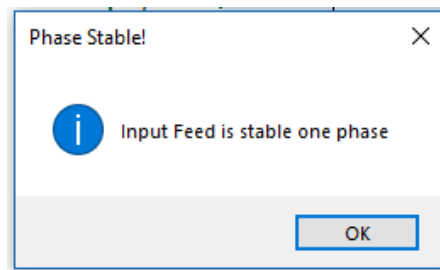


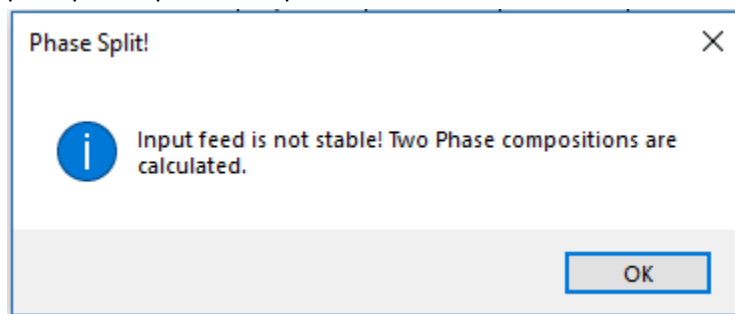
Phase Stability & PT Two Phase Flash						Isolated Modules				Return Home			
Nc	3	Np	2			Threshold	1.00E-06	Total Xi	1.000	Run Phase Stability	Two Phase PT Flash	RR Check	Select Mode
Temp (K)	355.372	Pressure	117.2109	R	8.31E-05	Max Iteration	1000	Bv	0.441371				
<div>Total Z</div> <div>1</div> <div>Enter Kij</div> <div>SA + Flash</div>						PT Flash Iteration	45						
						Stability Iteration	132						
Name	Zi	Tc	Pc	ω	Xi	Yi	Kij Table	CO2	nC4	nC10			
CO2	0.8	304.2	73.76494	0.225			CO2		0.12	0.1141			
nC4	0.1	425.12	37.96	0.2014			nC4	0.12					
nC10	0.1	617.7	21.1	0.4898			nC10	0.1141					

- All blue cells require user input. User needs to define N_c , Temperature, Pressure, constant R , iteration threshold, max iteration limits and the details of components (overall composition, Critical temperature, Critical Pressure and Acentric Factor)
- After inputting the names of components, click **Enter Kij**. This will create a table for K_{ij} that can be used enter binary interaction parameters
- Once all data is input, click **SA + Flash** to run calculation. This script first conducts stability analysis uses gas-like & vapor-like phase and if either is found unstable, two phase isobaric isothermal flash is conducted to estimate liquid & vapor compositions for each phase. There are three possible outcomes of this calculation:

1. Entered overall composition (Z_i) is stable one phase. The program shows the following prompt.

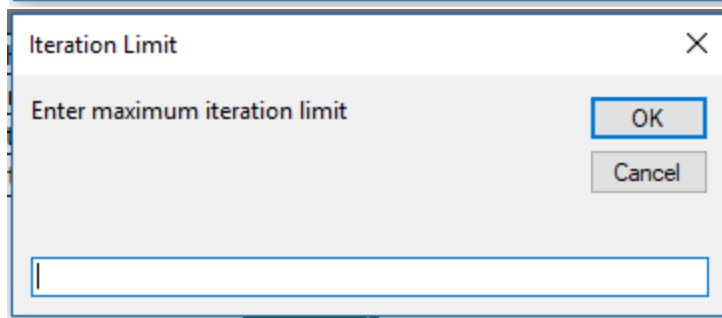
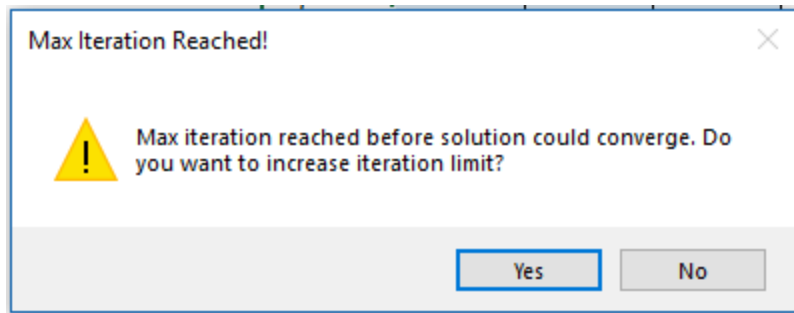


2. Entered overall composition (Z_i) is not stable and is two phase flash is conducted that splits the feed into liquid (X_i) and vapor (Y_i) compositions. The program shows the following prompt and phase compositions are shown in table under Green heading X_i and Y_i



X_i	Y_i
0.710827	0.912863
0.125431	0.067813
0.163742	0.019323

3. Solution could not converge before the user specified max iteration limit was reached. Same max iteration limit is used for stability analysis and PT Flash. The iteration limit could be reached on either of the sections and will result in similar prompt. User can check whether limit was reached on Stability Analysis or PT Flash by checking the iteration values for each section. Program will prompt user to either increase limit or end run.

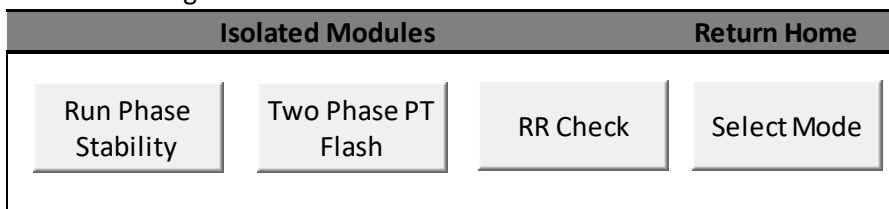


Threshold	1.00E-06
Max Iteration	50
PT Flash Iteration	45
Stability Iteration	50

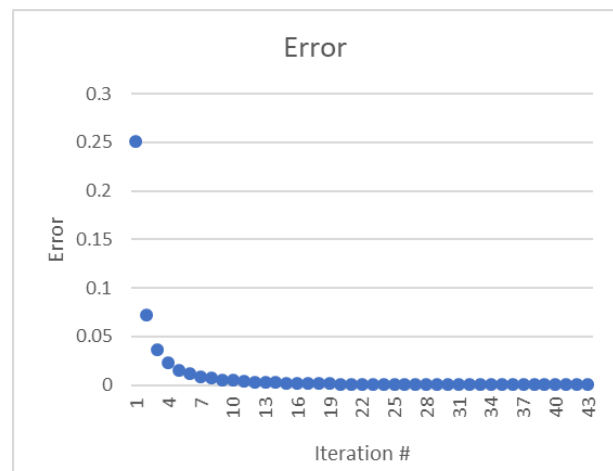
- The total Xi (used to check whether stable or not), Vapor fraction (Bv), iteration used to conduct stability analysis and iteration used to conduct PT Flash are all displayed at end of calculation.

Threshold	1.00E-06	Total Xi	1.000
Max Iteration	500	Bv	0.441371
PT Flash Iteration	45		
Stability Iteration	132		

- As SA+Flash is made up of different isolated modules, they can be run in isolation aswell. In normal operations this is not recommended and is only placed as a tool for quality check and troubleshooting



- Error is reduced in each subsequent iteration. This can be checked by the error graph that is plotted at end of each run. Error is plotted for Stability analysis iterations & PT Flash iterations.



Example Calculation

To estimate phase compositions of CO₂-nC₄-nC₁₀ system at 170 degF (~355 K) and 1700 psia (~117 bar), we follow these steps:

1. Enter Nc, system temperature and pressure and R

Nc	3	Np	2		
Temp (K)	355.372	Pressure	117.2109	R	8.31E-05

2. Enter threshold (1e-6) and max iteration limit (500)

Threshold	1.00E-06
Max Iteration	500

3. Enter details of components

Name	Zi	Tc	Pc	ω
CO ₂	0.8	304.2	73.76494	0.225
nC ₄	0.1	425.12	37.96	0.2014
nC ₁₀	0.1	617.7	21.1	0.4898

4. Click Enter Kij and input binary interaction parameters

Kij Table	CO ₂	nC ₄	nC ₁₀
CO ₂		0.12	0.1141
nC ₄	0.12		
nC ₁₀	0.1141		

5. Click **SA + Flash** to run calculation. As phase is not stable in this case, two phase compositions are calculated.

Name	Zi	Tc	Pc	ω	Xi	Yi
CO ₂	0.8	304.2	73.76494	0.225	0.710827	0.912863
nC ₄	0.1	425.12	37.96	0.2014	0.125431	0.067813
nC ₁₀	0.1	617.7	21.1	0.4898	0.163742	0.019323