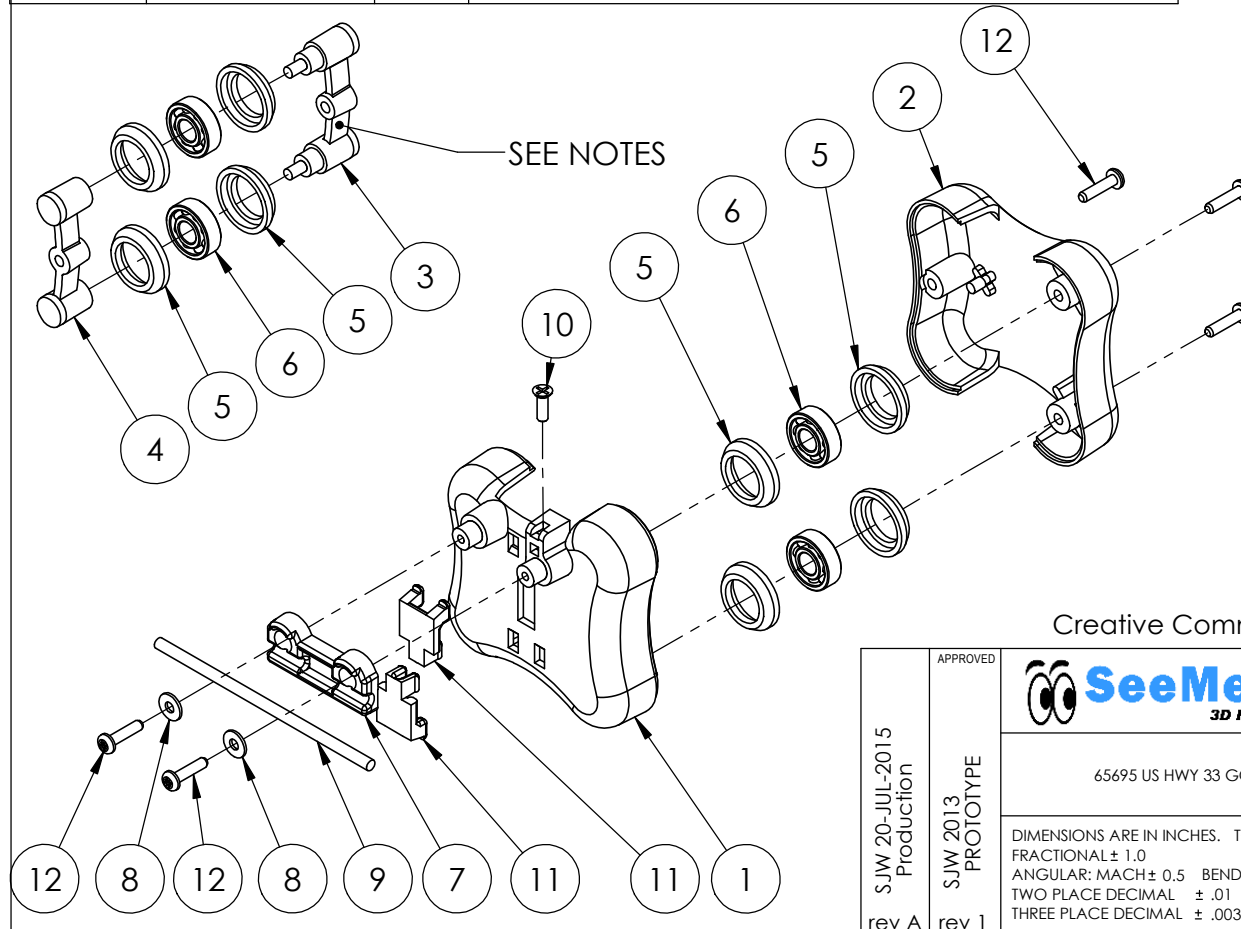
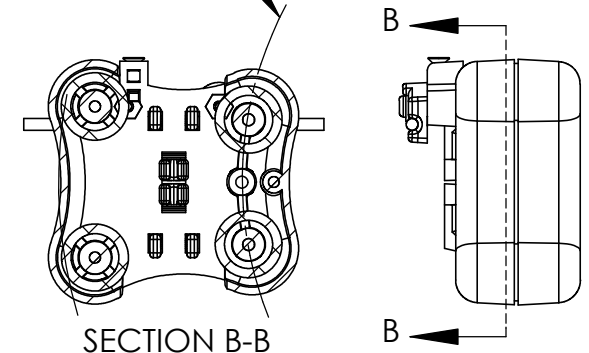


ITEM NO.	PartNo	QTY.	DESCRIPTION
1	70852	1	Carriage Inner Shell
2	70851	1	Carriage Outer Shell
3	70853	1	Outer Carriage Spring Arm
4	70854	1	Inner Carriage Spring Arm
5	87941	8	Bearing Sleeve
6	35008	4	1/4"ID x 5/8"OD x .196"W Ball Bearing type R4ZZ
7	70858	1	Axle Adapter
8	30449	2	No 4 SAE Washer
9	68325	1	U Shaft Axle
10	30237	1	4-40 x 3/8"L Phillip Flat Head Machine Screw
11	70859	2	Belt Clamp
12	30249	5	No 4 x 1/2"L Pan Head Sheet Metal Screw




Proper assembly:
Curve of Spring Arm



NOTES:

1. BACKWARD COMPATIBLE WITH ALL ORION AND RMAX PRINTERS
2. DO NOT OVER TIGHTEN SCREWS
3. Properly orient & assemble curved Spring Arms as shown. Firmly and completely press Spring Arms together against bearings.

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SJW 20-JUL-2015 Production	APPROVED	 SeeMeCNC® 3D Printers & More	CUSTOMER SeeMeCNC		
			DRAWING TITLE Cheapskate Injection Molded w/Axle Adapter		
			SIZE A	ASSEMBLY PROJECT #S RMAX / ORION	DWG. NO. 70849
			DO NOT SCALE DRAWING MATERIAL—		SHEET 1 OF 1
rev A	SJW 2013 PROTOTYPE	65695 US HWY 33 GOSHEN, IN			
rev 1		DIMENSIONS ARE IN INCHES. TOLERANCES ARE: FRACTIONAL ± 1.0 ANGULAR: MACH± 0.5 BEND ± 0.5 TWO PLACE DECIMAL ± .01 THREE PLACE DECIMAL ± .003			