

DOWNTIME ANALYSIS

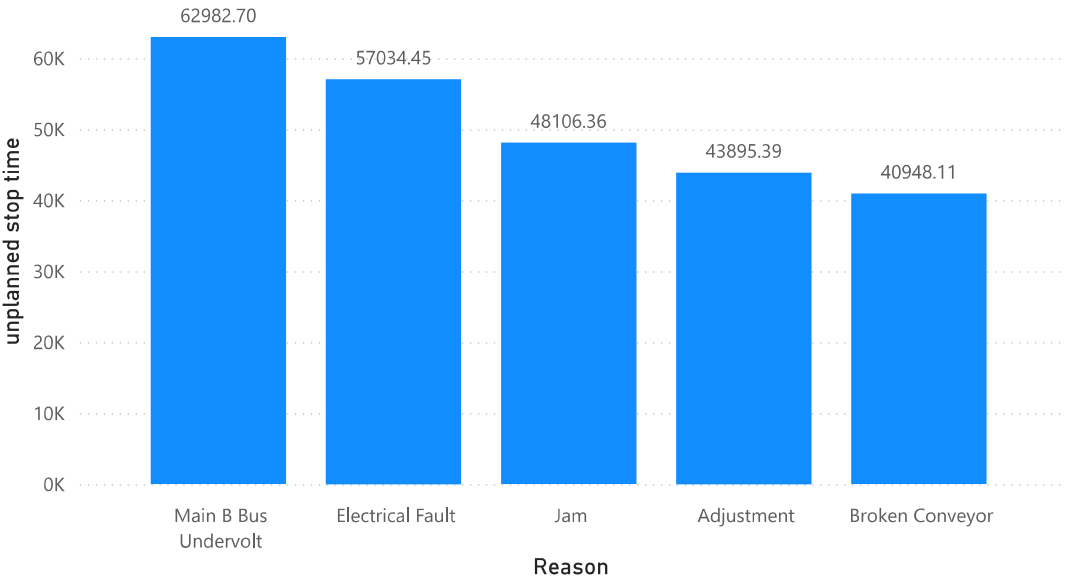
Stats per device key

device key	Mean	Standard deviation	Range
line 1	56.64	92.69	640.21
line 2	53.80	86.67	809.16
line 4	53.53	83.92	468.44
line 3	43.32	79.39	439.73

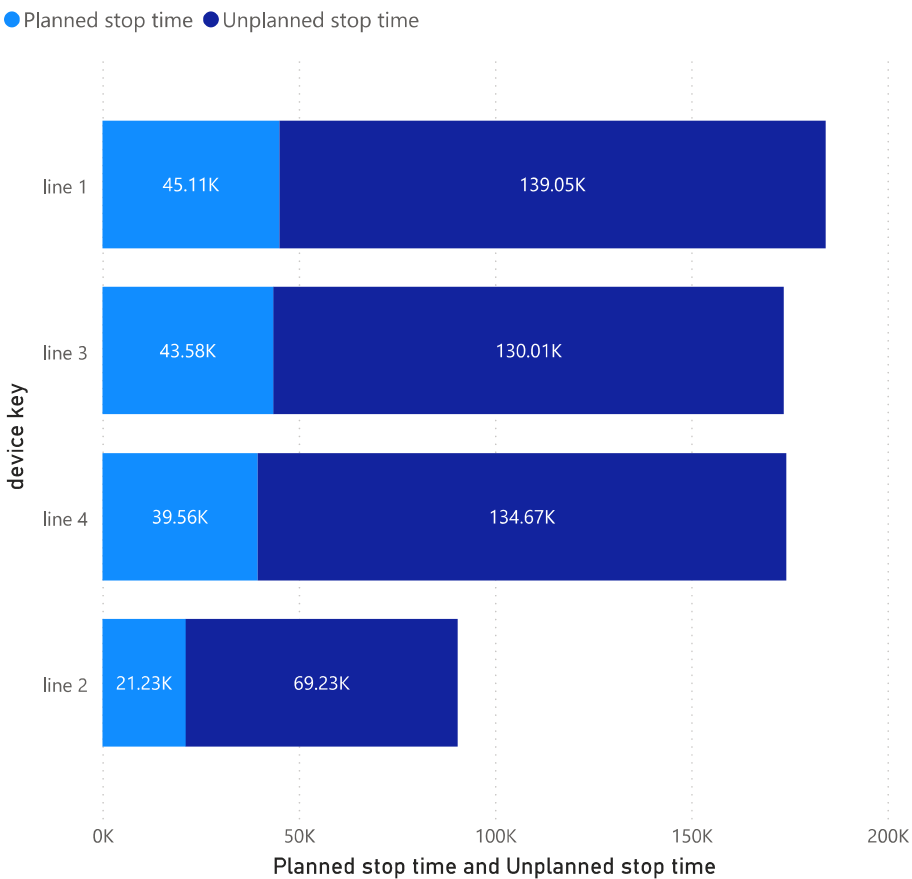
Reject count

48K

Unplanned Stop time by Reason



Planned vs Unplanned Stop time per device key

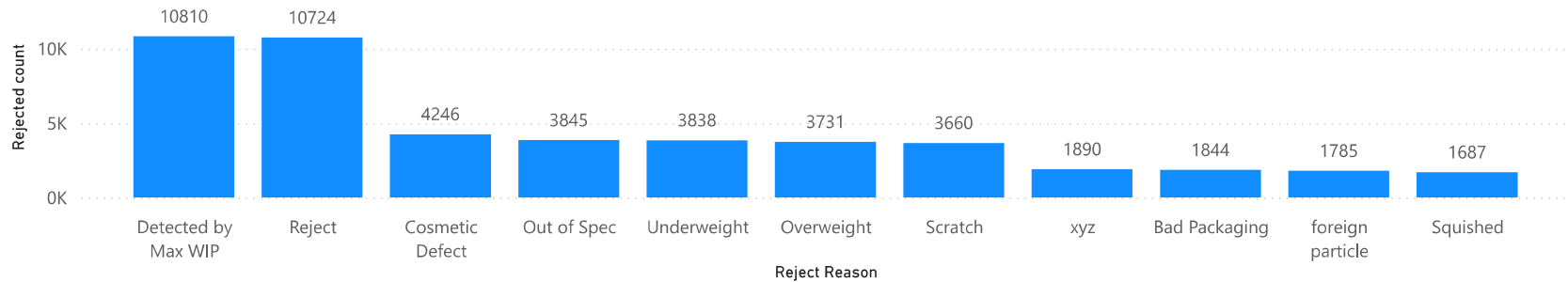


PRODUCTION & QUALITY ANALYSIS

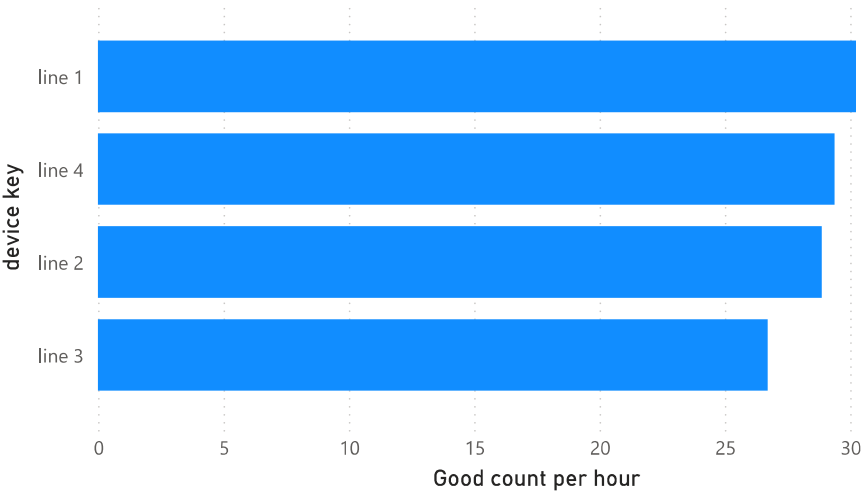
Reject Rate

7.15%

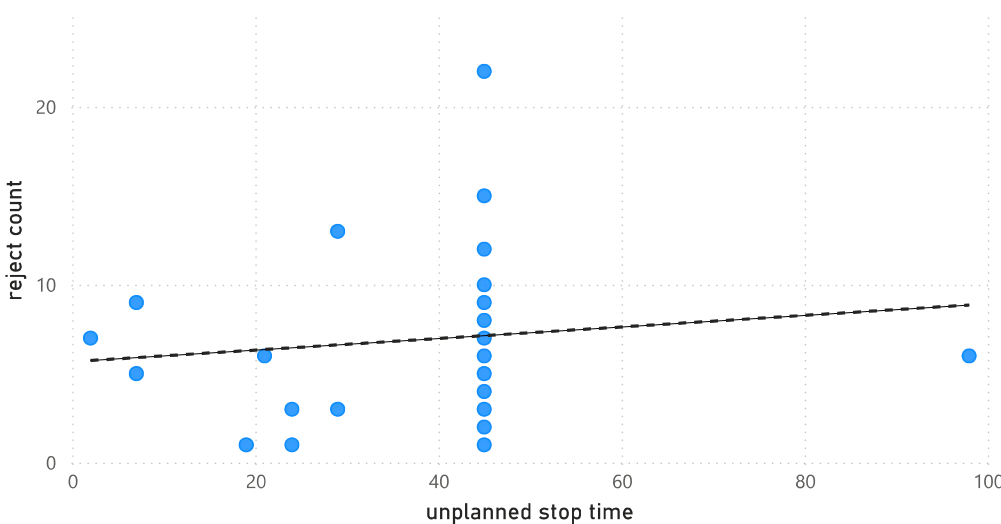
Most common reject reason



Average good count per hour



Unplanned stop vs reject count



SHIFT AND TEAM ANALYSIS

● Team 1 ● Team 2 ● Team 3

Shift , Team

All

