

FlexoPlate Manager Optimizing Plate Usage through Similarity Detection

Group ID : R25 - 082



SUPERVISOR DETAILS

SUPERVISOR

Ms Uthpala Samarakoon

CO-SUPERVISOR

Ms Dushanthi Kuruppu

INTRODUCTION



Revolutionizing Flexo Printing:
Harnessing AI to Reduce Waste,
Cut Costs, and Optimize Plate
Reuse.

Flexographic printing is essential in packaging, but manual plate reuse is inefficient and costly. This research leverages AI for artwork similarity detection and automated plate tracking to reduce waste, cut costs, and improve efficiency [1]



WHAT IS THE ARTWORK?

CUSTOMER PROOF APPROVAL - FO/PP/09/02

PRINTCARE
Printcare PLC
77, Nangamugoda Road,
Kelaniya, Sri Lanka.
Tel: +94 (0) 11 4829292
Fax: +94 (0) 11 2912790
Email: printcare@printcare.lk
www.printcare.lk

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Description: _____
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☐ CORRECTIONS REQUIRED THEN OK TO PROOF
☐ REPROOF AFTER CORRECTION
☐ OK TO PRINT AS PRODUCTION

Clients: _____ Date: _____
Signature: _____
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TYPE: Perfecta
SIZE (MM): 28 x 32
CUSTOMER :
FLAVOUR: Great Value 3-5min T
ITEM CODE:
JOB NO.:
P/P NO: 018624V1
DATE: 28/06/2023
COLOURS : 02
285 C

THIS PRINTOUT IS ONLY FOR VISUALISING NOT FOR MATCHING COLOURS CUSTOMER FILE

OUR FILE
Front & Back

CUSTOMER PROOF APPROVAL - FO/PP/09/02

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Description: _____
☐ OK TO PROOF AS PRINT VISUAL
☐ CORRECTIONS REQUIRED THEN OK TO PROOF
☐ REPROOF AFTER CORRECTION
☐ OK TO PRINT AS PRODUCTION

Clients: _____ Date: _____
Signature: _____
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TYPE: C2000
SIZE (MM): 57 x 135.46
CUSTOMER :
FLAVOUR: GreatValue Decaffeinated Green Tea E
ITEM CODE:
JOB NO.:
P/P NO: 019913V1
DATE : 20/02/2025
COLOURS : 03
151 C
285 C
Black

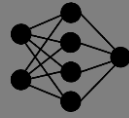
THIS PRINTOUT IS ONLY FOR VISUALISING NOT FOR MATCHING COLOURS CUSTOMER FILE

OUR FILE

The number of polymer plates used for printing should be determined by the colors in the artwork.

OBJECTIVES

Harnessing AI to revolutionize flexo printing—minimizing waste, lowering costs, and enhancing efficiency.



AI-Based Artwork Similarity Detection



Automated Plate Tracking

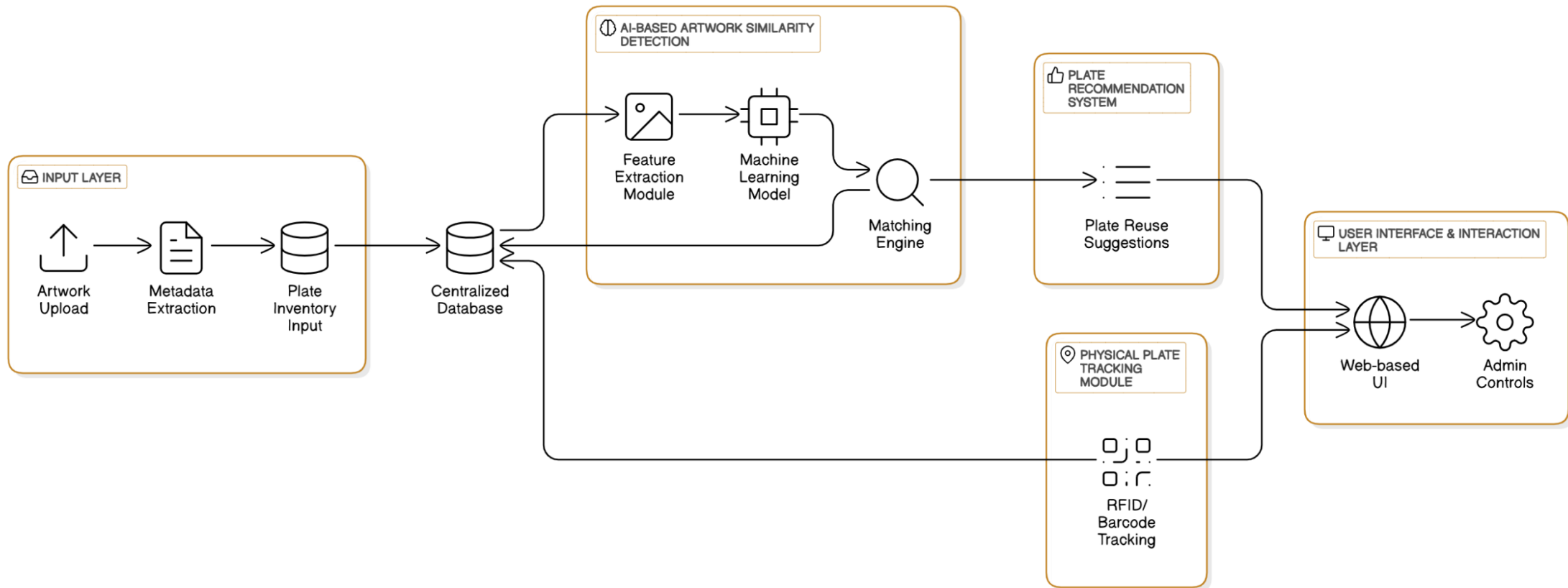


Cost & Waste Reduction



Operational Efficiency

OVERALL SYSTEM DIAGRAM



COMMERCIALIZATION PLAN

Basic Plan Free

- ✓ Limited artwork similarity detection for up to 5 artwork uploads per month
- ✓ Basic plate tracking with manual entry
- ✓ View basic plate reuse suggestions without history tracking

**Small businesses exploring AI for plate reuse.
Individual operators seeking basic tracking tools.**

Premium Plan (\$15/month)

- ✓ Unlimited artwork similarity detection using AI-powered analysis
- ✓ Automated plate tracking with barcode/RFID integration
- ✓ Advanced plate reuse recommendations with location and usage history
- ✓ AI-driven pattern recognition for better matching accuracy

**Mid-sized businesses aiming for automated plate optimization.
Production managers needing detailed tracking and reports. Agency FB**

Enterprise Plan (\$150/month)

- ✓ All features from the Premium Plan
- ✓ Multi-user access for up to 20 users
- ✓ Centralized dashboard for managing multiple printing jobs and plate inventories
- ✓ Integration support for existing ERP or production systems
- ✓ Custom AI model training for industry-specific artwork styles

**Large companies managing high-volume artwork and plates.
Corporations needing multi-user access and system integration.**



IT21291500 | Premajayantha W.H.S.I.

Specialization: Information technology

INTRODUCTION

- Flexographic printing is essential in packaging, but manual plate reuse is inefficient and costly [2]
- Relies on operator experience, causing inconsistencies and unnecessary plate creation.
- Loss of knowledge when experienced operators leave or resign, creating a knowledge gap
- Time-consuming training for new operators, leading to further inefficiencies.
- High potential for mistakes, increasing material waste, production costs, and environmental impact.

CHALLENGES

- Polymer plates used in flexo printing are not environmentally friendly and contribute to waste
- Storage challenges—large amounts of plates require significant space to store properly.
- Tracking difficulty—managing and locating specific plates in a large inventory is time-consuming
- Job setup delays—finding the correct plates when loading a job into the machine can be complex.
- Duplicate plates issue—if multiple plates exist for the same design, identifying the correct one is difficult.

RESEARCH GAP

Component	[3]	[4]	[5]	[6]	Proposed System
AI-Based Artwork Similarity Detection					
Automated Plate Tracking (RFID/Barcode)					
Centralized Database for Plate Reuse					
Real-Time Plate Reuse Recommendation					
Knowledge Retention Without Operator Dependency					
Cost & Waste Reduction in Flexo Printing					

[3] 2022 - Study on AI applications in packaging industry automation.

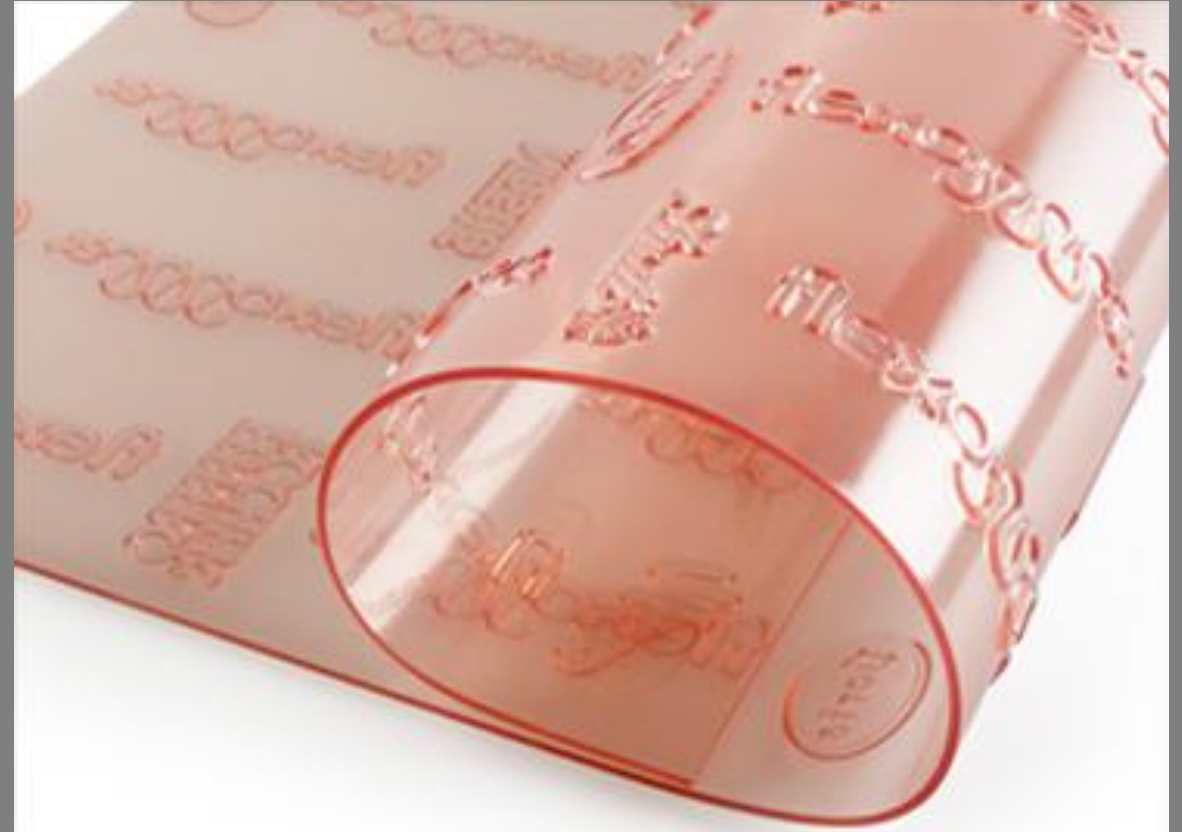
[4] 2023 - Review of plate management challenges in flexographic printing.

[5] 2021 - Analysis of cost and material waste in flexo printing operations.

[6] 2024 - RFID and barcode tracking systems in industrial printing.

RESEARCH PROBLEM

How can we leverage AI-driven artwork similarity detection and automated plate tracking to optimize polymer plate reuse in flexographic printing, reducing material waste, production costs, and operational inefficiencies while improving sustainability?



OBJECTIVES

- ➔ **AI-Driven Artwork Similarity Detection**
Automates plate reuse identification, reducing manual effort and costs.
- ➔ **Automated Knowledge Retention**
Eliminates reliance on operator memory, ensuring consistent plate management even if experienced staff leave.
- ➔ **Efficient Plate Reuse & Waste Reduction**
Identifies reusable plates to minimize material waste and unnecessary plate creation.

- ➔ **Real-Time Plate Tracking**
Uses RFID/barcodes to track plate location and history, improving inventory management.
- ➔ **Faster Onboarding & Reduced Training Time**
User-friendly system helps new operators adapt quickly, reducing disruptions.
- ➔ **Sustainability & Cost Savings**
Optimizes resources, cutting costs while supporting eco-friendly practices in flexo printing.

TECHNOLOGIES

TensorFlow



React



Python



Open CV



git

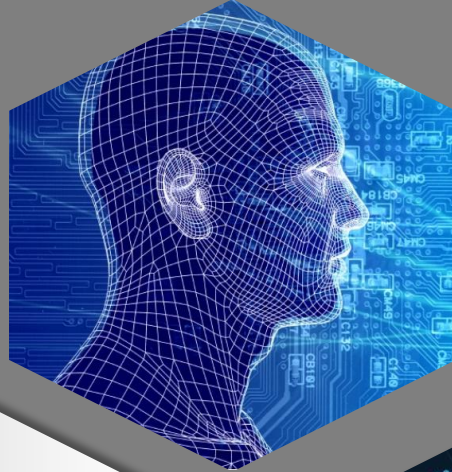


GitHub



mongoDB GridFS

Machine Learning



Automation & Tracking



Image Processing



KEY PILLARS

FUNCTIONAL REQUIREMENTS

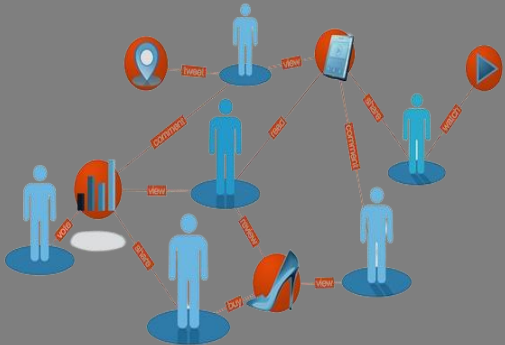
Data Collection and Processing

AI-Powered Artwork Similarity Detection

Adaptive Plate Identification & Tracking

Interactive Plate Selection & Recommendation System

User Interface & Experience



NON-FUNCTIONAL REQUIREMENTS



Performance

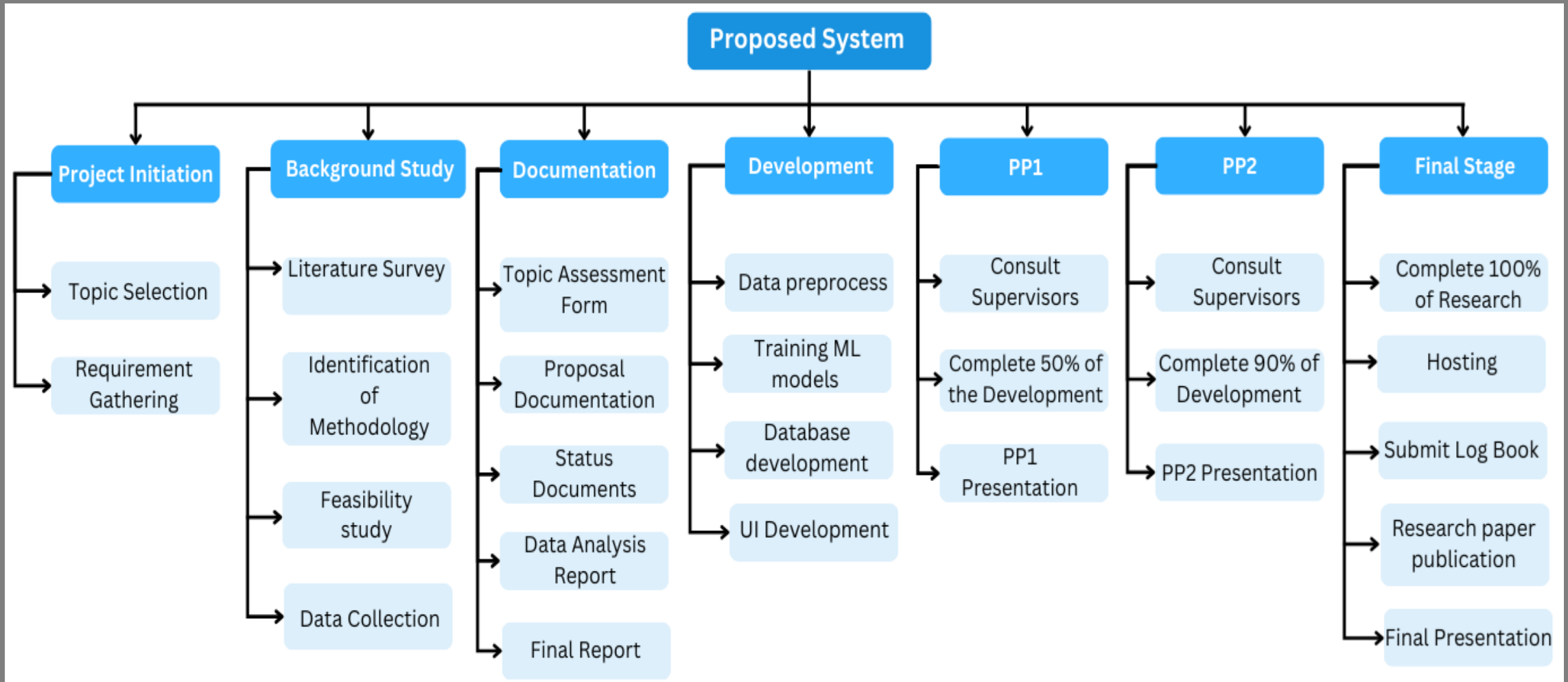
Reliability

Usability

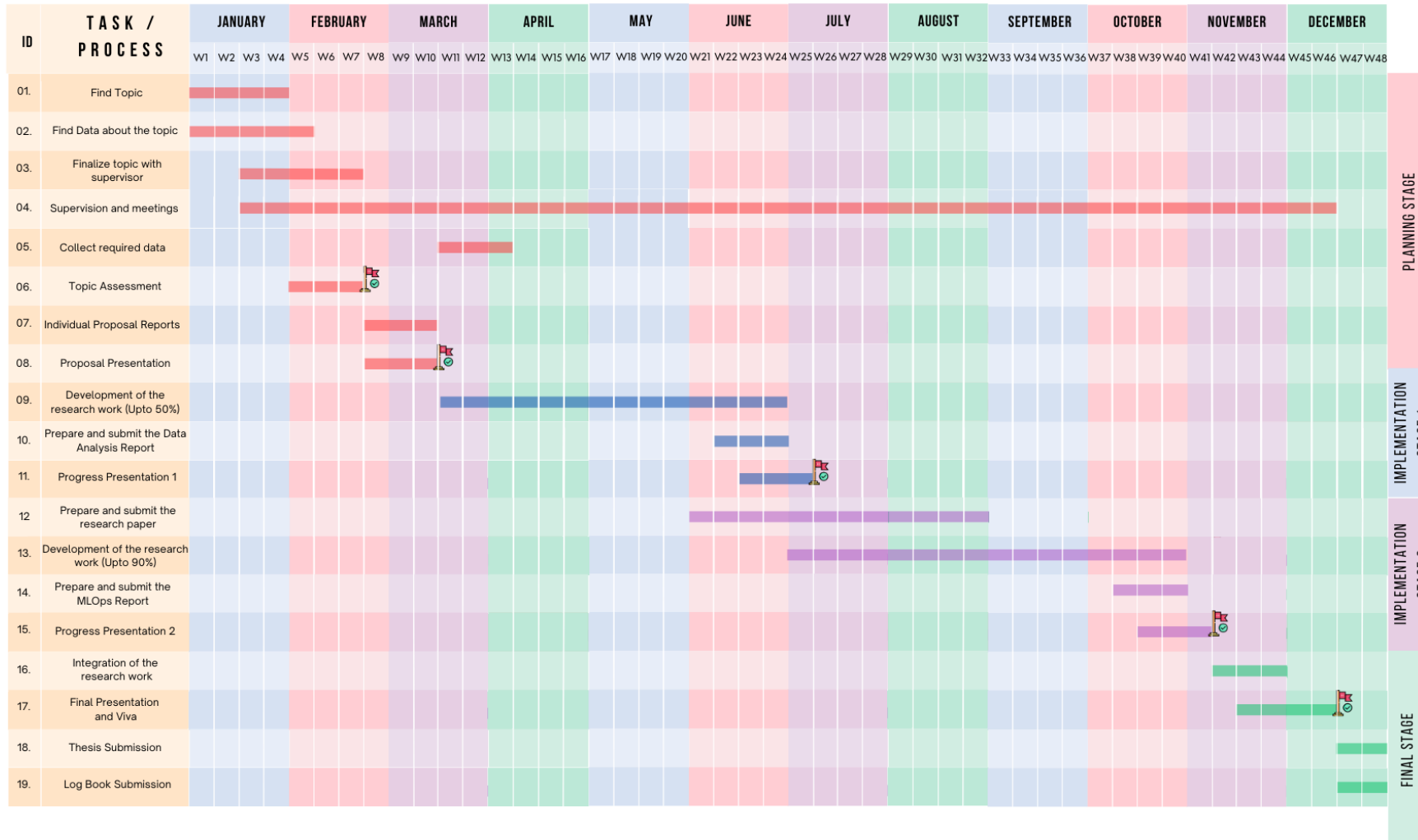
Security



WORK BREAKDOWN CHART



GANTT CHART



REFERENCES

- [1] J. Smith and R. Kumar, "AI applications in packaging industry automation: A comprehensive study," *IEEE Transactions on Industrial Informatics*, vol. 18, no. 7, pp. 4561–4573, Jul. 2022.
- [2] A. Johnson and M. Lee, "Review of plate management challenges in flexographic printing," *Journal of Printing Science and Technology*, vol. 35, no. 4, pp. 215–227, 2023.
- [3] J. Smith and R. Kumar, "AI applications in packaging industry automation: A comprehensive study," *IEEE Transactions on Industrial Informatics*, vol. 18, no. 7, pp. 4561–4573, Jul. 2022.
- [4] A. Lee and M. Fernandez, "Challenges in plate management for flexographic printing: A systematic review," *Journal of Packaging Science and Technology*, vol. 12, no. 3, pp. 112–125, Mar. 2023.
- [5] K. Johnson and P. Wang, "Cost analysis and material waste reduction in flexo printing operations," *International Journal of Printing Technology*, vol. 29, no. 5, pp. 325–338, Oct. 2021.
- [6] D. Brown and L. Carter, "RFID and barcode-based tracking systems in industrial printing," *IEEE Transactions on Automation Science and Engineering*, vol. 21, no. 1, pp. 134–145, Jan. 2024.