

Enhancing the Automotive Supply Chain in Response to Semiconductor Shortages

Team 14

#### Introduction

The semiconductor shortage crisis started in 2021, caused by the pandemic and its impact on global supply chains.

The automotive industry was directly affected by this since chips are a crucial element in vehicles.

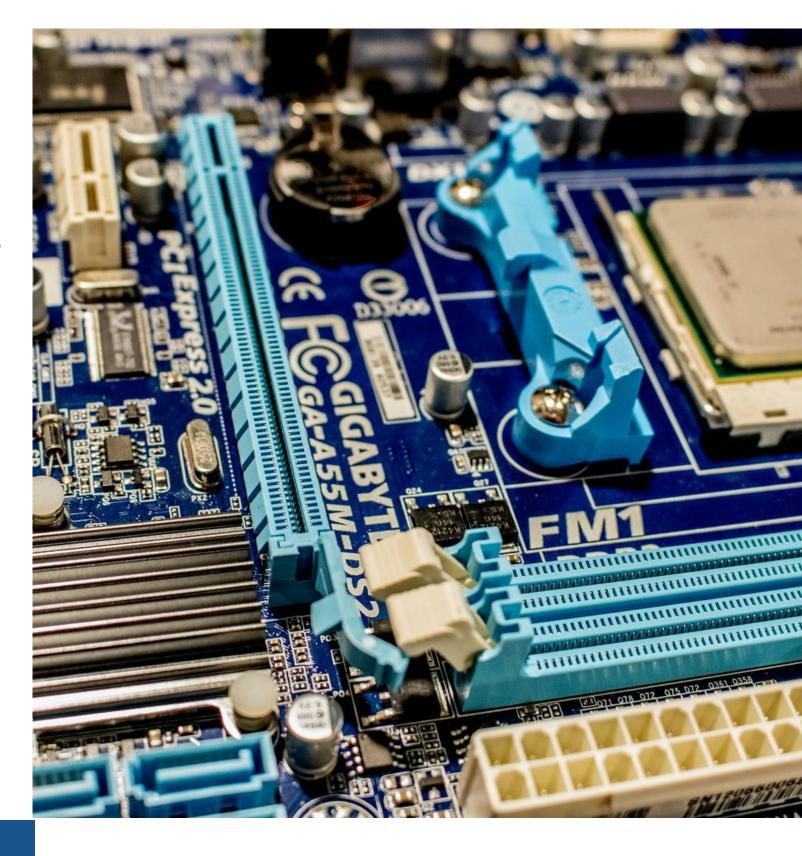






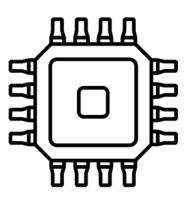
**Rising prices** 

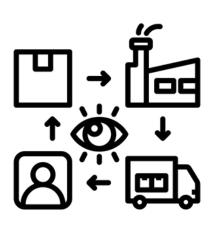
The crisis shed a light on the importance of supply chain transformation and the necessity of digitalization and collaboration between moving parts.



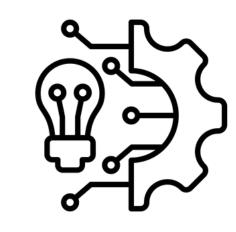
# Background











SEMICONDUCTORS SHORTAGE

SUPPLY CHAIN VISIBILITY

DIGITAL TRANSFORMATION

ADVANCED TECHNOLOGIES

## Current Supply Chain Situation

Automotive Semiconductor Demand Forecasting Challenges

Just-In-Time Supply
Chain Visibility
Gaps

Automotive Chip
Supply Lead
Times

Competition From
Consumer
Electronics



- Unclear technology roadmaps for predicting chip needs in new vehicle models
- Complexity from frequent changes to custom vehicle orders mid-production
- Limited visibility into semiconductor content across vehicle components/features



- Lack of end-to-end supply chain transparency on chip usage and inventory
- No standardized data sharing between automakers, suppliers, and chipmakers
- Minimal advanced analytics for semiconductor supply/demand monitoring



- 4-month minimum lead time if manufacturing capacity available
- 18+ months if capacity expansion required for automotive-grade chips
- 3+ years to build new semiconductor fabrication plants for automakers

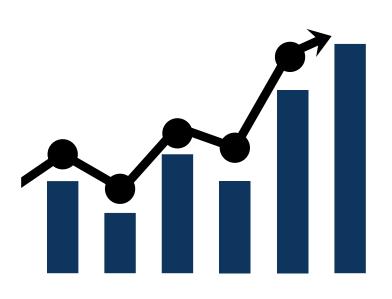


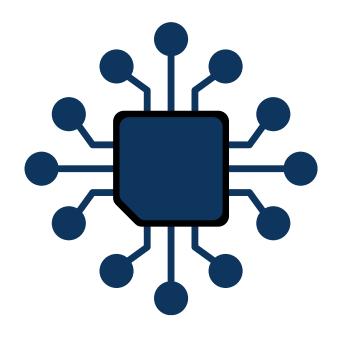
- Automotive lower priority as chip demand spiked for PCs, cellphones during pandemic
- Mature node capacity constrained, fiercer competition for autograde chips
- Cost-sensitive
   automotive
   semiconductors de prioritized by suppliers

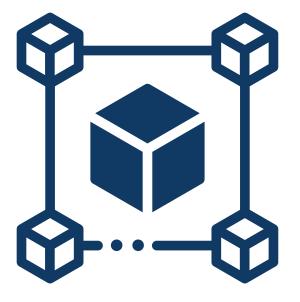
# Technology and their Applications

Al to detect changes in demand and supply

IoT solving Chip Shortage Blockchain integration with IoT







# Qualitative Benefits of Digital Transformation





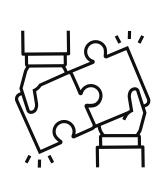
1. ENHANCED DECISION MAKING



2. PROACTIVE RISK MANAGEMENT



3. BUILD RESILIENCY IN THE SUPPLY CHAIN



4. ENHANCED

COLLABORATION AND

COMMUNICATION

# Measuring Digital Technology Effectiveness in Supply Chains



01 **PERFECT ORDER RATE** 

The percentage of orders delivered without any issues, such as delays, damages, or inaccuracies.

02 CYCLE TIME REDUCTION

The reduction in time taken to move a product from order to delivery, measured pre- and post-digital transformation.

03 **DIGITAL**TRACEABILITY
INDEX

The extent to which a company can track and trace products throughout the supply chain using digital tools.

04 INVENTORY ACCURACY

The accuracy of inventory records compared to physical stock.

05 **SUSTAINABILITY METRICS** 

Metrics such as carbon footprint reduction, waste minimization, and resource optimization, enabled by digital technologies.

# Challenges & Solutions



#### 01 HIGH INITIAL COSTS

 Seek government grants and incentives for digital transformation initiatives to make the automotive industry more resilient and sustainable

#### 02 INTEGRATION ISSUE

- Define standards for integrating semiconductor data across supply chain
- Alignment across procurement, supply chain, IT, product development
- Establish governance for sharing semiconductor data across OEM

#### 03 DATA SECURITY CONCERNS

- Implement cybersecurity controls to protect sensitive chip information
- Use a Multi-Layered Security Approach such as firewalls or intrusion detection systems

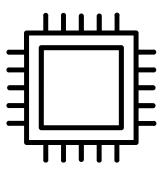
#### 04 **CHANGE MANAGEMENT**

- Create a technology roadmap that connects supply chain functions to better develop next-gen semiconductor innovations
- Communicate the benefits of digital transformation clearly to all stakeholders

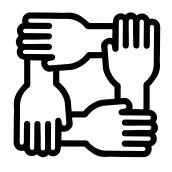
#### Recommendations



STRENGTHENING GLOBAL TRADE AGREEMENTS AND POLICIES TO FACILITATE THE FREE FLOW OF SEMICONDUCTOR PRODUCTS.



INVESTING IN
DOMESTIC
SEMICONDUCTOR
MANUFACTURING
CAPABILITIES



ESTABLISHING
COLLABORATIVE
SEMICONDUCTOR
ECOSYSTEMS WITH
REGIONAL HUBS

# Roadmap to 2030

2024-2025

2026-2027

2028

2029

2030

- Initial research and global outreach
- Begin
  foundational
  studies for
  blockchain
  integration in
  trade processes

- Negotiations for new trade agreements
- invest in infrastructure
   for domestic
   manufacturing
   Pilot projects for
  - Pilot projects for blockchain to secure supply chain data

- Implementation of trade agreements
- Start pilot projects for IoT applications in semiconductor manufacturing.
- Evaluate the effectiveness of trade policies and blockchain implementations
- Scale up
   domestic
   production with
   IoT integration for
   efficiency

- Establish and formalize regional hubs
- Full-scale deployment of blockchain and IoT within these ecosystems



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