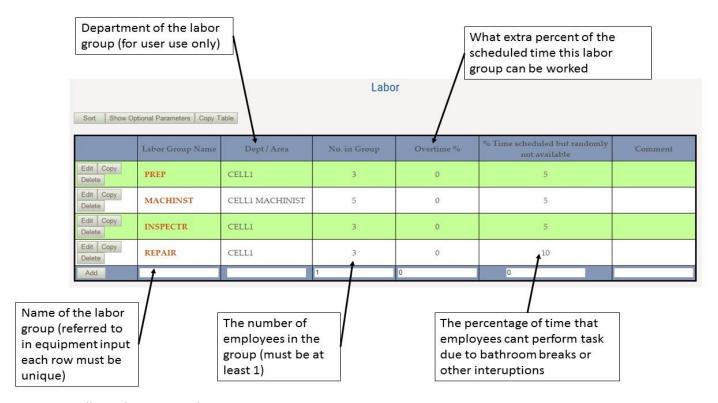
Labor Input:



Cells in the Optional Parameters:

- <u>Prioritize Use:</u> Select to keep assign labor to equipment with higher utilization when the machines are idle and allow lower utilized machines to wait for labor to be available
- <u>Set up Time Multiplier:</u> A multiplier for how long of the inputted set-up time the labor group takes. This is useful to quickly effect ALL set-up times if there is a set-up reduction plan implemented across the entire plant
- Run Time Multiplier: A multiplier for how long of the inputted run time the labor group takes. This is useful to quickly effect ALL run times that the labor group does
- <u>Variability Multiplier:</u> A multiplier for how much of the Variability in Product Times affect this labor group