: (99102207)

 $\vdots \\ \vdots \\ \vdots \\ \vdots \\ \lambda_b + \lambda_s \\ \vdots \\ \lambda_b + \lambda_s \\ \vdots \\ \lambda_b \\ \lambda_b \\ \vdots \\ \lambda_b \\$

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Validation Verification Conceptualization Model) Design Experimental) $) Analysis \ and \ Runs \ Production)$ Verification : Validation Verification 1 .« Validation .« $\mathbf{2}$ Model Conceptualization Model Conceptualization

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)Experimental Design)

) Analysis and Runs Production)

"Interarrival Time"

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Interval Time	Probability	Service Time	Probability	Baker Service Time	Probability
1	0.2	4	0.32	5	0.38
2	0.45	5	0.26	6	0.26
3	0.2	6	0.24	7	0.19
4	0.15	8	0.18	8	0.17

"Baker" "Able" .

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"Able"

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81%

19%

Baker

 Baker

: Baker

Baker

 $0.81: Average\ Utilization$ •

0.19 : Average Idle Time •

Able



