



STANDARDS F

Nominal Size	Outside Diameter (de)			Length
	Min	Max	Ovality	
110	110.0	110.3	1.4	6.13
160	160.0	160.4	2.0	6.15
200	200.0	200.4	2.4	6.17
250	250.0	250.8	3.0	6.20
315	315.0	316.0	3.8	6.25

	Designation
Prepared by	Quality Officer
Approved by	Production manager

'OR SDR (Standard Dimensional Ratio) Sewer Drain Pipe

Normal Duty -SDR 51				Heavy Duty -	
Wall Thickness		Weight		Wall Thickness	
Min	Max	Min	Max	Min	Max
2.20	2.50	6.49	7.37	3.00	3.25
3.20	3.50	13.77	15.07	4.70	5.05
3.90	4.20	21.05	22.68	5.90	6.30
5.00	5.35	33.88	36.32	7.30	7.80
6.20	6.65	53.38	57.36	9.20	9.80

Name	Signature	Document number
		Revisoin number
		Effective date

ipes

SDR 34

Weight	
Min	Max
8.78	9.51
20.03	15.16
31.52	33.66
49.00	52.42
78.44	83.67

QQ-SD-05
1
17/09/2023

