

What is Hand Arm Vibration?

Hand Arm Vibration (HAV) is vibration transmitted into the hands and arms of operatives that are using mechanical handheld power tools while carrying out work activities.

The **negative health effects** can be grouped into:

- Vascular
- Neurological
- Muscular / Soft tissue damage

A combination or singular case within any of the above groups is referred to as Hand Arm Vibration Syndrome or HAVS.



Why talk about HAVS?

- HAVS is preventable, but once the damage is done it is permanent.
- HAVS is serious and disabling, and nearly 2 million people are at risk.
- Damage from HAVS can include the inability to do fine work and cold can trigger painful finger blanching attacks.
- 1 Million workers are exposed to high levels of vibration, of those 460,000 are estimated to be working in construction.
- Approximately 800 cases of HAVS are reported every year.



Carpal Tunnel Syndrome / Vibration White Finger

Medical conditions associated with continuous use of vibrating hand-held machinery are:

Vibration related Carpal Tunnel Syndrome (CTS)

This condition occurs in the wrist due to swelling and pressure in and around the tendons. Dexterity could be affected and it causes a great deal of pain.

Vibration white finger (VWF)

This condition is a secondary form of Raynaud's syndrome. Early symptoms include numbness and tingling of the fingers; in the cold and wet, the tips of fingers go white then red and pain is suffered on recovery.

Early Symptoms

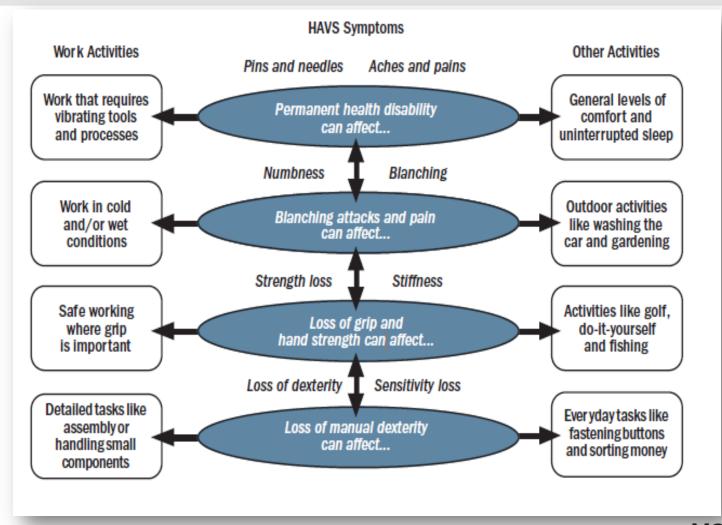
- Blanching of fingers / hand from impaired blood circulation.
- Nocturnal numbness and paraesthesia ("pins and needles") in the fingers except for the little finger which can disturb sleep.
- Not being able to feel things with your fingers.
- Loss of strength in your hands; an inability to pick up or hold heavy objects.







Work Activities Vs Symptoms



Who is at Risk?

You could be at risk if you regularly use handheld or hand guided power tools and machines such as:

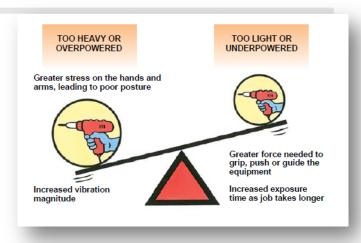
- Concrete breakers
- Drills
- Wackers
- Sanders, grinders, disc cutters
- Chipping hammers
- Chainsaws, brush cutters, hedge trimmers
- Powered mowers

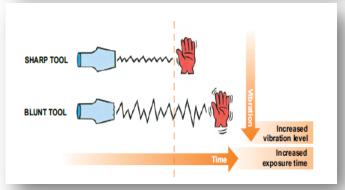




How to Minimise the Risk

- ✓ Use suitable low-vibration tools.
- ✓ Always use the right tool for each job (to do the job more quickly and reduce exposure to hand-arm vibration).
- ✓ Check tools before use to ensure they have been properly maintained and repaired to avoid increased vibration caused by faults or general wear.
- ✓ Ensure cutting tools are kept sharp so that they remain efficient.

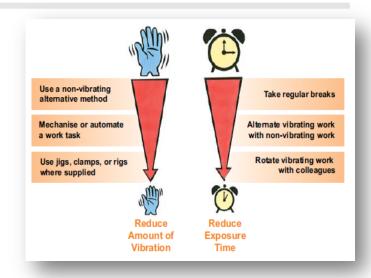






How to Minimise the Risk

- ✓ Reduce the amount of time you use a tool in one go, by doing other jobs in between.
- ✓ Avoid gripping or forcing a tool or workpiece more than you have to.
- ✓ Store tools so that they do not have very cold handles when next used.





How to Minimise the Risk

Encourage good blood circulation by:

✓ Keeping hands warm and dry; wear gloves and or use heated pads if available.



- ✓ Give up or cut down on smoking to improve your blood circulation.
- ✓ Massage and exercise your fingers during your breaks.



What else Can I Do?

- ✓ Learn to recognise the early signs and symptoms of HAVS.
- ✓ Report any symptoms promptly to your line manager/supervisor or a representative within the Group SHEQ Department.
- ✓ Remain compliant with the control measures that have been put in place to reduce the risk of HAVS.
- ✓ Ask for advice from Human Resources and the Group SHEQ Department if in any doubt.

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Remember

Once you have had symptoms of HAVS, you will always be at a greater risk.

Inform your line manager/supervisor as soon as you suspect any symptoms.





Vibration Exposure – The Law

Exposure Action Value (EAV)

Set at **2.5 m/s²**, this is the level of daily HAV exposure that an operator can be subjected to before specified actions have to be taken.

If this level is likely to be exceeded, a number of risk control measures must be considered such as:

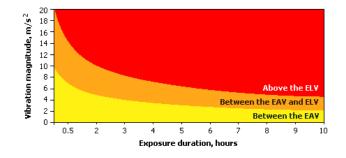
- Designing out the need to use vibrating tools where possible.
- Procuring low-vibration tools and appendages suitable for the task.
- Incorporating job rotation to minimise exposure times RISON NO CONTROL OF THE PROPERTY OF TH

Vibration Exposure – The Law

Exposure Limit Value (ELV)

Set at **5.0 m/s²**, this is the maximum amount of vibration exposure that an operator can be subjected to in an 8hr working day.

The ELV must **NEVER** be exceeded under normal circumstances.





MUS HAV Information

MUS HAND ARM VIBRATION SYNDROME (HAVS) INFORMATION PACK

- Guidance on exposure duration
- Guidance on task sharing
- Details provision of "vibration dampened equipment"
- Encourages use of mechanical breakers where possible
- Story Board Tool Box talk
- Use of appropriate PPE

ASSESSMENT OF DAILY EXPOSURE LIMITS





MUS Ready Reckoner

Typical full range of Equipment/ Plant analysed Airsaw Fein MOT-18	Points per Minute	Points per 15 Minutes	1 st Action Level	2 nd Action level Time Action Required 58 mins		1 ST Level Complete Weekly Assessment of exposure Aim to keep within this level Use the correct and approriate tools and appropriate PPE	
Breaker AC TEX230 PE	0.59	8.85	2hrs 50 mins	>8hrs		2 nd Level	afla
Breaker AC TEX28 PE	0.77	11.55	2hrs 10 mins	>8hrs		 If you are working within this level try to reduce it back to the 1st 	Children of the Control of the Contr
Hitachi DH25DAL	9.3	139.50	Ohrs 11 mins	43mins	DO	action level by implementing control measures as indicated below.	
Hitachi DH40MR	8.22	139.50	Ohrs 13 mins	48mins	TON		
Hitachi DH24PC3	8.53	127.95	Ohrs 12 mins	47mins		Prohibited Exposure	000
Makita HR400IC	5.21	78.15	Ohrs 20 mins	1hrs 17mins	EXCEED	 Do not exceed the maximum exposure limit of 400 points in one day. 	CHAIN
JCB HM25 Hyd Power Pack & Breaker	0.53	7.95	3hrs 9 mins	>8hrs	ED 400	Stop using vibrating tools when limit is reached and contact FLM	
Petrol Disc Cutter Stihl	0.51	7.65	3hrs 17 mins	>8hrs		for instructions on how to proceed.	Max 400 points
Atlas Copco Petrol Powered Breaker	0.48	7.20	3hrs 28 mins	>8hrs	POINTS	Control Measures	
Petrol Powergrit Saw	2.41	36.15	Ohrs 42mins	2hrs 45mins	S PER	ELIMINATE – By using another method REDUCE – By job rotation and use lov	
Rammer- Large Foot BS60Y	1.92	28.80	Ohrs 52 mins	3hrs 28mins	R DAY	ISOLATE – Use remote tools if available CONTROL – By risk assessment Follow written procedures	
Wacker Rammer BS50-2	0.97	14.55	1hrs 43 mins	6hrs 53mins	4	Obey warning notices Use only appropriate shar Wear warm clothing	p tools
S/Drum 28" Vibrating Roller	0.43	6.45	3hrs 51mins	>8hrs		Wear appropriate addition Monitor and record usage	
Roller Drum Breaker	1.16	17.40	1hrs 28mins	5hrs 45mins			
C51 Norton Clipper Floor Saw	1.21	18.15	1hrs 23mins	5hrs 31mins			
If the total use of A	ALL equipm	ent used per	day adds up to m	ore than 100 units p	er 8 hour day refer to	your Supervisor and record the expo	osure

- ✓ Simple and easy to use.
- Calculations can be estimated before any work starts.
- Lists work
 equipment with
 points already
 calculated in
 minutes.



MUS Specific Action Levels

Typical full range of Equipment/ Plant analysed	Points per Minute	Points per 15 Minutes	1st Action	2 nd Action level		1 ³⁷ Level • Complete Weekly Assessment of exposure	
			Level	Time Action Required		Aim to keep within this level Use the correct and approriate tools and appropriate PPE)
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Duration Exposure Points

- The maximum amount of units after which ACTION is required in an 8 hour NORMAL working day = 100 per person.
- The maximum units that shall not be exceeded in an 8 hour NORMAL working day = 400 per person.



Duration Exposure Points

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Control Measures

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Ensuring Compliance

✓ Monitor your usage using the points system.

✓ If you think that you are reaching the first action level i.e.100 points (as indicated in the Ready Reckoner) please complete the Plant usage Form.

HAV's Monitoring Pad

If the model for typical daily Plant Usage is not appropriate the following Weekly Assessment of Exposure should be completed and submitted to the Supervisor and Safety Manager.

Name					J	ob Title								Con	ek nmencii	ng						
 Time Spent using (and not setting up) each item of Plant in minutes. Points used per minute. Total 																						
	Monday Tuesday Wednesday									ay	1	hursda	у		Friday		9	Saturday	y	Sunday		
Type Of Plant	Used	1	2	3	1	2	3	1	2	3	1	2	3	1	2	3	1	2	3	1	2	3
		Time	Points	Total	Time	Points	Total	Time	Points	Total	Time	Points	Total	Time	Points	Total	Time	Points	Total	Time	Points	Total
Total Exp	osure Points																					
DAI	LY EXP	วรเ	JRE		Nam	e:																
	ON LEVEL P				Cont	ract No.																
MAXIMU	M EXPOSUR	E POI	NTS 40	0	Tean	n Leadei	Signa	ture:														
First Line Manager Signature:																						



HAVs Wallchart

- Developed in conjunction with Off-highway Plant and Equipment Research Centre (OPERC).
- Uses "Traffic Lights" to show the level of HAV risk that is posed by each tool used.
- Will assist operatives, supervisors and managers to appropriately select vibrating hand-tools and undertake works within safe

vibration exposure operating limits.

• Is fully compliant with the Control of Vibration at Work Regulations (2005).

