

Products Input Page:

Products

Input Table
Operations/Routing Tables
All Operations Tables
All Routing Tables
IBOM Data Table

Department of the product group (for user use only)

Products Input Table

Sort

Show Optional Parameters

Copy Table

	Product Name	Group / Dept / Area	End Demand	Lot Size	Comment
Edit Copy Delete	HUB1	HUBS	2100	40	
Edit Copy Delete	HUB2	HUBS	1700	30	
Edit Copy Delete	HUB3	HUBS	2000	44	
Edit Copy Delete	HUB4	HUBS	1500	30	
Edit Copy Delete	MOUNT	SUBASSEMBLY	0	80	
Edit Copy Delete	BRACKET	COMPONENT	0	1000	
Edit Copy Delete	BOLT	COMPONENT	0	5000	
Edit Copy Delete	SLEEVE	COMPONENT	0	80	
Add			0	1	

Name of the product (names must be unique)

The amount of that the company has for the product to sell outside of the facility

Note: Setting End Demand to 0 means that there is no outside demand for the product

Cells in the Optional Parameters:

- Variability Multiplier: A multiplier for how much of the Variability in Product Times affect this machine group
- Value for Lotsize Optimization: Weighting the relative importance of different products with larger numbers meaning the product is more valuable
- Transfer Batch Size: Number of pieces completed and pushed on to next operation before whole lot is completed. A value of -1 means that pieces wait until the entire batch is finished before moving
- Gather of T-Batches: Gather all of the pieces transfer batches back into a full lot before moving them to a new product or move the transfer batches to the other product as batches are finished
- Make to Stock: Sets lead time for these parts to 0 in IBOM output page
- Lot Size Multiplier: A multiplier to affect the Batch Size for the product
- Demand Multiplier: A multiplier to affect the End Demand for the product