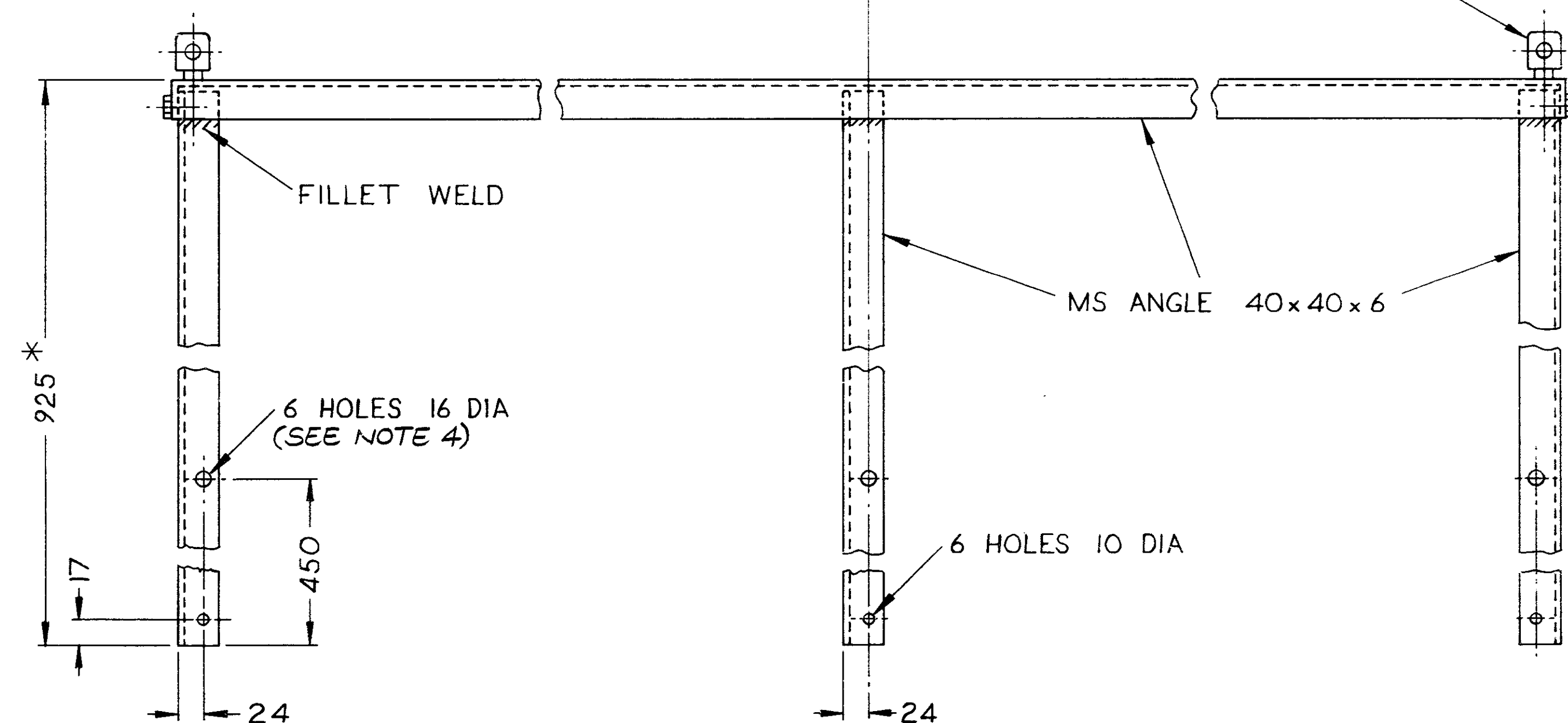
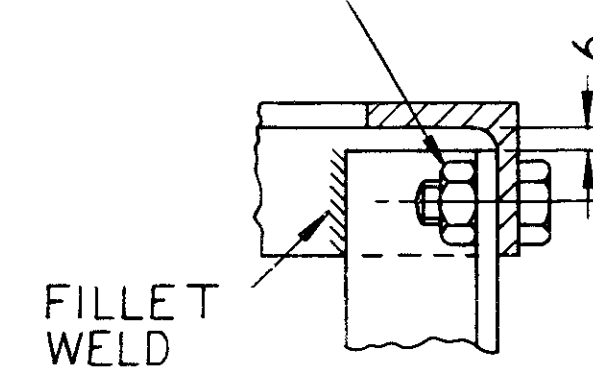
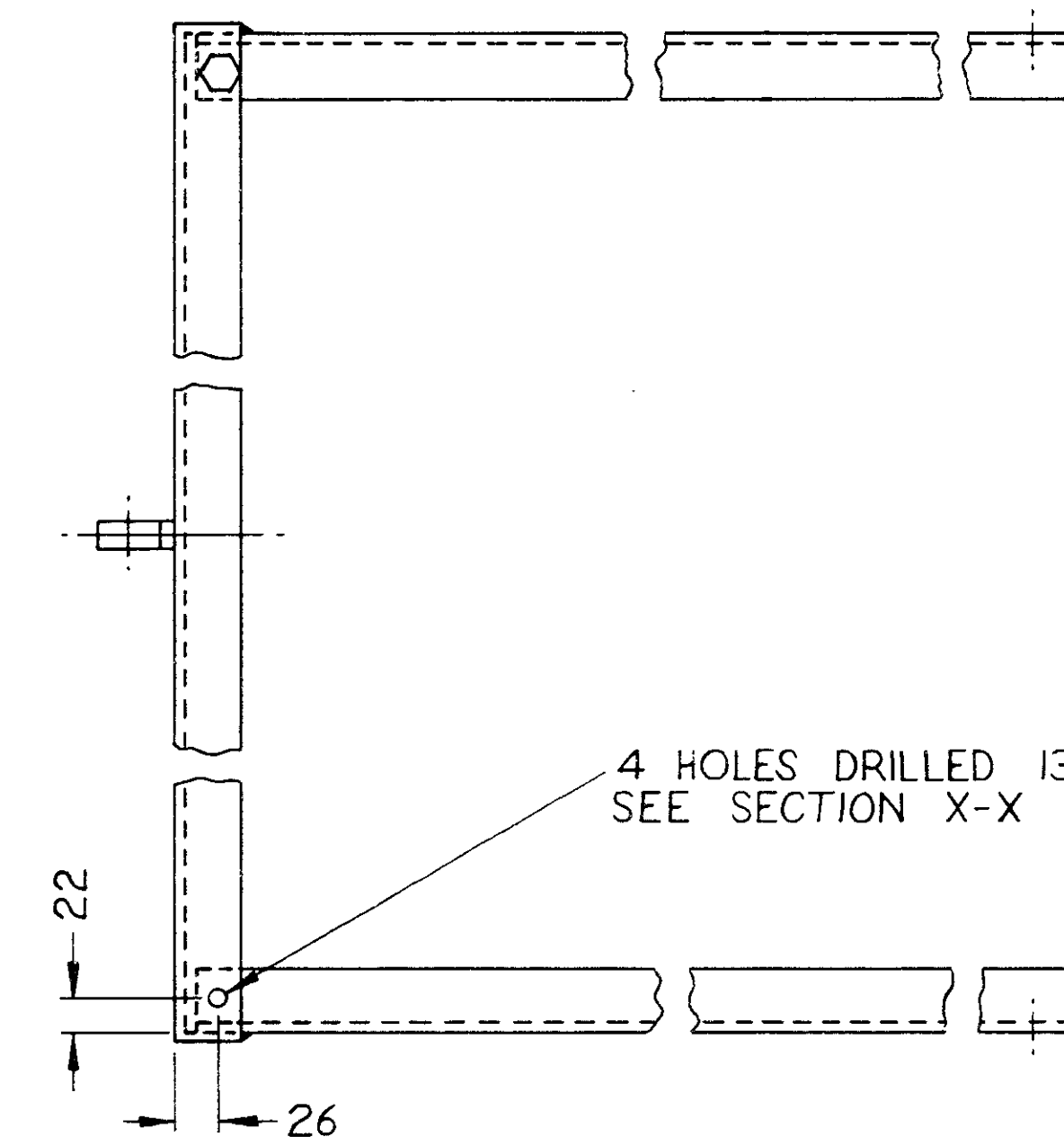
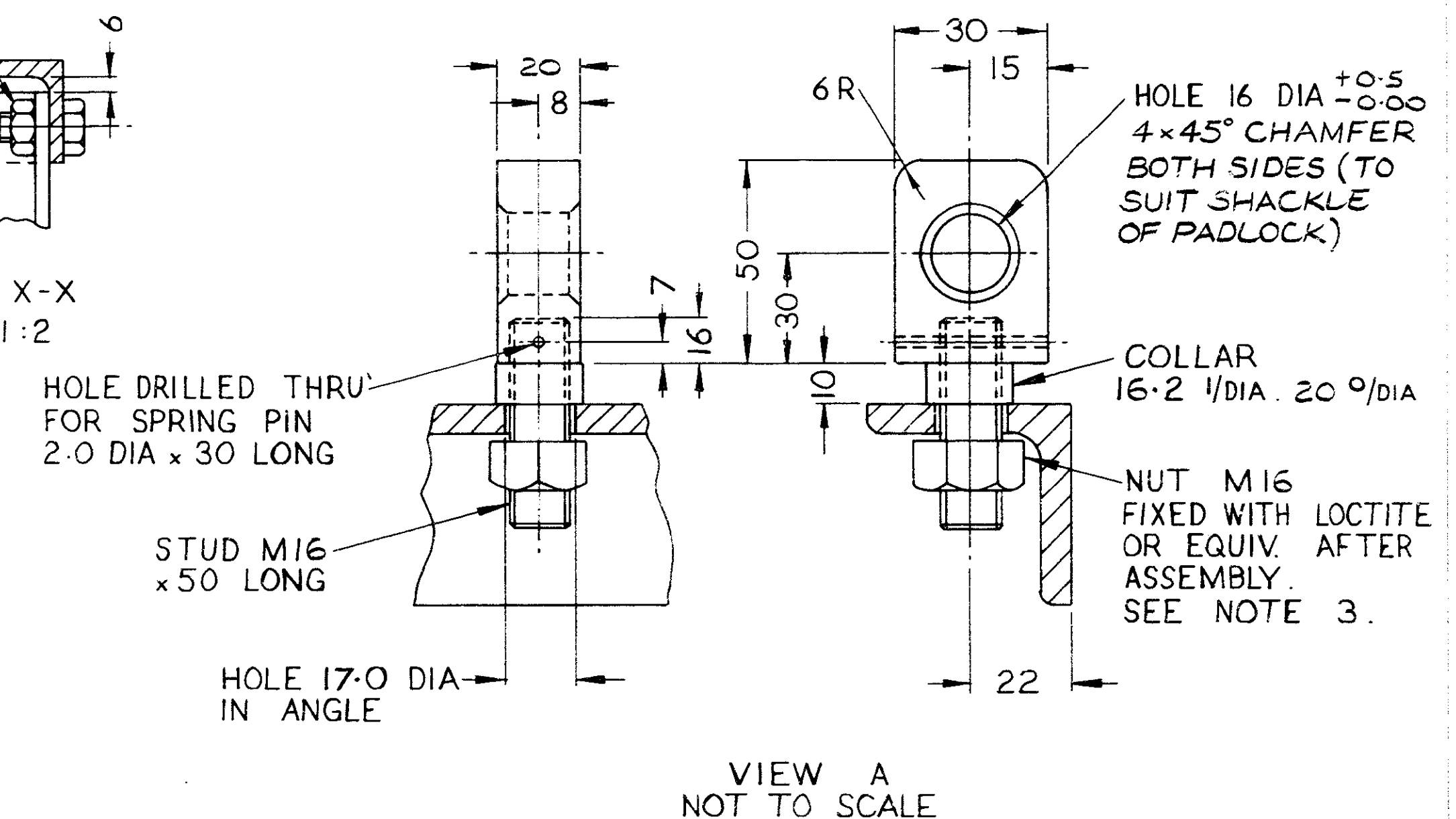
UPPER SURFACE TO  
BE FREE OF WELD.SEE VIEW A  
FOR DETAILSFIXED WITH LOCTITE OR EQUIV.  
AFTER ASSEMBLY.SECTION X-X  
SCALE 1:2HOLE DRILLED THRU  
FOR SPRING PIN  
2.0 DIA x 30 LONGSTUD M16  
x 50 LONGHOLE 17.0 DIA  
IN ANGLE4 HOLES DRILLED 13 DIA  
SEE SECTION X-X AND NOTE 2.VIEW A  
NOT TO SCALE

## NOTES:-

1. DIMENSIONS MARKED \* ARE TYPICAL ONLY. ACTUAL DIMENSION IS DEPENDANT ON INDIVIDUAL JOINT BOX SIZE. - SEE DRAWING CN/15013.
2. LEGS WELDED TO SIDE MEMBERS ONLY. END MEMBERS BOLTED ON USING SCREW M12 x 25 HEX HD & M12 NUT (4 OFF).
3. STAPLE MUST BE ABLE TO SWIVEL WHEN 1/CN11818 IS FITTED.
4. HOLES REQUIRED FOR INSTALLATION - SEE DRAWING CN/15013.

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DO NOT SCALE

ORIGINAL SCALE 1:4 1:2

A1 A2	DRN B.C.F. CKD	REFERENCES TO BS EN729 WAS BS729. D.CUSSELLE S.A.D 07/01/04 NOTES AMENDED & CN15013 ADDED TO REFS. J.E.P. A 18/5/95	D C	Ø16 HOLE WAS C BORE Ø 20. J.E.P. MS 29-3-95	B A	MATERIAL MS AS INDICATED	FINISH HOT DIP GALVANIZED TO BS EN729	REFERENCES SPEC D1000 BS EN729
	CERTIFICATION K. J. Stanbury							
R701	DATE 31-5-84	AMENDMENT	ISSUE	AMENDMENT	ISSUE	BT WHOLESALE, EBS U/G NETWORKS NRDA24 CN 11818 SHT 4		