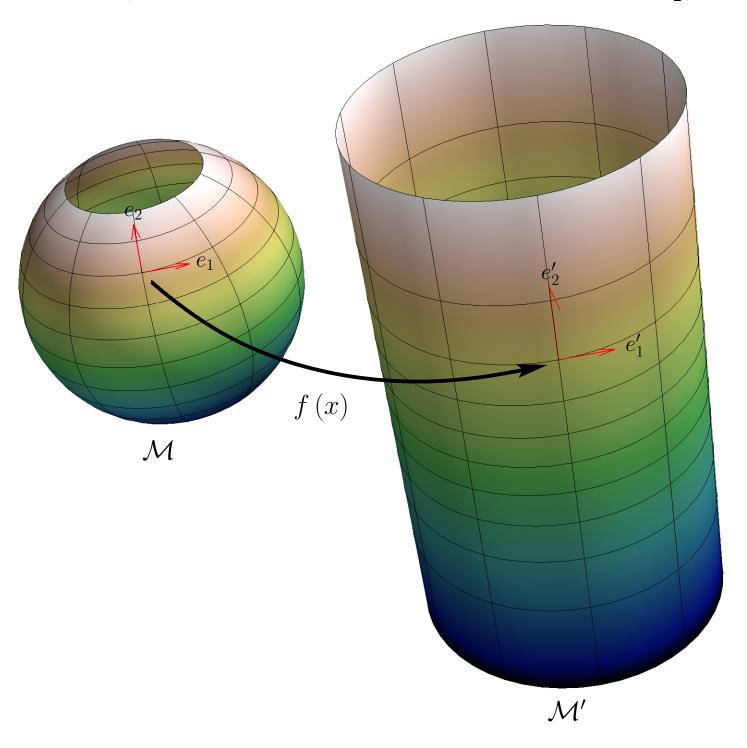
$$\mathcal{M}: \left\{ x = \cos\left(s^2\right) \left(\cos\left(s^1\right) u_1 + \sin\left(s^1\right) u_2\right) + \sin\left(s^2\right) u_3: \left|s^2\right| \le s_{max}^2 < \frac{\pi}{2} \right\}$$



$$\mathcal{M}': \left\{ f(x) = \cos(s^1) u_1' + \sin(s^1) u_2' + \tan(s^2) u_3': \left| s^2 \right| \le s_{max}^2 < \frac{\pi}{2} \right\}$$

$$e_1'(x) = f(e_1) = -\sin(s^1) u_1' + \cos(s^1) u_2'$$

$$e_2'(x) = f(e_2) = \frac{u_3'}{\cos^2(s^2)}$$