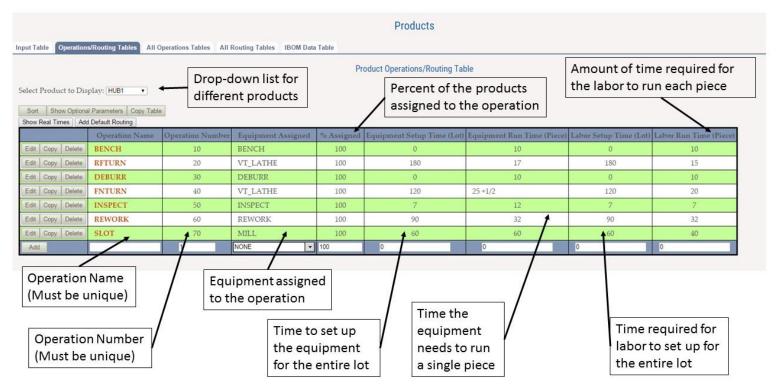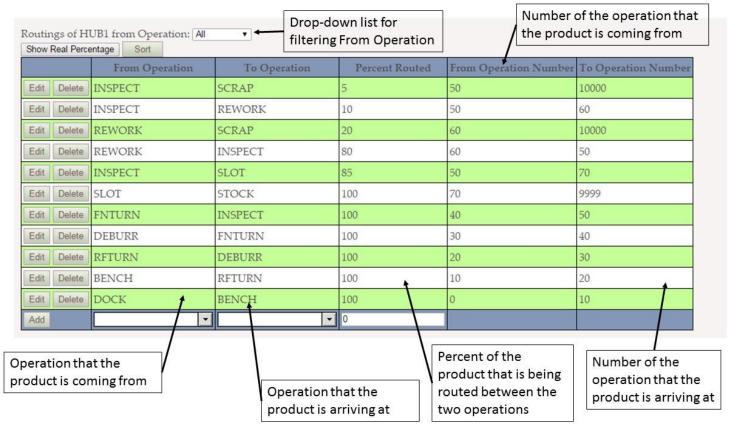## Product Operations Table:

Note: Equipment and Labor setup and run times are in Operation Time Units

Note: Operation Numbers should correspond to the same Operation Name across all products

Cells in the Optional Parameters:

- Tbatch: Time required due to transferring transfer batches
- Equipment/Labor Setup Piece: Additional set-up time required by the equipment/labor for each piece in the lot
- Equipment/Labor Run Time Lot: Additional time required by the equipment/labor to run an entire lot

Routings of HUB1 from Operation: [All ▼]

Drop-down list for filtering From Operation

Number of the operation that the product is coming from

[Show Real Percentage] [Sort]

		From Operation	To Operation	Percent Routed	From Operation Number	To Operation Number
Edit	Delete	INSPECT	SCRAP	5	50	10000
Edit	Delete	INSPECT	REWORK	10	50	60
Edit	Delete	REWORK	SCRAP	20	60	10000
Edit	Delete	REWORK	INSPECT	80	60	50
Edit	Delete	INSPECT	SLOT	85	50	70
Edit	Delete	SLOT	STOCK	100	70	9999
Edit	Delete	FNTURN	INSPECT	100	40	50
Edit	Delete	DEBURR	FNTURN	100	30	40
Edit	Delete	RFTURN	DEBURR	100	20	30
Edit	Delete	BENCH	RFTURN	100	10	20
Edit	Delete	DOCK	BENCH	100	0	10
Add		[▼]	[▼]	0		

Operation that the product is coming from

Operation that the product is arriving at

Percent of the product that is being routed between the two operations

Number of the operation that the product is arriving at

Product Routing Table:

Note: This table is only shown the Routings for the product selected in the drop-down list above the Operations Table