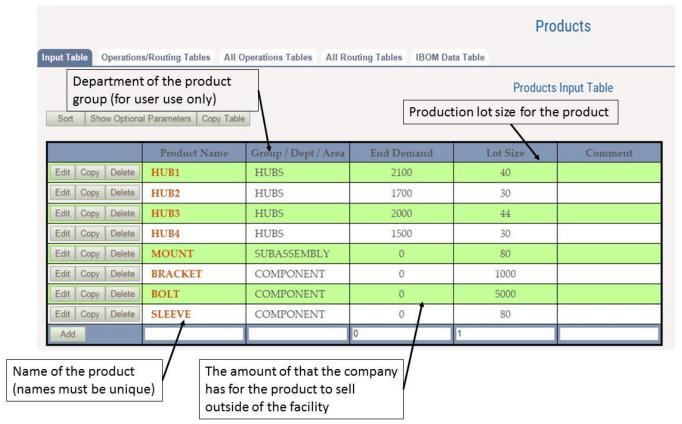
## **Products Input Page:**



Note: Setting End Demand to 0 means that there is no outside demand for the product

## Cells in the Optional Parameters:

- <u>Variability Multiplier:</u> A multiplier for how much of the Variability in Product Times affect this machine group
- <u>Value for Lotsize Optimization:</u> Weighting the relative importance of different products with larger numbers meaning the product is more valuable
- <u>Transfer Batch Size:</u> Number of pieces completed and pushed on to next operation before whole lot is completed. A value of -1 means that pieces wait until the entire batch is finished before moving
- <u>Gather of T-Batches:</u> Gather all of the pieces transfer batches back into a full lot before moving them to a new product or move the transfer batches to the other product as batches are finished
- Make to Stock: Sets lead time for these parts to 0 in IBOM output page
- Lot Size Multiplier: A multiplier to affect the Batch Size for the product
- Demand Multiplier: A multiplier to affect the End Demand for the product