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# MEEN 432 –Automotive Engineering

Fall 2026

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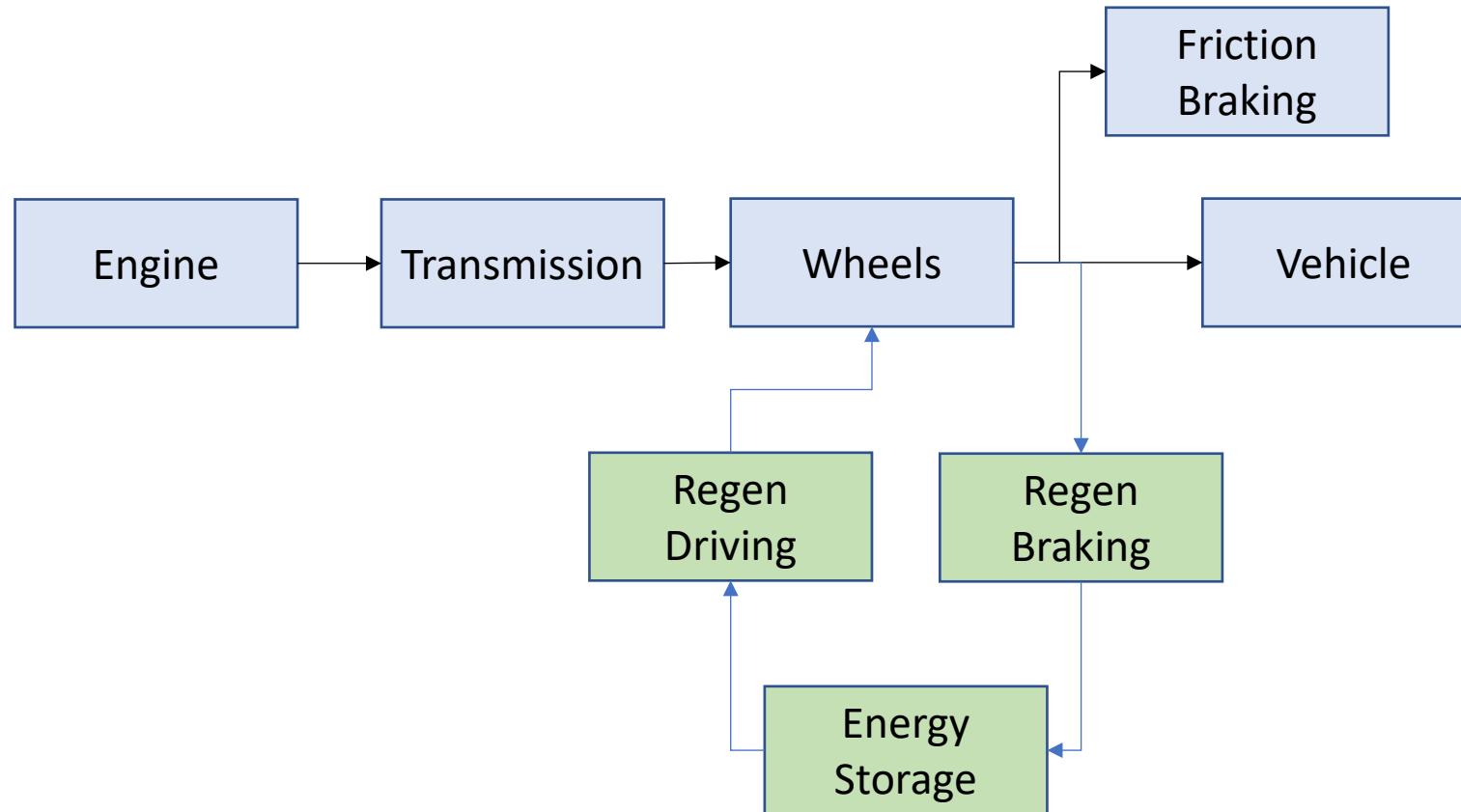
Acknowledgement: Most of the material for this class was developed by Dr. Swami Gopalswamy

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# Lecture 13: Energy Storage Devices

- Electro-chemical, Electrical Storage
- Kinetic Storage
- Hydraulic Storage

# Regeneration



- We saw the dramatic capability to improve drive cycle energy efficiency by using regeneration
- A critical ingredient is the Energy Storage System

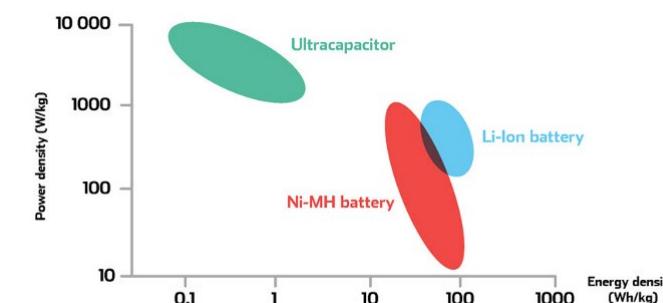
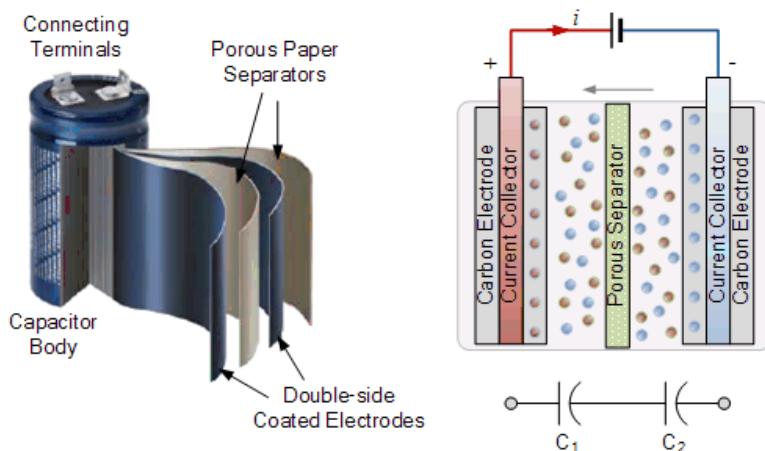
# Electric / Electrochemical Storage

- Electrochemical – You have already seen this – the Batteries
- Ultracapacitors
  - Essentially “capacitors” but designed to have higher capacity, and power density

	Ultracapacitor	Battery
<b>Discharge Time</b>	1-30 sec	0.3-3 hrs
<b>Charge Time</b>	1-30 sec	1-5 hrs
<b>Life Cycle</b>	>500,000	500-2000
<b>Efficiency</b>	90-95%	70-85%
<b>Power Density</b>	1000-2000 w/kg	50-200 w/kg
<b>Energy Density</b>	1-10 Wh/kg	Up to 250+ Wh/kg for Li Ion
<b>Operating Temp.</b>	-40 – 70°C	0 – 60°C

Table 1: Ultracapacitor battery comparison

Glavin, M.E., & Hurley, W.G. (2007). Ultracapacitor/battery hybrid for solar energy storage. 2007 42nd International Universities Power Engineering Conference, 791-795.



# Kinetic Storage

- Kinetic Energy Storage

- $KE = \frac{1}{2} I \omega^2$

- Energy Stored =  $\Delta KE = \frac{1}{2} I (\omega_2^2 - \omega_1^2)$

- One way to increase stored energy: operate the flywheel at high speeds.

- Operational speed range from 10,000 rpm to even 100,000 rpm

- High speeds → friction is a challenge

- Special bearing designs (e.g. magnetic, contactless bearings)

- Low pressure (vacuum) operation

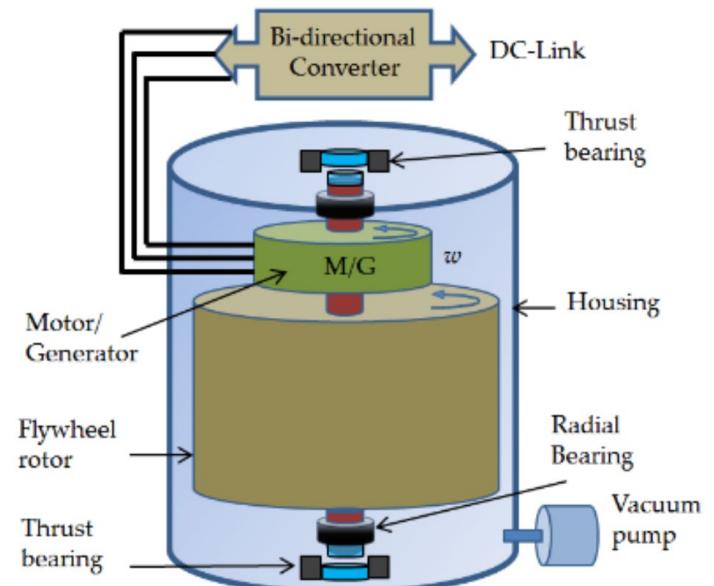
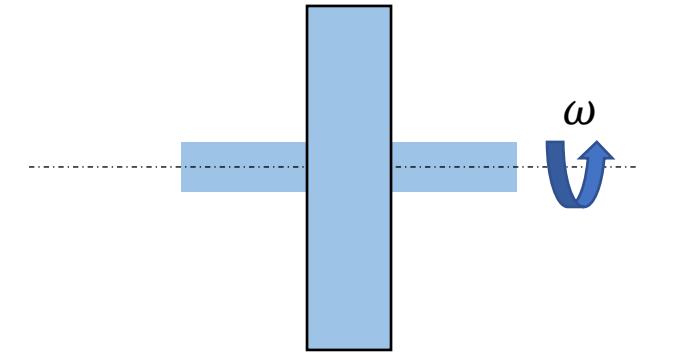


Figure 1. Structure and components of a flywheel.

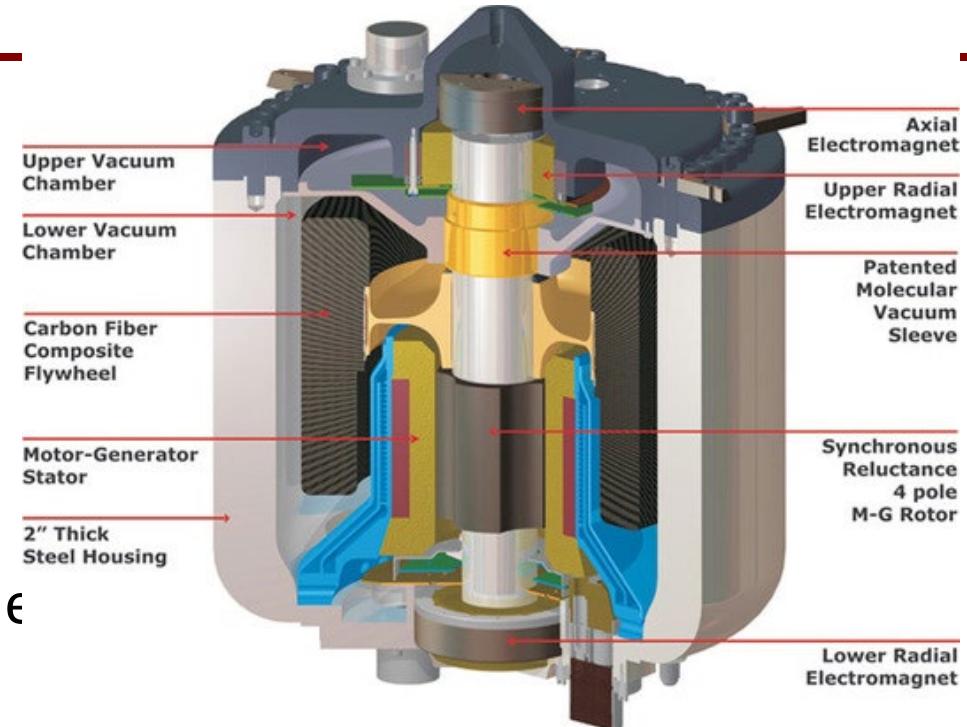
# Kinetic Storage

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- Another way to increase stored energy: Increase inertia  $I$
- Inertia for a cylinder of height  $h$ , radius  $r$ , and density  $\rho$  is:
  - $I = \frac{1}{2}mr^2 = \frac{\pi}{2}\rho h r^4$
  - → to increase inertia, we could either increase the height or the radius.
    - More impactful to increase the radius
    - However, increasing radius has another consequence on the structural integrity of the flywheel:
    - Maximum stress in the cylinder due to centrifugal forces occur at the extremities:
      - $\sigma_{max} = k\rho\omega^2r^2$  where  $k$  is a geometry factor, that depends on the shape of the cylinder (for e.g., solid vs. hollow cylinder)
      - We require that  $\sigma_{max} \leq \sigma_{matl}$  where  $\sigma_{matl}$  is the acceptable stress that the material can tolerate before failure

# Kinetic Storage

- $E = \frac{1}{2} I \omega^2 = \frac{1}{2} \frac{\pi}{2} \rho h r^4 \omega^2 = \frac{\pi}{4k} hr^2 \sigma_{max}$
- $\leq \frac{\pi}{4k} hr^2 \sigma_{matl}$
- Recognizing that  $m = \rho \pi r^2 h k_2$  where  $k_2$  is another geometry factor, we have
  - $\frac{E}{m} \leq \frac{1}{4k k_2} \sigma_{matl}$  i.e. Energy Density is limited by the material properties!
- Similarly, with  $V = \pi r^2 h$ , we have  $\frac{E}{V} \leq \frac{1}{4k} \sigma_{matl}$   
i.e. Volume Density is also limited by the material properties

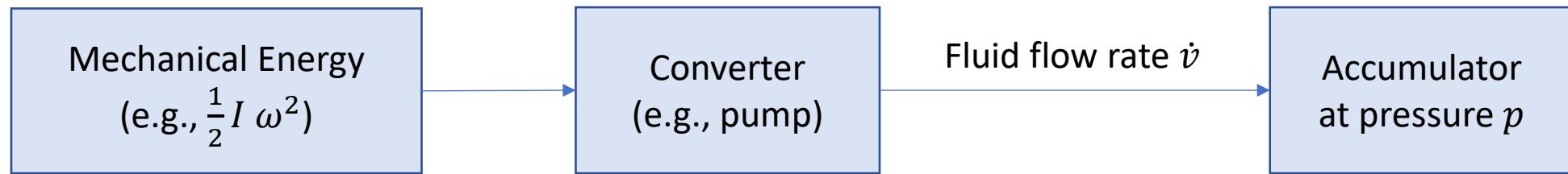


# Kinetic Storage

- Flywheels not just theoretical concepts explored in R&D Labs.
  - They have been used for utility scale applications (~20 MW)
  - Also used in automotive applications:
    - The Audi R-18 e-tron quattro has a flywheel regenerative braking system (called the “recuperative braking system”)
      - Race car, and won the 2014 Leman’s endurance challenge!!
    - This is a “parallel mild hybrid”



# Hydraulic Energy



- Instead of storing energy as Kinetic Energy, it is also possible to store energy as potential energy – as compressed fluid
- Rate of accumulation of energy =  $p \dot{v}$ , Or  $\Delta E = \int_{v_{min}}^{v_{max}} p dv$
- The pressure usually changes during the course of the filling (depends on the design of the system). A “rough” estimate of the storage capacity would be  $p_{max} v_{max}$
- Hydraulic Energy Storage Operation

# Hydraulic Energy

- Inside EPA - The Hydraulic Hybrid
- How Heavy Duty Series Hydraulic Hybrid Vehicles (HHVs) Work

