Equipment Input:

Department of the equipment group (for user use only)

If the equipment if Standard or Delay see below for details

What extra percent of the scheduled time this equipment group can be worked

Equipment

The labor group that operates the equipment

	Equipment Group Name	Dept / Area	Equip Type	No. in Group	Overtime %	Mean Time to Failure	Mean Time to Repair	Labor Assigned	Comment
Edit Copy Delete	DRILL	MACHINING	Standard	2	0	10000	240	MACHINST	
Edit Copy Delete	MILL	MACHINING	Standard	2	0	4800	240	MACHINST	
Edit Copy Delete	REWORK	HAND WORK	Standard	1	0	9600	480	REPAIR	
Edit Copy Delete	INSPECT	HAND WORK	Standard	4	0	2400	480	INSPECTR	
Edit Copy Delete	DEBURR	HAND WORK	Standard	1	0	4800	480	REPAIR	
Edit Copy Delete	VT_LATHE	MACHINING	Standard	4	0	9600	960	MACHINST	
Edit Copy Delete	BENCH	HAND WORK	Standard	3	0	9600	480	PREP	
Add			Standard	1	0	1	0	NONE	

Name of the equipment group (referred to in equipment input each row must be unique)

The number of pieces of equipment in the group (must be at least 1)

The average amount of time that the equipment takes to be repaired

The average amount of time that the equipment can run before breaking
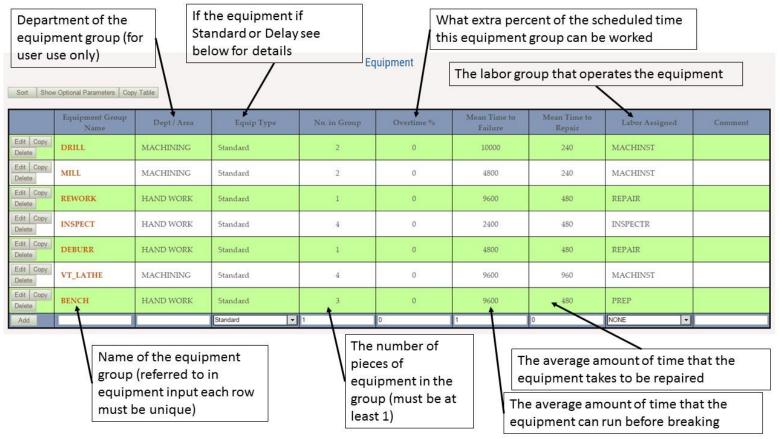
Note: The Mean Time to Failure and Mean Time to Repair are measured in the Operations Time Units selected on the General Input Page

Equipment Type: Choose between Standard and Delay where Standard has a finite number of machines and a Delay has infinite number of machines with no waiting for equipment at this piece of equipment

Cells in the Optional Parameters:

- Set up Time Multiplier: A multiplier for how long of the inputted set-up time the machine group takes.

- Run Time Multiplier: A multiplier for how long of the inputted run time the machine group takes. This is useful to quickly effect ALL run times that the machine group does

- Variability Multiplier: A multiplier for how much of the Variability in Product Times affect this machine group