

Standards for Value PE Pipes

| Nominal size | Outer Diameter (de) | | | Longth | Wall Thickness | | Weight | |
|--------------|---------------------|------|---------|--------|----------------|------|--------|-------|
| | Min | Max | Ovality | Length | Min | Max | Min | Max |
| 20 | 20 | 20.3 | 1.2 | 100.00 | | | | |
| 25 | 25 | 25.3 | 1.2 | 100.00 | 1.75 | 1.90 | 11.89 | 12.99 |
| 32 | 32 | 32.3 | 1.3 | 100.00 | 1.75 | 1.90 | 15.47 | 16.88 |
| 40 | 40 | 40.4 | 1.4 | 100.00 | 1.90 | 2.05 | 21.15 | 22.97 |
| 50 | 50 | 50.4 | 1.4 | 100.00 | 2.30 | 2.50 | 32.05 | 34.99 |
| 63 | 63 | 63.4 | 1.5 | 100.00 | 2.70 | 2.83 | 47.57 | 50.08 |
| 75 | 75 | 75.5 | 1.5 | 100.00 | 3.30 | 3.80 | 69.13 | 73.63 |

Standard for Value PVC Plumbing Pipes

| Nominal Size | Outside Diameter (de) | | | Longth | Wall Thickness | | Weight | |
|--------------|-----------------------|-------|---------|--------|----------------|------|--------|------|
| | Min | Max | Ovality | Length | Min | Max | Min | Max |
| 50 | 50 | 50.2 | 1.4 | 6.10 | 1.30 | 1.55 | 1.70 | 2.02 |
| 110 | 110.0 | 110.3 | 1.4 | 6.13 | 1.50 | 1.60 | 4.39 | 4.69 |

| | Designation | Name | Signature | Document number | QQ-VP-07 | |
|-------------|--------------------|------|-----------|-----------------|------------|--|
| Prepared by | Quality Officer | | | Revisoin number | 1 | |
| Approved by | Production manager | | | Effective date | 17/09/2023 | |