

# ENME 304 Machine Design

## Design Update 3

Submitted to Professor Janelle Clark  
11/24/25

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# Gantt Chart

## GANNT CHART

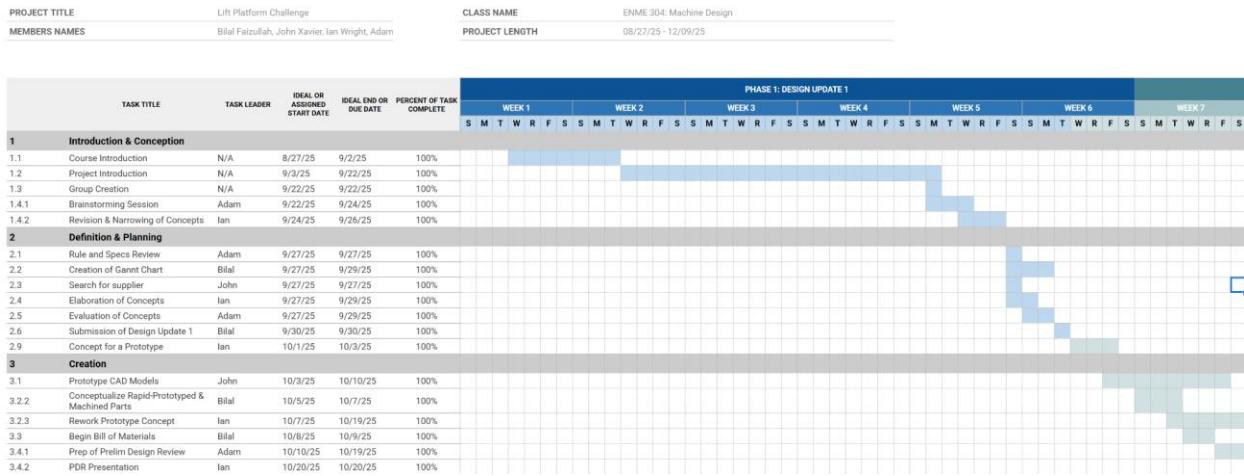


Figure 1: First of three Parts of the Gantt Chart

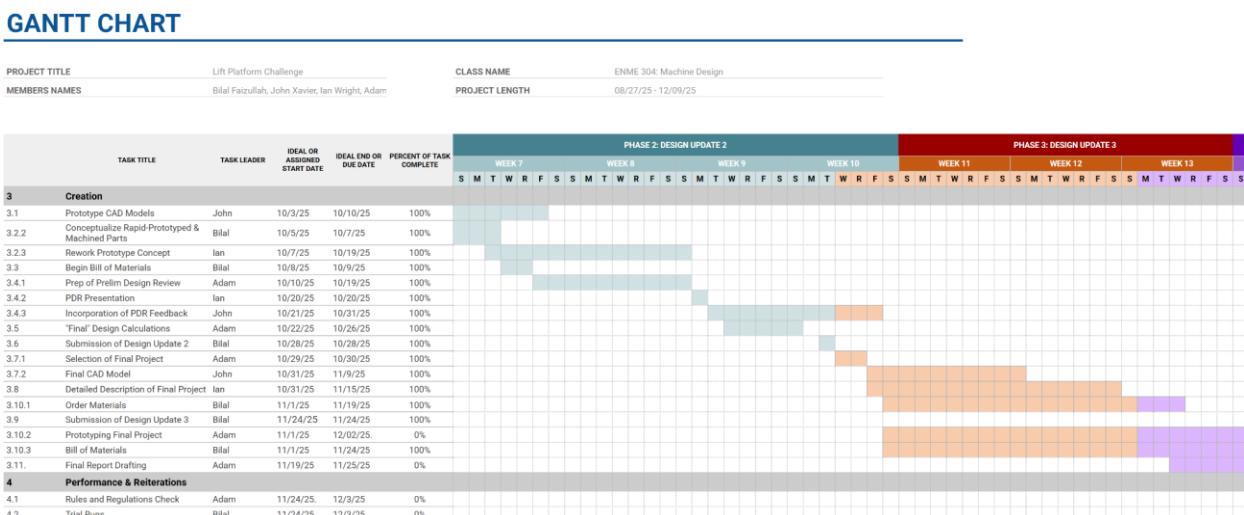


Figure 2: Second of three Parts of the Gantt Chart

## GANTT CHART

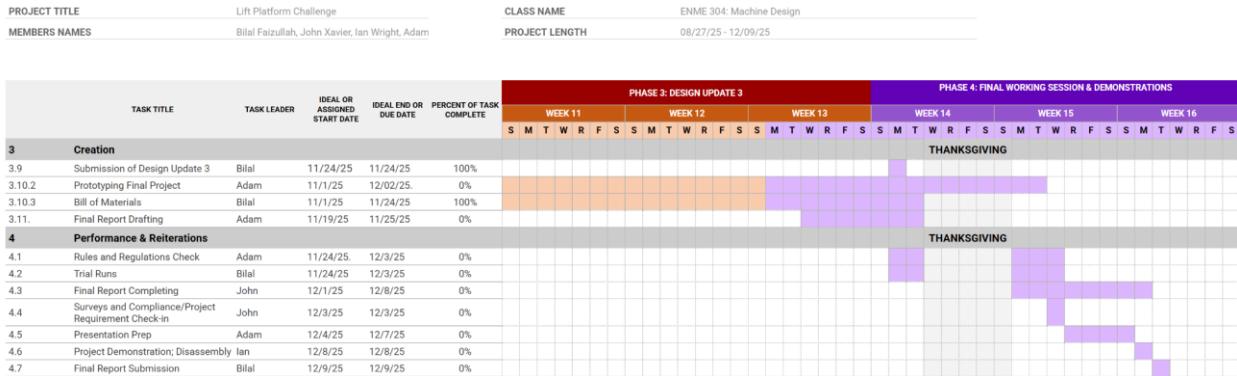


Figure 3: Second of three Parts of the Gantt Chart

## Bill of Materials (BOM)

Item Name	Item Description	3D Print Volume	Individual Cost	Quantity Needed	Total Cost	Ordered	Arrived
1 Multipurpose 6061 Aluminum 90 Degree Angle	1" ht, 1" wd 1/8" thick 90 deg. 8ft long	N/A	\$19.50	1	\$19.50	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
2 18-8 Stainless Steel Washer	Spacer for Pivots under motion	N/A	\$7.81 pack of 100 1 pack		\$7.81	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
3 Zinc-Plated Low-Strength Steel Hex Nuts	8-36 threaded nut	N/A	\$3.17 pack of 100 1 pack		\$3.17	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
4 Passivated 18-8 Stainless Steel Pan Head Phillips Screw	Machine Screw For Holding our Device together	N/A	\$8.25 Pack of 25 1 pack		\$8.25	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
5 12 Tooth Plastic Gear	12 tooth Plastic Spur Gear	N/A	\$4.30	3	\$12.90	<input checked="" type="checkbox"/>	<input type="checkbox"/>
6 24 Tooth Plastic Gear	24 tooth Plastic Spur Gear	N/A	\$4.33	1	\$4.33	<input checked="" type="checkbox"/>	<input type="checkbox"/>
7 36 Tooth Plastic Gear	36 tooth Plastic Spur Gear	N/A	\$5.60	1	\$5.60	<input checked="" type="checkbox"/>	<input type="checkbox"/>
8 60 Tooth Plastic Gear	60 tooth Plastic Spur Gear	N/A	\$8.81	1	\$8.81	<input checked="" type="checkbox"/>	<input type="checkbox"/>
9 Moisture- and Wear-Resistant Nylon Rod	Gear Shaft Machined down to Proper size, 1ft	N/A	\$6.72	1	\$6.72	<input checked="" type="checkbox"/>	<input type="checkbox"/>
10 Aluminum Metal Bar	4 ft Aluminum Bar for Scissor Lift Arms 1-1/4in wide 1/8in thick	N/A	\$12.50	1	\$12.50	<input checked="" type="checkbox"/>	<input type="checkbox"/>
11 Barrel Extension 7/8 in	7/8inch 8-32 thread Entention for Barrel of Axe	N/A	\$3.85	3	\$11.55	<input checked="" type="checkbox"/>	<input type="checkbox"/>
12 Machine Screw 12-24 1/2 inch long	Machine Screw For Holding our Device together	N/A	\$6.93 pack of 25	1	\$6.93	<input checked="" type="checkbox"/>	<input type="checkbox"/>
13 Low Profile Barrel and Screw	5 inch long 8-32 thread Barrel and screw for Pulley/Spool Axle	N/A	\$6.87	4	\$27.48	<input checked="" type="checkbox"/>	<input type="checkbox"/>
14 Barrel Extension 3/4 in	3/4inch 8-32 thread Entention for Barrel of Axe	N/A	\$3.76	1	\$3.76	<input checked="" type="checkbox"/>	<input type="checkbox"/>
15 Fishing line	Pulls spool	N/A	\$4.59	1	\$4.59	<input checked="" type="checkbox"/>	<input type="checkbox"/>
16 Chemical Resistant PVC Sheet	12x12", 1/8" thick For top plate		\$8.76	1	\$8.76	<input checked="" type="checkbox"/>	<input type="checkbox"/>
17 Sloblo Fuse	2A fuse pack of 20		6.99	1	6.99	<input checked="" type="checkbox"/>	<input type="checkbox"/>
18 DPDT Switch	6 pins	N/A	\$2.47	1	\$2.47	<input checked="" type="checkbox"/>	<input type="checkbox"/>
19 Fuse Holder	Fit Slo blo Fuse pack of 5	N/A	\$5.19	1	\$5.19	<input checked="" type="checkbox"/>	<input type="checkbox"/>
20 PLA Plastic	Creatly 2kg Black & White PLA 1.75mm Filament Bundle for 3D F N A		\$25.49	1	\$25.49	<input checked="" type="checkbox"/>	<input type="checkbox"/>
					Summed Prices	\$192.80	

Figure 4: First of two Parts of the Bill of Materials

Item Name	Ordered	Arrived	Material	Part #	URL
1 Multipurpose 6061 Aluminum 90 Degree Angle	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	6061 Aluminum	8982K4	<a href="https://www.mcmaster.com/8982K4-8982K21/">https://www.mcmaster.com/8982K4-8982K21/</a>
2 18-8 Stainless Steel Washer	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	Carbon Steel	92141A223	<a href="https://www.mcmaster.com/92141A223/">https://www.mcmaster.com/92141A223/</a>
3 Zinc-Plated Low-Strength Steel Hex Nuts	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	Zinc Plated Steel	90480A185	<a href="https://www.mcmaster.com/90480A185/">https://www.mcmaster.com/90480A185/</a>
4 Passivated 18-8 Stainless Steel Pan Head Phillips Screw	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	Stainless Steel	91772A925	<a href="https://www.mcmaster.com/91772A925/">https://www.mcmaster.com/91772A925/</a>
5 12 Tooth Plastic Gear	<input checked="" type="checkbox"/>	<input type="checkbox"/>	Durcan Acetal M90-44 Plastic	DS1-12	<a href="https://www.khgears.us/catalog/product/DS1-12/">https://www.khgears.us/catalog/product/DS1-12/</a>
6 24 Tooth Plastic Gear	<input checked="" type="checkbox"/>	<input type="checkbox"/>	Durcan Acetal M90-44 Plastic	DS1-24	<a href="https://www.khgears.us/catalog/product/DS1-24/">https://www.khgears.us/catalog/product/DS1-24/</a>
7 36 Tooth Plastic Gear	<input checked="" type="checkbox"/>	<input type="checkbox"/>	Durcan Acetal M90-44 Plastic	DS1-36	<a href="https://www.khgears.us/catalog/product/DS1-36/">https://www.khgears.us/catalog/product/DS1-36/</a>
8 60 Tooth Plastic Gear	<input checked="" type="checkbox"/>	<input type="checkbox"/>	Durcan Acetal M90-44 Plastic	DS1-60	<a href="https://www.khgears.us/catalog/product/DS1-60/">https://www.khgears.us/catalog/product/DS1-60/</a>
9 Moisture- and Wear-Resistant Nylon Rod	<input checked="" type="checkbox"/>	<input type="checkbox"/>	Nylon	8641T52	<a href="https://www.mcmaster.com/8641T52/">https://www.mcmaster.com/8641T52/</a>
10 Aluminum Metal Bar	<input checked="" type="checkbox"/>	<input type="checkbox"/>	6063 Aluminum	89755K31	<a href="https://www.mcmaster.com/89755K31-89755K311/">https://www.mcmaster.com/89755K31-89755K311/</a>
11 Barrel Extension 7/8 in	<input checked="" type="checkbox"/>	<input type="checkbox"/>	18-8 Stainless Steel	93122A117	<a href="https://www.mcmaster.com/93122A117/">https://www.mcmaster.com/93122A117/</a>
12 Machine Screw 12-24 1/2 inch long	<input checked="" type="checkbox"/>	<input type="checkbox"/>	Steel	91772A923	<a href="https://www.mcmaster.com/91772A923/">https://www.mcmaster.com/91772A923/</a>
13 Low Profile Barrel and Screw	<input checked="" type="checkbox"/>	<input type="checkbox"/>	18-8 Stainless Steel	94887A251	<a href="https://www.mcmaster.com/94887A251/">https://www.mcmaster.com/94887A251/</a>
14 Barrel Extension 3/4 in	<input checked="" type="checkbox"/>	<input type="checkbox"/>	18-8 Stainless Steel	93122A116	<a href="https://www.mcmaster.com/93122A116/">https://www.mcmaster.com/93122A116/</a>
15 Fishing line	<input checked="" type="checkbox"/>	<input type="checkbox"/>	PVC Type 1	8747K112	<a href="https://www.mcmaster.com/8747K112/">https://www.mcmaster.com/8747K112/</a>
16 Chemical Resistant PVC Sheet	<input checked="" type="checkbox"/>	<input type="checkbox"/>	B07X3GFV8K	<a href="https://a.co/d/6z74kEH">https://a.co/d/6z74kEH</a>	
17 Sloblo Fuse	<input checked="" type="checkbox"/>	<input type="checkbox"/>	EG5646-ND	<a href="https://www.digikey.com/short/nmt8hfjv">https://www.digikey.com/short/nmt8hfjv</a>	
18 DPDT Switch	<input checked="" type="checkbox"/>	<input type="checkbox"/>	B00H3CVSXQ	<a href="https://a.co/d/3ZTMF1t">https://a.co/d/3ZTMF1t</a>	
19 Fuse Holder	<input checked="" type="checkbox"/>	<input type="checkbox"/>	B0C4TNQZY	<a href="https://a.co/d/4kG0Vdi">https://a.co/d/4kG0Vdi</a>	

Figure 5: Second of two Parts of the Bill of Materials

## Stress Concentrations Affecting our Gear Train Shafts

### 1 - Stress concentration factor for our Gear Train Shafts

All stress concentrations came from (A-15-1) and (A-15-8)

12-24T shaft:  $(r/d) = (0.0394/0.1575) = 0.25$ ,  $(d/D) = 1.25$ ,  $K = 1.19$

12-36T shaft:  $(r/d) = (0.0787/0.1575) = 0.5$ ,  $(D/d) = 1.5$ ,  $K = 1.19$ , 12-60T Shaft:  $K = 1.19$

Shafts: fluctuating load in torsion from 0 (static) and maximum torque (dynamic/rotating) because gear exerts force as friction.

### 2 - Notch sensitivity required for our transmission shafts

Stress concentration:  $d = 0.24\text{in}$ ,  $w = 0.75\text{in}$ ,  $\frac{d}{w} = 0.32$ ,  $K_t = 2.36$

Notch Sensitivity:  $\sqrt{a} = 0.246 - (3.8E - 3)(27) + (1.51E - 5)(27)^2 - (2.67E - 8)(27)^3 = 0.14$

$$q = \frac{1}{1 + \sqrt{a}/\sqrt{r}} = 0.707, K_f = 1 + (0.707)(2.36 - 1) = 1.96$$

Arms: repeated between compression (platform up) and tension (platform down) at  $F = 3.9705$  lb. However, this is very small, considering the arms have a much higher ultimate tensile strength, which means that it would have a larger design factor compared to the nylon shafts.

## Fatigue Failure of Our Gear Train Shafts

1 - Each transmission shafts Maximum and Minimum points of highest stress.

$$\text{Shaft 1 - (Pinion Gear Shaft)} \quad \tau = .330 \text{ lb-in} \quad r_0 = 0 \text{ in} \quad r_1 = .12 \text{ in} \quad r_2 = .08 \text{ in}$$

$$\text{Inertia Calculations - } I = \frac{\pi R^4}{2}$$

$$J = I_{tot} = I_1 + I_2 = \frac{\pi(r_1)^4}{2} + \frac{\pi(r_2)^4}{2} = \frac{\pi(.12)^4}{2} + \frac{\pi(.08)^4}{2} = 3.9 \times 10^{-4} \text{ lbf-in-s}^2$$

$$\tau_{max} = \frac{\tau r}{J} = \frac{.330(.12)}{3.9 \times 10^{-4}} = 92.31 \text{ Psi} \quad \tau_{min} = \frac{\tau r}{J} = \frac{.330(0)}{3.9 \times 10^{-4}} = 0 \text{ Psi}$$

$$\text{Shaft 2 -} \quad \tau = .660 \text{ lb-in} \quad r_0 = 0 \text{ in} \quad r_1 = .1 \text{ in} \quad r_2 = .08 \text{ in}$$

$$\text{Inertia Calculations - } I = \frac{\pi R^4}{2}$$

$$J = I_{tot} = I_1 + I_2 = \frac{\pi(r_1)^4}{2} + \frac{\pi(r_2)^4}{2} = \frac{\pi(.1)^4}{2} + \frac{\pi(.08)^4}{2} = 2.21 \times 10^{-4} \text{ lbf-in-s}^2$$

$$\tau_{max} = \frac{\tau r}{J} = \frac{.660(.1)}{2.21 \times 10^{-4}} = 298.08 \text{ Psi} \quad \tau_{min} = \frac{\tau r}{J} = \frac{.660(0)}{2.21 \times 10^{-4}} = 0 \text{ Psi}$$

$$\text{Shaft 3 -} \quad \tau = 1.981 \text{ lb-in} \quad r_0 = 0 \text{ in} \quad r_1 = .155 \text{ in} \quad r_2 = .08 \text{ in}$$

$$\text{Inertia Calculations - } I = \frac{\pi R^4}{2}$$

$$J = I_{tot} = I_1 + I_2 = \frac{\pi(r_1)^4}{2} + \frac{\pi(r_2)^4}{2} = \frac{\pi(.155)^4}{2} + \frac{\pi(.08)^4}{2} = 9.71 \times 10^{-4} \text{ lbf-in-s}^2$$

$$\tau_{max} = \frac{\tau r}{J} = \frac{.660(.1)}{2.21 \times 10^{-4}} = 316.23 \text{ Psi} \quad \tau_{min} = \frac{\tau r}{J} = \frac{.660(0)}{2.21 \times 10^{-4}} = 0 \text{ Psi}$$

$$\text{Shaft 4 - } \tau = 9.903 \text{ lb-in} \quad r_0 = 0 \text{ in} \quad r_1 = .155 \text{ in}$$

$$\text{Inertia Calculations - } I = \frac{\pi R^4}{2}$$

$$J = I_{tot} = \frac{\pi(r_1)^4}{2} = \frac{\pi(.155)^4}{2} = 1.81 \times 10^{-3} \text{ lbf-in-s}^2$$

$$\tau_{max} = \frac{\tau r}{J} = \frac{9.903(.155)}{1.81 \times 10^{-3}} = 848.05 \text{ Psi} \quad \tau_{min} = \frac{\tau r}{J} = \frac{9.903(0)}{1.81 \times 10^{-3}} = 0 \text{ Psi}$$

2 - The mean and alternating stress at point of highest stress for each transmission shaft

Shaft 1 -  $\tau_{max} = 92.31 \text{ Psi}$   $\tau_{min} = 0 \text{ Psi}$

$$\tau_a = \left| \frac{\tau_{max} - \tau_{min}}{2} \right| = \left| \frac{92.31 - 0}{2} \right| = 46.155 \text{ Psi} \quad \tau_m = \frac{\tau_{max} - \tau_{min}}{2} = \frac{92.31 - 0}{2} = 46.155 \text{ Psi}$$

Shaft 2 -  $\tau_{max} = 298.08 \text{ Psi}$   $\tau_{min} = 0 \text{ Psi}$

$$\tau_a = \left| \frac{\tau_{max} - \tau_{min}}{2} \right| = \left| \frac{298.08 - 0}{2} \right| = 149.04 \text{ Psi} \quad \tau_m = \frac{\tau_{max} - \tau_{min}}{2} = \frac{298.08 - 0}{2} = 149.04 \text{ Psi}$$

Shaft 3 -  $\tau_{max} = 316.23 \text{ Psi}$   $\tau_{min} = 0 \text{ Psi}$

$$\tau_a = \left| \frac{\tau_{max} - \tau_{min}}{2} \right| = \left| \frac{316.23 - 0}{2} \right| = 158.115 \text{ Psi} \quad \tau_m = \frac{\tau_{max} - \tau_{min}}{2} = \frac{316.23 - 0}{2} = 158.115 \text{ Psi}$$

Shaft 4 -  $\tau_{max} = 848.05 \text{ Psi}$   $\tau_{min} = 0 \text{ Psi}$

$$\tau_a = \left| \frac{\tau_{max} - \tau_{min}}{2} \right| = \left| \frac{848.05 - 0}{2} \right| = 424.02 \text{ Psi} \quad \tau_m = \frac{\tau_{max} - \tau_{min}}{2} = \frac{848.05 - 0}{2} = 424.02 \text{ Psi}$$

3 - Estimated number of Life Cycles for each Transmission shaft

No data is available for Pa612. However, Pa612 is similar to Pa12, so use data [1] (3.4, IM):

To get:  $a = 54.4, b = -0.05, s_f = 28 \text{ MPa}, N = \left(\frac{28}{54.4}\right)^{-20} = 5.87E5 \text{ cycles}$

## 4 - Endurance limit for the Gear train Shafts with the proper Marin Factor

Properties for Nylon, such as UTS, were obtained from [2]

Nylon UTS = 10 kpsi

Shafts:  $k_a = 2(10000)^{-0.217} = 0.271$ ,  $K_b = 1$  ( $d < 0.3$  in),  $k_c = 0.59$ , at  $T = 70^{\circ}\text{F}$ :  $k_d = 1.0014$ ,

$$S_e' = 0.5(10) = 5000 \text{ psi}, S_e = 800.68 \text{ psi}$$

## 5 - First Yield Check for our Transmission Shaft

Only available data sheet for pa612 is from [3] as (pure pa612),  $S_y \approx 6800 \text{ psi}$

## 6 - The 2 Best Evaluation methods to determine Fatigue Failure Criteria

The 2 Fatigue Life Criteria we will use will be Goodman and SWT (Smith-Watson-Topper)

The Goodman fatigue criteria provides the most basic and universal finite cycle evaluations. Along with this there isn't any specific class of material this fatigue method was created for like other fatigue testing methods so it will be the best fit for the nylon shafts we are using.

The SWT Fatigue criteria works for us because our system matches many of the Pros it has to offer. These are that we have a low level of fatigue with our high total life cycles and that we experience a very small level of plastic deformation due to our shaft being fixed on each end severely limiting any form of plastic deformation that could occur.

## 7 - Factor of Safety for gear train shafts based on our chosen Fatigue Failure Criteria

Shaft 1 -  $\tau_m = 46.155 \text{ Psi}$      $\tau_a = 46.155 \text{ Psi}$

$$\text{Goodman} - n_f = \left(\frac{\tau_a}{S_e} + \frac{\tau_m}{S_{ut}}\right)^{-1} = \left(\frac{46.155}{800.68} + \frac{46.155}{10000}\right)^{-1} = 16.06$$

$$\text{SWT (Smith-Watson-Topper)} - n_f = \frac{S_e}{\sqrt{(\tau_m + \tau_a)\tau_a}} = \frac{800.68}{\sqrt{(46.155+46.155)46.155}} = 12.27$$

$$\text{Shaft 2} - \quad \tau_m = 149.04 \text{ Psi} \quad \tau_a = 149.04 \text{ Psi}$$

$$\text{Goodman} - n_f = \left(\frac{\tau_a}{S_e} + \frac{\tau_m}{S_{ut}}\right)^{-1} = \left(\frac{149.04}{800.68} + \frac{149.04}{10000}\right)^{-1} = 4.97$$

$$\text{SWT (Smith-Watson-Topper)} - n_f = \frac{S_e}{\sqrt{(\tau_m + \tau_a)\tau_a}} = \frac{800.68}{\sqrt{(149.04+149.04)149.04}} = 3.80$$

$$\text{Shaft 3} - \quad \tau_m = 158.115 \text{ Psi} \quad \tau_a = 158.115 \text{ Psi}$$

$$\text{Goodman} - n_f = \left(\frac{\tau_a}{S_e} + \frac{\tau_m}{S_{ut}}\right)^{-1} = \left(\frac{158.115}{800.68} + \frac{158.115}{10000}\right)^{-1} = 4.69$$

$$\text{SWT (Smith-Watson-Topper)} - n_f = \frac{S_e}{\sqrt{(\tau_m + \tau_a)\tau_a}} = \frac{800.68}{\sqrt{(158.115+158.115)158.115}} = 3.58$$

$$\text{Shaft 4} - \quad \tau_m = 424.02 \text{ Psi} \quad \tau_a = 424.02 \text{ Psi}$$

$$\text{Goodman} - n_f = \left(\frac{\tau_a}{S_e} + \frac{\tau_m}{S_{ut}}\right)^{-1} = \left(\frac{424.02}{800.68} + \frac{424.02}{10000}\right)^{-1} = 1.75$$

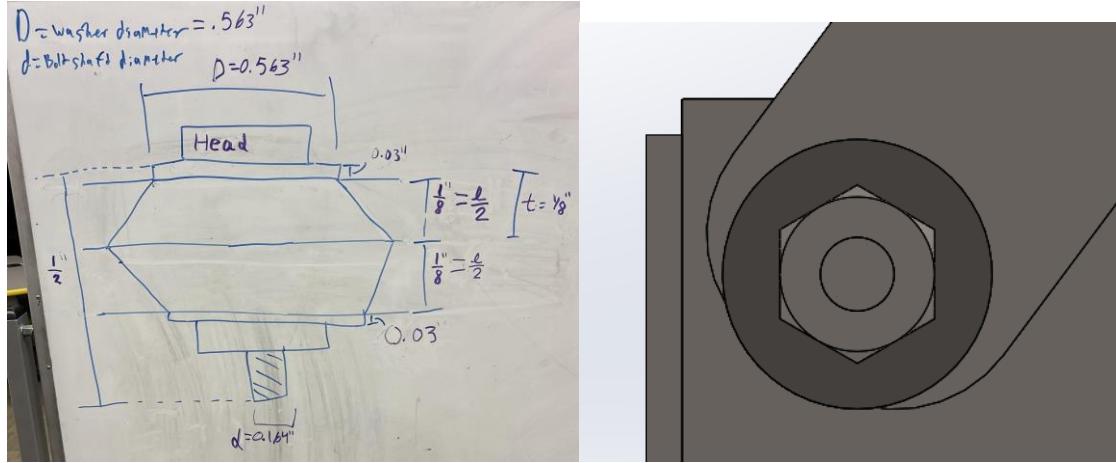
$$\text{SWT (Smith-Watson-Topper)} - n_f = \frac{S_e}{\sqrt{(\tau_m + \tau_a)\tau_a}} = \frac{800.68}{\sqrt{(424.02+424.02)424.02}} = 1.34$$

## 8 - Calculate the endurance limit with the proper Marin factors

The endurance limit  $S_e$  is going to be the same as what we calculated above. This is because even though the diameter of the shafts change the material properties or things like temperature do not change which is what would have a tangible effect of our Martin Factors but since that is not the case  $S_e$  does not change.

## Bolt Analyses of Stiffness and Safety

1 - The free body along with the cad model for the bolts in our design.



Figures 6 & 7: FBD of Rigid Scissor Lift Pivot

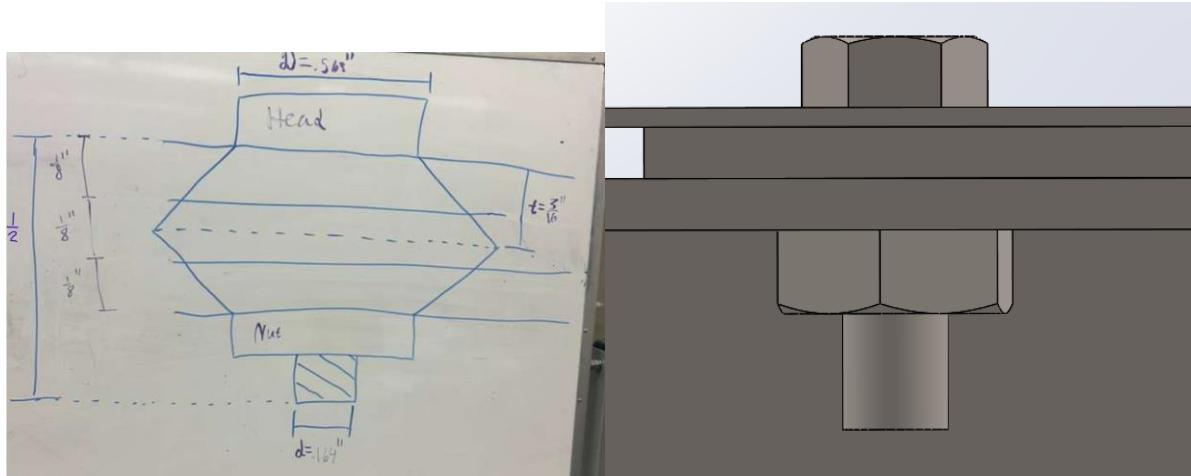


Figure 8 & 9: FBD of Bolt Fastening the Top Plate and Top Brackets

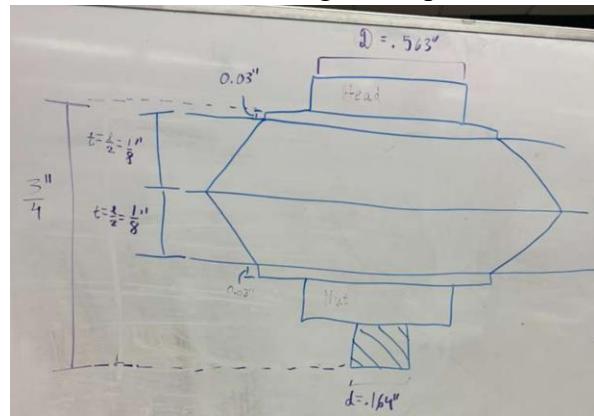


Figure 10: FBD of Bolt The Scissor Lift Body to the Legs.

2 - The stiffnesses for each member in the joint for each selected bolts

$$E_{Al} = 10.3 * 10^6 \text{ psi}$$

$$E_{Steel} = 30 * 10^6 \text{ psi}$$

Stiffness for Figure 6 and 7

$$\begin{aligned} K_{plate} &= \frac{.5774 * E_{Aluminum} * \pi * .164}{\ln \left( \frac{(1.155t + D - d)(D + d)}{(1.155t + D - d)(D + d)} \right)} = \frac{.5774 * 10.3 * 10^6 * \pi * .164}{\ln \left( \frac{((1.155 * \frac{1}{8}) + .540 - .164)(.563 + .164)}{((1.155 * \frac{1}{8}) + .540 + .164)(.563 - .164)} \right)} \\ &= 2528125.239 \frac{lbf}{in} \end{aligned}$$

$$\begin{aligned} K_{washer} &= \frac{.5774\pi E}{2 * \ln \left( 5 * \frac{(.5774 * l) + (.5d)}{(.5774 * l) + (2.5d)} \right)} = \frac{.5774 * \pi * 30 * 10^6}{2 * \ln \left( 5 * \frac{(.5774 * .03) + (.5 * .164)}{(.5774 * .03) + (2.5 * .164)} \right)} \\ &= 181073029.6 \frac{lbf}{in} \end{aligned}$$

$$K_m = \left( \frac{2}{K_{plate}} + \frac{2}{K_{washer}} \right)^{-1} = \left( \frac{2}{2528125.239} + \frac{2}{181073029.6} \right)^{-1} = 10594150.69 \frac{lbf}{in}$$

$$l_t = \frac{1}{2} in$$

$$A_t = .01474 in^2 \text{ from table 8-2}$$

$$K_b = \frac{A_t A_d E_{Steel}}{A_d l_t + A_t l_d} \quad \text{since } l_d = 0, K_b = \frac{A_t E_{Steel}}{l_t} = \frac{.01474 * 30 * 10^6}{.5} = 884400$$

Stiffness for Figure 8 and 9

$$E_{pvc} = 3275 MPa \rightarrow 474998.6 Psi [4]$$

$$K_{plate} = \frac{.5774 * E_{Aluminum} * \pi * .164}{\ln \left( \frac{(1.155t + D - d)(D + d)}{(1.155t + D - d)(D + d)} \right)} = \frac{.5774 * 10.3 * 10^6 * \pi * .164}{\ln \left( \frac{((1.155 * \frac{1}{8}) + .540 - .164)(.563 + .164)}{((1.155 * \frac{1}{8}) + .540 + .164)(.563 - .164)} \right)}$$

$$= 2528125.239 \frac{lbf}{in}$$

$$K_{washer} = \frac{.5774\pi E}{2 * \ln \left( 5 * \frac{(.5774 * l) + (.5d)}{(.5774 * l) + (2.5d)} \right)} = \frac{.5774 * \pi * 30 * 10^6}{2 * \ln \left( 5 * \frac{(.5774 * .03) + (.5 * .164)}{(.5774 * .03) + (2.5 * .164)} \right)}$$

$$= 181073029.6 \frac{lbf}{in}$$

$$K_{pvc} = \frac{.5774 * E_{PVC} * \pi * .164}{\ln \left( \frac{(1.155t + D - d)(D + d)}{(1.155t + D - d)(D + d)} \right)} = \frac{.5774 * 474998.6 * \pi * .164}{\ln \left( \frac{((1.155 * .125) + .540 - .164)(.563 + .164)}{((1.155 * .125) + .540 + .164)(.563 - .164)} \right)}$$

$$= 1106618.768 \frac{lbf}{in}$$

$$K_m = \left( \frac{2}{K_{plate}} + \frac{2}{K_{washer}} + \frac{1}{K_{pvc}} \right)^{-1} = \left( \frac{2}{2528125.239} + \frac{2}{181073029.6} + \frac{1}{1106618.768} \right)^{-1}$$

$$= 1001958.548 \frac{lbf}{in}$$

$$l_t = \frac{1}{2} in$$

$$K_b = \frac{A_t A_d E_{Steel}}{A_d l_t + A_t l_d} \quad \text{since } l_d = 0, K_b = \frac{A_t E_{Steel}}{l_t} = \frac{.01474 * 30 * 10^6}{.5} = 884400$$

For Figure 10

$$K_{plate} = \frac{.5774 * E_{Aluminum} * \pi * .164}{\ln \left( \frac{(1.155t + D - d)(D + d)}{(1.155t + D - d)(D + d)} \right)} = \frac{.5774 * 10.3 * 10^6 * \pi * .164}{\ln \left( \frac{((1.155 * \frac{1}{8}) + .540 - .164)(.563 + .164)}{((1.155 * \frac{1}{8}) + .540 + .164)(.563 - .164)} \right)}$$

$$= 2528125.239 \frac{lbf}{in}$$

$$K_{washer} = \frac{.5774\pi E}{2 * \ln \left( 5 * \frac{(.5774 * l) + (.5d)}{(.5774 * l) + (2.5d)} \right)} = \frac{.5774 * \pi * 30 * 10^6}{2 * \ln \left( 5 * \frac{(.5774 * .03) + (.5 * .164)}{(.5774 * .03) + (2.5 * .164)} \right)}$$

$$= 181073029.6 \frac{lbf}{in}$$

$$K_m = \left( \frac{2}{K_{plate}} + \frac{2}{K_{washer}} \right)^{-1} = \left( \frac{2}{2528125.239} + \frac{2}{181073029.6} \right)^{-1} = 10594150.69 \frac{lbf}{in}$$

$$l_t = \frac{3}{4} in$$

$$K_b = \frac{A_t A_d E_{Steel}}{A_d l_t + A_t l_d} \quad \text{since } l_d = 0, K_b = \frac{A_t E_{Steel}}{l_t} = \frac{.01474 * 30 * 10^6}{.75} = 589600$$

3 - Calculate the stiffness constant and load taken on by each of the selected bolts

For Figure 6 and 7

$$C = \frac{k_b}{k_b + k_m} = \frac{884400}{884400 + 10594150.69} = .077$$

For Figure 8 and 9

$$C = \frac{k_b}{k_b + k_m} = \frac{884400}{884400 + 1001958.548} = .4688$$

For Figure 10

$$C = \frac{k_b}{k_b + k_m} = \frac{589600}{589600 + 10594150.69} = .37$$

4 - Torque load on each selected bolt

S\_y from [5]

$$S_p = 0.85S_y = 0.85(205 * 10^6) = 174.25 \text{ MPa} = 25.273 \text{ kpsi}$$

Nonpermanent Fasteners, thus 75% Proof Load:  $F_i = 0.75A_tS_p$

$$F_i = 0.75A_tS_p = 0.75(.01474)(25.273 * 10^3) = 279.39 \text{ lb}$$

Machine screw: K = 0.3 (nonplated)

$$\tau = KF_id = 13.75bl - in$$

All 3 iterations of the bolt would be under the same estimated torque.

## 5 - Tensile Stress and the Factor of Safety For Static Stress on each selected bolt

Only one bolt selected doesn't have members in tension

$$R_{y2} = 3.016 \text{ lbf} = P, \sigma_{b1} = \frac{0.077(3.016) + 279.39}{0.01474} = 18.97 \text{ kpsi}, n_{p1} = \frac{25.273}{18.97} = 1.33$$

$$W = 0.0914 \text{ lb}, \sigma_{b3} = \frac{0.37(0.0914) + 279.39}{0.01474} = 18.96 \text{ kpsi}, n_{p3} = \frac{25.273}{18.96} = 1.33$$

## 6 - Factor of Safety the situations of overloading and load separation on the selected bolt

Factor of Safety for Figure 6 & 7 -

$$n_L = \frac{S_pA_t - F_i}{CP} = \frac{(25.273 * 10^3)(.0174) - (279.39)}{(0.077)(3.016)} = 401.04$$

$$n_0 = \frac{F_i}{P(1-C)} = \frac{P_0}{P} = \frac{(279.39)}{(3.016)(1 - 0.077)} = 100.36$$

Factor of Safety for Figure 8 & 9 - Cant be obtained because the Bolt is not under Tension so Stress is Zero so our Factor of Safety is Zero.

Factor of Safety for Figure 10 -

$$n_L = \frac{S_p A_t - F_i}{CP} = \frac{(25.273 * 10^3)(0.01475) - (279.39)}{(0.37)(3.016)} = 83.46$$

$$n_0 = \frac{F_i}{P(1 - C)} = \frac{P_0}{P} = \frac{(279.39)}{(3.016)(1 - 0.37)} = 147.04$$

7 - Calculate the Minimum and Maximum load on the selected bolts

For Figure 6 and 7

$$F_{bmin} = CP_{min} + F_i = .077 * 0 + 279.39 = 279.3lb$$

$$F_{max} = CP_{max} + F_i = .077 * 3.016 + 279.39 = 279.622lb$$

For Figure 8 and 9

$$F_{bmin} = CP_{min} + F_i = .4688 * 0 + 279.39 = 279.3lb$$

$$F_{max} = CP_{max} + F_i = .4688 * 3.016 + 279.39 = 280.803lb$$

For Figure 10

$$F_{bmin} = CP_{min} + F_i = .37 * 0 + 279.39 = 279.3lb$$

$$F_{max} = CP_{max} + F_i = .37 * 3.016 + 279.39 = 280.505lb$$

8 - Factor of Safety Based on our rationale from the Fatigue Criteria we selected

Morrow Factor of Safety For Figures 6 & 7 -

$$\sigma_a = \frac{CP}{2A_t} = \frac{0.077(3.016)}{0.01474} = 7.877 \quad \sigma_m = \frac{CP}{2A_t} + \frac{F_i}{A_t} = \frac{0.077(3.016)}{0.01474} + \frac{279.39}{0.01474} = 18962.42$$

$$n_f = \left(\frac{\sigma_a}{S_e} + \frac{\sigma_m}{\sigma_f'}\right)^{-1} = \left(\frac{7.877}{800.68} + \frac{18962.42}{120000}\right)^{-1} = 5.96$$

There is no Morrow Factor of Safety for Figures 8 & 9 due to the bolt not being under tension. Stress is zero and thus the factor of safety is zero.

Morrow Factor of Safety for Figure 5 -

$$\sigma_a = \frac{CP}{2A_t} = \frac{0.37(3.016)}{0.01474} = 37.85 \quad \sigma_m = \frac{CP}{2A_t} + \frac{F_i}{A_t} = \frac{0.37(3.016)}{0.01474} + \frac{279.39}{0.01474} = 18992.40$$

$$n_f = \left(\frac{\sigma_a}{S_e} + \frac{\sigma_m}{\sigma_f'}\right)^{-1} = \left(\frac{37.85}{800.68} + \frac{18992.40}{120000}\right)^{-1} = 4.87$$

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