|-----------|----------------|--------------|-----------|-------------|----------|
| 13 | CHANGE DIE SVE-37 => SVF-77 | 8/02/08 | Sant | A.S.S. | CASE, OIL PUMP | SKD-61 | HRC 45±1 | TRF. | A.T.A |
| PRODUCT NO. | DESIGN | CHECK | APPROVED | CUS.-APP. | | DRAWING NAME | | DRAWING NO. | |
| NE-37 | O.puswong 2/01/01. | C.puswong 6/01/01. | K.Kosan 09.04.04 | | | CORE PIN A16 | | - | |
| SCALE | Q'TY | | | | | | | | |
| 1 : 1 | 1+1 | | | | | | | | |

A.S.S

ASAHI SOMBOON SHIPPO MOULDS CO.,LTD

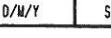
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ORIGINAL

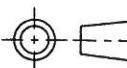
| ORIGINAL | | | | |
|----------|------|-------------------|-------|-------|
| P/N | DIE# | OPER. | CHECK | APPR. |
| NK-92 | #5 | S. O. 24/05/10 | | |
| | | | | |

SEC T-T

| | | | | | | | |
|---|-----------------------|---|--------------------------------|---------------------------------|--|-------------------|----------------------|
| | | | | MATERIAL SKD-61 | HEAT TRMT HRC45±1 | FINISHING TRF. | CUSTOMER A. T. A |
| | | | | DRAWING NAME CORE PIN A17 35 | | | DRAWING NO. - |
| 35 | CHANGE SHAPE CORE PIN | 15/01/08 | Manachai | PART NAME CASE OIL PUMP | | | |
| MARK | REVISE | O/H/Y | SIGN | APPROVED | PART NO. 1064A036 # | | |
| SAMT SHIPPO ASAHI MOULDS (THAILAND) CO.,LTD | |  | DESIGN Manachai 15/01/08 | CHECK | APPROVED S.WANCHAI 15 JAN 2008 SAMT | CUS.-APP. | PRODUCT NO. NJ-32 |
| | | | | | | SCALE 1 : 1 | Q'TY 1+1 |

SAMT

SHIPPO ASAHI MOULDS (THAILAND) CO.,LTD



DESIGN
Manachan
15/01/08



| | |
|-------------|------|
| PRODUCT NO. | |
| NJ-32 | |
| SCALE | Q'TY |
| 1 : 1 | 1 + |



ORIGINAL

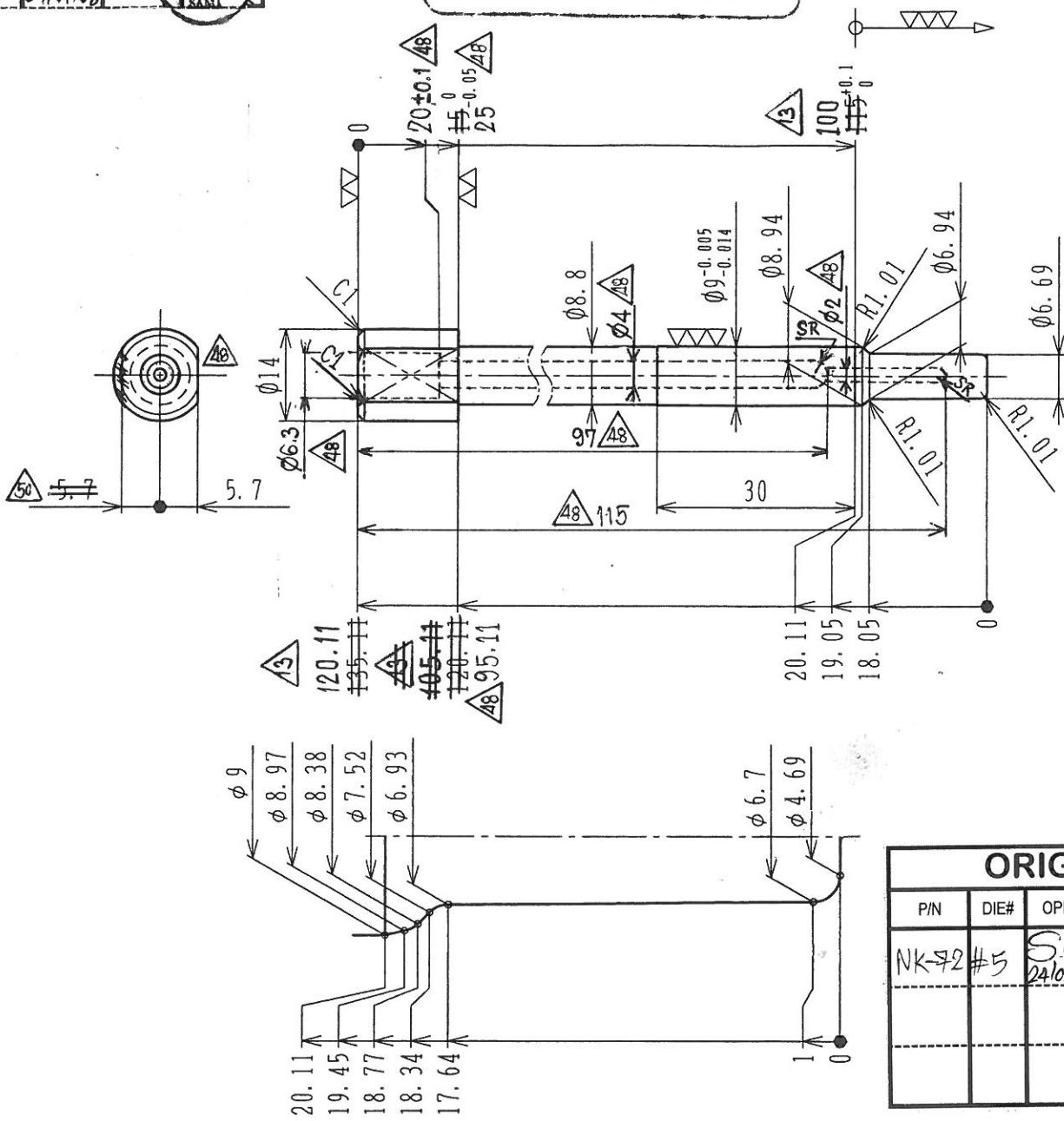
| P/N | BIE# | OPER. | CHECK | APPR |
|-------|------|---------------------------|-------------------------|---------------------------------------|
| NF-77 | 2 | VAT KUNICHI 9/08/07 | CHAIRORN 17 JUL 2005 | MATSUOKA 21 JUL 2005 |
| NI-55 | 3 | KUNICHI 9/08/07 | ASS | WANGHUA 10 APR 2005 |
| NJ-32 | 4 | Manachai 09/01/08 | | SANT SANCHAI 0 JUN 2005 SANT |

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14 APR 2004

ORIGINAL

CAD/CAM SECTION



ORIGINAL

| P/N | DIE# | OPER. | CHECK | API |
|-------|------|------------------|-----------|------|
| NK-72 | #5 | S 02 24/05/10 | 24 MAY 10 | 100% |
| | | | | |
| | | | | |

SEC T-T

| | | | | MATERIAL | HEAT TRMT | FINISHING | CUSTOMER |
|-------------|------------------------------------|---------------------------------|--------------------------------|----------------------------------|-----------|----------------|-------------------------------------|
| △ | IMPROVEMENT FOR M/C | 310510 | S.Q.T | SKD-61 | HRC 45±1 | TRF. | A.T.A |
| △ | SEPERATE DING (IMPROVEMENT FOR #5) | 2410510 | S.Q.T | | | | DRAWING NO. |
| △ | CANCEL A17 (CHANGE SHAPE) | 12/01/08 | Marked by | | | | - |
| △ | CHANGE D6 NF-37 => NF-77 | 8/7/08 | S.Q.T | | | | |
| MARK | REVISE | D/M/Y | SIGN | APPROVED | PART NAME | CASE, OIL PUMP | |
| PRODUCT NO. | #E-37 | DESIGN O. puroong 2/01/08 | CHECK O. puroong 6/01/08 | APPROVED K. Kamch 09.04.08 | CUS.-APP. | | A.S.S |
| SCALE | Q'TY | | | | | | ASAHI SOMBOON SHIPPO MOULDS CO.,LTD |
| 1 : 1 | 3+3 | | | | | | |

A.S.S

ASAHI SOMBOON SHIPPO MOULDS CO.,LTD

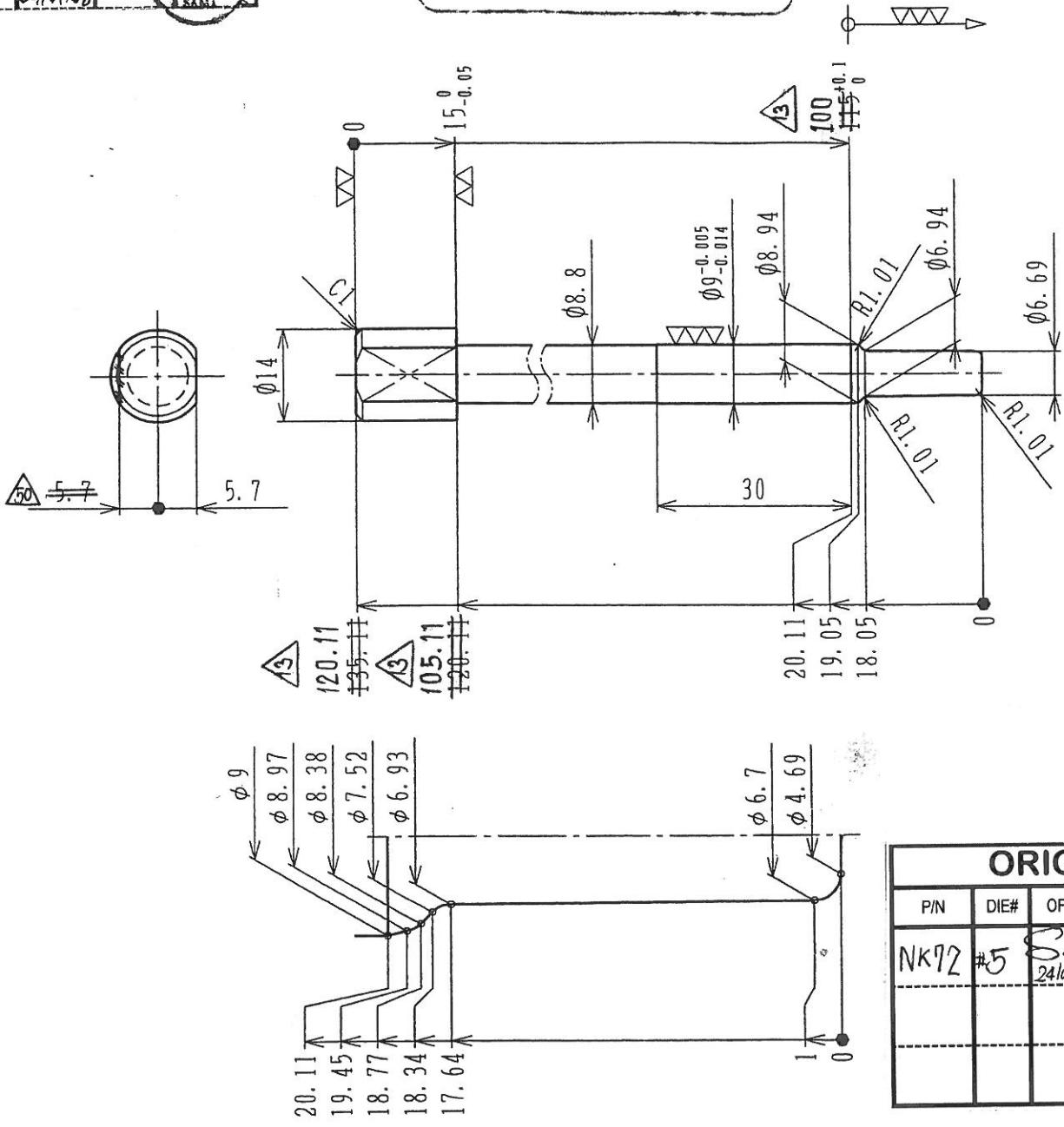
ORIGINAL

| P/N | DIE# | OPER. | CHECK | APPR |
|------|------|----------|----------|-------------|
| F-77 | 2 | CHAIKORN | MATSUOKA | 17 APR 2004 |
| +55 | 3 | KPANCHAI | ASS | 10 APR 2004 |
| I-32 | 4 | Mawachai | SANT | 09/01/08 |

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ORIGINAL
CAD/CAM SECTION $\nabla(\nabla\nabla, \nabla\nabla\nabla)$ 

ORIGINAL

| P/N | DIE# | OPER. | CHECK | APPR. |
|------|------|----------|-------|-------------|
| NK72 | #5 | 24105110 | | 24 APR 2004 |

SEC T-T

| MARK | REVISE | O/N/Y | SIGN | APPROVED | PART NO. | CUSTOMER |
|-------------|-----------------------------------|------------|----------|-----------|--------------|------------------|
| A6 | IMPROVEMENT FOR M/C | 31/05/10 | S. G. | J. M. T. | SKD-61 | HRC 45±1 TRF. |
| A8 | SEPERATE DWG (IMPROVEMENT FOR A9) | 24/05/10 | S. G. | J. M. T. | DRAWING NAME | A18-A19 |
| A9 | CANCEL A17 (CHANGE SHAPE) | 19/01/08 | Mawachai | | PART NAME | CORE PIN #17~#19 |
| B3 | CHANGE DWG NF-37 => NF-77 | 8/7/08 | S.A. | | | - |
| PRODUCT NO. | DESIGN | CHECK | APPROVED | CUS.-APP. | | |
| #E-37 | C. pusporn | O. pusporn | K. Kamch | | | |
| SCALE | Q'TY | | | | | |
| 1 : 1 | 3+3 | 2/01/08 | 6/01/08 | 09.04.09 | | |

A.S.S

ASAHI SOMBOON SHIPPO MOULDS CO.,LTD

2+2 1+1 A8

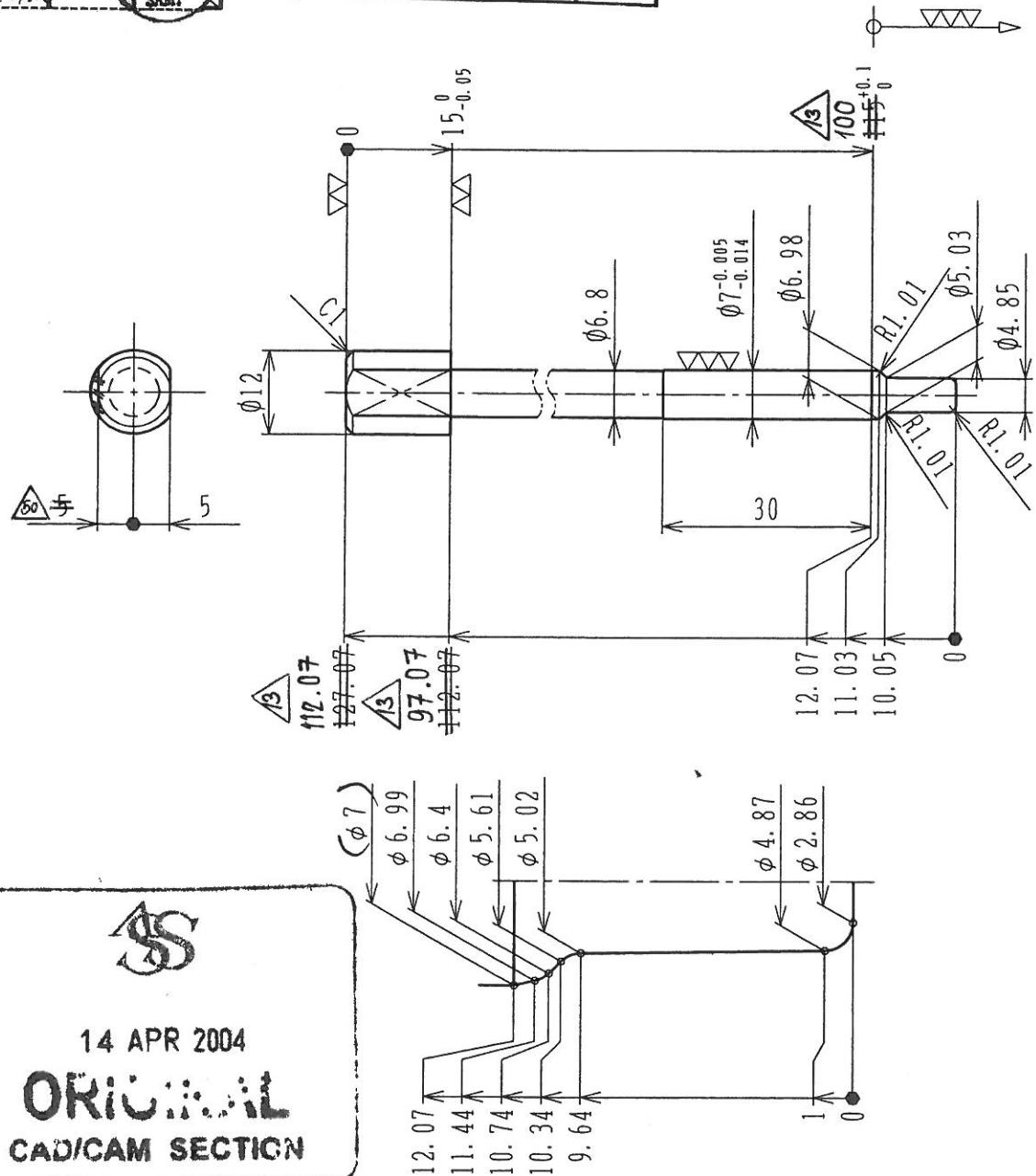
ORIGINAL

| P/N | DIE# | OPER. | CHECK | APPR. |
|------|------|----------------------|------------------------|-------|
| F-77 | 2 | CHAIKORN 9/10/04 | MATSUOKA 7 APR 2005 | |
| H-55 | 3 | KOONPATTI 9/08/07 | ASS | |
| J-32 | 4 | Mawachai 09/07/07 | SAMT 10 APR 2007 | |

ORIGINAL

| P/N | DIE# | OPER. | CHECK | APPR. |
|-------|------|--------------------|-------|-------|
| NK-72 | #5 | S. Ong 24/09/10 | | |

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SEC T-T

| | | | | | | | | |
|------------------------------------|--------------------------|---------------------|-----------------------------------|-----------|-----------------------------------|-----------------------|-------------------|-------------------|
| △ | | | | | MATERIAL SKD-61 | HEAT TRMT HRC 45±1 | FINISHING TRF. | CUSTOMER A.T.A |
| △ | | | | | DRAWING NAME CORE PIN A20, A21 | | | DRAWING NO. - |
| △ | IMPROVEMENT FOR M/C | 31/05/10 | S.Ong | | PART NAME CASE, OIL PUMP | | | |
| △ | CHANGE DIE NK-32 - NF-77 | 8/7/08 | S.Ong | | PART NO. 1064A036 #2 #4 | | | |
| MARK | REVISE | D/M/Y | SIGN | APPROVED | | | | |
| PRODUCT NO. NK-32 | DESIGN C. phusong | CHECK C. phusong | APPROVED K. Kaneko 09.09.07 | CUS.-APP. | | | | |
| SCALE 1 : 1 | Q'TY 2+2 | | | | | A.S.S | | |
| ASAHI SOMBOON SHIPPO MOULD CO.,LTD | | | | | | | | |

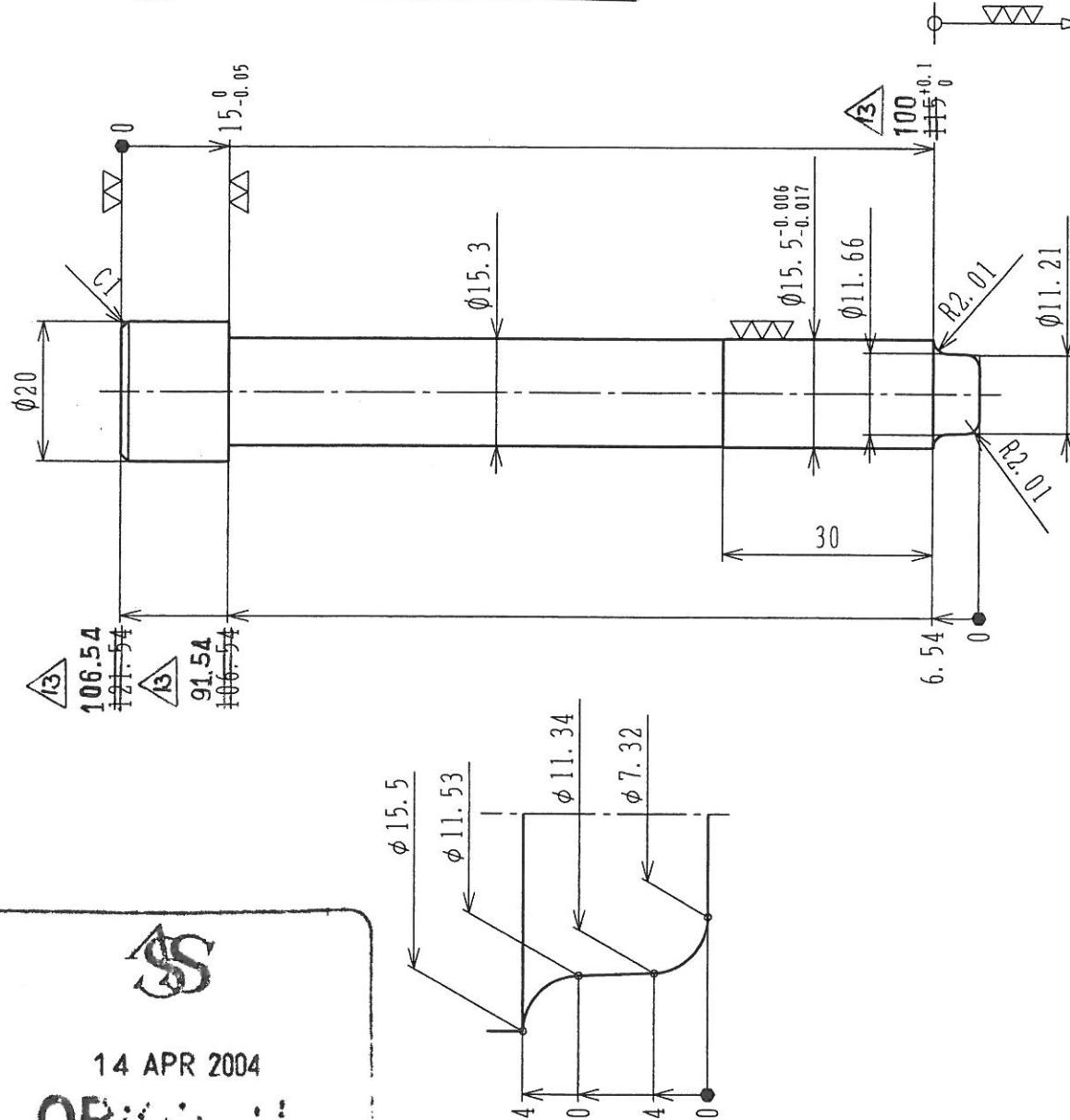
ORIGINAL

| P/N | DIE# | OPER. | CHECK | APPR. |
|-------|------|----------------------|-----------------------|-------|
| IF-77 | 2 | CHAIKORN 10/10/06 | S. S. 17 NOV 2006 | |
| H-55 | 3 | KUNCHAN 9/08/07 | S. WANCH 18 NOV 07 | |
| IJ-32 | 4 | Manchan 09/01/08 | S. WANCH 0 JAN 08 | SAMT |

ORIGINAL

| P/N | DIE# | OPER. | CHECK | APPR. |
|-------|------|-------------------|-------|-------|
| NK-72 | #5 | S. S. 24/05/10 | | |

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SEC D-D

| | | | | | | | | |
|----------------------|----------------------------|--------------------|-----------------------|-----------|------------------------------|-----------------------|-------------------|-------------------|
| △ | | | | | MATERIAL SKD-61 | HEAT TRMT HRC 45±1 | FINISHING TRF. | CUSTOMER A.T.A |
| △ | | | | | DRAWING NAME CORE PIN A22 | | DRAWING NO. - | |
| △ | CHANGE DIG SVE-37 => NF-77 | 10/07/06 | S. S. | A. T. A. | PART NAME CASE, OIL PUMP | | | |
| △ | REVISE | D/M/Y | SIGN | APPROVED | PART NO. 1064A036 #2 # | | | |
| PRODUCT NO. NF-77 | DESIGN C. pulson | CHECK C. pulson | APPROVED K. Kantha | CUS.-APP. | | | | |
| SCALE 1 : 1 | Q'TY 1+1 | 2/01/01. | 6/01/01. | 09/04/09. | | | | |

A.S.S
ASAHI SOMBOON SHIPPO MOULDS CO.,LTD

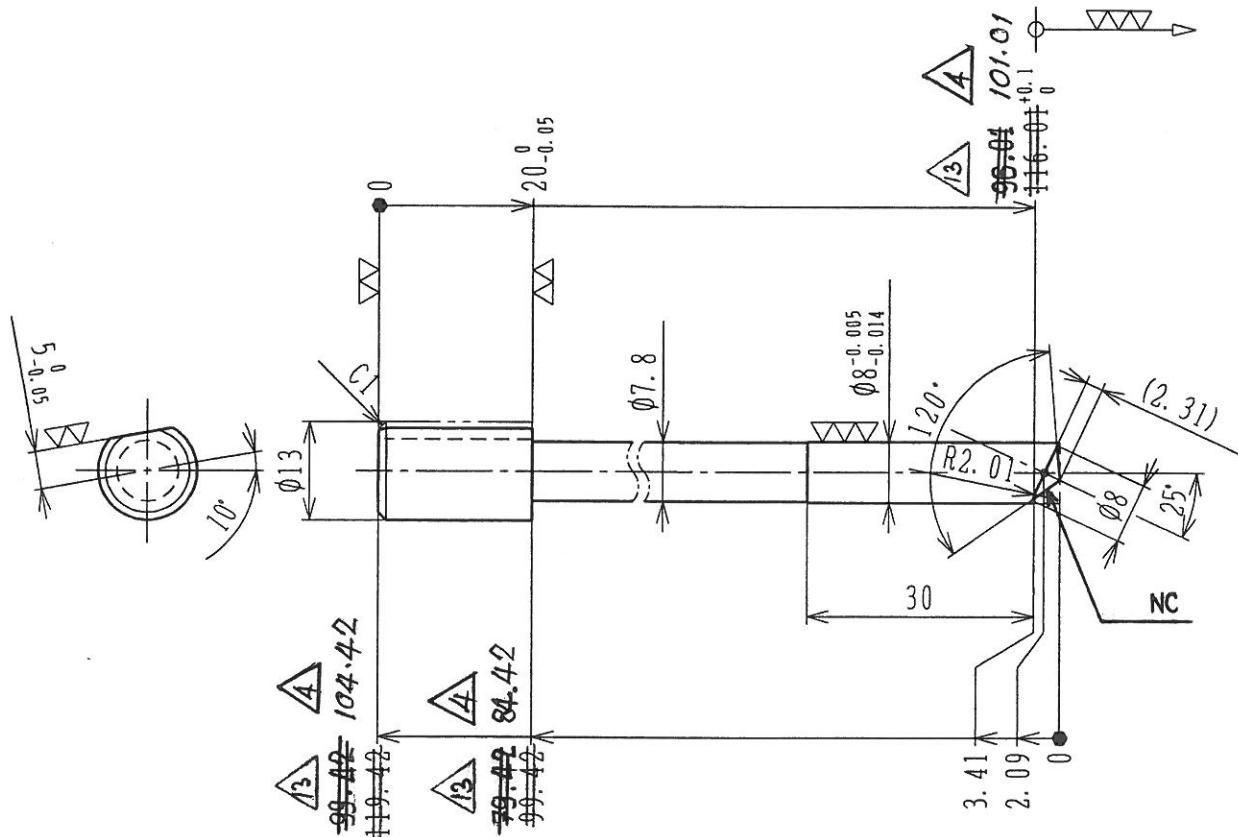
ORIGINAL

| P/N | DIE# | OPER. | CHECK | APPR. |
|-------|------|----------------------|-------------|-------------|
| VF-77 | 2 | CHAIKORN A. MATSUOKA | 17 APR 2008 | 21 JUL 2008 |
| KH-55 | 3 | KINOSHITA ASS | 9/08/07 | 10 APR 2008 |
| LJ-32 | 4 | MANUCHA 09/01/08 | 10 JAN 2008 | SAMP |

ORIGINAL

| P/N | DIE# | OPER. | CHECK | APPR. |
|-------|------|---------|----------|-------|
| NK-52 | #5 | S. SONG | 24/05/08 | |

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ORIGINAL
CAD/CAM SECTION

SEC AE-AE

| | | | | | | | |
|----------------------|---|--|-------------------------------|----------------------------------|----------------------------|-------------------|-------------------|
| △ | | | | MATERIAL SKD-61 | HEAT TRMT HRC 45±1 | FINISHING TRF. | CUSTOMER A.T.A |
| △ | | | | DRAWING NAME CORE PIN A23 | | DRAWING No. - | |
| △ | CHANGE length corepin NE-37 => NF-77 | 06/8/08 | CHAIKORN A. MATSUOKA | PART NAME CASE, OIL PUMP | | | |
| MARK | REVISE | D/W/Y | SIGN | APPROVED | PART NO. 1064A036-#2-#4 | | |
| PRODUCT NO. NF-77 | | DESIGN C. pusong 2/03/08 | CHECK C. pusong 6/03/08 | APPROVED K. Kamol 09/08/08 | CUS.-APP. | | |
| SCALE 1 : 1 | Q'TY 1 | A.S.S ASAHI SOMBOON SHIPPO MOULDS CO.,LTD | | | | | |

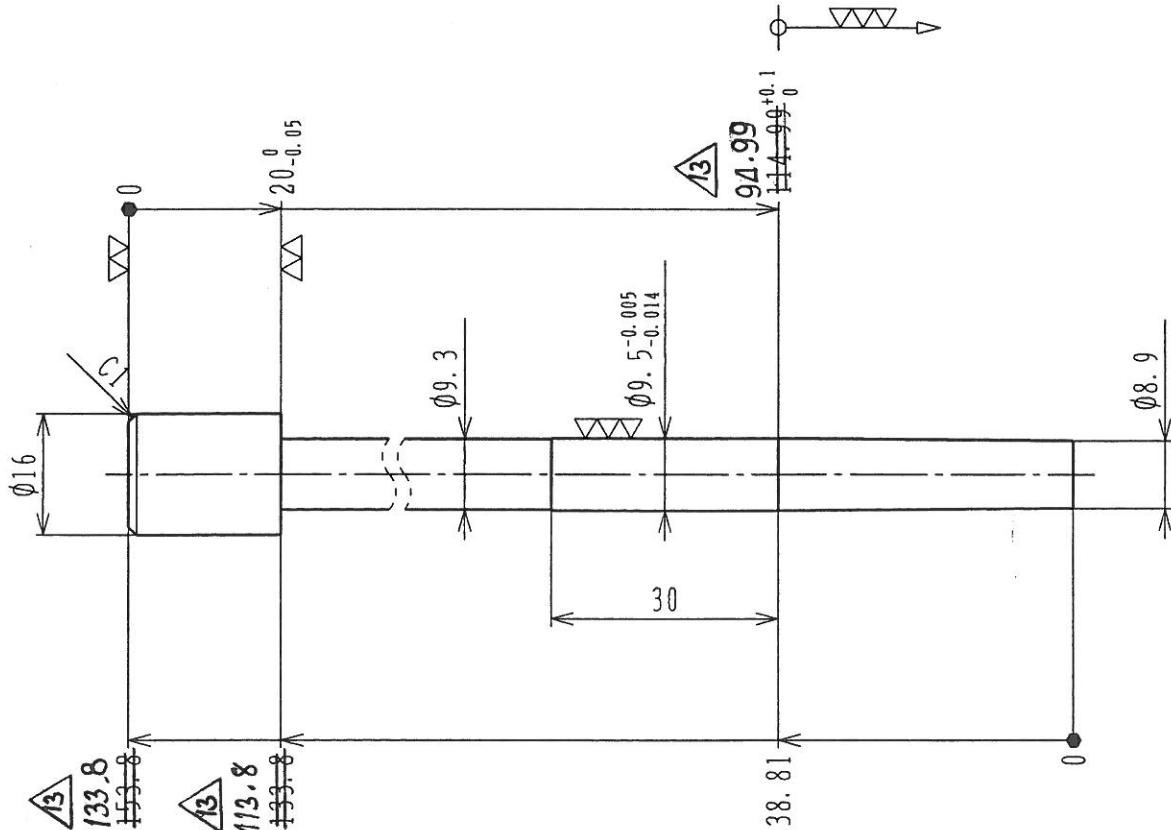
ORIGINAL

| P/N | DIE# | OPER. | CHECK | APPR. |
|-------|------|----------------------|--|-------------------------|
| NF-77 | 2 | 103 16/07/07 | 11 JUL 2007 MATSUOKA ASS SWANCHAI | 17 JUL 2007 SWANCHAI |
| IH-55 | 3 | KUNOHT | 9/08/07 | ASS SWANCHAI |
| IJ-32 | 4 | Manachai 09/01/08 | | 10 JUN 2008 SWANCHAI |

ORIGINAL

| P/N | DIE# | OPER. | CHECK | APPR. |
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| NK-72 | #5 | S. S. 21/05/08 | | |

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ORIGINAL
 CAD/CAM SECTION

VIEW A

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|----------------------|---------------------------------|--------------------------------|--------------------------------|-----------|-----------------------------|-------------------------------------|-------------------|-------------------------------------|
| △ | | | | | MATERIAL SKD-61 | HEAT TRMT HRC 45±1 | FINISHING TRF. | CUSTOMER A.T.A |
| △ | | | | | DRAWING NAME CORE PIN B2 | | DRAWING NO. - | |
| △ | | | | | | | | |
| △ | CHANGE DIE NF-37 => NF-77 | 10/07/07 | Sat | Oliver | PART NAME CASE, OIL PUMP | | | |
| MARK | REVISE | D/M/Y | SIGN | APPROVED | PART NO. 1064A036 # | | | |
| PRODUCT NO. NF-37 | DESIGN C. puwong 2/01/08. | CHECK C. puwong 6/01/08. | APPROVED K. K. K. 9.9.08 | CUS.-APP. | <input type="checkbox"/> | <input checked="" type="checkbox"/> | A.S.S | |
| SCALE 1 : 1 | Q'TY 1+1 | | | | | | | ASAHI SOMBOON SHIPPO MOULDS CO.,LTD |

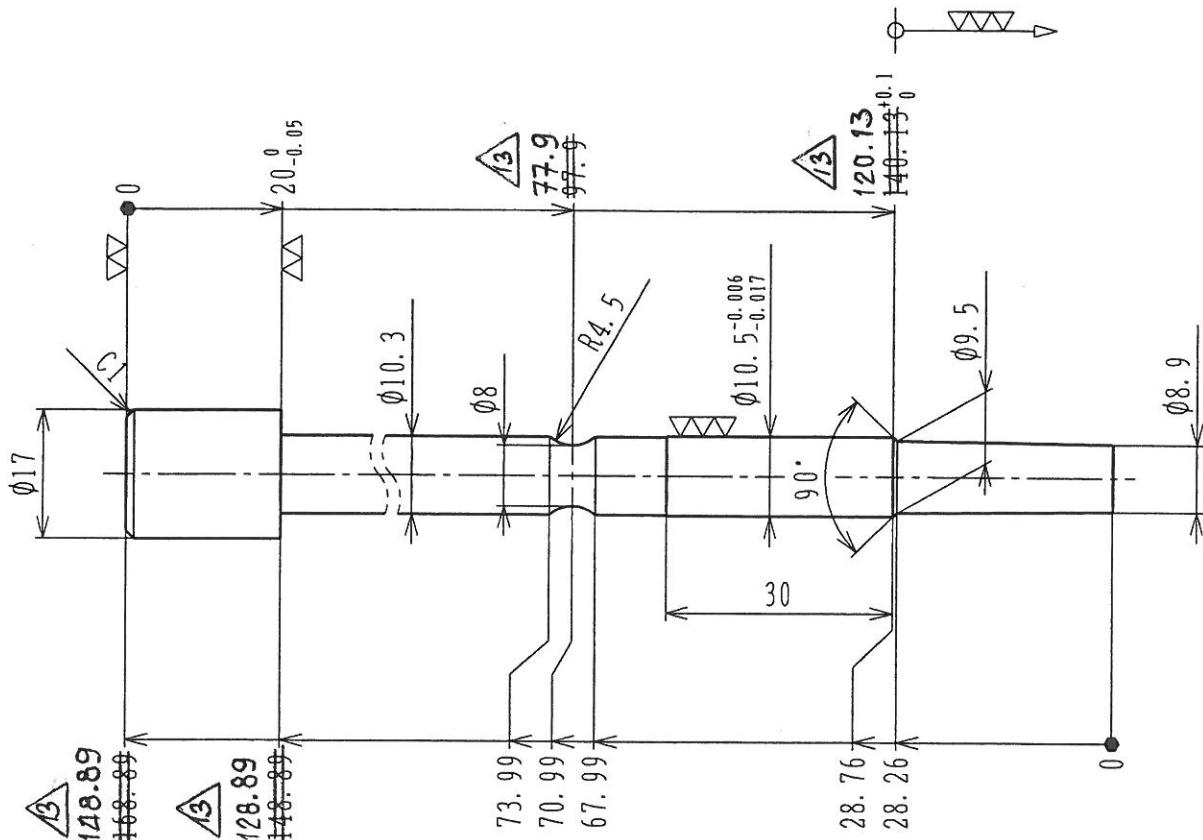
ORIGINAL

| P/N | DIE# | OPER. | CHECK | APPR. |
|-------|------|----------------------|--------------------------|----------------------------|
| IF-77 | 2 | S. OSAKI 10/05/08 | CHANOKORN 17 JUL 2008 | A. MATSUOKA 21 JUL 2008 |
| H-55 | 3 | KENCHI 9/03/07 | ASS 10 JUN 07 | S. WANCHAI SAMT |
| IJ-32 | 4 | Mamachai 09/01/08 | | |

ORIGINAL

| P/N | DIE# | OPER. | CHECK | APPR. |
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| NK-72 | #5 | S. OSAKI 24/05/08 | | |

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14 APR 2004
ORIGINAL
 CAD/CAM SECTION

SEC E-E

| | | | | | | | |
|-------------|---------------------------|-------------------------------------|---------------------|--------------|-------------------------|----------------|----------|
| △ | | | | MATERIAL | HEAT TRMT | FINISHING | CUSTOMER |
| △ | | | | SKD-61 | HRC 45±1 | TRF. | A.T.A |
| △ | | | | DRAWING NAME | | DRAWING No. | |
| △ | | | | CORE PIN B3 | | - | |
| △ | CHAN96 DIE NE-37 => NF-77 | 10/03/08 | S. OSAKI | PART NAME | | CASE, OIL PUMP | |
| MARK | REVISE | D/M/Y | SIGN | APPROVED | PART NO. 1064A036 #2 #4 | | |
| PRODUCT NO. | DESIGN | CHECK | APPROVED | CUS.-APP. | | | |
| #E-37 | O. pranpong 2/03/08 | O. pranpong 6/03/08 | H. Kuan 09.03.08 | | | | |
| SCALE | Q' TY | ASAHI SOMBOON SHIPPO MOULDS CO.,LTD | | | | | |
| 1 : 1 | 1+1 | | | | | | |

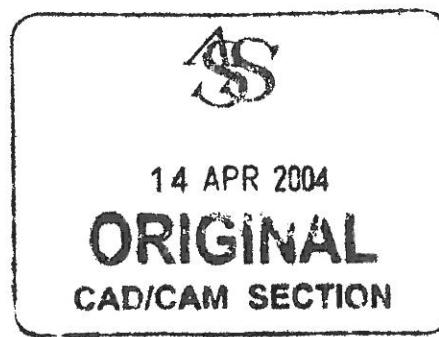
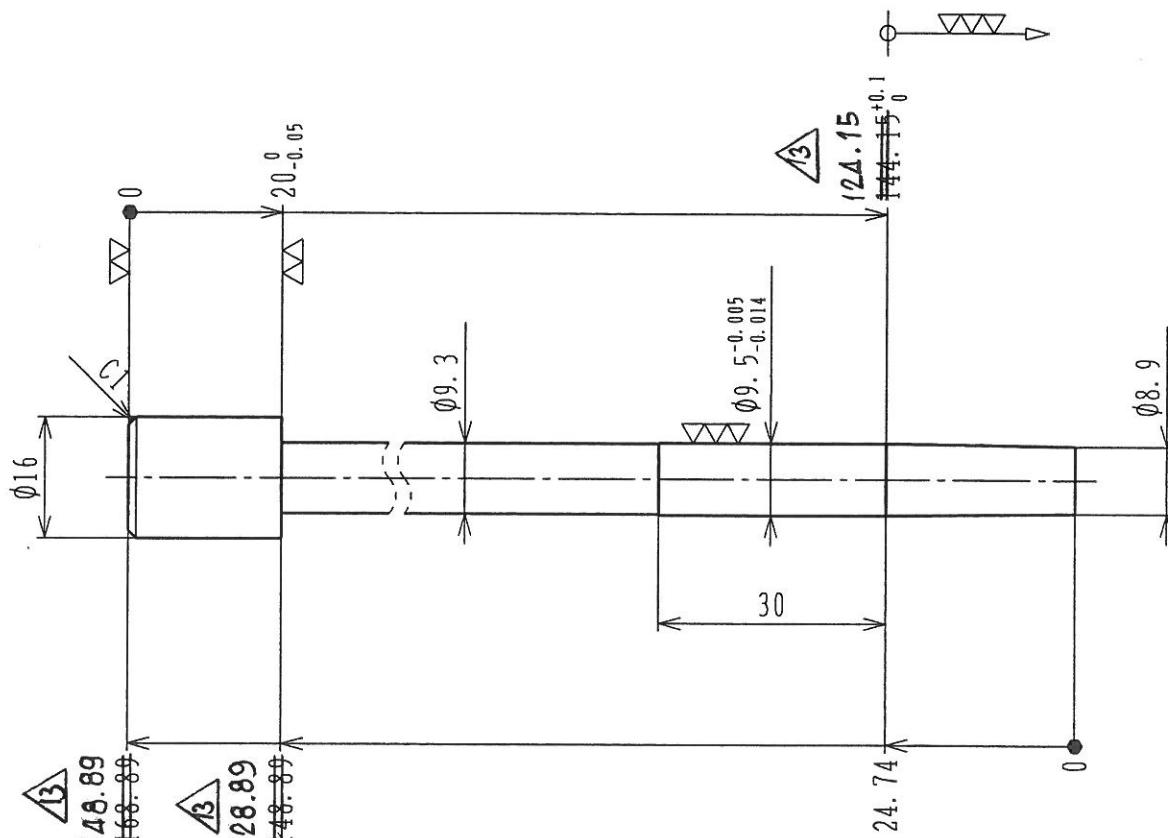
ORIGINAL

| P/N | DIE# | OPER. | CHECK | APPR. |
|-------|------|------------------------|--------------------------|-------|
| IF-77 | 2 | X CRAIKORN 10/07/06 | A. MATSUO 21 JUL 06 | |
| H-55 | 3 | KENICHI 9/08/07 | SWANCHAI 10 AUG 07 | |
| J-32 | 4 | Manachai 09/01/08 | S. SWANCHAI 10 JAN 08 | SAMT |

ORIGINAL

| P/N | DIE# | OPER. | CHECK | APPR. |
|-------|------|----------------------|-------|-------|
| NK-72 | #5 | S. OSAKI 24/05/07 | | |

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| | | | | | | MATERIAL | HEAT TRMT | FINISHING | CUSTOMER |
|---------------------------------|-------------|----------------------|---------------------|----------------------|------------|-------------------------------------|-------------|-----------|----------|
| | | | | | | SKD-61 | HRC 45±1 | TRF. | A.T.A |
| | | | | | | DRAWING NAME | DRAWING No. | | |
| | | | | | | CORE PIN B4, B6 | - | | |
| (13) CHANGE DIE AVE-37 => NF-77 | | 10/07/06 | | Dat | | PART NAME CASE, OIL PUMP | | | |
| MARK | REVISE | D/M/Y | | SIGN | APPROVED | PART NO. 1064A036 #2 #4 | | | |
| PRODUCT NO. #E-37 | | DESIGN C. pausing | CHECK C. pausing | APPROVED K. Kraus | CUS. -APP. | A.S.S. | | | |
| SCALE 1 : 1 | Q'TY 2+2 | 2/01/08. | | 6/01/08. | | ASAHI SOMBOON SHIPPO MOULDS CO.,LTD | | | |

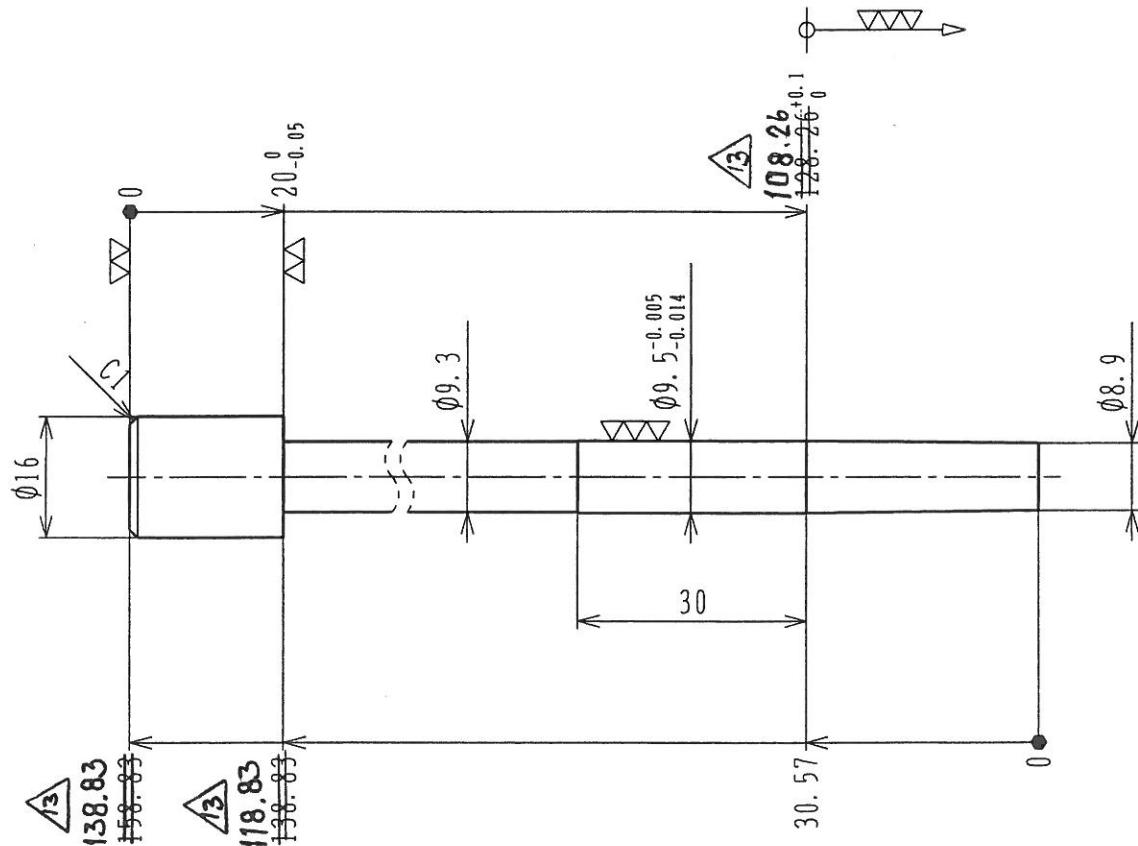
ORIGINAL

| P/N | DIE# | OPER. | CHECK | APPR. |
|-------|------|----------------------|---------------------------|-------------------|
| VF-77 | 2 | CHAIKORN 10/07/08 | ASS SWANEE 10/08/08 | SSX 17 JU 2008 |
| WJ-55 | 3 | WANCHAI 9/08/08 | | |
| IJ-32 | 4 | Manachai 09/01/08 | | |

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| P/N | DIE# | OPER. | CHECK | APPR. |
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| NK-72 | #5 | S' On 24/05/10 | | |

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VIEW A

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|-------------------------------------|------------------------|----------------------|---------------------|-----------|-----------------------------|-----------------------|-------------------|-------------------|
| △ | | | | | MATERIAL SKD-61 | HEAT TRMT HRC 45±1 | FINISHING TRF. | CUSTOMER A.T.A |
| △ | | | | | DRAWING NAME CORE PIN B5 | DRAWING NO. - | | |
| △ | | | | | PART NAME CASE, OIL PUMP | | | |
| △ | CHANGE NE-77 => SVF-77 | 10/07/08 | Sant | J. Muang | PART NO. 1064A036 #2 #4 | | | |
| MARK | REVISE | D/N/Y | SIGN | APPROVED | | | | |
| PRODUCT NO. NE-77 | DESIGN C.Original | CHECK U. papayang | APPROVED K. Kuan | CUS.-APP. | | | | |
| SCALE 1 : 1 | Q'TY 1+1 | | | | A.S.S | | | |
| ASAHI SOMBOON SHIPPO MOULDS CO.,LTD | | | | | | | | |

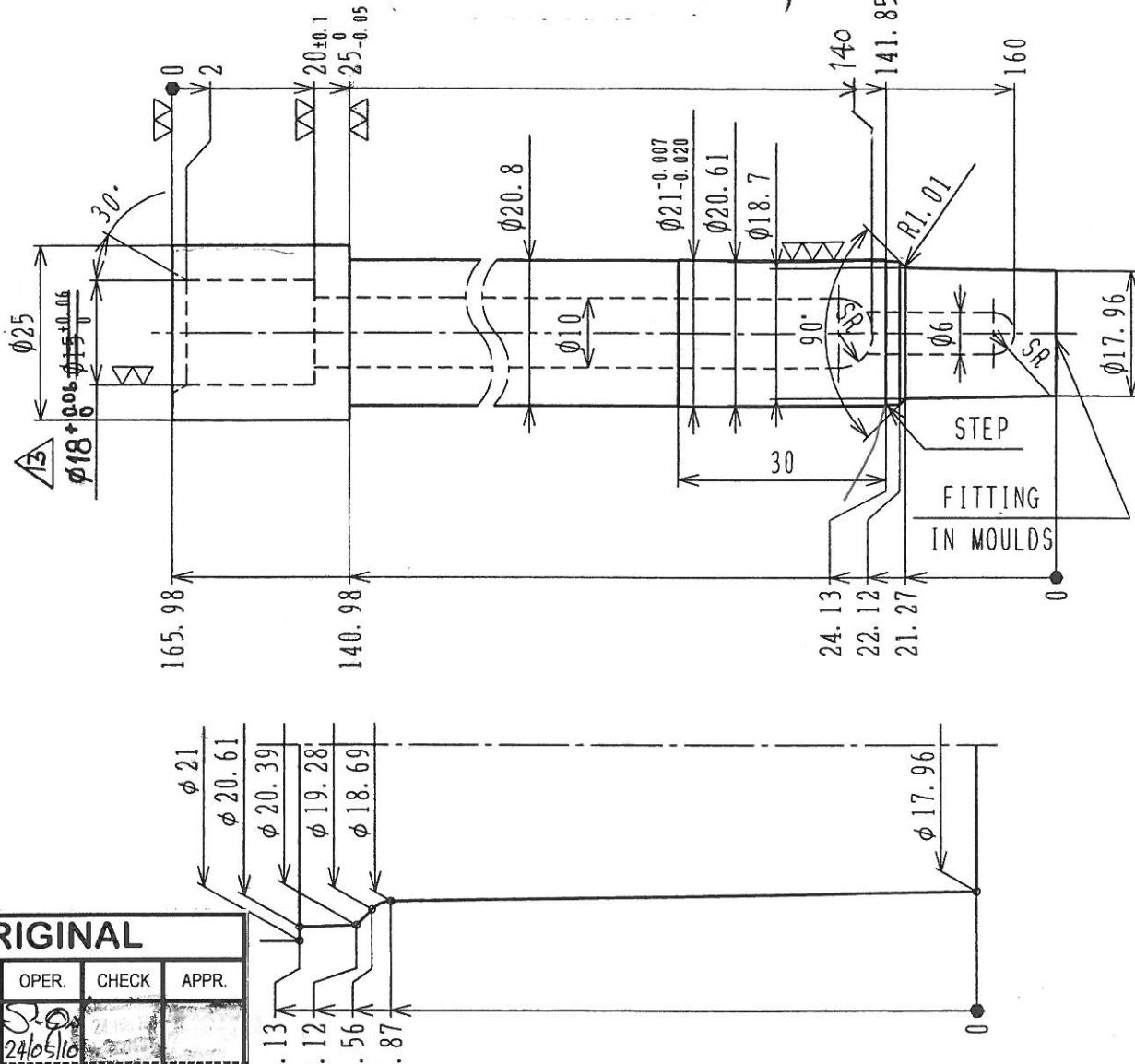
ORIGINAL

| P/N | DIE# | OPER. | CHECK | APPR. |
|-------|------|----------------------|------------------------|-------|
| NF-77 | 2 | CHAIKORN 10/07/06 | SSV 17 JUL 2006 | |
| WH-55 | 3 | KANCHAI 9/08/07 | ASS 10 AUG 2007 | |
| IJ-32 | 4 | Munachai 09/01/08 | WANCHAI 10 JAN 2008 | SANT |

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ORIGINAL

| P/N | DIE# | OPER. | CHECK | APPR. |
|-------|------|-------------------|-------|-------|
| NK-72 | #5 | S. O. 24/05/06 | Z | |

SEC B-B

| MARK | REVISE | D/M/Y | SIGN | APPROVED | MATERIAL | HEAT TRMT | FINISHING | CUSTOMER |
|-------------|---------------------------|----------|-----------|-----------|------------------|-----------|----------------|----------|
| | | | | | SKD-61 | HRC 45±1 | TRF. | A.T.A |
| | | | | | DRAWING NAME | | DRAWING No. | |
| | | | | | CORE PIN B13 (A) | | - | |
| 13 | CHANGE DIE NE-37 => NF-37 | 10/07/06 | Sant | A. S. S. | PART NAME | | CASE, OIL PUMP | |
| PRODUCT NO. | NE-37 | DESIGN | C. pasong | C. pasong | PART NO. | | 1064A036 #2 #4 | |
| SCALE | 1 : 1 | Q'TY | 1/01/08 | 6/01/08 | CUS.-APP. | | A.S.S | |

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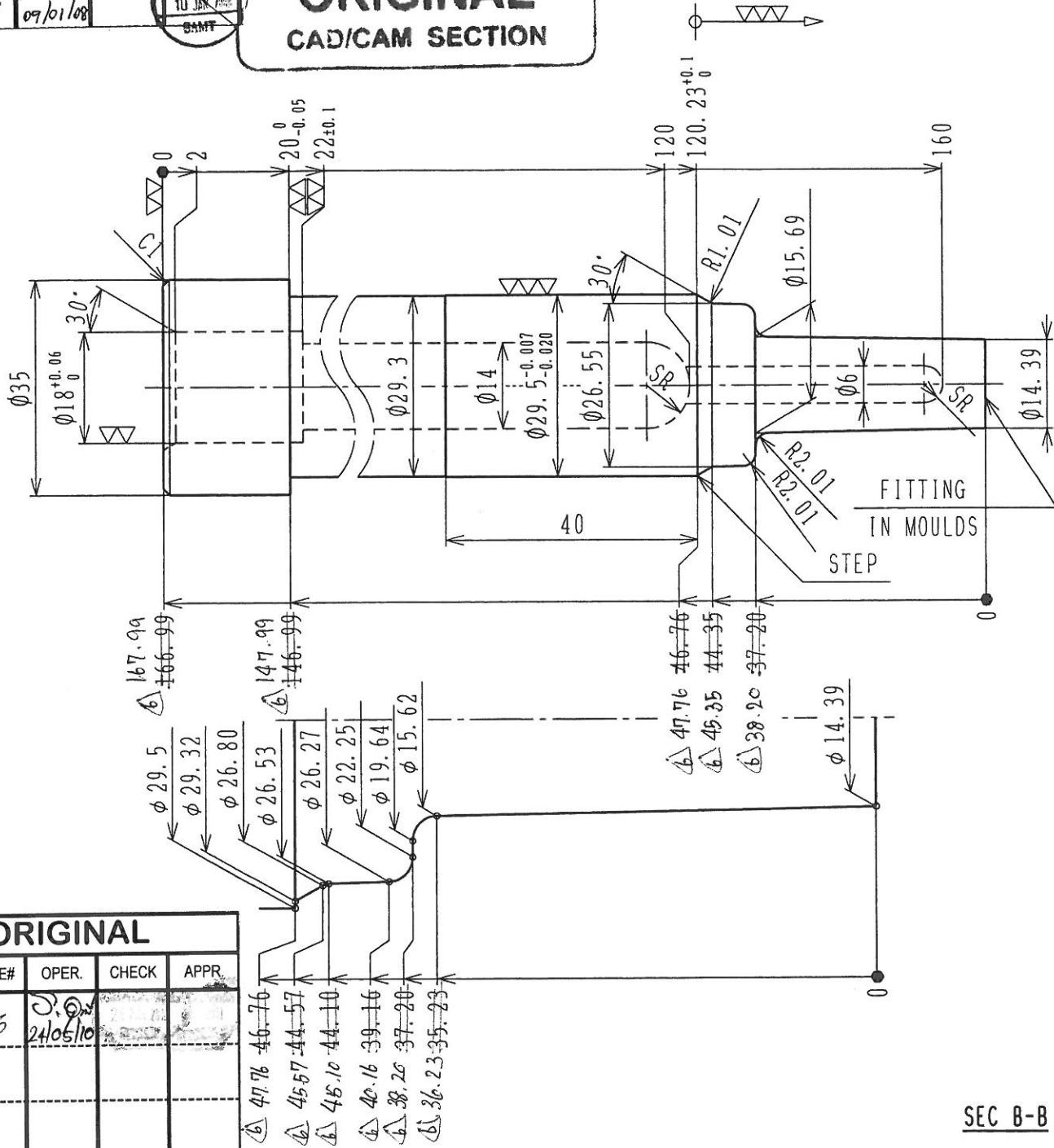
ORIGINAL

| P/N | DIE# | OPER. | CHECK | APPR. |
|------|------|-------------------------|---|---------------------------|
| F-77 | 2 | J. CHAIKORN 10/07/06 | A. MATSUCHA 17 MAR 2005 21 JUL 05 | S. WANCHAI 10 APR 2007 |
| H-55 | 3 | J. CHAIKORN 9/08/07 | S. WANCHAI 10 JUN 2007 | |
| J-32 | 4 | M. Manachai 09/01/08 | S. WANCHAI 10 JUN 2008 SMT | |

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| P/N | DIE# | OPER. | CHECK | APPR. |
|-------|------|-------------------------|-------|-------|
| NK-72 | #5 | J. CHAIKORN 24/05/06 | | |

SEC B-B

| MARK | REVISE | D/M/Y | SIGN | APPROVED | MATERIAL | HEAT TRMT | FINISHING | CUSTOMER |
|-------------|-------------------------------|------------|----------|-----------|--------------|----------------|-------------|----------|
| | | | | | SKD-61 | HRC 45±1 | TRF. | A.T.A |
| ✓ | Revise after try #2. | 27.10.07 | K. SAWAN | | | | | |
| ✓ | CHANGE DIE N.E-37 => N.Y.F-77 | 10/07/06 | Sant | 0.000 | | | | |
| | | | | | DRAWING NAME | CORE PIN B12 | DRAWING NO. | - |
| | | | | | PART NAME | CASE, OIL PUMP | | |
| | | | | | PART NO. | 1064A036 #2## | | |
| PRODUCT NO. | DESIGN | CHECK | APPROVED | CUS.-APP. | | | | |
| NE-37 | C. prasong | C. prasong | K. Kanch | | | | | |
| SCALE | Q'TY | 1/01/01 | 6/01/01 | 0.000 | | | | |
| 1 : 1 | 1 | | | | | | | |

A.S.S

ASAHI SOMBOON SHIPPO MOULDS CO.,LTD

ORIGINAL

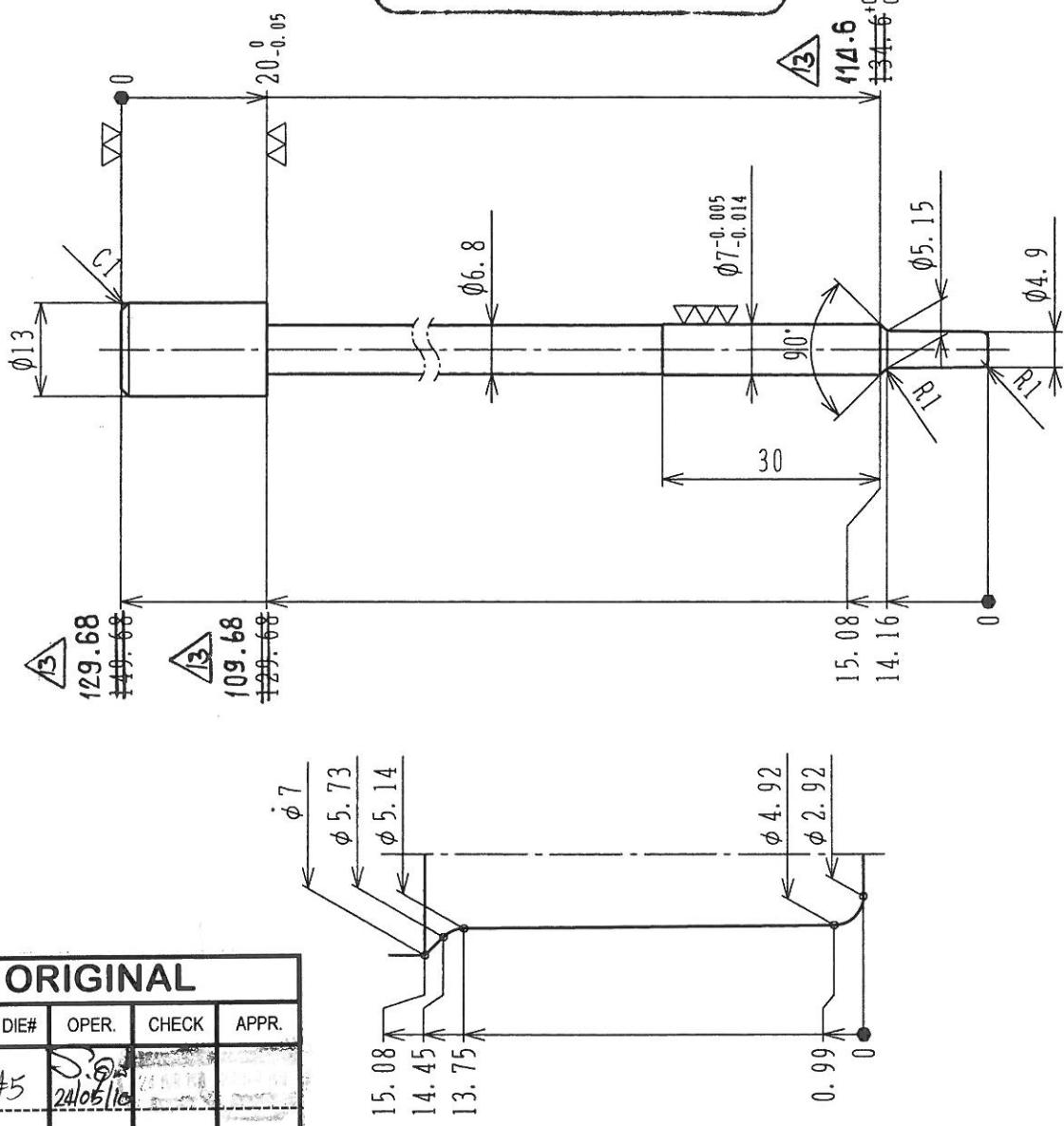
| P/N | DIE# | OPER. | CHECK | APPR. |
|-------|------|-------------------------|-------------------------|---------|
| NF-77 | 2 | CHAIKORN 10/07/06 | MATSUOKA 17 JUN 2006 | |
| IH-55 | 3 | KUNCHAI ASS 01/08/07 | S. RAYCA 10 AUG 2007 | |
| IJ-32 | 4 | Mornchai 09/01/08 | WANCHAI 10 JUN 2008 | SANT... |

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ORIGINAL
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ORIGINAL

| P/N | DIE# | OPER. | CHECK | APPR. |
|-------|------|----------|-------|-------|
| NK-72 | #5 | 24/05/10 | | |

SEC AA-AA

| MARK | REVISE | D/M/Y | SIGN | APPROVED | MATERIAL | HEAT TRMT | FINISHING | CUSTOMER |
|-------------|--------|------------|------------|------------|-----------------|----------------|-----------|-------------|
| | | | | | SKD-61 | HRC 45±1 | TRF. | A.T.A |
| | | | | | DRAWING NAME | 88-81# | | DRAWING No. |
| | | | | | CORE PIN B9~B11 | | 4 | - |
| | | | | | PART NAME | CASE, OIL PUMP | | |
| | | | | | PART NO. | 1064A036 #2 #4 | | |
| PRODUCT NO. | | DESIGN | CHECK | APPROVED | A.S.S | | | |
| NE-77 | | C. prasong | C. prasong | C. prasong | | | | |
| SCALE | Q'TY | 1:1 | 4 | 3+3 | | | | |

ASAHI SOMBOON SHIPPO MOULDS CO.,LTD

ORIGINAL

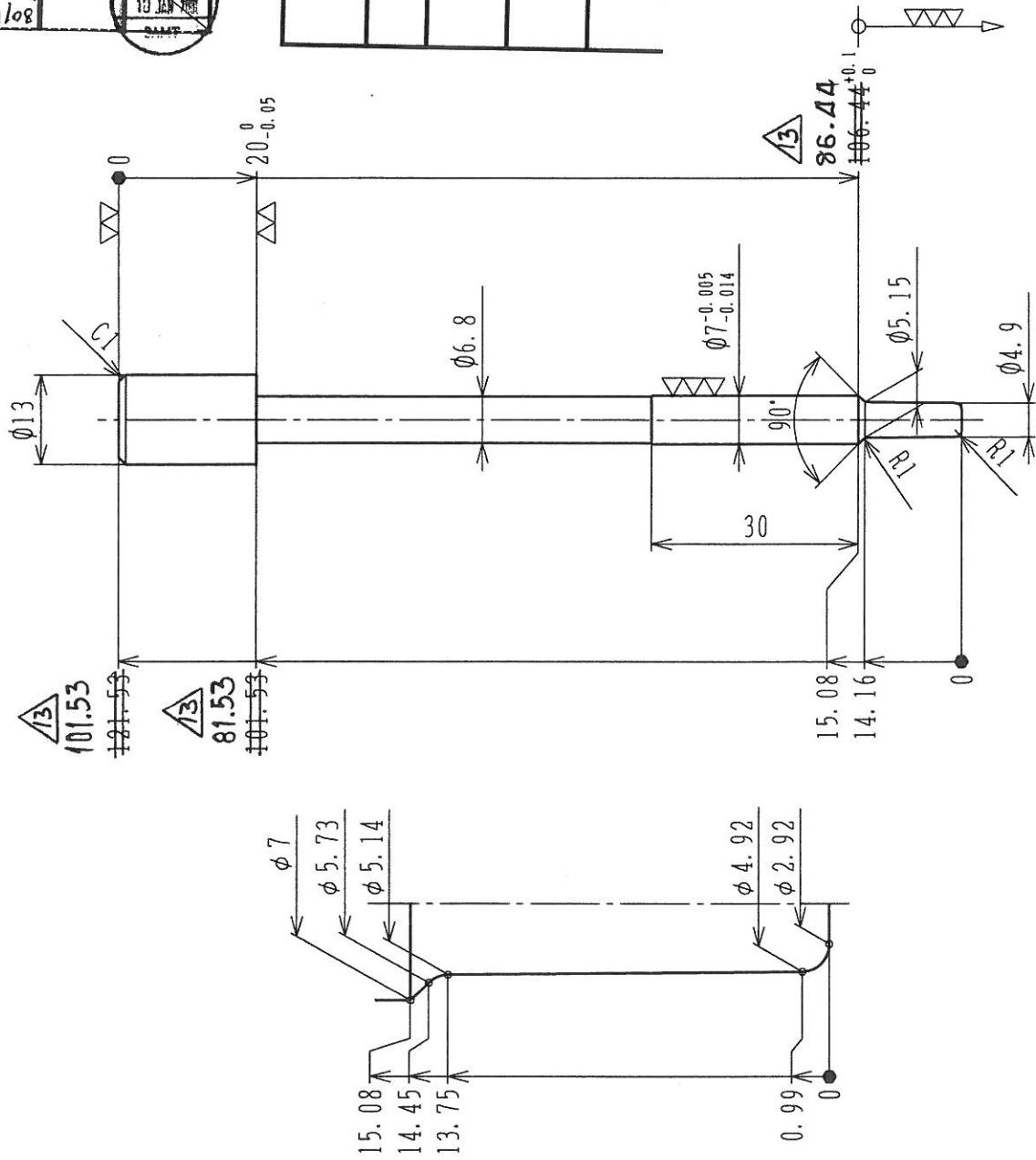
| P/N | DIE# | OPER. | CHECK | APPR. |
|-------|------|----------------------|-------------------------|------------------------|
| NF-77 | 2 | CHAIKORN 10/07/08 | AMATSUKA 11 JUL 2008 | S.WANCHAI 10 APR 08 |
| IH-55 | 3 | KENGHEI 9/04/07 | ASS | S.WANCHAI 13 JUN 07 |
| IJ-32 | 4 | Manachai 09/01/08 | | SAMTE |

ORIGINAL

| P/N | DIE# | OPER. | CHECK | APPR. |
|-------|------|----------|----------|-------|
| NK-72 | #5 | D. J. O. | 24/05/10 | |
| | | | | |
| | | | | |

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SEC AA-AA & VIEW AC

| | | | | | | | | | | | |
|-------------------------------------|----------------------------|----------|------------|--------------|-------------|----------------|----------|-------------|------|----------|-------|
| △ | | | | MATERIAL | SKD-61 | HEAT TRMT | HRC 45±1 | FINISHING | TRF. | CUSTOMER | A.T.A |
| △ | | | | DRAWING NAME | CORE PIN B8 | | | DRAWING NO. | - | | |
| △ | CHANGE DIE NE-37 => NF-77 | 10/07/08 | Set | A. Moing | | | | | | | |
| △ | NEW PRINT DWG. CORE PIN B8 | 27/05/04 | C. prasong | K. Kanoh | PART NAME | CASE, OIL PUMP | | | | | |
| MARK | REVISE | D/M/Y | SIGN | APPROVED | PART NO. | 1064A036 #2 #4 | | | | | |
| PRODUCT NO. | NE-37 | DESIGN | C. prasong | C. prasong | CUS. APP. | | | | | | |
| SCALE | 1 : 1 | Q' TY | 1+1 | 27/05/04 | 27/05/04 | | | | | | |
| A.S.S | | | | | | | | | | | |
| ASAHI SOMBOON SHIPPO MOULDS CO.,LTD | | | | | | | | | | | |

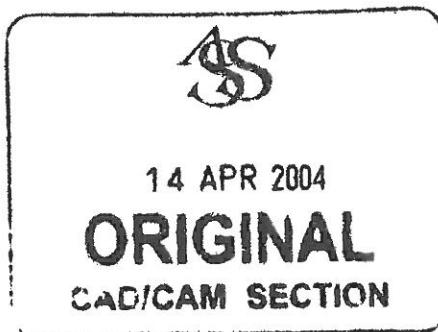
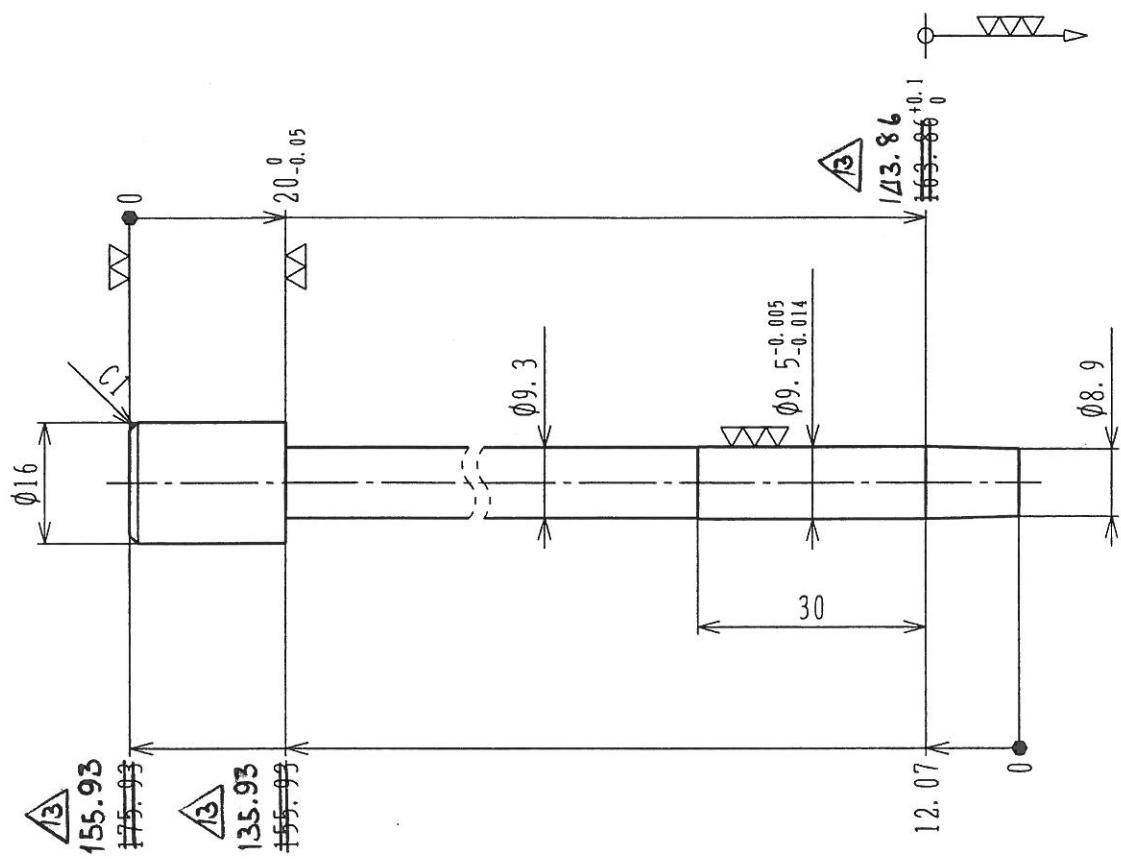
ORIGINAL

| P/N | DIE# | OPER. | CHECK | APPR |
|-------|------|---------------------|-------------|-------------|
| WF-77 | 2 | CHAIKORN A.MATSUOKA | 17 JUL 2008 | 21 JUL 2008 |
| W-05 | 3 | KONGVILAI ASS | 9/08/08 | 10 JUN 2008 |
| J-32 | 4 | Morachai SWANCHAI | 09/01/08 | 10 JAN 2008 |

ORIGINAL

| P/N | DIE# | OPER. | CHECK | APPR |
|-------|------|-------|----------|------|
| NK-72 | #5 | S.Q. | 21/08/10 | |

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SEC N-N

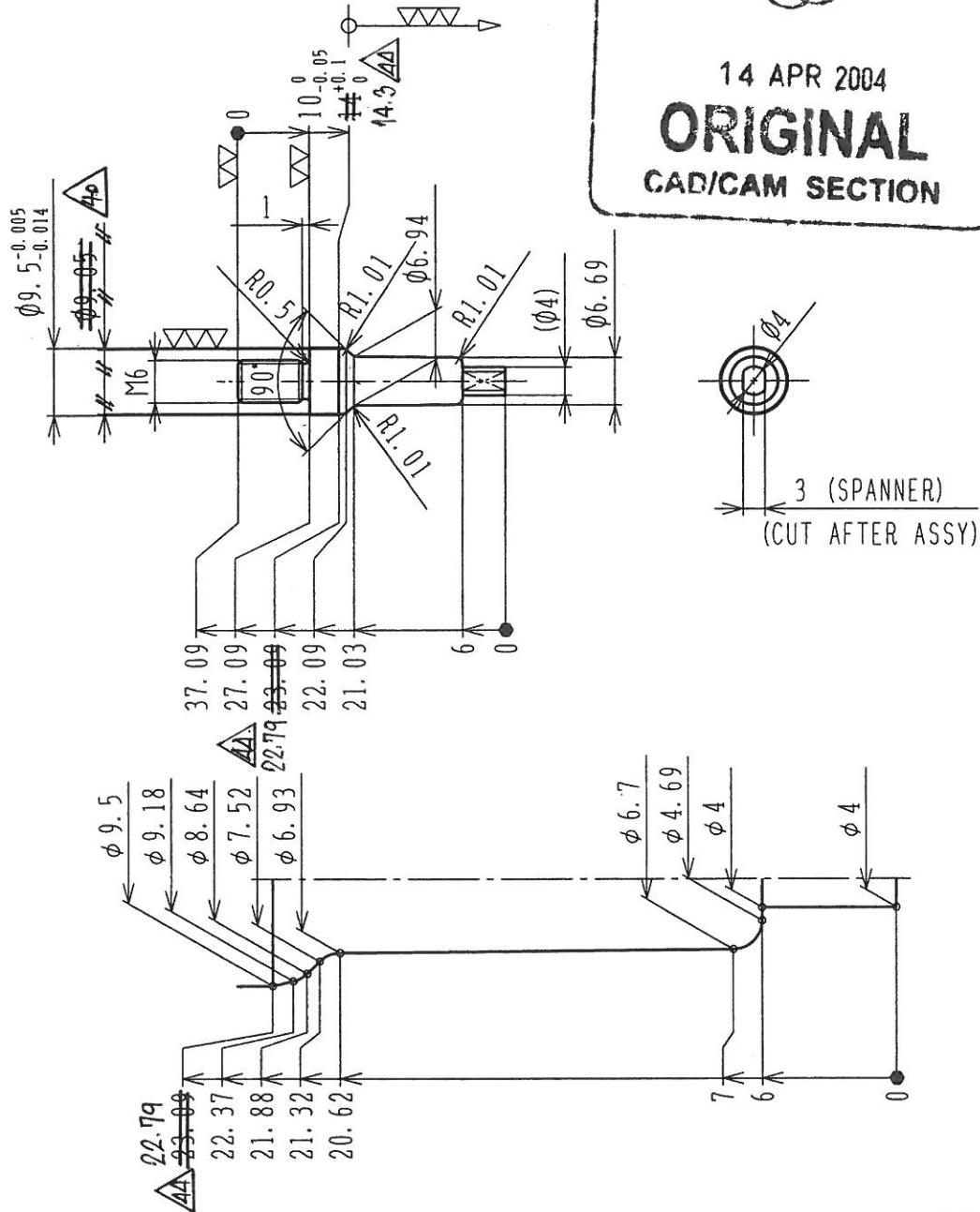
| | | | | | | | | |
|----------------------|----------------------------|---------------------|---------------------|-----------|---|-----------------------|-------------------|-------------------|
| △ | | | | | MATERIAL SKD-61 | HEAT TRMT HRC 45±1 | FINISHING TRF. | CUSTOMER A.T.A |
| △ | | | | | DRAWING NAME CORE PIN B7 | DRAWING No. - | | |
| △ | CHANGE DIE SNE-37 => WF-77 | 10/07/08 | Dot | A. Muang | PART NAME CASE, OIL PUMP | | | |
| △ | REVISE | D/M/Y | SIGN | APPROVED | PART NO. 1064A036 #2# | | | |
| PRODUCT NO. NE-37 | DESIGN C. prasong | CHECK C. prasong | APPROVED P. Tant | CUS.-APP. | | | | |
| SCALE 1 : 1 | Q'TY 1+1 | 2/08/08 | 6/08/08 | DR. ORG. | A.S.S. ASAHI SOMBOON SHIPPO MOULDS CO.,LTD | | | |

| ORIGINAL | | | | | |
|----------|------|----------|-------------|-----------|-------------|
| P/N | DIE# | OPER. | CHECK | APPR | |
| IF-77 | 2 | XAT | CHAIKORN | | A.MATSU |
| | | 10/07/06 | 17 JUN 2006 | | |
| H-55 | 3 | KUNCHIT | ASS | SWANCHARA | 16 APR 2006 |
| | | 13/08/07 | | | |
| IJ-32 | 4 | Manachai | | CARTE | 10 JAN 2007 |
| | | 09/01/08 | | SWANCHARA | |
| | | | | SANT | |

| ORIGINAL | | | | |
|----------|------|-------------------|----------|----------|
| P/N | DIE# | OPER. | CHECK | APPR. |
| NK-72 | #5 | S. Q. 28105/10 | 28105/10 | 28105/10 |
| | | | | |

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VIEW SLIDE

| | | | | | | | |
|-------------------------------------|-----------------------------------|---------------------------------------|--------------------------------------|---|-----------------------|-----------------------------|-------------------|
| | | | | MATERIAL SKD-61 | HEAT TRMT HRC 45±1 | FINISHING TRF. | CUSTOMER A.T.A |
| | | | | DRAWING NAME CORE PIN C2-4 | DRAWING NO. - | | |
| AA | IMPROVEMENT FOLLOW SLO2 (DIE # 5) | 9/05/06 | Sgt | J. M. L. Williams | | | |
| AC | CANCEL DIMENSION Ø9.05 | 02/05/06 | Marachai | S. TANAPORN 2-Nov-06 | | | |
| AB | CHANGE DIE SNE-37 => NF-77 | 10/07/06 | Sgt | J. M. L. Williams | | PART NAME CASE, OIL PUMP | |
| MARK | REVISE | D/N/Y | SIGN | APPROVED | PART NO. | 1064A036 #2 #4 | |
| PRODUCT NO. ME-37 | | DESIGN <i>C. pusong</i> 2/01/06 | CHECK <i>C. pusong</i> 6/01/06 | APPROVED <i>K. Kanch</i> 01/09/06 | CUS.-APP. | | |
| SCALE 1 : 1 | Q'TY 1 | | | | | | A.S.S |
| ASAHI SOMBOON SHIPPO MOULDS CO.,LTD | | | | | | | |

ORIGINAL

| P/N | DIE# | OPER. | CHECK | APPR. |
|--------|------|----------------------|----------------------|-------|
| I-F-77 | 2 | CHAIKORN 10/07/06 | MATSUOKA 17/07/06 | |
| H-55 | 3 | KUANCHAI 13/08/06 | SWANCHAI 16/08/06 | ASS |
| J-32 | 4 | Manachai 09/01/08 | SWANCHAI 10/01/08 | SANT |

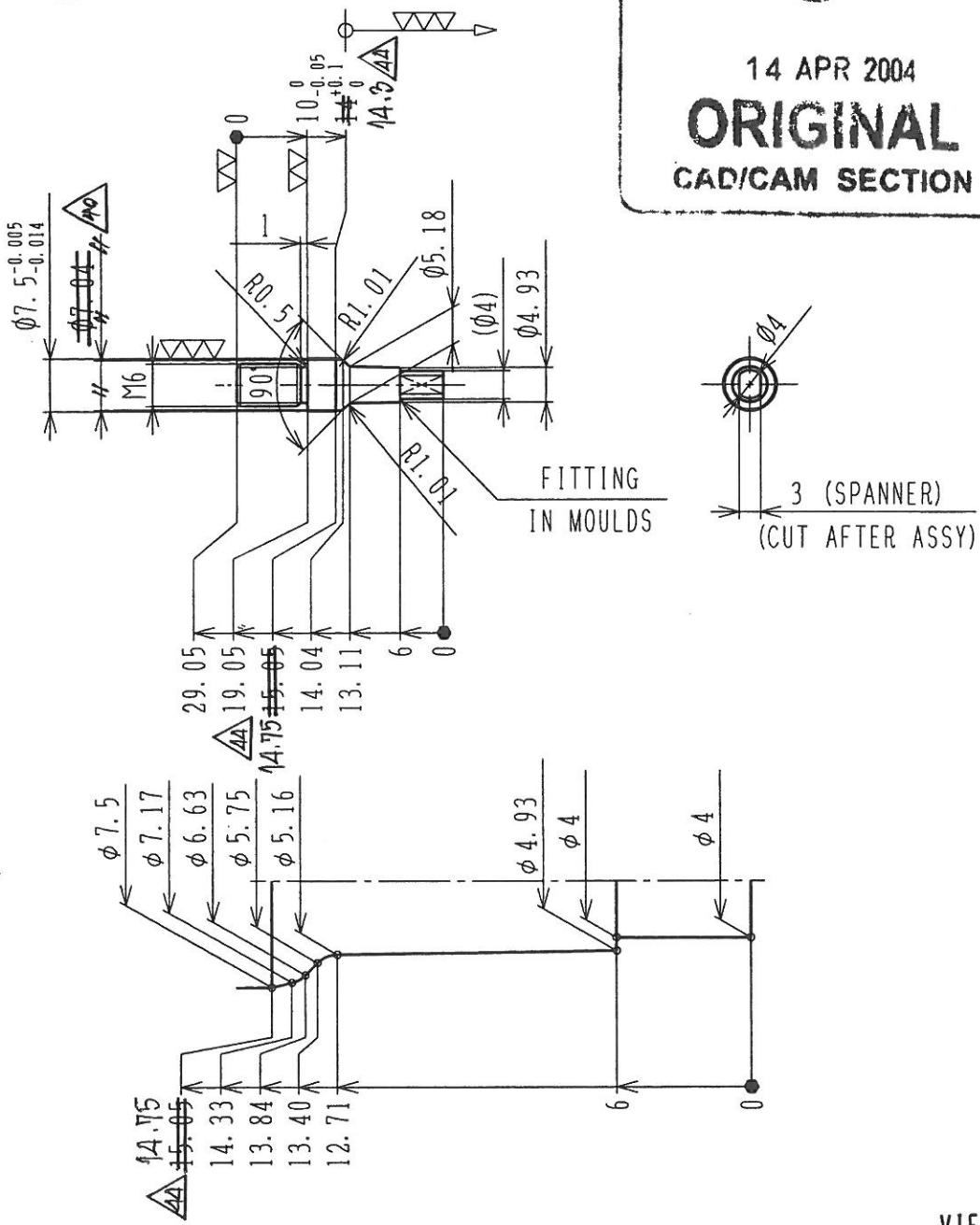
ORIGINAL

| P/N | DIE# | OPER. | CHECK | APPR. |
|-------|------|------------------|-------|-------|
| NK-S2 | #5 | S.Q. 25/05/08 | | |

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ORIGINAL
CAD/CAM SECTION

VIEW MOVED

| MARK | REVISE | D/M/Y | SIGN | APPROVED | MATERIAL | HEAT TRMT | FINISHING | CUSTOMER |
|-------------|----------------------------------|----------|----------|-----------------------|--------------|----------------|-------------|----------|
| | | | | | SKD-61 | HRC 45±1 | TRF. | A.T.A |
| △△ | IMPROVEMENT FOLLOW SLC2 (DIE #5) | 25/05/10 | S.Q. | B.I. | DRAWING NAME | CORE PIN C2-5 | DRAWING NO. | - |
| △△ | CANCEL 02MBNS20N $\phi 7.04$ | 02/05/08 | Manachai | K.SOMBOON 2-May-08 | PART NAME | CASE, OIL PUMP | | |
| △△ | CHANGE DIE NE-37 => NF-77 | 10/07/06 | S.Q. | J. T. Chen | PART NO. | 1064A036 #2 #4 | | |
| PRODUCT NO. | NE-37 | DESIGN | CHECK | APPROVED | CUS.-APP. | | | |
| SCALE | 1 : 1 | Q' TY | 1/01/01. | 6/01/01. | V. Lomch | | | |

A.S.S

ASAHI SOMBOON SHIPPO MOULDS CO.,LTD

ORIGINAL

| P/N | DUE# | OPER. | CHECK | APPR. |
|-------|------|----------------------|--------------------------------|----------------------------|
| IF-77 | 2 | X-07 10/07/08 | CHAIKORAT 17 JUL 2005 | MA TSUCHIKA 21 JUL 2005 |
| II-50 | 3 | KUNICHI 13/06/07 | ASS SWANCHAN 16 APR 2007 | SAMIT SWANCHAN |
| J-32 | 4 | Monachai 09/01/08 | ASS 10 JAN 2008 | SAMIT |

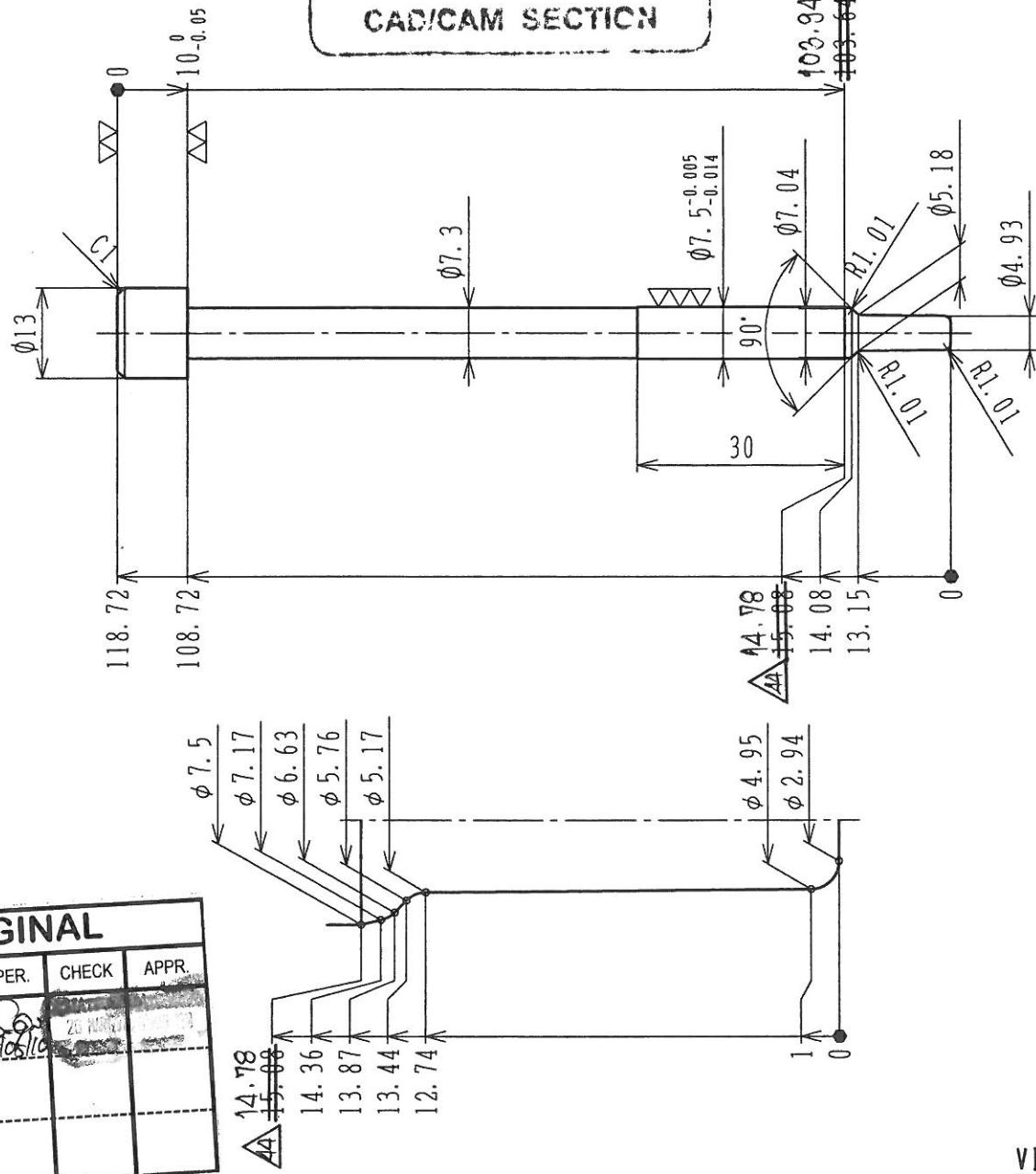
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14 APR 2004

ORIGINAL

CAD/CAM SECTION



VIEW SLIDE

| | | | | | | | |
|-----------------------------|----------------------------------|---------------------------------|--------------------------------|----------------------------------|----------------|-------------------------------------|--------------|
| | | | | MATERIAL | HEAT TRMT | FINISHING | CUSTOMER |
| | | | | SKD-61 | HRC 45±1 | TRF. | A.T.A |
| A | IMPROVEMENT FOLLOW SLC2 (DIE #5) | 95/10/10 | S. On / M. Muang | DRAWING NAME | 5 C2-L | DRAWING NO. | |
| B | Change Quality of core pin | 17.11.06. | K. Sait A. Molon | CORE PIN C2-8~C2-10 | | | - |
| B | CHANGE O/D NE-37 => NF-77 | 10/07/06 | S. Sait A. Molon | PART NAME | CASE, OIL PUMP | | |
| MARK | REVISE | D/M/Y | SIGN | APPROVED | PART NO. | 1064A036 #2 #4 | |
| PRODUCT NO. NE-37 | | DESIGN C. pasong 2/03/03. | CHECK C. pasong 6/03/03. | APPROVED K. Kawan 09.04.09 | CUS.-APP. | | A.S.S |
| SCALE | Q'TY 5 | | | | | ASAHI SOMBOON SHIPPO MOULDS CO.,LTD | |
| 1 : 1 | 3 4 4 | | | | | | |

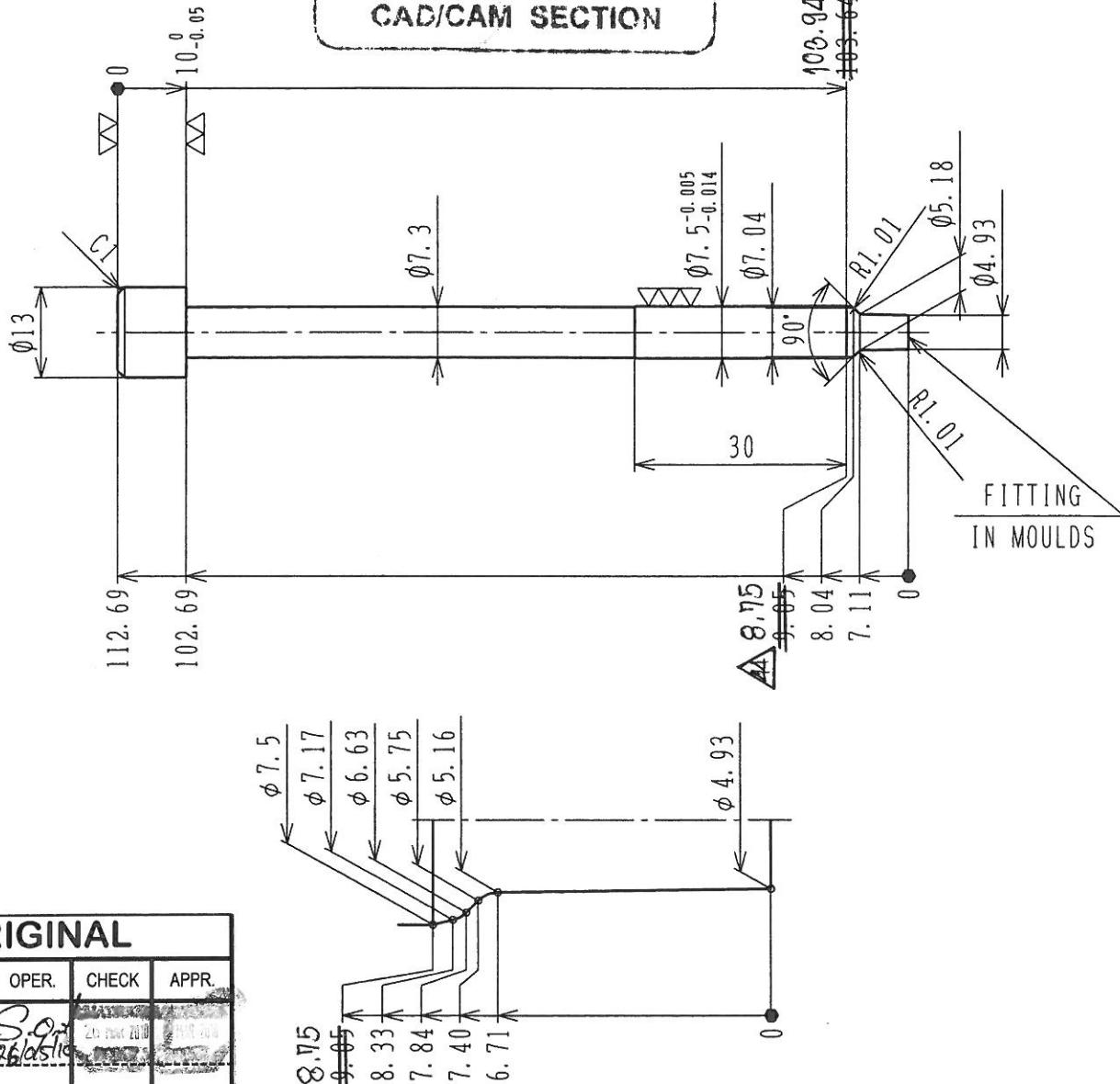
ORIGINAL

| P/N | DIE# | OPER. | CHECK | APPR. |
|------|------|----------|-------------|-------------|
| F-77 | 2 | CHAIKORN | A.MAT.SOK | 21 JUL 2004 |
| | | 10/07/08 | 11 JUL 2004 | 21 JUL 2004 |
| M-55 | 3 | CHANCHAR | ASS | 16 AGR 2004 |
| | | 13/08/08 | | |
| J-32 | 4 | Munachai | S.WANCHAI | 10 JAN 2004 |
| | | 09/01/08 | SAMT | |

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ORIGINAL
CAD/CAM SECTION $\nabla(\nabla\nabla, \nabla\nabla\nabla)$ 

ORIGINAL

| P/N | DIE# | OPER. | CHECK | APPR. |
|-------|------|--------|------------|-------------|
| NK-72 | #5 | S. Ong | 26 Plastic | 20 APR 2004 |

VIEW MOVED

| MARK | REVISE | D/M/Y | SIGN | APPROVED | MATERIAL | HEAT TRMT | FINISHING | CUSTOMER |
|-------------|----------------------------------|-----------|----------|-----------|--------------|---------------------|-----------|----------|
| | | | | | SKD-61 | HRC 45±1 | TRF. | A.T.A |
| (A) | IMPROVEMENT FOLLOW SLC2 (DIE #5) | 25/05/10 | S. Ong | J. Phuwan | DRAWING NAME | CORE PIN C2-6, C2-7 | | |
| (B) | Change quality of core pin. | 17.11.96 | K. Kham | J. Phuwan | DRAWING NO. | - | | |
| (C) | CHANGE D16 NE-37 => NF-77 | 10/04/08 | X. Ong | J. Phuwan | PART NAME | CASE, OIL PUMP | | |
| MARK | REVISE | D/M/Y | SIGN | APPROVED | PART NO. | 1064A036 #2 #4 | | |
| PRODUCT NO. | DESIGN | CHECK | APPROVED | CUS.-APP. | | | | |
| NE-37 | O. Phuwan | O. Phuwan | K. Kham | | | | | |
| SCALE | Q'TY | 1 : 1 | 2/01/08 | 6/01/08 | 09.09.04 | | | |
| | | | | | | | | |

A.S.S

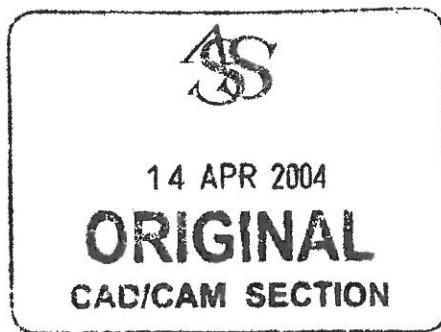
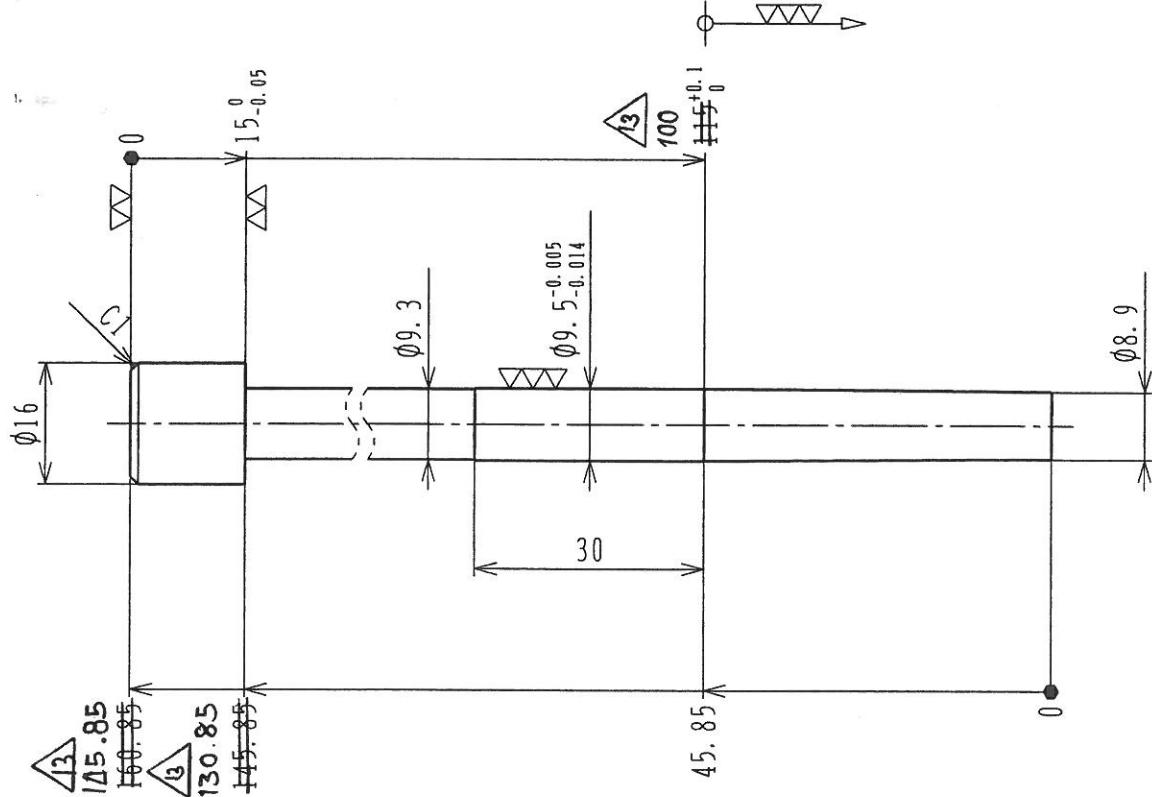
ASAHI SOMBOON SHIPPO MOULDS CO.,LTD

ORIGINAL

| P/N | DIE# | OPER. | CHECK | APPR. |
|-------|------|----------------------|-----------------|---------|
| NF-77 | 2 | CHAIKORN 8/10/06 | S.Q. 7/11/06 | APP. 17 |
| NH-56 | 3 | KINCHI 9/06/07 | S.Q. 10-NM | APP. 10 |
| NJ-32 | 4 | Manachon 09/01/08 | S.Q. 10-NM | APP. 10 |

| P/N | DIE# | OPER. | CHECK | APPR. |
|-------|------|------------------|-------|-------|
| NK-72 | #5 | S.Q. 24/05/10 | | |

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SEC N-N

| | | | | | | | | |
|---|---------------------------|-------------|-----------------------|----------------------|-----------------------------|----------------------------|-------------------------------------|-------------------|
| △ | | | | | MATERIAL SKD-61 | HEAT TRMT HRC 45±1 | FINISHING TRF. | CUSTOMER A.T.A |
| △ | | | | | DRAWING NAME CORE PIN A8 | | DRAWING No. - | |
| △ | CHANGE D16 NF-37 => NF-77 | | | 8/07/06 | S.Q. | A. Muthu | PART NAME CASE, OIL PUMP | |
| △ | MARK | REVISE | D/M/Y | SIGN | APPROVED | PART NO. 1064A036 #2 #4 | | |
| △ | PRODUCT NO. #E-37 | | DESIGN C. prasongy | CHECK C. prasongy | APPROVED K. Kanok | CUS.-APP. | A.S.S | |
| △ | SCALE 1 : 1 | Q'TY 1+1 | | | | | ASAHI SOMBOON SHIPPO MOULDS CO.,LTD | |

ORIGINAL

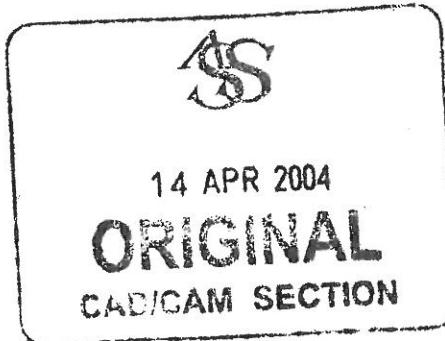
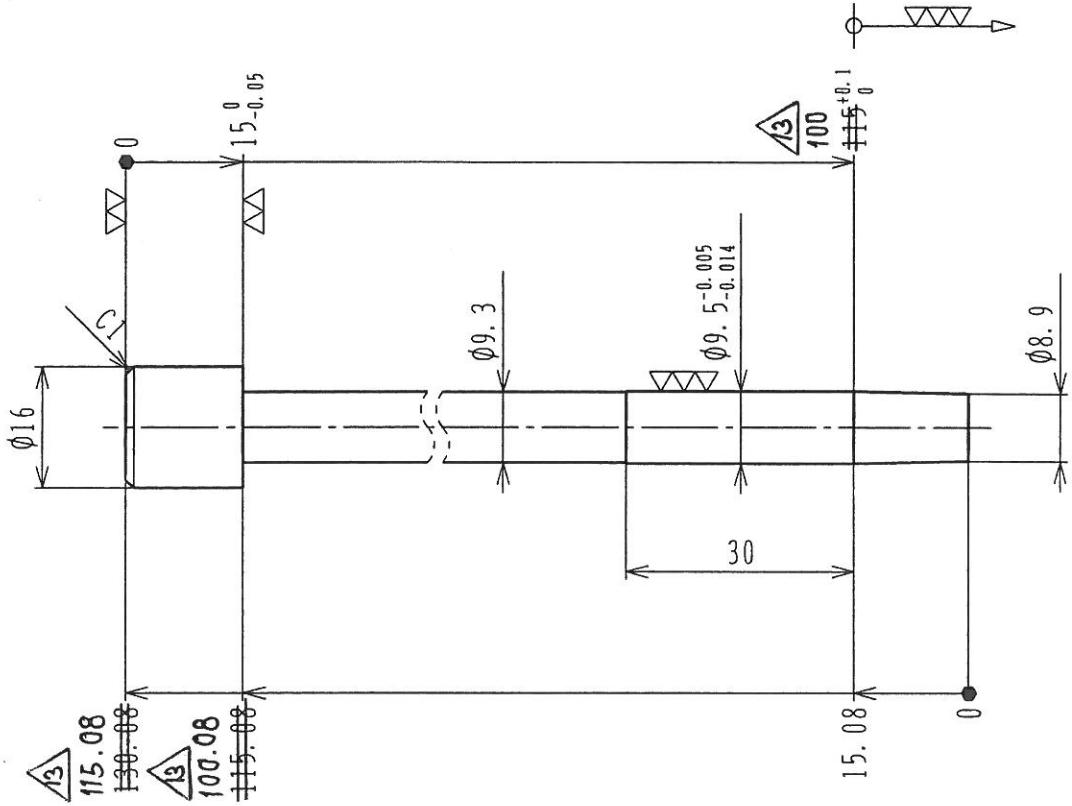
| P/N | DIE# | OPER. | CHECK | APPR. |
|--------|------|----------------------|------------------------|------------------------|
| I-F-77 | 2 | 816746 | CHADRON 17 JUN 2005 | OK 21 JUN 2005 |
| H-55 | 3 | MANACHAI 9/08/07 | ASS | SWANCHAI 10 AUG 08 |
| J-32 | 4 | Manachai 09/01/08 | SANT | SWANCHAI 0 JAN 2009 |

ORIGINAL

| P/N | DIE# | OPER. | CHECK | APPR. |
|-------|------|---------------|-------|-------|
| NK-72 | #5 | Sq 2410510 | | |
| | | | | |
| | | | | |

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SEC N-N

| | | | | | | | |
|---------------------------------|---------------------------------|--------------------------------|--------------------------------|-----------------------------|-----------------------------|-------------------|-------------------------------------|
| | | | | MATERIAL SKD-61 | HEAT TRMT HRC 45±1 | FINISHING TRF. | CUSTOMER A.T.A |
| | | | | DRAWING NAME CORE PIN A9 | | | DRAWING NO. - |
| (B) | CHANGE DIE NE-37 => NE-77 | 8/07/06 | Sant | Alfath | PART NAME CASE, OIL PUMP | | |
| MARK | REVISE | D/M/Y | SIGN | APPROVED | PART NO. 1064A036-#1 | | |
| PRODUCT NO. NE-37 | DESIGN C.puswong 8/02/01. | CHECK C.puswong 6/02/01. | APPROVED K.Komw 8/02/01. | CUS.-APP. | | | A.S.S |
| SCALE 1 : 1 | Q'TY 1+1 | | | | | | ASAHI SOMBOON SHIPPO MOULDS CO.,LTD |

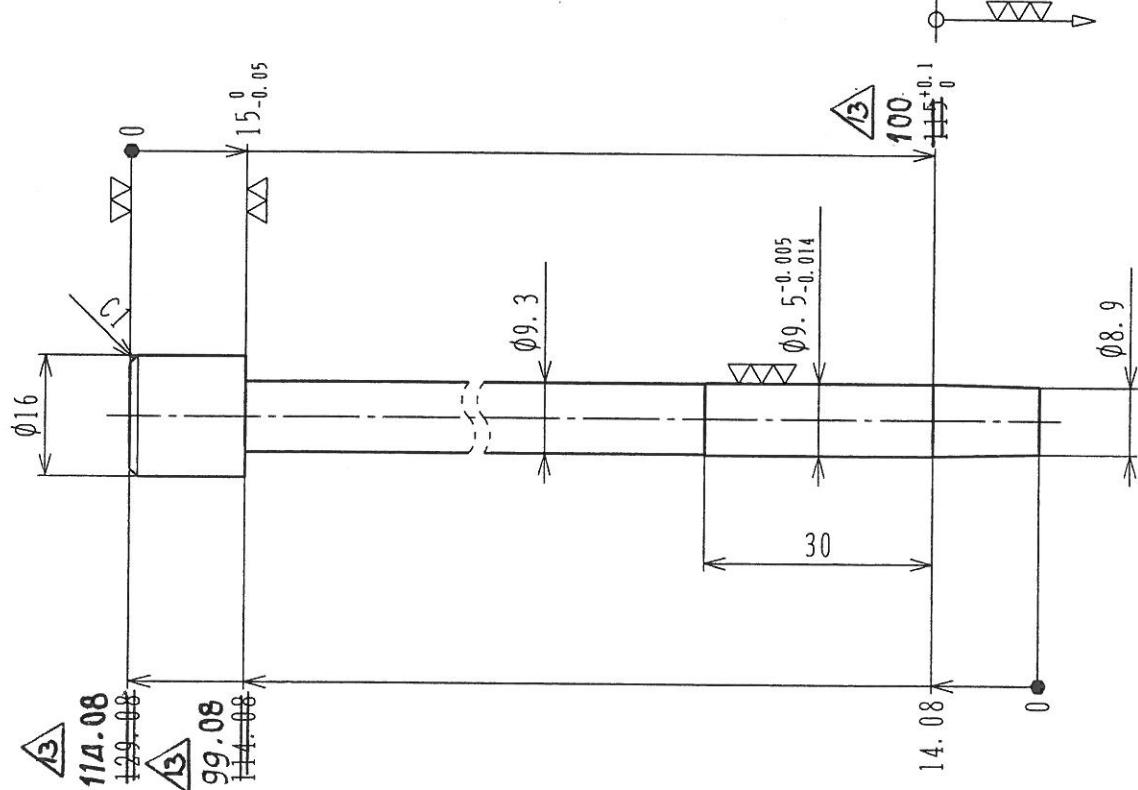
ORIGINAL

| P/N | BIE# | OPER. | CHECK | APPR. |
|------|------|-------------------------|--------------------------------------|-------|
| F-77 | 2 | CHAIKORN 8/07/06 | SSV 7/07/06 | |
| H-55 | 3 | KUNTHORN ASS 9/06/07 | SWANCHA YAOPEE 10/06/07 | |
| J-32 | 4 | Mawacha 09/01/08 | SAM SWANCHAI 10 JAN 08 SAMT | |

ORIGINAL

| P/N | DIE# | OPER. | CHECK | APPR. |
|-------|------|-------|----------|-------|
| NK-72 | #5 | S. O. | 24/05/10 | |

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| MARK | REVISE | D/M/Y | SIGN | APPROVED | PART NAME | MATERIAL | HEAT TRMT | FINISHING | CUSTOMER |
|-------------------------------------|---------------------------|---------|------------|------------|----------------|----------------|-----------|-----------|-------------|
| △ | | | | | CASE, OIL PUMP | SKD-61 | HRC 45±1 | TRF. | A.T.A |
| △ | | | | | CORE PIN A7 | DRAWING NAME | | | DRAWING No. |
| △ | CHANGE DIE NE-37 => NF-77 | 8/07/06 | Zat | Alen | | | | | - |
| △ | | | | | PART NO. | 1064A036 #2 #4 | | | |
| PRODUCT NO. | NE-37 | DESIGN | C. prasong | C. prasong | APPROVED | CUS. -APP. | | | |
| SCALE | 1 : 1 | Q'TY | 1+1 | | | | | | |
| A.S.S. | | | | | | | | | |
| ASAHI SOMBOON SHIPPO MOULDS CO.,LTD | | | | | | | | | |

ORIGINAL

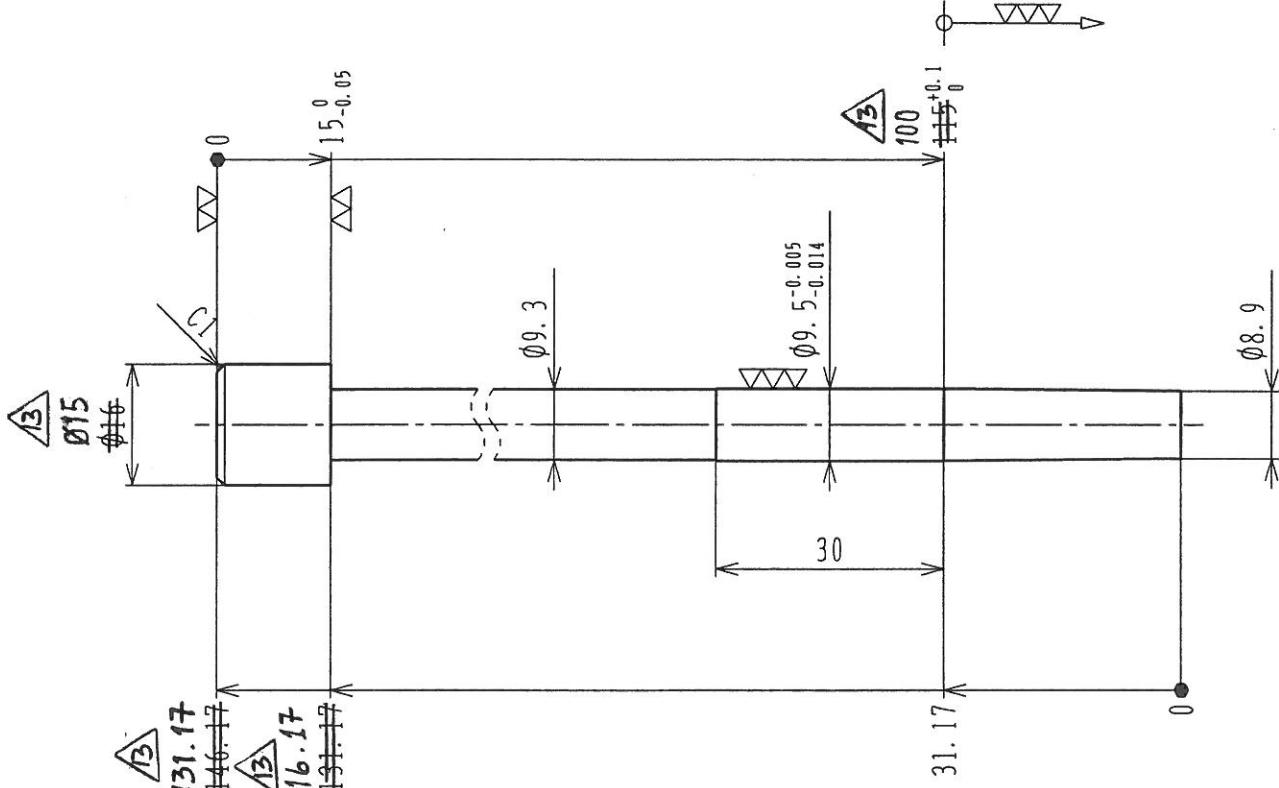
| P/N | DIE# | OPER. | CHECK | APPR. |
|-------|------|-----------------------|----------------------------------|------------------------------------|
| F-77 | 2 | CHAIKORN S/07/06 | 17 JUL 2006 | AMATSUKA S/WANCH 10 JAN 2007 |
| H-55 | 3 | KUNICHI 9/08/07 | ASS | 10 JAN 2007 |
| IJ-32 | 4 | Mamonchai 09/01/08 | SANT S/WANCHAI 10 JAN 2007 | SANT |

ORIGINAL

| P/N | DIE# | OPER. | CHECK | APPR. |
|-------|------|---------------|-------|-------|
| NK-72 | #5 | SQ 2010/10 | | |
| | | | | |

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14 APR 2004

ORIGINAL CAP/CAM SECTION

VIEW A

| | | | | | | | |
|---------------------------------|----------------------------|---------------------------|---------------------------|-----------------------------|--------------------------|---------------------------|-------------------------------------|
| | | | | MATERIAL SKD-61 | HEAT TRMT HRC 45±1 | FINISHING TRF. | CUSTOMER A.T. A |
| | | | | DRAWING NAME CORE PIN A5 | DRAWING NO. - | | |
| | CHANGE DIG NE-37 => NF-77 | 8/07/06 | Sat | <i>J. Laiwan</i> | PART NAME CASE, OIL PUMP | | |
| MARK | REVISE | D/M/Y | SIGN | APPROVED | PART NO. | 1064A036 #2 #4 | |
| PRODUCT NO. NE-37 | DESIGN <i>C. pusong</i> | CHECK <i>C. pusong</i> | APPROVED <i>K. Kan</i> | CUS.-APP. | | | A.S.S |
| SCALE 1 : 1 | Q'TY 1+1 | 2/08/06 | 6/08/06 | 09.04.04 | | | ASAHI SOMBOON SHIPPO MOULDS CO.,LTD |

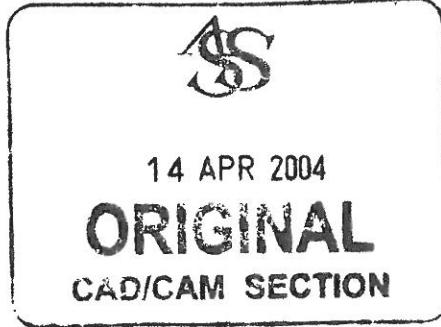
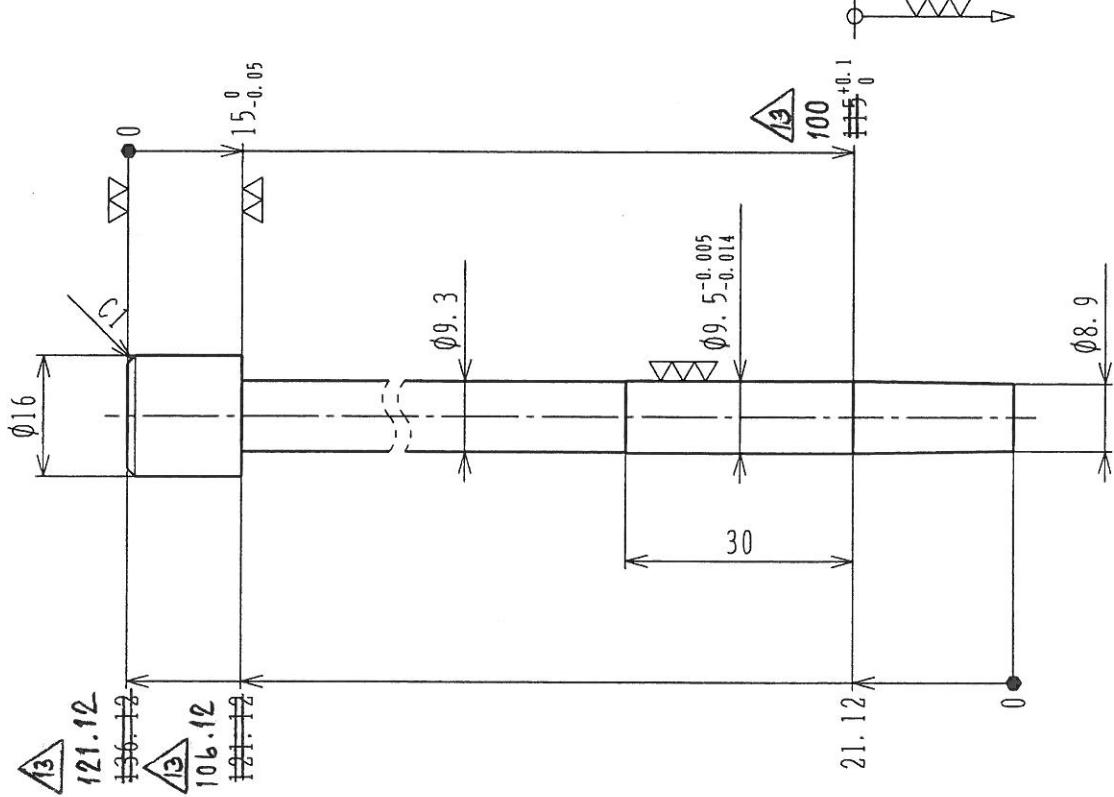
ORIGINAL

| P/N | DIE# | OPER. | CHECK | APPR. |
|------|------|------------------------|------------------------|-------|
| F-77 | 2 | CHAIKORN 8/07/06 | A.MATSUOKA 21/07/06 | |
| H-55 | 3 | KUACHIN ASS 9/08/07 | S.WANCHIT 10/08/07 | |
| J-32 | 4 | Morachai 09/01/08 | S.WANCHIT 10/08/07 | S.ANT |

ORIGINAL

| P/N | DIE# | OPER. | CHECK | APPR. |
|-------|------|----------------------|-------|-------|
| NK-72 | #5 | S. SAWAT 24/05/10 | | |
| | | | | |

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 $\nabla(\nabla\nabla, \nabla\nabla\nabla)$ VIEW A, G

| | | | | | | | | |
|----------------------|----------------------------------|---------------------------------|----------------------------------|-----------|-------------------------------------|-----------------------|-------------------|--------------------|
| △ | | | | | MATERIAL SKD-61 | HEAT TRMT HRC 45±1 | FINISHING TRF. | CUSTOMER A.T. A |
| △ | | | | | DRAWING NAME CORE PIN A4, A6 | | DRAWING No. - | |
| △ | | | | | | | | |
| △ | CHANG PIG NE-37 => NK-77 | 8/07/06 | Sot | W.K. | PART NAME CASE, OIL PUMP | | | |
| MARK | REVISE | D/M/Y | SIGN | APPROVED | PART NO. 1064A036 #2 #4 | | | |
| PRODUCT NO. #E-37 | DESIGN C. punsawat 5/08/08 | CHECK C. punsawat 6/08/08 | APPROVED K. Kanok 09.08.08 | CUS.-APP. | | | A.S.S | |
| SCALE 1 : 1 | Q'TY 2+2 | | | | ASAHI SOMBOON SHIPPO MOULDS CO.,LTD | | | |

ORIGINAL

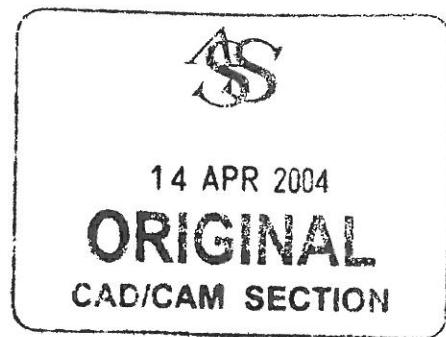
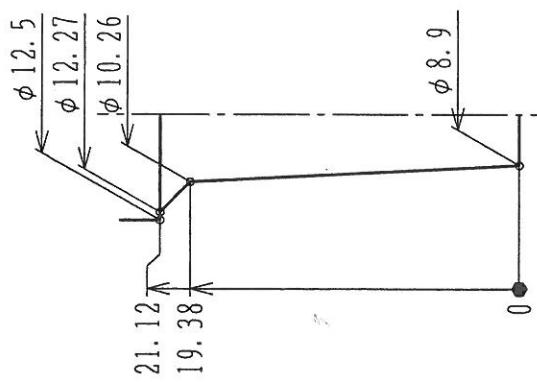
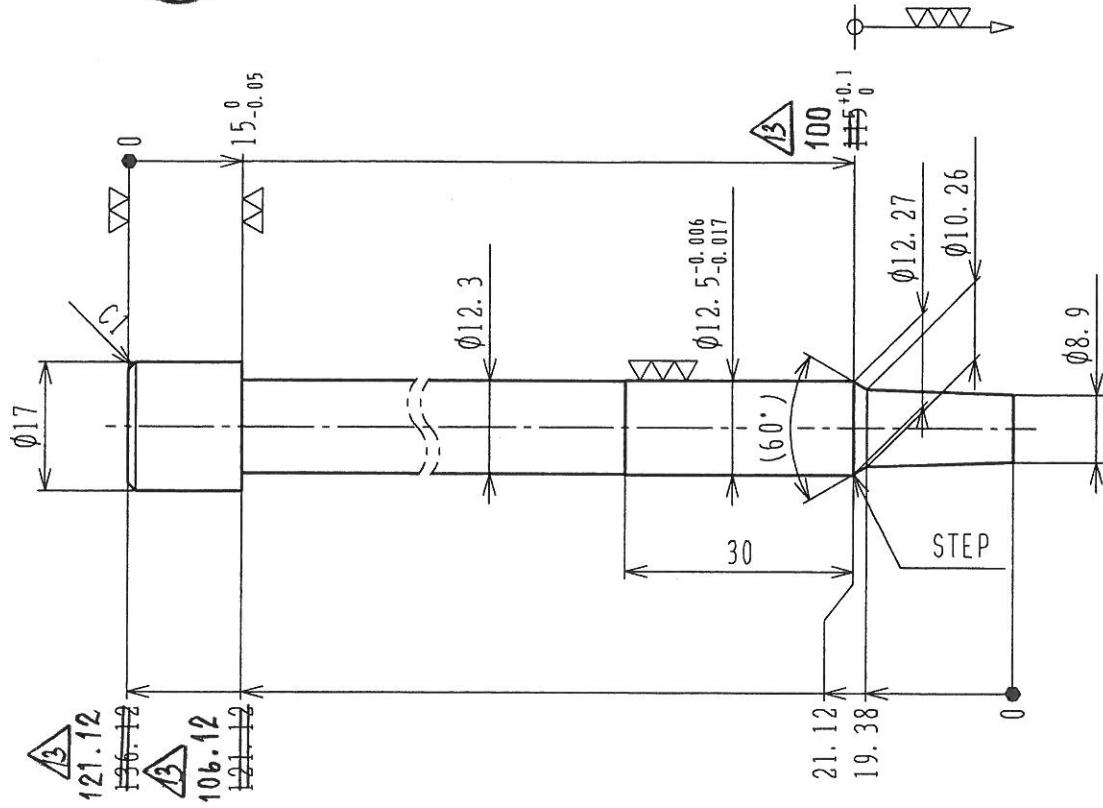
| P/N | DIE# | OPER. | CHECK | APPR. |
|-------|------|---------------------|-------------------------|--------------------------|
| NF-77 | 2 | S.5 8/10/07 | CHAIKORN 17 JUL 2006 | |
| MH-55 | 3 | KUNICHI 9/10/07 | ASS | S.WANCHAI 10 AUG 2006 |
| NJ-32 | 4 | Mamachin 9/01/06 | | SAMIT 10 JUN 2006 |

ORIGINAL

| P/N | DIE# | OPER. | CHECK | APPR. |
|-------|------|---------------|-------|-------|
| NK-72 | #5 | S 24/05/10 | | |
| | | | | |
| | | | | |

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SEC E-E

| | | | | | | | |
|---------------------------------|---------------------------|----------------------------|---------------------------|-----------------------------|------------------------|-------------------------------------|-------------------|
| | | | | MATERIAL SKD-61 | HEAT TRMT HRC 45±1 | FINISHING TRF. | CUSTOMER A.T.A |
| | | | | DRAWING NAME CORE PIN A3 | | | DRAWING NO. - |
| 13 | CHANGE DIE NE-37 => NF-77 | 8/07/06 | <i>Sot</i> | PART NAME CASE, OIL PUMP | | | |
| MARK | REVISE | D/N/Y | SIGN | APPROVED | PART NO. 1064A036 #2#4 | | |
| PRODUCT NO. NE-37 | | DESIGN <i>C. parong</i> | CHECK <i>C. parong</i> | APPROVED <i>K. Karm</i> | CUS.-APP. | | |
| SCALE 1 : 1 | Q'TY 1+1 | | | | | ASAHI SOMBOON SHIPPO MOULDS CO.,LTD | |

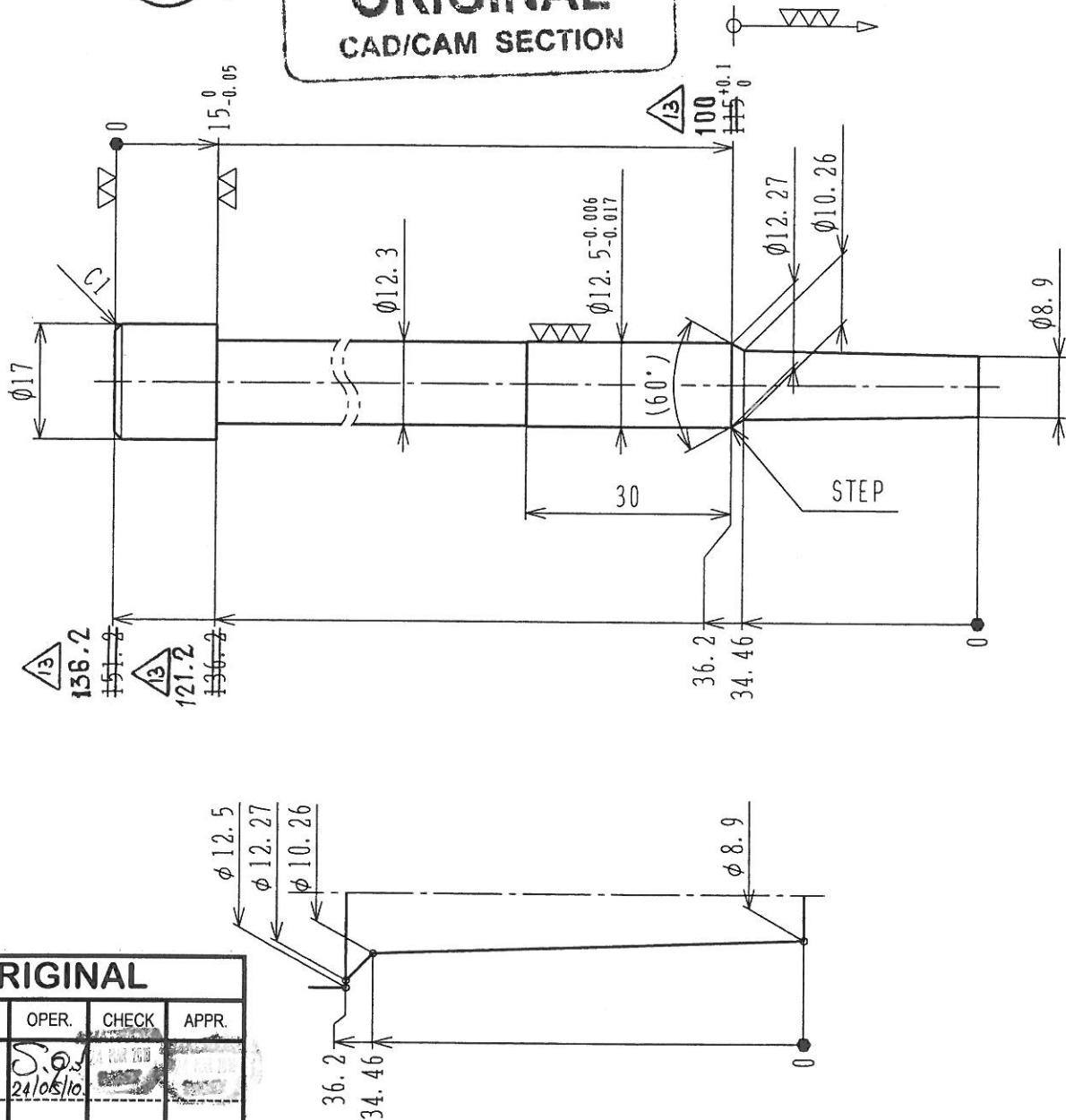
ORIGINAL

| P/N | DIE# | OPER. | CHECK | APPR. |
|-------|------|----------------------|-------------------------|--------------------------|
| NF-77 | 2 | Rab 8/08/08 | CHABODIN 17 JUL 2008 | AMATISOUK 21 JUL 2008 |
| NH-55 | 3 | KENICHI 9/08/08 | SWANCHAI 10 AUG 2008 | |
| NJ-32 | 4 | Morochan 09/01/08 | SWANCHAI 10 JUN 2008 | SAMT |

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ORIGINAL
 CAD/CAM SECTION

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ORIGINAL

| P/N | DIE# | OPER. | CHECK | APPR. |
|-------|------|------------------|-------|-------|
| NK-72 | #5 | S.O. 24/08/10 | | |

VIEW A

| MARK | REVISE | D/M/Y | SIGN | APPROVED | PART NAME | MATERIAL | HEAT TRMT | FINISHING | CUSTOMER |
|-------------------------------------|------------|------------|----------|-----------|------------------------|----------|-----------|-----------|---------------|
| | | | | | CASE, OIL PUMP | SKD-61 | HRC 45±1 | TRF. | A.T.A |
| | | | | | CORE PIN A2 | | | | DRAWING No. - |
| △ CHANGE DIE NE-37 => NF-77 8/07/08 | | | | | PART NO. 1064A036 #2#4 | | | | |
| PRODUCT NO. | DESIGN | CHECK | APPROVED | CUS.-APP. | | | | | |
| NE-37 | C. Parsons | C. Parsons | K. Kanok | | | | | | |
| SCALE | Q' TY | | | | | | | | |
| 1 : 1 | 1+1 | | | | | | | | |

A.S.S.

ASAHI SOMBOON SHIPPO MOULDS CO.,LTD

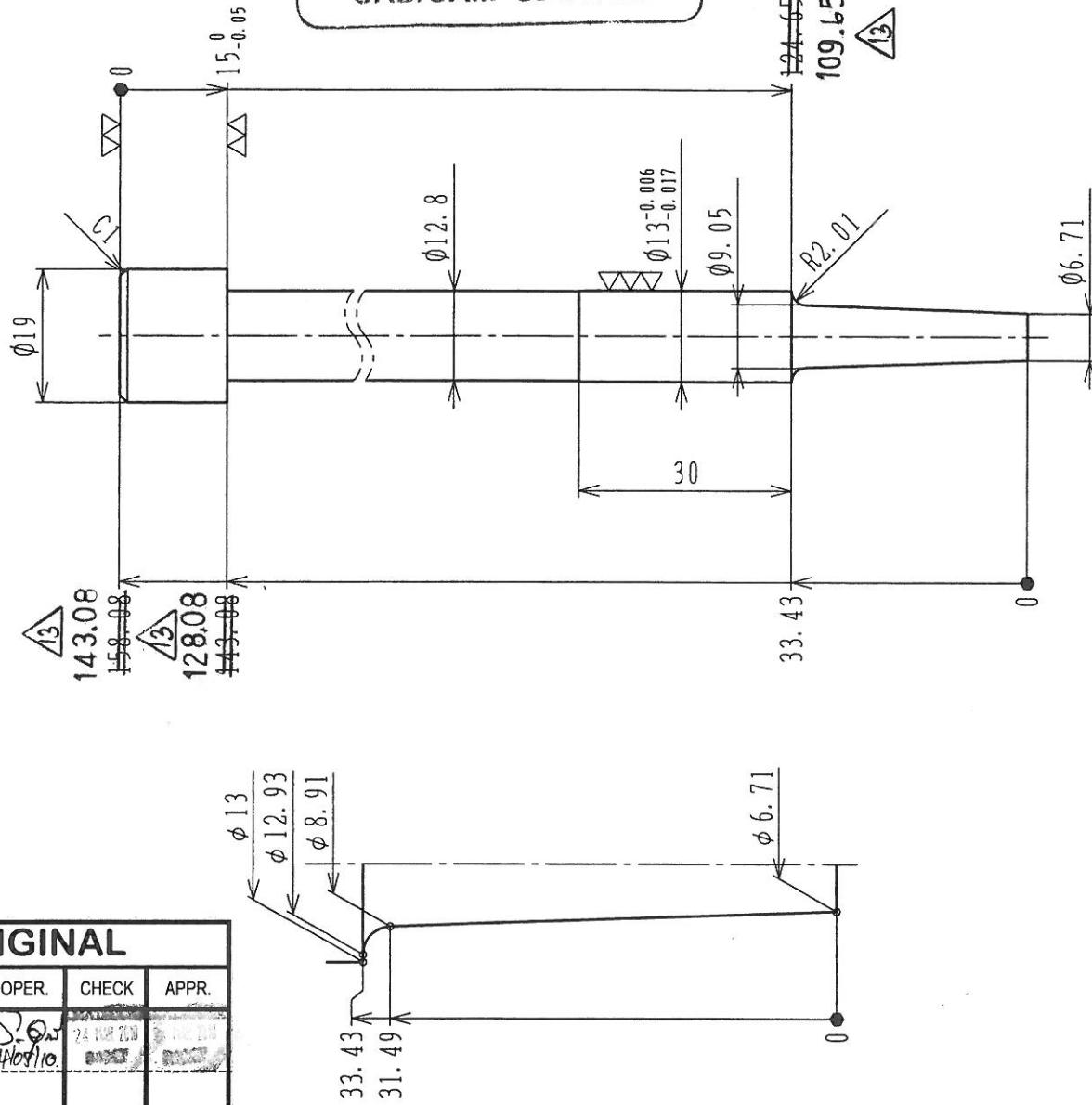
ORIGINAL

| P/N | DIE# | OPER. | CHECK | APPR. |
|-------|------|----------------------|---------------------------|--------------------|
| NE-77 | 2 | CHANTORN 8/07/06 | W.MATSUCHA 11 JUL 2006 | ASS 11 JUL 2006 |
| H-55 | 3 | KUNCHAI 9/08/07 | SWANCHAI 10 JUL 2007 | ASS 10 JUL 2007 |
| IJ-32 | 4 | Morachai 09/01/08 | SAMT 10 JUN 2008 | SAMT |

4CD-001-002-R0



14 APR 2004

ORIGINAL
CAD/CAM SECTION $\nabla(\nabla\nabla, \nabla\nabla\nabla)$ 

SEC Q-Q

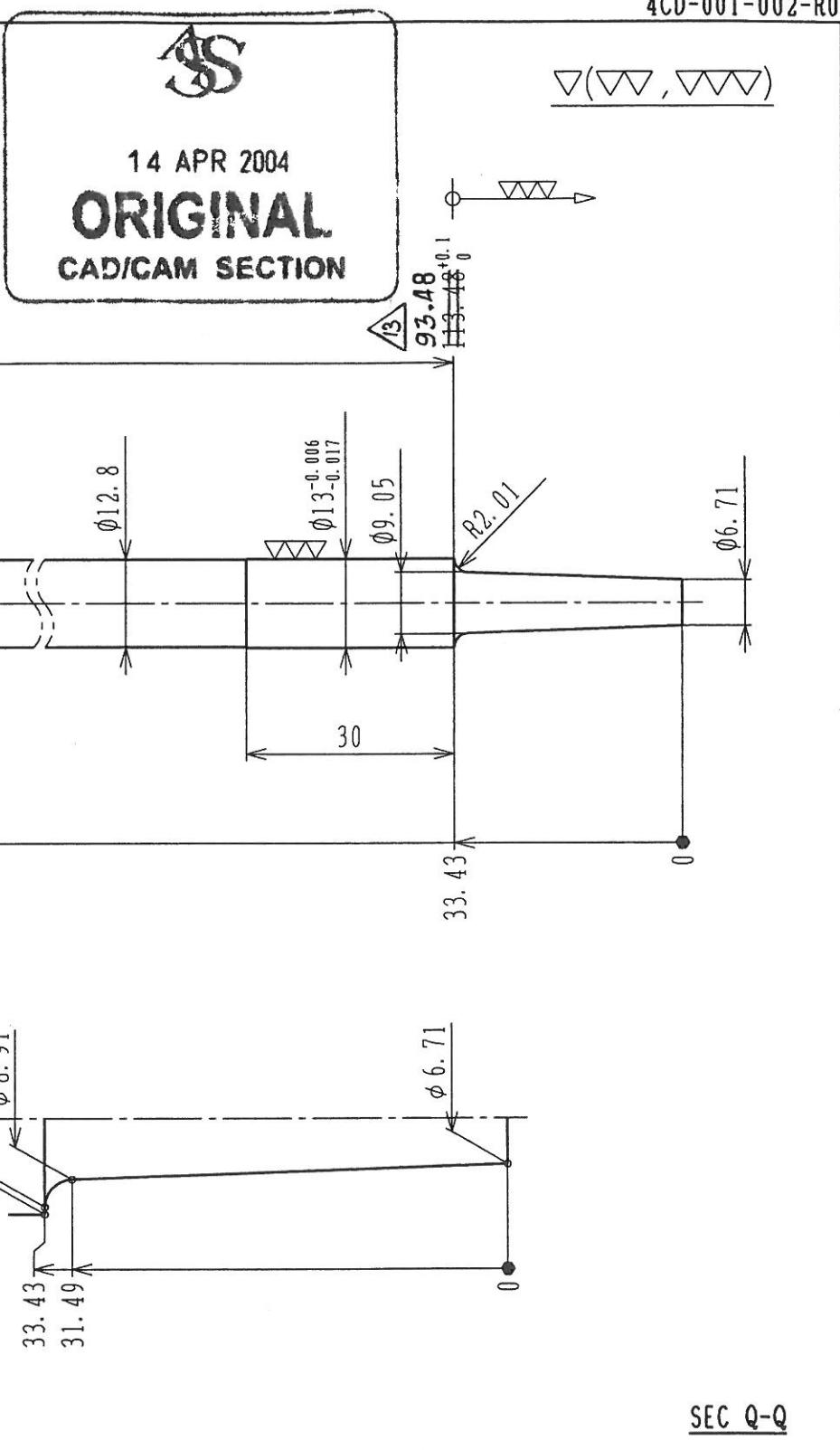
| ORIGINAL | | | | |
|----------|------|--------------------|--------------------|--------------------|
| P/N | DIE# | OPER. | CHECK | APPR. |
| NK-72 | #5 | S. Ong 24/08/10 | S. Ong 24/08/10 | S. Ong 24/08/10 |

| MARK | REVISE | D/M/Y | SIGN | APPROVED | PART NAME | MATERIAL | HEAT TRMT | FINISHING | CUSTOMER |
|--------------------------|----------|-------------------|------------------|--------------------|-------------|-------------------------------------|--------------|--------------------------|----------|
| | | | | | CORE PIN A1 | | DRAWING NAME | | |
| | | | | | | | DRAWING No. | | |
| CHANGE N/E = 37 => NE-77 | | | | | 8/07/06 | S. Ong | A. S. S. | PART NAME CASE, OIL PUMP | |
| | | | | | | | | PART NO. 1064A036 | |
| PRODUCT NO. #E-37 | | DESIGN C. puasong | CHECK C. puasong | APPROVED K. tanaka | CUS.-APP. | | | A.S.S. | |
| SCALE 1 : 1 | Q'TY 1+1 | | | | | ASAHI SOMBOON SHIPPO MOULDS CO.,LTD | | | |

ORIGINAL

| P/N | DIE# | OPER. | CHECK | APPR. |
|------|------|---------|-------|------------------------------------|
| F-77 | 2 | X-37 | | A. MARSHOK 27 JUL 2004 |
| H-55 | 3 | KUNCHIT | | S. WANCH |
| J-32 | 4 | Manocha | | R. SAWANICH 10 APR 2004 SAMT |

4CD-001-002-R0



ORIGINAL

| P/N | DIE# | OPER. | CHECK | APPR. |
|-------|------|-------|-----------|-------|
| NK-72 | #5 | S. Q. | 24 MAR 04 | |

SEC Q-Q

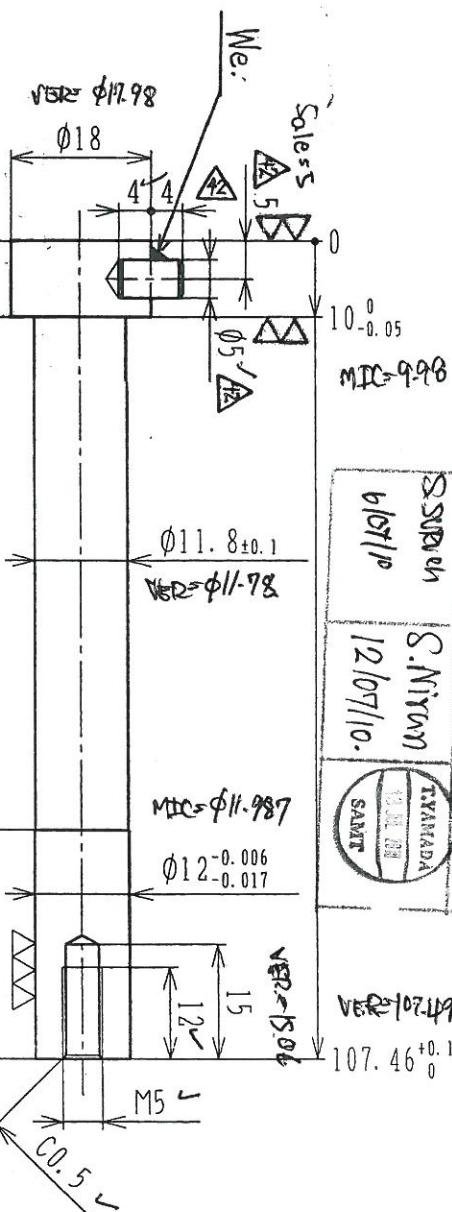
| MARK | REVISE | D/M/Y | SIGN | APPROVED | MATERIAL | HEAT TRMT | FINISHING | CUSTOMER |
|---------------------------------|-----------|-----------|-------------|-----------|-------------------------------------|-----------|-------------|----------|
| (13) CHANGE DIE NKE-37 => NF-77 | 10/07/06 | S. Q. | R. SAWANICH | | SKD-61 | HRC 45±1 | TRF. | A.T.A |
| | | | | | DRAWING NAME | | DRAWING No. | |
| | | | | | CORE PIN B1 | | - | |
| | | | | | PART NAME CASE, OIL PUMP | | | |
| | | | | | PART NO. 1064A036 #2-#4 | | | |
| PRODUCT NO. | DESIGN | CHECK | APPROVED | CUS.-APP. | | | | |
| #E-# | C. person | C. person | K. Kowad | | | | | |
| SCALE | Q' TY | | | | A.S.S | | | |
| 1 : 1 | 1+1 | | | | ASAHI SOMBOON SHIPPO MOULDS CO.,LTD | | | |

(△△△'△△)△

| SAMT INSPECTION DATA | |
|----------------------|------------|
| INSPECTOR | QC. |
| S.S. Wu | INSPECTION |
| b/07/10 | CHECK |
| S.Mirza | APPROVED |
| 12/07/10. | |

SAMT





| ORIGINAL | | | | |
|----------|------|----------------|-------|-------|
| P/N | DIE# | OPER. | CHECK | APPR. |
| NK-72 | #5 | S S N B6-10 | | |
| | | | | |
| | | | | |
| | | | | |

| ORIGINAL | | | | |
|----------|------|----------------------|-------|-------|
| P/N | DIE# | OPER. | CHECK | APPR. |
| NJ-32 | 4 | M | W | S |
| | | MONDAY 11/10/2005 | | |
| | | SWANCHA | | |
| | | 14 JAN 2006 | | |
| | | SANT | | |

SAINT
COMPY

