N10 T0404

N20 M03 S800

N30 G01 X100 Z100 F500

N40 G71 U1 R0.2 P50 Q180 X0.5 Z0 F50

N50 G01 X0 Z2 S900 F30

N60 G01 X0 Z0 F30

N70 G03 X8.01 Z-13.84 R7.5 F30

N80 G01 X16 Z-17 F30

N90 G01 X16 Z-20 F30

N100 G01 X8 Z-21.07 F30

N110 G02 X13 Z-30.1 R30 F30

N120 G01 X16 Z-30.5 F30

N130 G01 X16 Z-33.5 F30

N140 G01 X13.64 Z-34.25 F30

N150 G02 X14.64 Z-36.06 R1 F30

N160 G03 X25 Z-42 R6 F30

N170 G01 X28 Z-42 F30

N180 G01 X28 Z-45 F30

N190 G01 X100 Z100 F500

N200 M05

N210 M30