N10 T0101

N20 S600

N30 M03

N40 G01 X100 Z100 F500

N50 G01 X34 Z4 F500

N60 G01 X28 Z4 F50

N70 G01 X28 Z-51.5 F50

N80 G01 X34 Z-51.5 F50

N90 G01 X34 Z4 F500

N100 G80 X24 Z-47.5 F50

N110 G01 X24 Z4 F500

N120 G80 X20 Z-21.5 F50

N130 G80 X16 Z-21.5 F50

N140 G01 X16 Z-21.5 F50

N150 G01 X21 Z-27.5 F50

N160 G01 X23 Z-27.5 F50

N170 G01 X24 Z-28.5 F50

N180 G01 X24 Z4 F500

N181 G01 X0 Z0 F500

N190 G03 X8 Z-8 R8 F50

N200 G01 X100 Z100 F500

N210 T0202

N220 G01 X24 Z-14 F500

N230 G01 X12 Z-14 F50

N240 G01 X24 Z-14 F50

N250 G01 X34 Z-47.5 F500

N260 G01 X22 Z-47.5 F50

N270 G01 X34 Z-47.5 F50

N280 G01 X100 Z100 F500

N290 T0303

N300 G01 X24 Z-24.5 F500

N310 G82 X23.2 Z-45.5 F1.5

N320 G82 X22.8 Z-45.5 F1.5

N330 G82 X22.6 Z-45.5 F1.5

N340 G82 X22.4 Z-45.5 F1.5

N350 G01 X100 Z100 F500

N360 T0101

N370 M05

N380 M30