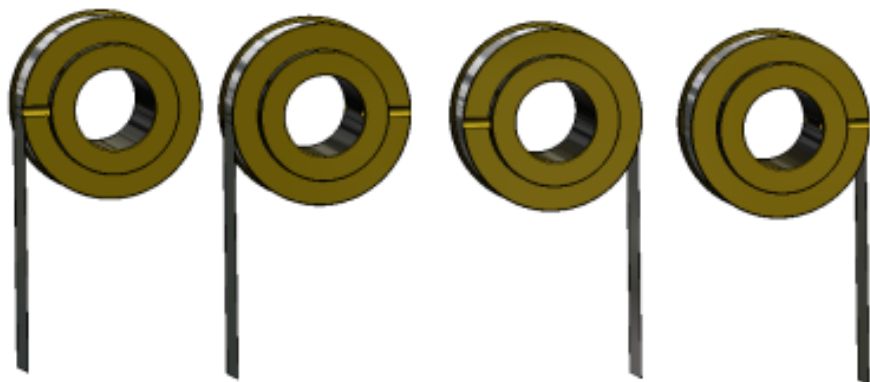


AS-35026 (R5) / AS-35955 (R5+) (Kit de carrete de tira)



Retire AS-35026 (R5) / AS-35955 (R5+) (Kit de carrete de tira)

Herramientas necesarias:

- Llave hexagonal - 2 mm
- Llave hexagonal - 2,5mm
- Llave hexagonal - 3 mm
- Llave hexagonal - 4 mm
- Torx T10 (o hexadecim 2.5, dependiendo de la generación del tornillo de fijación)
- Martillo de plástico
- Cinta

Preparación:

- Retire AS-35205 (SDG de la parte superior de la hoja) / AS-35646 (DDG de la parte superior de la hoja)[as-35205-sheet-top-sdg---as-35646-sheet-top-ddg-.html#UUID-2653ba5f-4e21-b730-9d1e-f6dd04791b3a_UUID-9a96252c-e093-b3f9-9d3b-4de2dade2faf]
- Retire AS-35011 / AS-35942 (Hoja trasera)[as-35011-r5---as-35942-r5---sheet-rear-.html#UUID-3cfa3d6f-2d13-f6a1-bd8c-29067174afcf_UUID-56eb0901-be2b-17b1-005e-ab3076196808]
- Retire AS-35021/ AS-35945 (frente de hoja)[as-35021-r5---as-35945-r5---sheet-front-.html#UUID-31b10256-172a-aa77-27f3-70611fd2f729_UUID-e830e1e1-7335-76b1-3edd-915246c7f0c6]
- Retire AS-35194 (Pinza del robot)[as-35194-robot-gripper-.html#UUID-615f1cd0-c94d-2caf-556f-d588cec2487d_UUID-d1cefc1d-d8cc-4e4f-887e-a075f10e1282]
- Retire el AS-35210 (Conjunto de baterías)[as-35210-battery-assembly-.html#UUID-d12b6509-2362-50e1-afbd-5d8ba4735988_UUID-852734a8-2963-b764-6ec9-926946f929e2]
- Retire el AS-35200 (piso de la batería)[as-35200-battery-floor-.html#UUID-bf9cabd6-ee31-0bef-ac7b-ab738d9b8c25_UUID-d5ae8863-70b4-5227-0eb8-ed569c4e031d]
- Afloje AS-35195 / AS-35934 (Correa de distribución)[as-35195-r5---as-35934-r5---timing-belt-.html#UUID-f740b189-e796-a67e-51e2-1467cd6ede5e_UUID-fbc4941c-fe2b-64b8-5852-fdc445c1477c]

- Retire AS-35025 (Conjunto de eje de tira)[as-35025-strip-shaft-assembly-sdg-.html#UUID-9507207e-08cd-327b-4673-adba8bfa480_UUID-44187321-5df2-c7f1-be76-0d69490a6639]
- Retire AS-35212 (Carcasa del cojinete de elevación)[as-35212-lift-bearing-house-.html#UUID-96f3bfae-ff96-2366-7194-51e124b2fd49_UUID-9501aa38-05cd-0bc5-44dd-c1d2da4632e6]

Procedimiento:

1. Asegúrese de que ambos tornillos de fijación de cabeza hueca hexagonal m5x10mm (llave hexagonal de 2,5 mm) estén sueltos.

**Nota**

Dependiendo de la generación, los tornillos de fijación pueden ser hexagonales o Torx T10.



2. Deslice los carretes de tira suavemente fuera del eje de la tira.



Instale AS-35026 (R5) / AS-35955 (R5+) (Kit de carrete de tira)

Herramientas necesarias:

- Llave hexagonal - 2 mm
- Llave hexagonal - 2,5mm
- Llave hexagonal - 3 mm
- Llave hexagonal - 4 mm
- Torx T10 (o Hexadecimal 2.5 superior, dependiendo de la generación de tornillos de fijación)
- Martillo de plástico

Procedimiento:

**Advertencia**

Never replace less than four Strip reels at once. Not following to this rule may cause Robot issues related with lifting.

1. Make sure that both M5x10mm hex socket setscrews (2,5mm hex key) are loose enough to put the strip reels on the strip shaft.



2. Slide the strip reels onto the strip shaft (two x strip reels)



3. For now, just tighten both M5x10mm hex socket setscrews (2,5mm hex key) slightly. **Torque:** 1Nm.

**Note**

Depending on the generation, the set screws can be either hex or Torx T10.

**Note**

Final tightening of the set screws will be done in the below section on adjusting the Robot Gripper[as-35194-robot-gripper-.html].



Completion:

- Install AS-35212 (Lift bearing house)[as-35212--lift-bearing-house-.html#UUID-96f3bfae-ff96-2366-7194-51e124b2fd49_UUID-afd95401-fa1b-0bd3-0dc1-57975773c735]
- Install AS-35025 (Strip shaft assembly)[as-35025--strip-shaft-assembly-sdg-.html#UUID-9507207e-08cd-327b-4673-adba8bfba480_UUID-b41ba789-784d-10a7-611e-cfa8dfc53590]
- Tighten AS-35195 / AS-35934 (Timing Belt)[as-35195--r5----as-35934--r5----timing-belt-.html#UUID-f740b189-e796-a67e-51e2-1467cd6ede5e_UUID-fd9cf96c-c35f-59da-3c41-859743ebb51e]
- Install AS-35200 (Battery floor)[as-35200--battery-floor-.html#UUID-bf9cabd6-ee31-0bef-ac7b-ab738d9b8c25_UUID-e9c1ac70-60bc-7f33-75d1-905621cdfa3e]
- Install AS-35210 (Battery assembly)[as-35210--battery-assembly-.html#UUID-d12b6509-2362-50e1-afbd-5d8ba4735988_UUID-a8e83a06-e4f7-0dd6-a877-ad9518033fc8]
- Install AS-35194 (Robot gripper)[as-35194--robot-gripper-.html#UUID-615f1cd0-c94d-2caf-556f-d588cec2487d_UUID-e6775622-8bb2-1625-05b3-a0f150e05715]
- Install AS-35021 / AS-35945 (Sheet front)[as-35021--r5----as-35945--r5----sheet-front-.html#UUID-31b10256-172a-aa77-27f3-70611fd2f729_UUID-9b92d4e7-aba2-2c22-3c5d-0a94f0ac7d0a]
- Install AS-35011 / AS-35942 (Sheet rear)[as-35011--r5----as-35942--r5----sheet-rear-.html#UUID-3cfa3d6f-2d13-f6a1-bd8c-29067174afcf_UUID-770524a6-795b-3ce1-c444-ef2d7880a405]
- Install AS-35205 (Sheet top SDG) / AS-35646 (Sheet Top DDG)[as-35205--sheet-top-sdg---as-35646--sheet-top-ddg-.html#UUID-2653ba5f-4e21-b730-9d1e-f6dd04791b3a_UUID-67d6d688-0828-2123-11d3-b92cb6ca4d01]