COSHH SUMMARY SHEET www.alcumusgroup.com

MAIN JOB PACK **SUB FACILITY** JOB PACK 101160

REACH

MATERIAL/PROCESS

BOSS LEADED SOLDER WIRE-86032000

HIGH HAZARD

SUPPLIER THE BSS GROUP LTD.

KEYWORD Soldering

CONTENTS

lead, Tin 25.5 - 27.5%, antimony 1.2 - 1.8%, Bismuth telluride

powder 1.7 - 2.3%,

SIGNAL WORD DANGER

antimony 0.5mg/m3 8hTWA WEL, lead **EXP LIMIT**

0.15mg/m3 8hTWA OEL

HEALTH HAZARDS

Minimal risk of exposure when intact

Fumes produced during soldering have the following effects:

May damage fertility or the unborn child

Causes damage to organs through prolonged or repeated exposure

May cause harm to breast-fed children

Potential for ototoxic effects that may cause hearing loss

Very toxic to aquatic life with long lasting effects

Very toxic to aquatic life

May cause ill health if ingested in quantity

Skin - irritation and dermatitis may result from prolonged contact

Excessive inhalation may cause ill health

May cause irritation to the respiratory system

May cause eye irritation

CONSIDERATIONS





METHOD Soldering

AREA Outside

EXPOSURE TIME 2 to 4 hours per shift

SPILLAGE

Not applicable

HIGH ACUTE RISK - FULL EXPOSURE

HIGH CHRONIC RISK - FULL EXPOSURE

CONTROL MEASURES

HIGH ACUTE RISK - INDIVIDUAL ACTIVITY



HIGH CHRONIC RISK - INDIVIDUAL ACTIVITY











SURGICAL NITRILE



IF CONTACT LIKELY



AND



LEV OR



FILTER TYPE P3

FIRST AID

In case of burns immerse affected area in water Obtain immediate medical attention

Eye injury - obtain immediate medical attention













Non-combustible material

Caution - hot work processes will provide an ignition source for any flammable/combustible materials present





ACTIVITY COMMENTS

This assessment was compiled by Alcumus Sypol Limited from supplier's safety data sheets where appropriate. Safety in the use of assessments is the responsibility of the subscriber. For advice call the helpdesk on 01296 678464

Printed 09/01/2019



06/02/2014

DATE ASSESSMENT REVIEWED 06/02/2018 LATEST SAFETY DATA SHEET REFERENCE

www.alcumusgroup.com **COSHH SUMMARY SHEET**

REACH

FACILITY JOB PACK MAIN JOB PACK **SUB** 101160

MATERIAL/PROCESS

BOSS LEADED SOLDER WIRE-86032000

HIGH HAZARD

THE BSS GROUP LTD. **SUPPLIER**

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Excessive inhalation may cause ill health

May cause irritation to the respiratory system

May cause eye irritation



CONSIDERATIONS

METHOD Soldering

AREA Inside Well Ventilated

EXPOSURE TIME 2 to 4 hours per shift

SPILLAGE

Not applicable

HIGH ACUTE RISK - FULL EXPOSURE

HIGH CHRONIC RISK - FULL EXPOSURE





HIGH ACUTE RISK - INDIVIDUAL ACTIVITY

HIGH CHRONIC RISK - INDIVIDUAL ACTIVITY



KEEP SKIN **COVERED**



SURGICAL NITRILE



IF CONTACT LIKELY





AND



LEV OR



FILTER TYPE P3

FIRST AID

In case of burns immerse affected area in water Obtain immediate medical attention

Eye injury - obtain immediate medical attention



WASH AFTER USE



IF SOILED



Non-combustible material

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