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5.1 HAAS BAR FEEDER - MAINTENANCE

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Haas Bar Feeder Maintenance Schedule

The Haas Bar Feeder requires little regular maintenance for optimal operation. This page shows the recommended maintenance intervals.

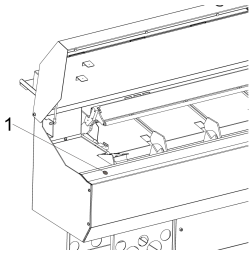
Maintenance

Warning: Press **[POWER OFF]** on the lathe before you do maintenance tasks.

The Haas Bar Feeder requires little regular maintenance for optimal operation.

MAINTENANCE ITEM	INTERVAL
Clean the transfer tray.	As needed.
Apply grease to the push rod and bushing. Manually move the push rod back and forth to spread the grease and check for binding.	Monthly or when the push rod it dry.
Align the grease fitting in the linear guide truck with the hole in the enclosure and apply (2) strokes from a grease gun. See section below.	Monthly
Check for wear or debris in the spindle liner and replace it if necessary.	Every 6 Months

Bar Feeder - Align Grease Fitting



Warning: Press **[POWER OFF]** on the lathe before you do maintenance tasks.

- Approximately once per month, align the grease fitting in the linear guide truck with the hole **[1]** in the enclosure and apply two strokes from a grease gun.

Feedback