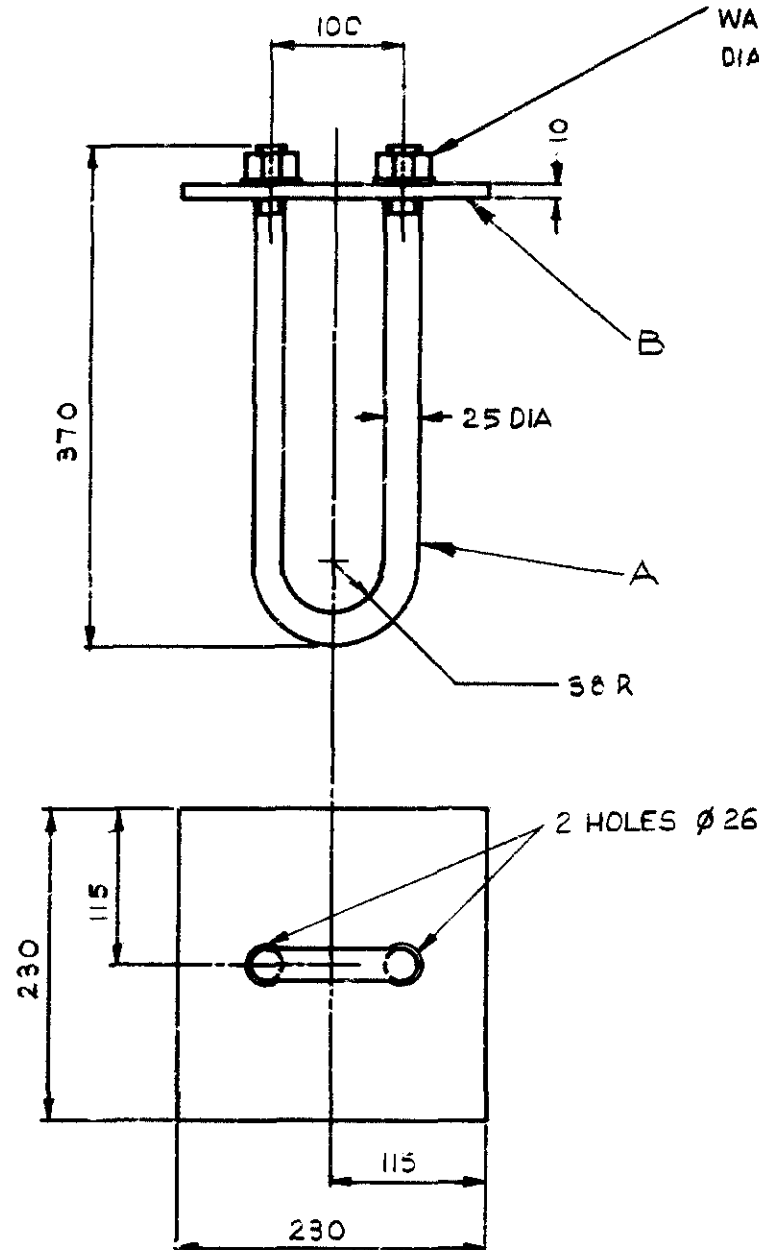
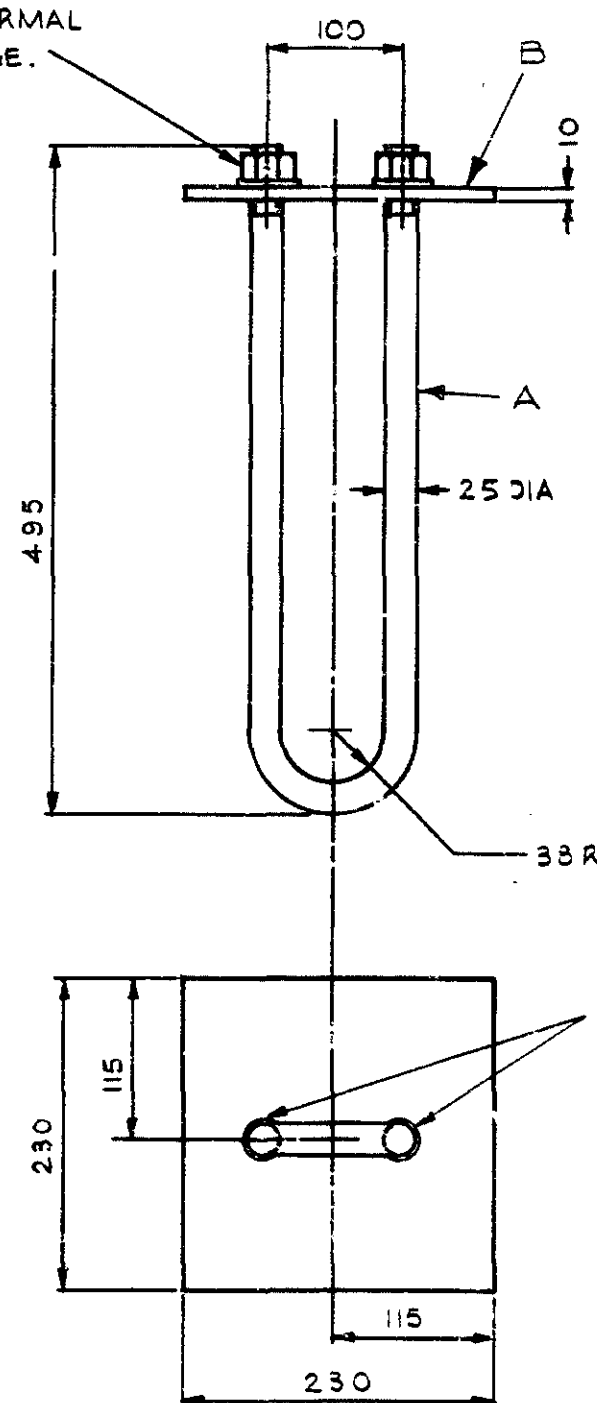


SCREWED M24 x 50
NUT M24 HEX ORD MS.
WASHER M24 NORMAL
DIA HEAVY GAUGE.



IRON, ANCHOR No. 2

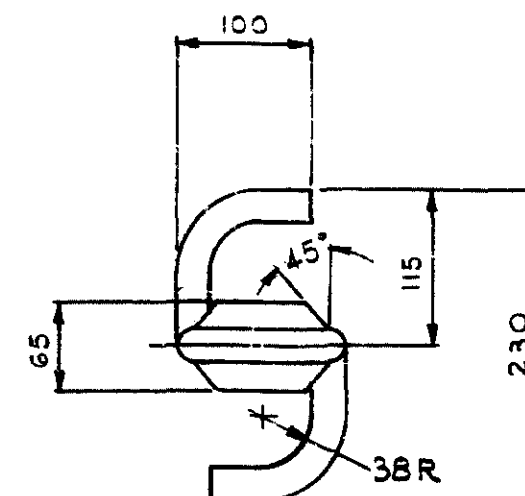
NOTE. 1. EACH ANCHOR IRON TO BE STAMPED WITH THE
MANUFACTURERS CODE LETTERS & THE LAST TWO FIGURES
OF THE YEAR OF MANUFACTURE IN 6mm HIGH CHARACTERS
IN THE FOLLOWING POSITIONS:
Nos. 2 & 3: APPROX 50mm FROM THREAD
No. 4: ON THE DEPTH SETTING PLATE AS INDICATED



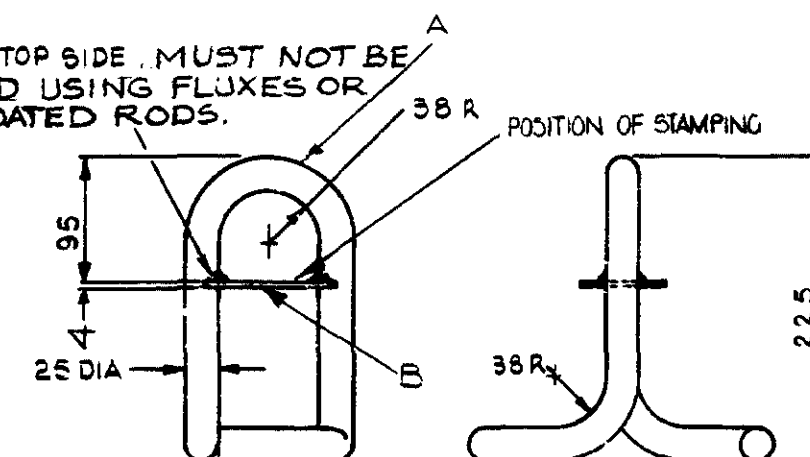
IRON, ANCHOR No. 3

MATERIAL :- (A) MS TO SPEC BS 4360 GRADE 41-46
(B) MS TO SPEC BS 1449 GRADE HR 4P

FINISH :- GALVANIZED SPEC BS 729 AFTER NORMALISING
ALL ITEMS MUST BE NORMALISED (OR STRESS RELIEVED, AT 650°C MINIMUM AFTER FORMING)



WELD ON TOP SIDE. MUST NOT BE
WELDED USING FLUXES OR
FLUX COATED RODS.



IRON, ANCHOR No. 4

DIMENSIONS IN MILLIMETRES

		DO NOT SCALE		ORIGINAL SCALE: 1	
A2 A3	DRN J M CKD W J J	26 DIA HOLES ADDED TO N°S 2 & 3 NOTE RE. WELDING FLUXES ADDED MAY WAS NOT ROLLED & NORMALISED J.E.P. 31-84	Q	NOTE 1 REWORDED 22-10-79	M
	CERTIFICATION OPM	IRON ANCHOR No. 4, ARC WELDING WAS GAS. J.E.P. 7-1-80	P	REDRAWN, METRICATED. PLATE ADDED TO IRON ANCHOR No. 4 & DIM 225mm WAS 8" 16-2-79	L
R700	DATE MARCH 1916		N	SEE SUPERSEDED DRAWING FOR PREVIOUS AMENDMENTS.	
		AMENDMENT		ISSUE	
		BRITISH TELECOMMUNICATIONS HEADQUARTERS LLS 3.1.3		CN 1162	
		MATERIAL AS ABOVE		FINISH AS ABOVE	
		IRON, ANCHOR No. 2, 3 & 4		REFERENCES SPEC D1000 SPEC BS 1449 SPEC BS 729 SPEC BS 4360 ALL THREADED FASTENERS AND TAPPED HOLES, UNLESS OTHERWISE STATED, TO BE ISO METRIC COARSE PITCH SERIES (MEDIUM FIT) TO SPEC BS 3643 DISTN: HQ & REGIONS U/G CONSTRUCTION	