## **Acknowledgements**

I gladly acknowledge with grateful thanks, the help, comments and encouragement afforded to me by the following personnel of the Maritime Industry:

Steve Taylor, UK Manager, Voith Schneider Propulsion Ltd.

Jörg Schauland, Becker Marine Systems, Hamburg.

Tim Knaggs, Editor, Royal Institute of Naval Architects, London.

Graham Patience, Managing Director, Stone Manganese Marine Limited, Birkenhead.

Lyn Bodger, Technical Manager, Stone Manganese Marine Ltd., Birkenhead.

John Carlton, Lloyds Surveyor, Lloyds Registry in London.

Paul Turner, Retired Fleet Manager (Engine & Deck side), P&O Ship Management.

Captain Neil McQuaid, Chief Executive, Marcon Associates Ltd., Southport.

Captain Tom Strom, Director, Cunard Line Ltd/Seabourn, Cruise Line Miami.