

PRODUCTION RULE DOJO LAYOUT



6.1

FLOOR RULES

6.2

6.3

अवस्थापना (पहचान) टेबल

6.4

Think 5S!

1S Seiri Sort
Take out unwanted items

2S Seiton Set in Order
A place for everything & everything in its place

3S Seiso Shine
The area is cleaned at the end of the work is performed

6.5

5S CHECK SHEET