APPLICA	BLE STAN	DARD										
OPERATING TEMPERATUR		E RANGE	-55 °C TO 10	5 °C		STORAGE TEMPERATUR		-10	−10°CTO50°C(PACKED CONDITIO			
RATING	VOLTAGE  CURRENT		50 V AC / DC		_	ATING C	R STORAGE E	RELA	пуениміріту 90 % мах	(NOT D	EWED	
			0.5 A		APPL	ICABLE	CABLE	t=0	0.3±0.03mm, GOLD	PLAT	NG	
		l.	SPEC	IFIC	ATIO	NS			·			
IT	EM		TEST METHOD				REC	QUIRE	MENTS	QT	АТ	
CONSTR	UCTION	•										
	XAMINATION		Y AND BY MEASURING IN	ISTRUM	IENT.	ACCO	ACCORDING TO DRAWING.				×	
MARKING			MED VISUALLY.							×	×	
VOLTAGE P		RACTERISTICS				NO ELACHOVED OD DDEAKDOWN				1		
INSULATION		250 V AC FOR 1 min. 100 V DC.					NO FLASHOVER OR BREAKDOWN. 500 MΩ MIN.			×	×	
RESISTANC	E					300 1015	2 IVIIIN.			×	_ ×	
CONTACT F	RESISTANCE	AC/DC 20 mV MAX ( AC:1 KHz ) , 1 mA .				100 mg	2 MAX.			×	×	
							INCLUDING FPC,FFC BULK RESISTANCE (L=8mm)					
MECHAN	IICAL CHA	RACTE	RISTICS			1 -						
VIBRATION		FREQUENCY 10 TO 55 Hz, HALF AMPLITUDE				0	① NO ELECTRICAL DISCONTINUITY OF				_	
SHOCK		0.75 mm, FOR 10 CYCLES IN 3 AXIAL DIRECTIONS.  981 m/s <sup>2</sup> , DURATION OF PULSE 6 ms				1 μs. ② CONTACT RESISTANCE: 100 mΩ MAX.				. ×	+_	
		AT 3 TIMES IN 3 BOTH AXIAL DIRECTIONS.				③ NO DAMAGE, CRACK AND LOOSENESS OF PARTS.						
MECHANICA OPERATION		20 TIMES INSERTIONS AND EXTRACTIONS.				① CONTACT RESISTANCE: $100 \text{ m}\Omega$ MAX. ② NO DAMAGE, CRACK AND LOOSENESS					-	
FPC RETEN	TION FORCE	MEASURED BY APPLICABLE FPC. (THICKNESS OF FPC SHALL BE t=0.30mm AT INITIAL CONDITION.)				OF PARTS. DIRECTION OF INSERTION:			×	+_		
						(TOF	CONTACT	Γ)				
						l l	X NUMBER TOM CON		ONTACTS MIN.			
									ONTACTS MIN.			
ENN/IDOI	INACNITAL		OTEDIOTION			(not	e 1)					
			CTERISTICS	T \\/ \ \ T E	D	① CO	NITACT DE	CICTA	NCE: 100 mΩ MAX	×		
		SPRAY FOR 96 h.				NO DAMAGE, CRACK AND LOOSENESS OF PARTS.     NO EVIDENCE OF CORROSION WHICH AFFECTS TO OPERATION OF CONNECTOR.						
RAPID CHANGE OF TEMPERATURE		TEMPERATURE-55→+15To+35→ +105→+15To+35°C /2			(1) CONTACT RESISTANCE: $100 \text{ m}\Omega$ MAX. (2) INSULATION RESISTANCE: $50 \text{ M}\Omega$ MIN. (3) NO DAMAGE, CRACK AND LOOSENESS				×	-		
		TIME $30 \rightarrow 2 \text{ To } 3 \rightarrow 30 \rightarrow 2 \text{ To } 3 \text{ min}$										
	-	UNDER 5 CYCLES.				OF	OF PARTS.					
DAMP HEAT (STEADY S			D AT 40±2 °C, E HUMIDITY 90 TO 95 %,	96 h.						×	-	
DAMP HEAT,CYCLIC		EXPOSED AT -10 TO +65 °C,			① CONTACT RESISTANCE: $100 \text{ m}\Omega$ MAX.				×	1-		
		RELATIVE HUMIDITY 90 TO 96 %, 10 CYCLES,TOTAL 240 h.			② INSULATION RESISTANCE: 1 M $\Omega$ MIN. (AT HIGH HUMIDITY)							
						3 INS	③ INSULATION RESISTANCE: 50 MΩ MIN.					
						(AT DRY)  ① NO DAMAGE, CRACK AND LOOSENESS OF PARTS.						
COUN	T DE	SCRIPTIC	ON OF REVISIONS		DESIG	l	. ,		CHECKED	D/	ATE	
3		DIS-F	F-00005614		SE. YOK	OYAMA			HS. HIRAHARA	2020061		
REMARK					APPROVED		D	MO. ISHIDA		20131129		
This product is RoHS compliant.					CHECKE		-	HS. SAKAMOTO				
·						DESIGNED		-			20131128	
Unless otherwise specified, refer to IEC 60512.				DRAWN NM. SANPEI			20131128					
					RAWING NO. FH34SE		ELC4-159714-04					
<b>KS</b>			CATION SHEET  .ECTRIC CO., LTD.		PART				(0) <b>(</b> A	1/2		
	-2-1	COL LELOTINO CO., LTD. COL			CODE	: NO.   GL300			<u> </u>	1/2		

SPECIFICATIONS							
ITEM	TEST METHOD .	REQUIREMENTS	QT	AT			
DRY HEAT	EXPOSED AT 105±2 °C, 96 h.	① CONTACT RESISTANCE: 100 mΩ MAX.	×	_			
COLD	EXPOSED AT -55±3°C, 96 h.	② NO DAMAGE, CRACK AND LOOSENESS OF PARTS.	×	_			
	EXPOSED AT 40±2 °C , RELATIVE HUMIDITY 80±5% 25±5 ppm FOR 96 h.	<ol> <li>CONTACT RESISTANCE: 100 mΩ MAX.</li> <li>NO DAMAGE, CRACK AND LOOSENESS OF PARTS.</li> </ol>	×	_			
	EXPOSED AT 40±2 °C , RELATIVE HUMIDITY 80±5% , 10 TO 15 ppm FOR 96 h.	③ NO EVIDENCE OF CORROSION WHICH AFFECTS TO OPERATION OF CONNECTOR.	×	_			
SOLDERABILITY	SOLDERED AT SOLDER TEMPERATURE, 235±5°C FOR IMMERSION DURATION, 2±0.5 sec.	A NEW UNIFORM COATING OF SOLDER SHALL COVER A MINIMUM OF 95 % OF THE SURFACE BEING IMMERSED.	×	_			
RESISTANCE TO SOLDERING HEAT	1) REFLOW SOLDERING: PEAK TMP. 250 °C MAX. REFLOW TMP. OVER 230 °C WITHIN 60 sec. 2) SOLDERING IRONS: TMP. 350 ± 10 °C FOR 5±1 sec.	NO DEFORMATION OF CASE OF EXCESSIVE LOOSENESS OF THE TERMINALS.	×	_			

## (note1)

FASTEN FPC ON PCB OR SOMETHING FIXED IF FORCE IN VERTICAL DIRECTION SHALL BE PREDICTED. DO NOT CLOSE THE ACTUATOR BEFORE INSERTING FPC EVEN AFTER THE CONNECTOR IS MOUNTED ONTO A PCB. CLOSING THE ACTUATOR WITHOUT FPC COULD MAKE THE CONTACT GAP SMALLER, WHICH INCREASES THE FPC INSERTION FORCE.

THIS CONNECTOR HAS CONTACTS ON THE BOTH TOP AND BOTTOM.

THERE'S A CASE WHICH FPC/FFC RETENTION FORCE DOESN'T FULFILL THE VALUE, BECAUSE FPC SPECIFICATION AFFECTS THE RESULT OF FPC/FFC RETENTION FORCE.

Note QT:Qualification Test AT:Assurance Test X:Applicable Test			DRAWIN	NG NO.	ELC4-159714-04		
HS		SPECIFICATION SHEET	PART NO.	FH34SRJ-*S-0. 5SH (50)			
• •	. •	HIROSE ELECTRIC CO., LTD.	CODE NO		CL580	A	2/2