



WESTERN
HEAT & FORGE

Work Instruction for Operating Trim Press

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Scope: For Trimming Press of 1000T, 1T, 2T & 3T.

Responsibility: Operator

Method:

1. Start the press switch.
2. Start lubrication system and confirm it is working.
3. After ready signal is on take a trial stroke.
4. Load the trimming punch and dies and confirm punch entry.
5. During trimming ensure the part is red hot.
6. Parts which are not red hot should be kept aside for-re heating
7. After unloading of trimming tools clean the machine and surrounding area.
8. While switching off the machine use emergency switch.
9. Close the Main switch.

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