

## **Metric Clearance Holes**

No	Clearance Hole Sizes/mm		
Nominal Thread Diameter/mm	Close Medium Free		
	Fit Series	Fit Series	Fit Series
2.0	2.2	2.4	2.6
2.5	2.7	2.9	3.1
3.0	3.2	3.4	3.6
4.0	4.3	4.5	4.8
5.0	5.3	5.5	5.8
6.0	6.4	6.6	7.0
7.0	7.4	7.6	8.0
8.0	8.4	9.0	10.0
10.0	10.5	11.0	12.0
12.0	13.0	14.0	15.0
14.0	15.0	16.0	17.0
16.0	17.0	18.0	19.0
18.0	19.0	20.0	21.0
20.0	21.0	22.0	24.0
22.0	23.0	24.0	26.0
24.0	25.0	26.0	28.0
27.0	28.0	30.0	32.0
30.0	31.0	33.0	35.0
33.0	34.0	36.0	38.0
36.0	37.0	39.0	42.0
39.0	40.0	42.0	45.0
42.0	43.0	45.0	48.0
45.0	46.0	48.0	52.0
48.0	50.0	52.0	56.0
52.0	54.0	56.0	62.0
56.0	58.0	62.0	66.0
60.0	62.0	66.0	70.0
64.0	66.0	70.0	74.0
68.0	70.0	74.0	78.0
72.0	74.0	78.0	82.0
76.0	78.0	82.0	86.0
80.0	82.0	86.0	91.0
85.0	87.0	91.0	96.0
90.0	93.0	96.0	101.0
95.0	98.0	101.0	107.0
100.0	104.0	107.0	112.0
105.0	109.0	112.0	117.0
110.0	114.0	117.0	122.0
115.0	119.0	122.0	127.0
120.0	124.0	127.0	132.0
125.0	129.0	132.0	137.0
130.0	134.0	137.0	144.0
140.0	144.0	147.0	155.0
150.0	155.0	158.0	165.0