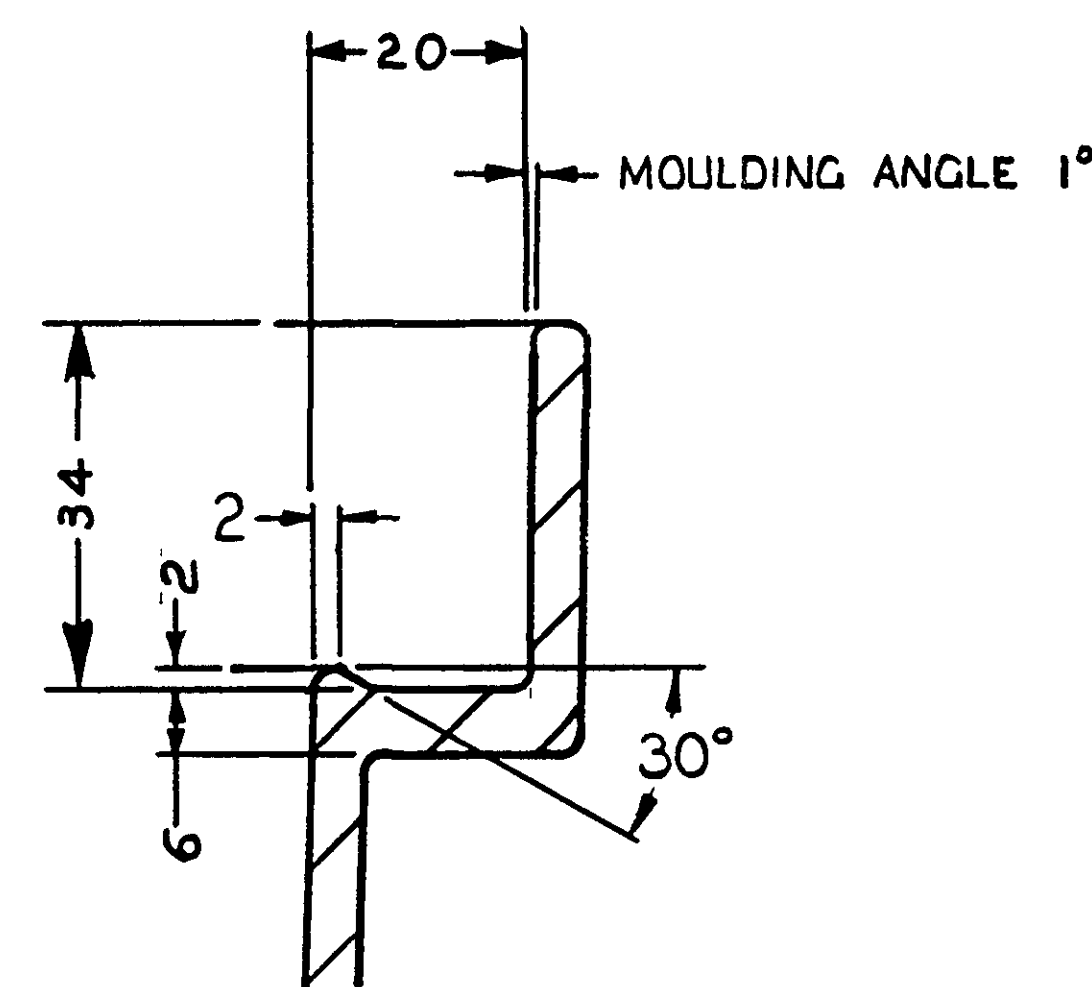
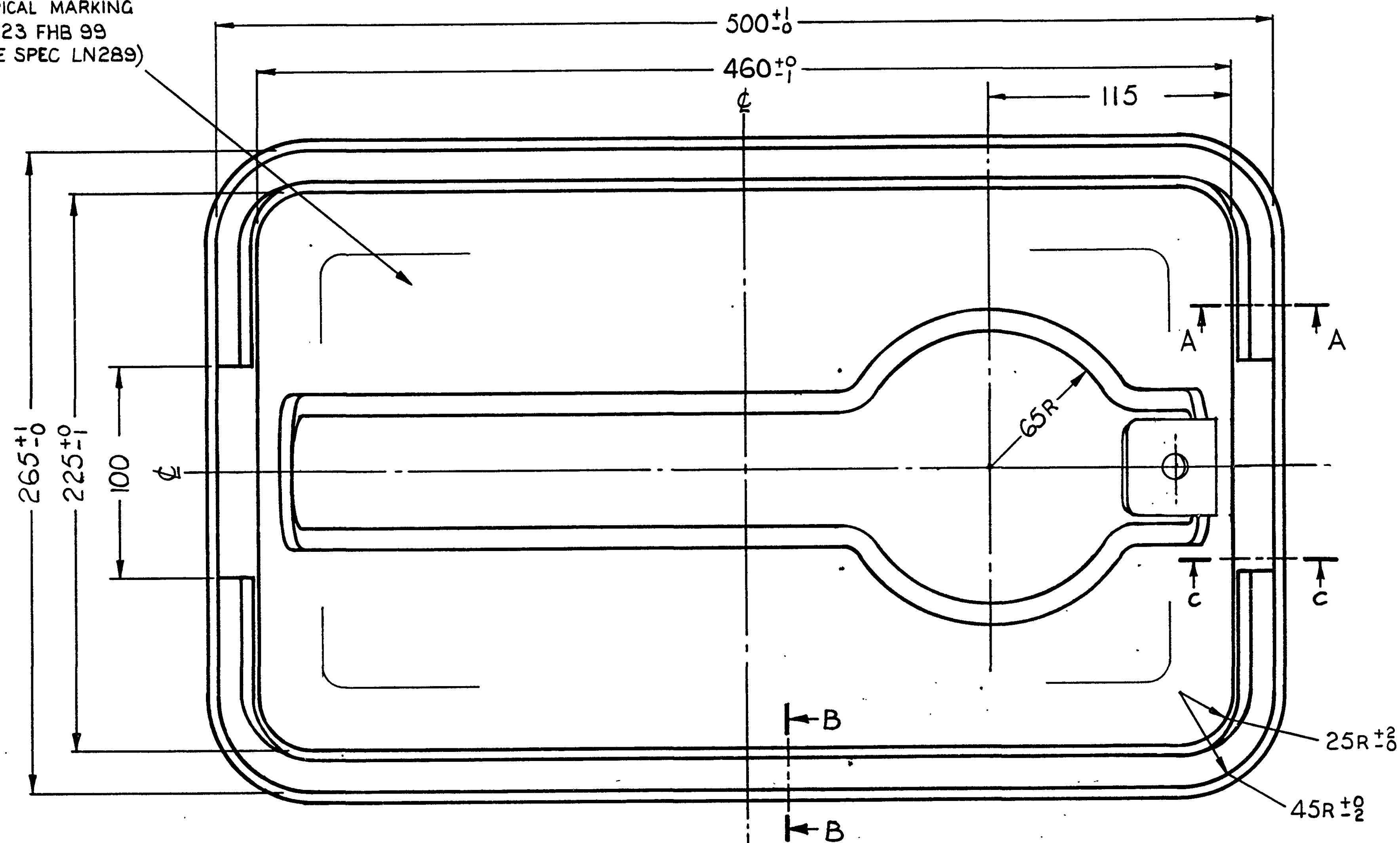
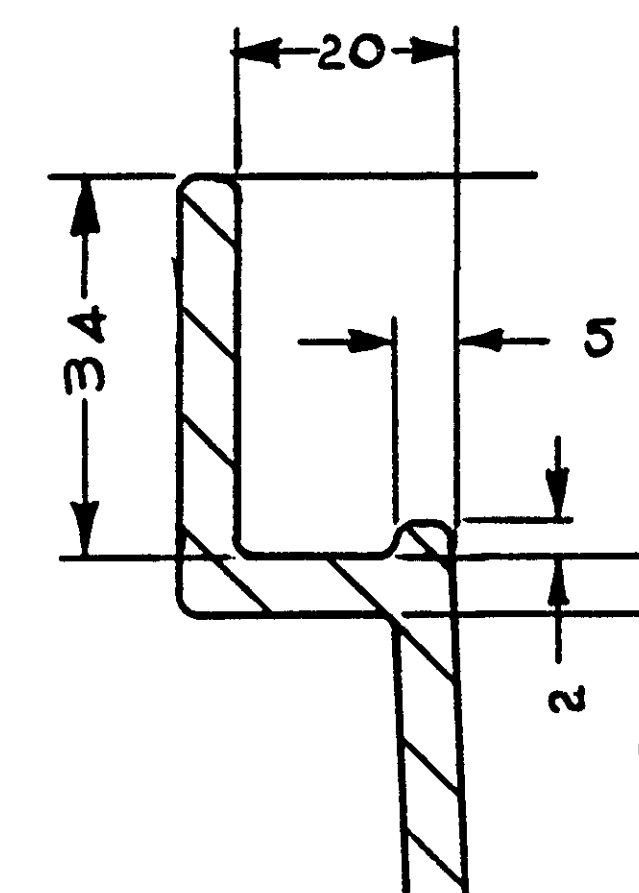


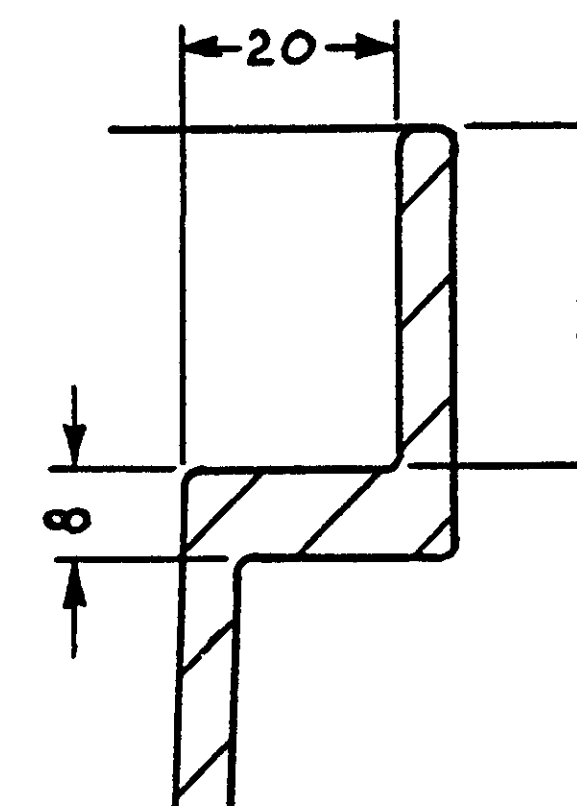
TYPICAL MARKING
23 FHB 99
(SEE SPEC LN289)



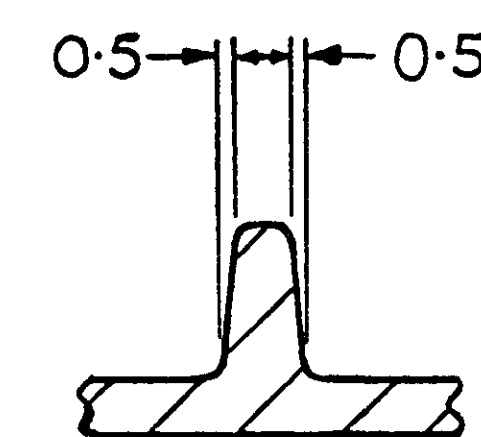
PART SECTION A-A
ORIGINAL SCALE 1:1



PART SECTION B-B
ORIGINAL SCALE 1:1

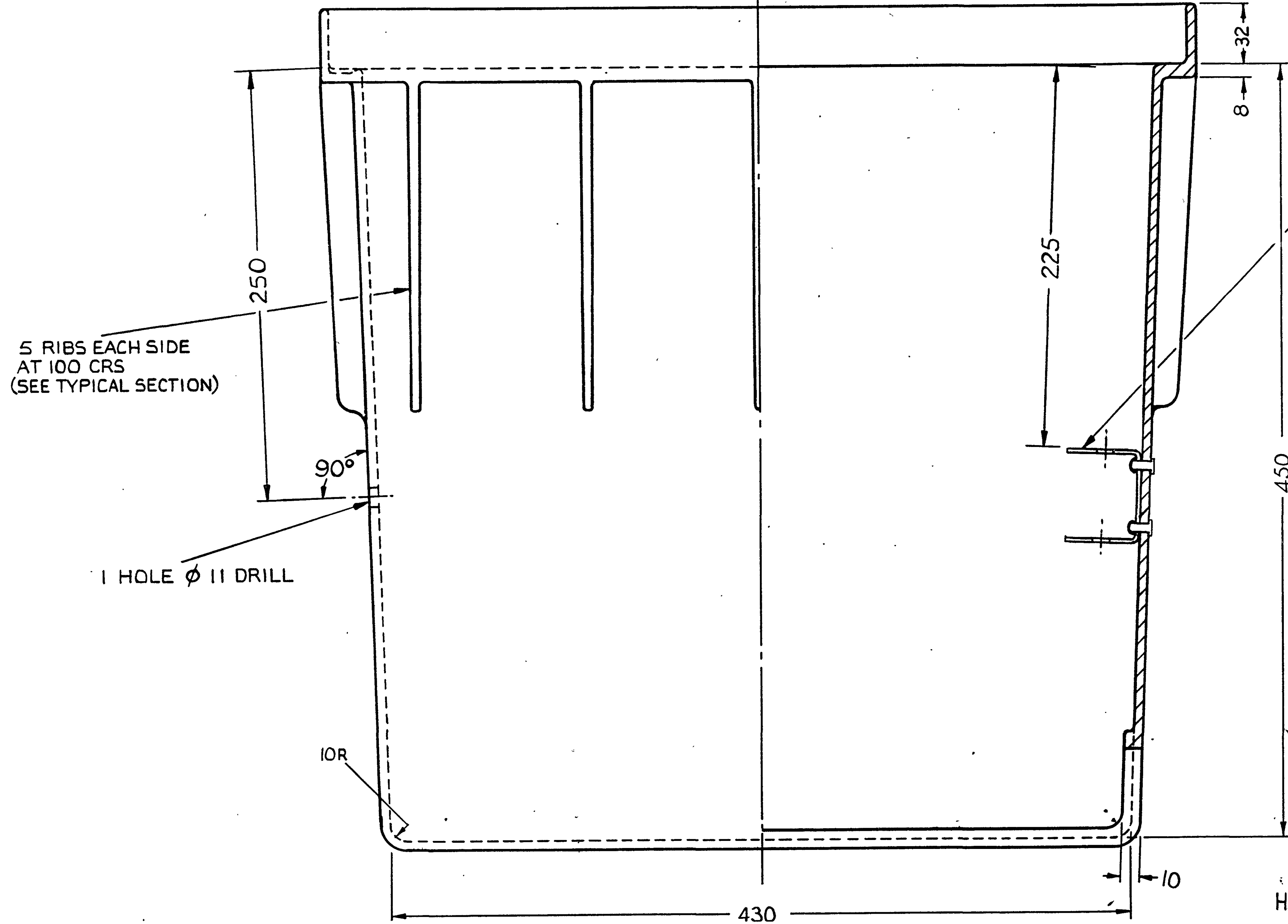


PART SECTION C-C
ORIGINAL SCALE 1:1

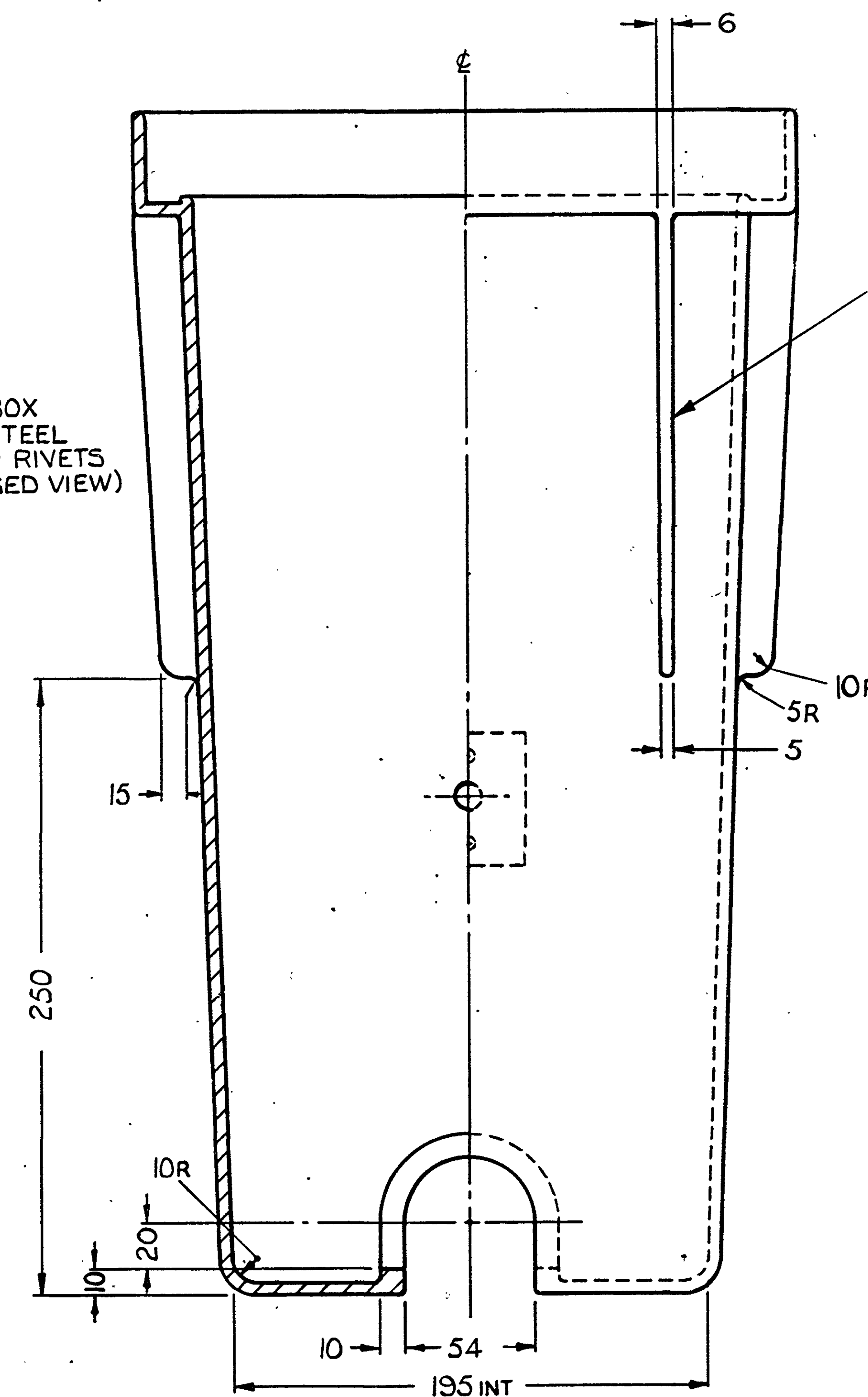


TYPICAL SECTION THROUGH RIB

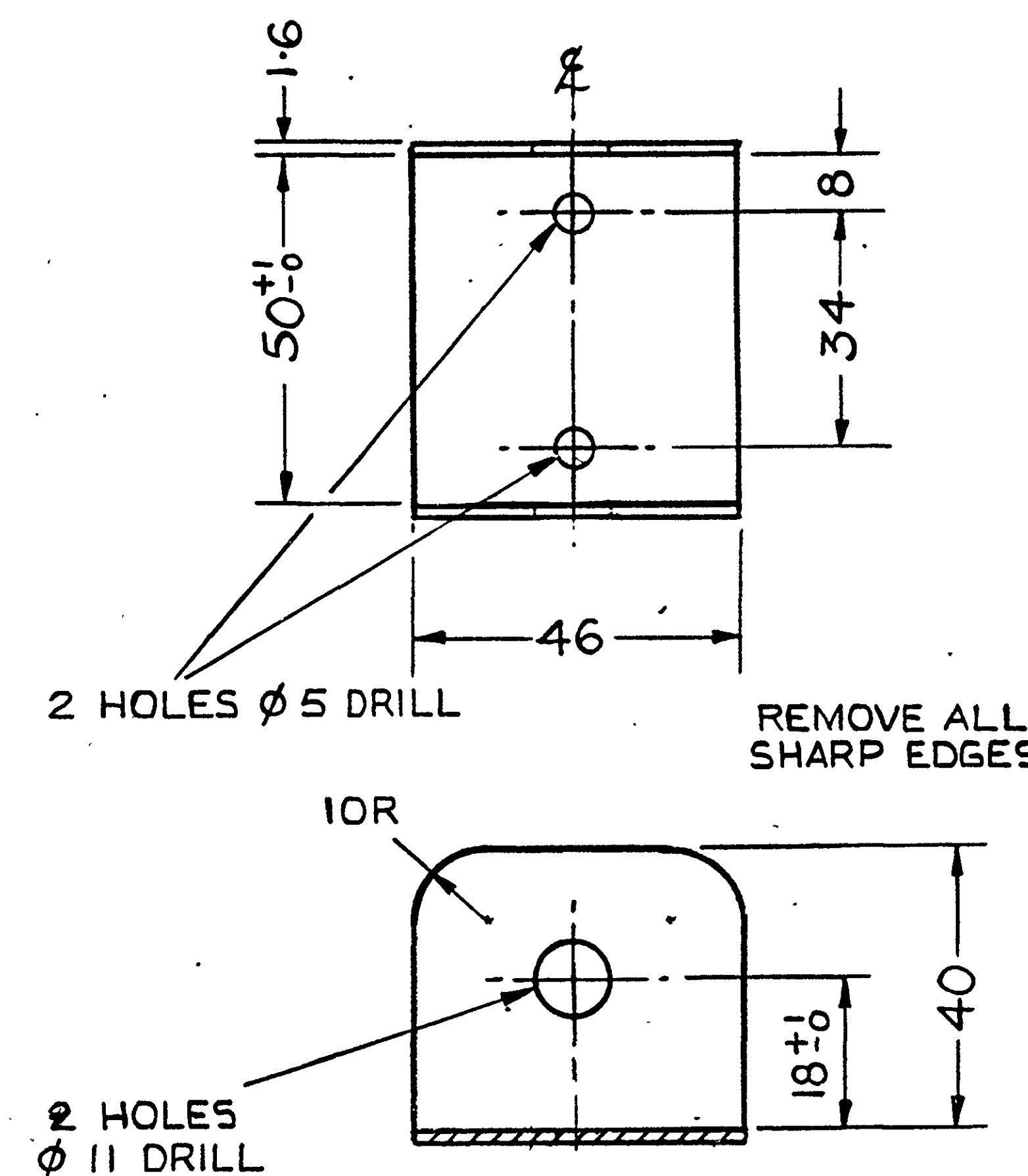
- NOTES
1. MATERIAL:
SEE SPEC. LN289.
 2. ALL WALL THICKNESSES TO BE 5MIN 6MAX
UNLESS OTHERWISE STATED.
 3. ALL EDGES & CORNERS TO BE 2 RAD
UNLESS OTHERWISE STATED.
 4. DIMENSIONS SHOWN ABOUT ϕ TO BE EQUALLY
SPACED ON EITHER SIDE.
 5. FINISH: ALL EXCESS MATERIALS
TO BE REMOVED LEAVING NO
SHARP EDGES OR BURRS.



BRACKET FIXED TO BOX
WITH 2 STAINLESS STEEL
DOMED HEAD POP RIVETS
 ϕ 4.8 (SEE ENLARGED VIEW)



2 RIBS EACH END
AT 165 CRS
(SEE TYPICAL SECTION)



BRACKET ENLARGED VIEW
MATL:- STAINLESS STEEL

DIMENSIONS IN MILLIMETRES

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ORIGINAL SCALE 1:2

DO NOT SCALE

DIMENSIONS IN MILLIMETRES											
AI AI	DRN J.E.P. CKD R.G.J.					BRACKET ADDED. S/A 20-1-87		D	MATERIAL SEE NOTE 1	FINISH SEE NOTE 5	REFERENCES SPEC LN289 SPEC D1000 BS5834
	CERTIFICATION S RATA					SECTION A-A DEPTH 2 WAS 3. PART SECTIONS B-B & G-C ADDED. 136F 20 92 2-5-78		C			
						DIMN 32 WAS 35. 136F 20 92 18-6-76		B			
E-IN-C 4651	DATE 6-2-74		NOTES & REFS. AMENDED. J.E.P. NJS 20-8-97		E	REDRAWN & REDESIGNED 136F 20 92 2-9-75		A	BOX, JOINT Nº 23		
						AMENDMENT		ISSUE	B.T. N & S NQB4.3		CN10941