

Labor Input:

Department of the labor group (for user use only)

What extra percent of the scheduled time this labor group can be worked

Labor

Sort
Show Optional Parameters
Copy Table

	Labor Group Name	Dept / Area	No. in Group	Overtime %	% Time scheduled but randomly not available	Comment
<div style="display: flex; justify-content: space-between; font-size: 0.8em;"> Edit Copy Delete </div>	PREP	CELL1	3	0	5	
<div style="display: flex; justify-content: space-between; font-size: 0.8em;"> Edit Copy Delete </div>	MACHINST	CELL1 MACHINIST	5	0	5	
<div style="display: flex; justify-content: space-between; font-size: 0.8em;"> Edit Copy Delete </div>	INSPECTR	CELL1	3	0	5	
<div style="display: flex; justify-content: space-between; font-size: 0.8em;"> Edit Copy Delete </div>	REPAIR	CELL1	3	0	10	
Add	<input type="text"/>	<input type="text"/>	<input type="text" value="1"/>	<input type="text" value="0"/>	<input type="text" value="0"/>	<input type="text"/>

Name of the labor group (referred to in equipment input each row must be unique)

The number of employees in the group (must be at least 1)

The percentage of time that employees cant perform task due to bathroom breaks or other interruptions

Cells in the Optional Parameters:

- **Prioritize Use:** Select to keep assign labor to equipment with higher utilization when the machines are idle and allow lower utilized machines to wait for labor to be available
- **Set up Time Multiplier:** A multiplier for how long of the inputted set-up time the labor group takes. This is useful to quickly effect ALL set-up times if there is a set-up reduction plan implemented across the entire plant
- **Run Time Multiplier:** A multiplier for how long of the inputted run time the labor group takes. This is useful to quickly effect ALL run times that the labor group does
- **Variability Multiplier:** A multiplier for how much of the Variability in Product Times affect this labor group