



The Problem

In warehouse operations, picking each order individually is inefficient. Instead, we group compatible orders into **waves** so that their items can be collected together through shorter and more efficient routes. The goal is to decide which orders should form the next wave to maximize **picking productivity** — that is, to collect as many products as possible while visiting as few aisles as needed.

Let O be the set of pending orders, I_o the items requested in order $o \in O$, A the set of aisles, and $A_i \subseteq A$ the aisles containing item i . Each order o requests u_{oi} units of item i , and each aisle a holds u_{ai} units. Wave size is bounded by LB, UB lower and upper bounds on the total number of items in the wave.

We want to select:

$$O' \subseteq O \quad (\text{orders in the wave}), \quad A' \subseteq A \quad (\text{aisles to visit})$$

so as to maximize the ratio between collected units and visited aisles:

$$\max_{O', A'} \frac{\sum_{o \in O'} \sum_{i \in I_o} u_{oi}}{|A'|}$$

subject to:

$$LB \leq \sum_{o \in O'} \sum_{i \in I_o} u_{oi} \leq UB \quad (1)$$

$$\sum_{o \in O'} u_{oi} \leq \sum_{a \in A'} u_{ai}, \quad \forall i \in I_o, \quad o \in O' \quad (2)$$

A pair (O', A') satisfying (1)–(2) defines a feasible wave, and the optimal wave maximizes the productivity ratio above.

An Exact Parametric Approach

We apply a parametric algorithm based on Dinkelbach's method to solve the fractional objective. The problem is reformulated as finding the root of a convex function:

$$\phi(\lambda) = \max_{x \in X} \{f(x) - \lambda g(x)\},$$

where $f(x)$ and $g(x)$ are linear. Each evaluation of $\phi(\lambda)$ is obtained by solving a linear program (LP). In our context, $f(x)$ represents the total number of picked units, and $g(x)$ the number of aisles visited.

Dinkelbach's method can be interpreted as a Newton-type root-finding approach, since it follows the update rule:

$$\lambda_{k+1} = \lambda_k - \frac{\phi(\lambda_k)}{\phi'(\lambda_k)} = \lambda_k + \frac{\phi'(\lambda_k)}{g(x_k)},$$

where x_k is the optimal solution of the LP at iteration k . This iterative process continues until $\phi(\lambda_k) = 0$, ensuring convergence to the optimal productivity ratio λ^* [1].

Warm start

The Dinkelbach algorithm can benefit from a high quality initial solution, and thus we consider two simple greedy strategies to obtain them. The first one prioritizes picking aisles of a big *size* (i.e. those $a \in A$ that maximize $\sum_{i \in I_o} u_{ai}$) while the second one prioritizes aisles with high *diversity* (i.e. those $a \in A$ that maximize $|\{i \in I_o : u_{ai} > 0\}|$). As seen in Figure 1 optimal solutions have these type of aisles.

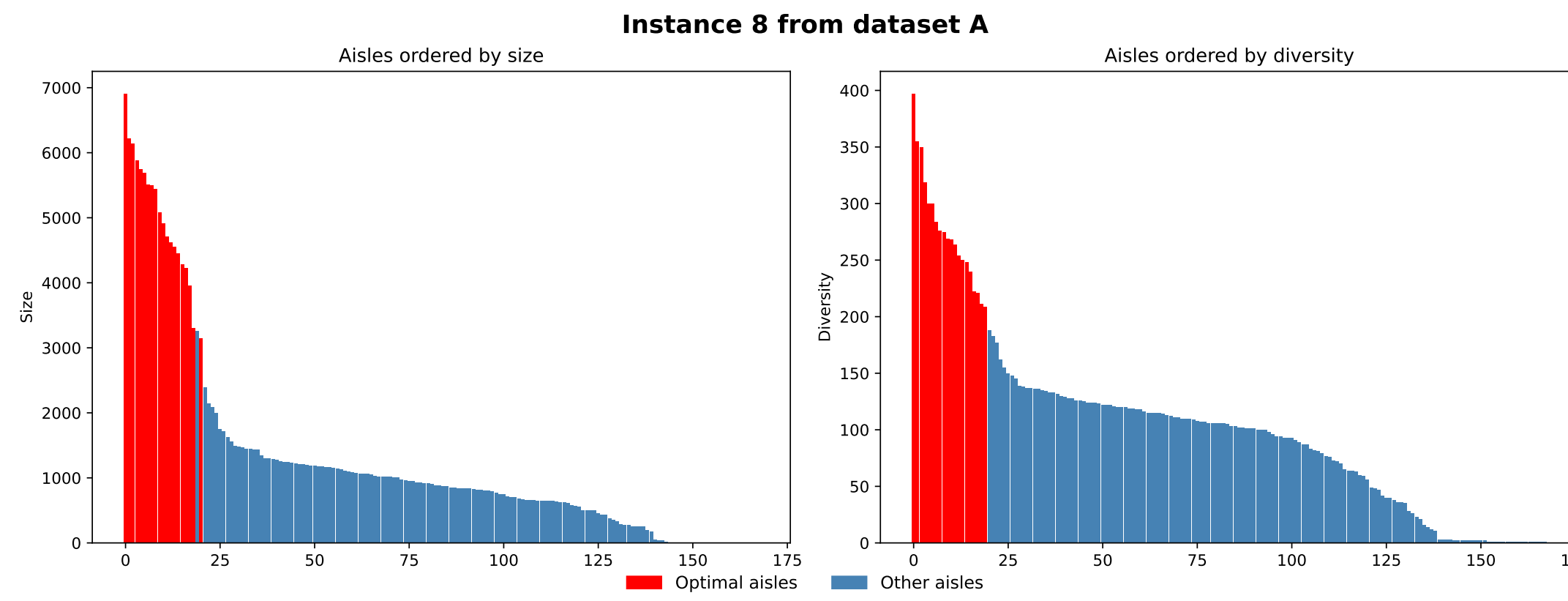


Figure 1. Aisles sorted by size and diversity and optimal aisles for instance 8 from dataset A.

Our algorithm fixes, for each possible k , the first k aisles sorted based on each of these two criteria, and then picks orders greedily sorting them by size. Our implementation is efficient with complexity almost linear in the input size, and usually finds solutions 10%-close to the optimal one in the order of seconds, as can be seen in Figure 2. In most cases the greedy approach based on diversity beats the one based on size.

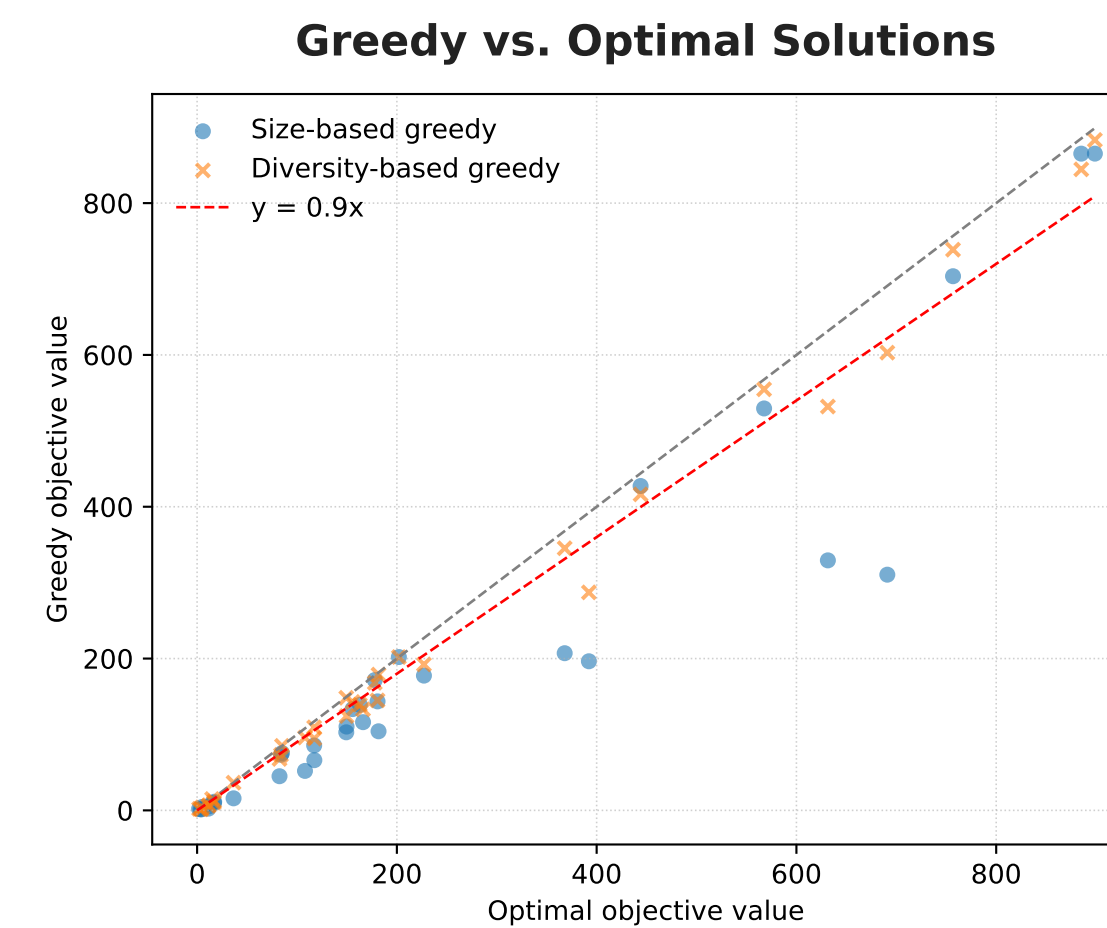


Figure 2. Comparison between the optimal values and the results given by the greedy algorithms.

Local Search Iteration

Experimentally we see that after the first iterations of the Dinkelbach algorithm the aisles do not change that much. This motivates the idea of enforcing the condition that the next solution found must differ from the current one by at most C aisles, which can be captured using the linear constraint

$$\sum_{a \in A_i} y_a - \sum_{a \in A \setminus A_i} y_a \leq C$$

where A_i denotes the aisles from the solution at iteration i and y_a is the indicator variable for aisle a . If an iteration includes this constraint it is faster at the potential cost of optimality. Thus, in our final algorithm we alternate between local and non-local iterations.

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Bar	2.17	1,392	β
Baz	3.14	83,742	δ
Qux	7.59	974	γ

Table 1. A table caption.

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References

[1] Fengqi You, Pedro M. Castro, and Ignacio E. Grossmann. Dinkelbach's algorithm as an efficient method for solving a class of minlp models for large-scale cyclic scheduling problems. *Computers & Chemical Engineering*, 33(11):1879–1889, 2009.