

Oil Pump Predictive Failure App for Oil Recovery and Risk Management

A Technical Report

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(ION)

2025

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1.0 INTRODUCTION

Traditional maintenance techniques though proactive (Mohapatra, 2024), often lead to unplanned downtime and safety hazards (Achouch et al., 2022, Akindote, 2023). This necessitates a modern app which leverages data science to anticipate failures, optimize operations, and enhance safety (Saxena, 2025). This technical report details the design, development, and project management of the Predictive Failure Dashboard for Oil Pumps.

2.0 PRODUCT DESIGN

The product is a powerful user-friendly meeting the specific needs of the oil and gas maintenance domain, ensuring alignment between data capabilities and end-user requirements.

2.1 Data Source and Theme Selection and Specification

The used data's features directly align with parameters commonly monitored in pump systems relevant for predictive maintenance (Saxena, 2025; Elturki & Imqam, 2020).

- **Theme:** Predictive Maintenance for Industrial Oil Pumps.
- **Data Source:** [Predictive Maintenance Dataset \(AI4I 2020\)](#) (Kaggle, 2020).
- **Specification:** The dataset includes features such as Air temperature [K], Process temperature [K], Rotational speed [rpm], Torque [Nm], Tool wear [min], etc., along with product identifiers (UDI, Product ID, Type).

2.2 Application Domain/End User's Requirements Analysis

The target application domain is operational maintenance within the oil and gas sector.

- **End Users:** Users possessing domain expertise but have limited or no data science knowledge.
- **Requirements Analysis:** Based on the literature (Achouch et al., 2022; Saxena, 2025) and the target user profile, the following needs were identified and incorporated:
 - **Ease of Use:** A simple, intuitive interface requiring minimal training was used.
 - **Plausible Predictions:** Clear indication of potential failure for specific equipment (single prediction) and analysis of historical trends (batch prediction).

- *Contextual Understanding*: Visualization of both input data characteristics and prediction results.
- *Reporting*: Ability to export analysis results for documentation and communication (PDF report).
- *Support & Feedback*: Accessible support (Chatbot) and a mechanism for user feedback.
- *Customization*: Ability to tailor visual presentation (color palettes).
- *Proactive Maintenance Enablement*: A tool that supports the shift from reactive or preventive to predictive maintenance strategies.

2.3 Product Functional and Non-Functional Requirements Specifications

Based on the requirements analysis, the following specifications were defined in the design:

Requirement ID	Description
	Functional
FR1	Accept user input for five key parameters for single prediction.
FR2	Display a clear binary prediction result Failure or Normal.
FR3	Allow upload of CSV files containing batch operational data.
FR4	Validate uploaded CSV for required columns.
FR5	Apply the pre-trained machine learning model to predict failure for each row in the batch data.
FR6	Display batch data with 'Predicted Failure' column in a tabular format.
FR7	Provide visualizations of the input batch data
FR8	Provide visualizations of the batch prediction analysis with solutions
FR9	Generate a downloadable PDF report summarizing results and visualizations.

FR10	Embed an external form for user feedback submission.
FR11	Integrate an external coded trained AI support agent accessible via a lightbox.
FR12	Allow user customization of plot palettes and line colours via sidebar controls.
	Non-Functional
NFR1	Intuitive layout, clear labels, minimal clicks for core tasks.
NFR2	Predictions and visualizations renders within seconds for typical inputs/uploads with fair time lags.
NFR3	The dashboard must operate stably; predictions are based on the pre-trained model's accuracy.
NFR4	Should handle CSV files of reasonable size like tens of thousands of rows without significant slowdown.
NFR5	Code structured logically in Python using standard libraries.
NFR6	Relies on encrypted external services app; user data uploaded is processed in-session.

Table 1: Functional and Non-functional Requirement Analysis

2.4 Product Software Architecture Design

The dashboard I used employs a simple, effective web-based architecture leveraging the Streamlit framework, suitable for rapid development of data-centric applications.

- *Architecture Style:* Monolithic web application.
- *Core Components:*
 - Frontend (UI Layer): Built entirely using Streamlit widgets via `st.pyplot`, embedded HTML/iframes via `st.markdown` and `st.components.v1`.
 - Backend Logic (Application Layer): Python scripts executed by Streamlit. Includes:
 - Data loading and preprocessing (Pandas, Scikit-learn `StandardScaler`).

- Model loading and prediction (Joblib, Scikit-learn model predict method).
 - Visualization generation (Matplotlib, Seaborn).
 - PDF report generation (FPDF).
 - Handling user inputs and application flow.
- Machine Learning Model: A pre-trained classification model using Random Forest Classifier and saved as `trained_model.joblib`.
 - Data Storage:
 - Initial Dataset (`ai4i2020.csv`): Local file used for scalar fitting and implicit model training.
 - User Uploads: Handled in-memory during a user session via Streamlit's `UploadedFile` object. No persistent storage by the application itself.
 - External Services:
 - Jotform: Used for embedding the user feedback form and the AI support agent via iframe/lightbox mechanism.

2.5 Product Use Case Specifications

Use Case	User	Flow
<i>Predict Single Pump Failure and suggest solutions when failure is predicted</i> <i>(Appendix F)</i>	Any user or where applicable, Maintenance Engineer/Operator	<ol style="list-style-type: none"> 1. User navigates to the dashboard. 2. User enters values for Air Temp, Process Temp, Speed, Torque, Tool Wear. 3. User clicks "Predict Failure". 4. System processes input, applies model. 5. System displays "Warning: FAIL" or "Operating normally".
<i>Analyze Batch Pump Data</i> <i>(Appendix G, H)</i>	Any user or where applicable, Reliability Analyst/Manager	<ol style="list-style-type: none"> 1. User navigates to the dashboard. 2. User clicks "Choose a CSV file" and uploads a valid CSV. 3. User optionally expands "Visualize Uploaded Input Data" to view input characteristics.

		4. System processes data, performs predictions. 5. System displays results table with 'Predicted Failure'. 6. System displays post-prediction visualizations. 7. User optionally expands "Generate Downloadable Report" and clicks button to download PDF.
Customize Colors <i>(Appendix A, K)</i>	Any User	1. User interacts with palette controls in the sidebar. 2. If batch data is loaded, relevant plots in the main area update with selected colours. 3. Generated PDF report will use the selected colours.(Appendix J)
Access Chatbot Support <i>(Appendix E)</i>	Any User	1. User clicks the "Isaac: Prediction Support Agent" button. 2. A lightbox opens with the Jotform Chatbot interface. 3. User interacts with the agent.
Submit Feedback <i>(Appendix J)</i>	Any User	1. User scrolls to the "Leave Your Feedback" section. 2. User fills in the embedded Jotform fields. 3. User clicks the submit button within the form.

Table 2: Product Use Case Specifications

3.0 PRODUCT DEVELOPMENT

The development phase focused on translating the design into a functional application prioritizing user experience and rapid iteration.

3.1 Selection of Software Tools/Platforms and Hardware Methodologies

- Software Tools:
 - *Python*: Chosen as the primary language due to its extensive ecosystem for data science (Pandas, NumPy, Scikit-learn) and web development (Streamlit).
 - *Streamlit*: Selected as the web application framework for its speed and ease in creating interactive data applications.
 - *Jotform*: Utilized as an external platform for embedding the Chatbot (via lightbox) and the feedback form (via iframe), reducing development time for these features.
- Platform/Hardware Methodology:
 - *Development*: Standard desktop environment hosted on Streamlit web app.
 - *Deployment Target*: Web-based application accessible via a browser maximizing accessibility for users.

3.2 Product Development Software Engineering Methodology

An Agile/Iterative methodology with elements of Rapid Prototyping was implicitly followed during development.

- *Justification*: This approach is well-suited for data science projects where requirements can evolve, and user feedback is valuable.
- *Process*: This is perfectly captured in the figure below

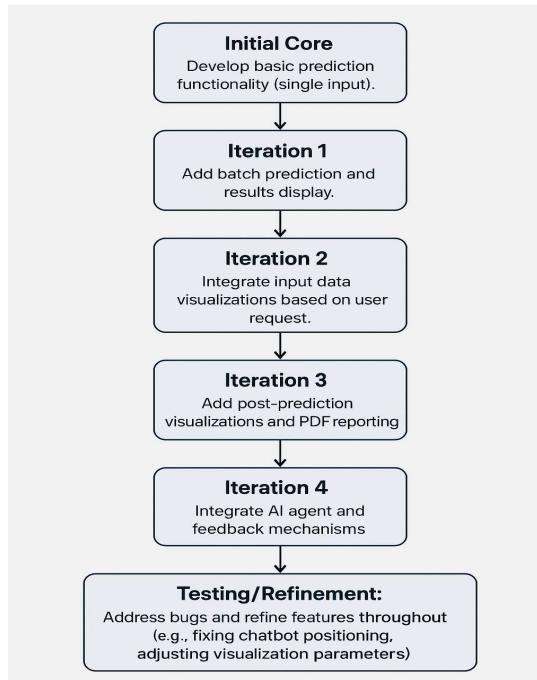


Figure 1: Agile Product Development Flow

- *Contrast*: This contrasts with a traditional Waterfall model, which would require defining all requirements upfront.

3.3 System Testing Method

Testing was conducted throughout the iterative development process, focusing on functionality and usability:

- *Manual Functional Testing or User Acceptance Testing (UAT)*

The task involved running the Streamlit application, testing its features.

- *Error Handling Testing*

Specifically, tested scenarios like file not found errors for model/data, incorrect CSV formats, and potential issues during plot generation or prediction.

- *Integration Testing*

Implicitly tested by verifying the end-to-end workflows to prevent data quality challenges (Dahmani, 2024); including, CSV upload -> input viz -> prediction -> output viz -> PDF report.

- *Future Improvement Unit Testing*

Formal unit tests using frameworks like `pytest` were added to test individual functions like data scaling and PDF generation logic in isolation.

3.4 User Evaluation Plan and Methods

Formal user evaluation is relevant for post-development. These are the propositions I give:

- ***Target Users***: Recruit 3-5 representatives from the target user groups (Maintenance Managers, Reliability Engineers).
- ***Evaluation Methods***
 - *Task-Based Observation*: Assign users' specific tasks with prompts like "Predict the status of a pump with these parameters". This is done and time records and any difficulties encountered recorded.
 - *Heuristic Evaluation*: Assess the dashboard against established usability heuristics to identify potential design flaws.
 - *Feedback Form (Jotform)*: Utilize the already embedded feedback form to collect structured feedback on ease of use, clarity of results, usefulness of visualizations, and satisfaction with customization.
 - *System Usability Scale (SUS)*: A standardized questionnaire to get a quantitative measure of perceived usability.

- **Plan:**

1. *Preparation:* Define tasks, prepare evaluation materials, recruit users.
2. *Execution:* Conduct individual evaluation sessions, observing users and collecting data. Ensure users complete the feedback form.
3. *Analysis:* Analyze observation notes, task completion rates, and survey responses to identify usability issues and areas for improvement.
4. *Iteration:* Prioritize feedback and plan necessary revisions to the dashboard design and functionality.

4.0 PROJECT MANAGEMENT

I used a timed project management that ensures the delivery of a quality product while addressing potential risks.

4.1 Time Management with Gantt Chart

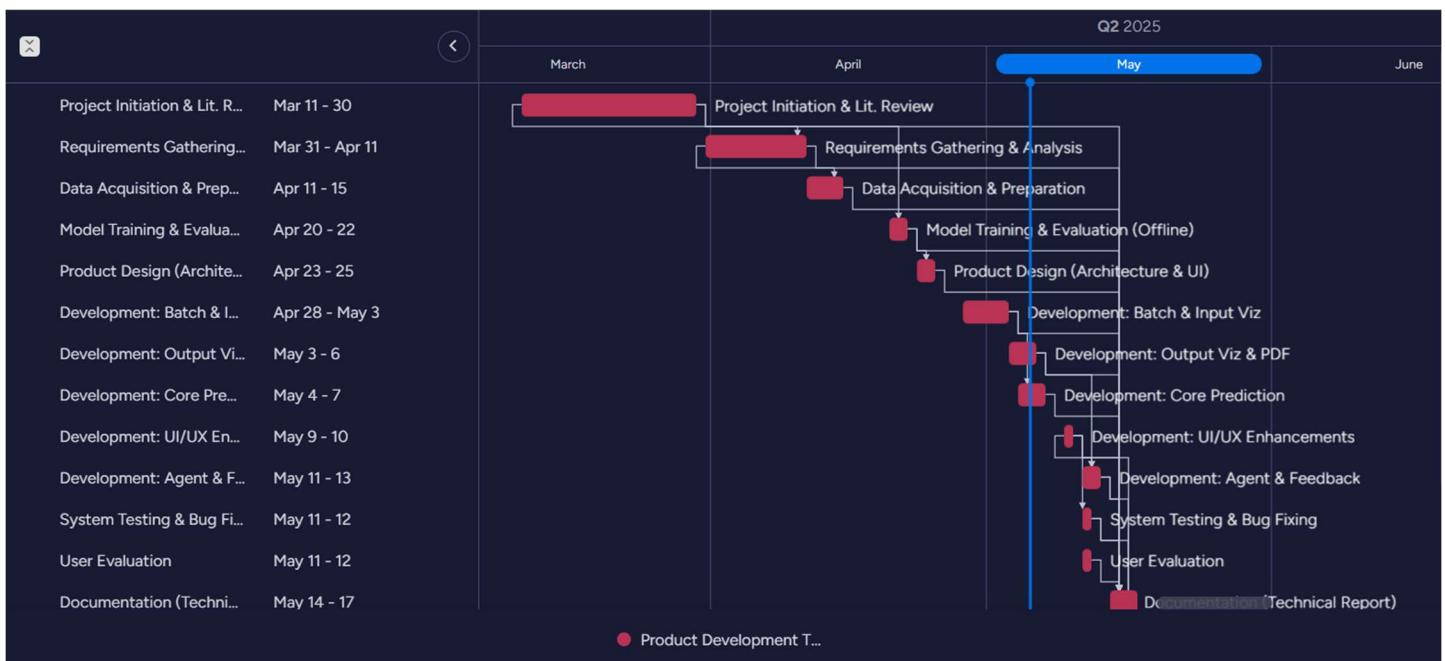


Figure 2: Gantt chart representation of Product Development Time Allocations

4.2 Risk Assessment on Personal Information Protection and Data Security

Managing data responsibly is paramount. Here are tailored strategies for probable risks.

Identified Risk	Possible Impact Level	Mitigation Strategy
Sensitive Operational Data Upload	High	The application uploads data to in-session memory, doesn't store it persistently, and is recommended to be run within a secure network or deployed securely.
Feedback/Agent	Medium	The approach relies on Jotform's security and privacy policies, and disclosure of third-party reliance in a privacy notice.
Data Transmission Insecurity	Medium	My recommendation is to use secure deployment practices (HTTPS).
Unauthorized Access	High	I recommend implementing user authentication, authorization, and secure deployment practices (HTTPS).
Model Bias:	Medium	Periodic retraining with client-specific data with ongoing monitoring for performance disparities.
Compliance Violations	High	Add a privacy notice for Jotform integration and consult legal advice for compliance requirements based on deployment region and data types.

4.3 Quality Control on Software Development

Maintaining software quality throughout the development lifecycle was approached through several practices:

- *Version Control*: Utilising Git for tracking changes, branching for features, and managing code versions is standard best practice.
- *Coding Standards*: Adhering to Python best practices like PEP 8 for readability and maintainability.

- *Iterative Testing*: Incorporating manual functional testing and error checking at each development iteration.
- *Code Structure*: Organizing the Python code logically as seen in processes for separating functions like `set_background`, `generate_pdf_report`.
- *Dependency Management (Appendix A)*: Using standard libraries to ensure compatibility and ease of deployment managed via Python environment.
- *Documentation*: Creating this technical report serves as key project documentation as well as the Inline code comments and Readme.

4.4 Basic Customer/User Relationship Management (CRM)

Mechanisms were integrated to manage user interaction and feedback:

- *Feedback Collection*: The securely embedded Jotform allows users to submit feedback directly to identify and gather improvement suggestions.
- *User Support*:
 - *Primary*: The Jotform Chatbot provides immediate, automated support for queries regarding dashboard usage.
 - *Secondary*: Contact details are provided in the sidebar for direct inquiries.
- *Communication*: The sidebar links provide channels for announcing updates or new features.

4.5 Basic Product Marketing Strategy

Targeting the niche but critical oil and gas maintenance sector requires a focused strategy:

- ***Target Audience***: Maintenance Managers, Reliability Engineers, Operations Supervisors in Oil & Gas companies.
- ***Value Proposition***: An intuitive, easy-to-use dashboard reducing costly downtime and enabling data-driven maintenance decisions for non-data scientists.
- ***Key Features to Highlight***: Single & Batch Prediction, Visualizations, Recommendations, PDF Reports, AI Support, Customization, User-Friendliness.
- ***Marketing Channels***: Utilize digital marketing, direct outreach, and content marketing to promote predictive maintenance.
- ***Initial Target Market***: Focus on building relationships with a few early adopters or pilot customers to gather testimonials.

5.0 CONCLUSION

The product successfully demonstrates data science principles application to address challenges in the oil and gas industry. Future work could integrate real-time data streams via IoT platforms for undisturbed data transmissions (Aendikov & Azayeva, 2024) and enhancing drilling operations (Zulfaqar et al., 2024). Continued development, guided by user feedback and emerging technological trends (Nayak et al., 2022), further enhances the dashboard's capabilities.

6.0 REFERENCES

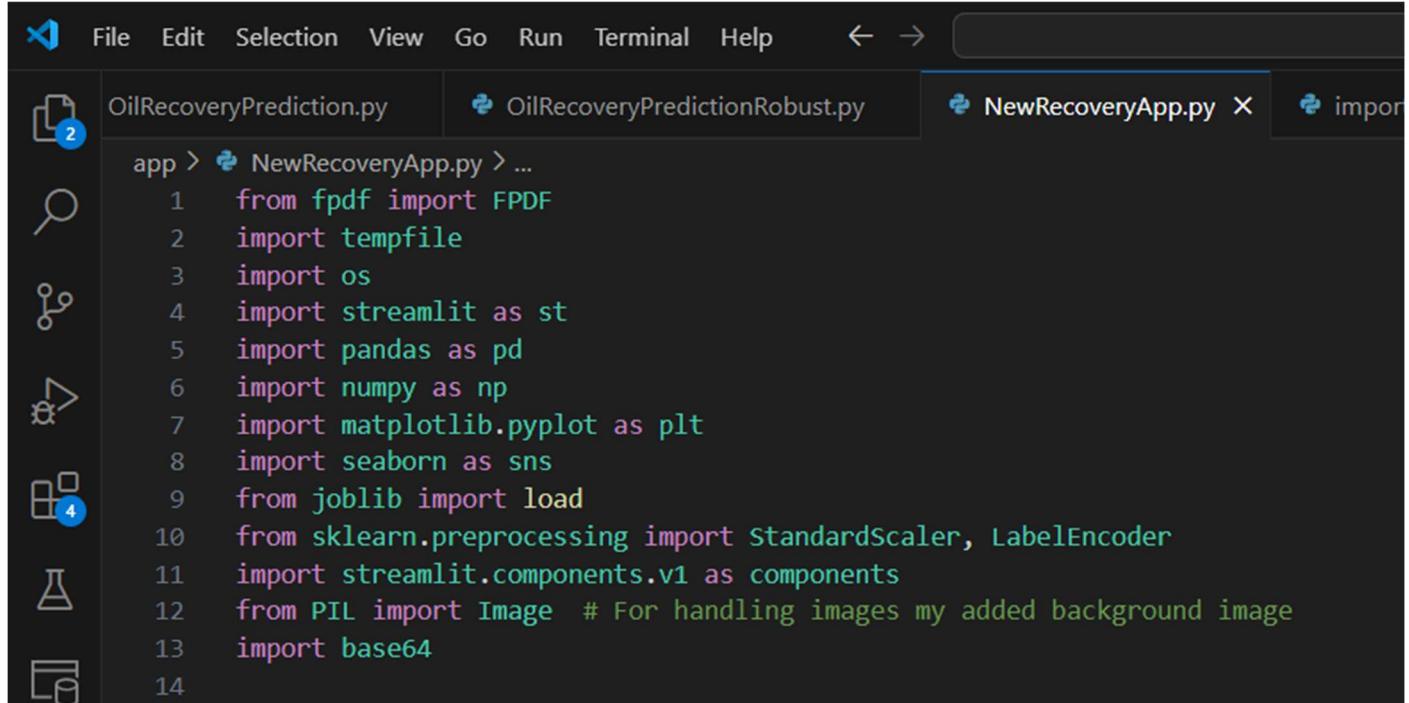
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7.0 APPENDICES

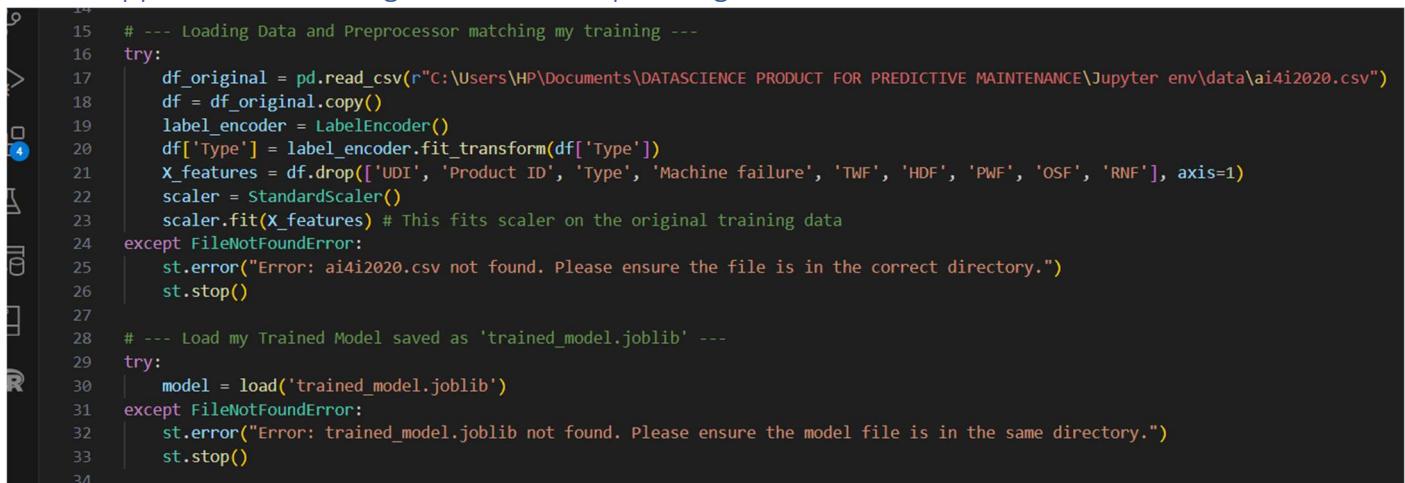
Appendix A—Environment and Product Code Dependencies



The screenshot shows a code editor interface with three tabs open:

- OilRecoveryPrediction.py**: Contains imports for fpdf, tempfile, os, streamlit, pandas, numpy, matplotlib.pyplot, seaborn, joblib, StandardScaler, LabelEncoder, Streamlit components, PIL Image, and base64.
- OilRecoveryPredictionRobust.py**: Not visible in the screenshot.
- NewRecoveryApp.py**: Contains imports for fpdf, tempfile, os, streamlit, components, PIL Image, and base64.

Appendix B—Loading Data and Incorporating Trained Model



```
15 # --- Loading Data and Preprocessor matching my training ---
16 try:
17     df_original = pd.read_csv(r"C:\Users\HP\Documents\DATASCIENCE PRODUCT FOR PREDICTIVE MAINTENANCE\Jupyter env\data\ai4i2020.csv")
18     df = df_original.copy()
19     label_encoder = LabelEncoder()
20     df['Type'] = label_encoder.fit_transform(df['Type'])
21     X_features = df.drop(['UDI', 'Product ID', 'Type', 'Machine failure', 'TWF', 'HDF', 'PWF', 'OSF', 'RNF'], axis=1)
22     scaler = StandardScaler()
23     scaler.fit(X_features) # This fits scaler on the original training data
24 except FileNotFoundError:
25     st.error("Error: ai4i2020.csv not found. Please ensure the file is in the correct directory.")
26     st.stop()
27
28 # --- Load my Trained Model saved as 'trained_model.joblib' ---
29 try:
30     model = load('trained_model.joblib')
31 except FileNotFoundError:
32     st.error("Error: trained_model.joblib not found. Please ensure the model file is in the same directory.")
33     st.stop()
```

Appendix C—Sidebar Customisations and Effect Controls for Plots

```
# --- My preferred Sidebar Styling ---
st.sidebar.title("IONARTS Projects Consult")
st.sidebar.markdown("""➡ Dream it..We Deliver it ➡""")
st.sidebar.markdown("Designed by **bi95cz**. Providing cutting-edge Data Science solutions for analytics and risk management in the oil and gas industry")
st.sidebar.subheader("Contact")
# Using Font Awesome icons requires internet access for the user's browser
st.sidebar.markdown("<link rel='stylesheet' href='https://cdnjs.cloudflare.com/ajax/libs/font-awesome/6.0.0-beta3/css/all.min.css'>", unsafe_allow_html=True)
st.sidebar.markdown("<i class='fas fa-envelope'></i> Email: isaac3g@outlook.com", unsafe_allow_html=True)
st.sidebar.markdown("<i class='fas fa-phone'></i> Phone: +447392615042", unsafe_allow_html=True)
st.sidebar.subheader("Links")
st.sidebar.markdown(["<i class='fab fa-github'></i> Our Blog](https://github.com/Ionkansah)", unsafe_allow_html=True)
st.sidebar.markdown(["<i class='fas fa-globe'></i> Company Website](https://github.com/Ionkansah)", unsafe_allow_html=True)

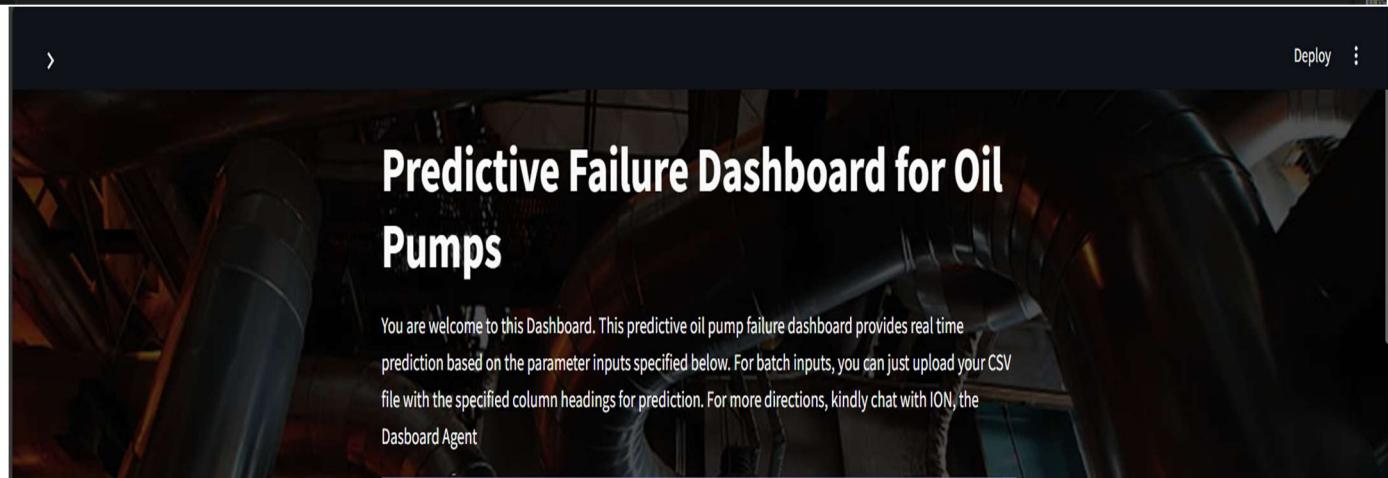
# --- ** Added sidebar Visualization Customization** ---
st.sidebar.subheader("⚙️ Visualization Customization")

# Define available palettes
qualitative_palettes = ['Set1', 'Set2', 'Set3', 'Pastel1', 'Pastel2', 'Paired', 'Accent', 'Dark2', 'tab10', 'tab20', 'tab20b', 'tab20c']
sequential_palettes = ['coolwarm', 'viridis', 'plasma', 'inferno', 'magma', 'cividis', 'Greys', 'Purples', 'Blues', 'Greens', 'Oranges', 'Reds']
diverging_palettes = ['coolwarm', 'bwr', 'seismic', 'Spectral', 'RdBu', 'RdGy', 'PiYG', 'PRGn', 'BrBG', 'PuOr']

# Selectbox for plots using categorical palettes (hist with hue, boxplot)
selected_palette_categorical = st.sidebar.selectbox(
    "Categorical Palette (Histograms/Boxplots):",
    qualitative_palettes + sequential_palettes, # Offer sequential too just in case
    index=qualitative_palettes.index('Set1') # Default to Set1
)
```

Appendix D—Code and Result for Setting Background Image

```
110 # --- Set background image ---
111 try:
112     image_path = r"C:\Users\HP\Documents\DATASCIENCE PRODUCT FOR PREDICTIVE MAINTENANCE\Jupyter env\data\Pipes7.jpeg"
113     image = Image.open(image_path)
114     # target_width = 300 # Adjust this width value
115     # aspect_ratio = image.height / image.width
116     # target_height = int(target_width * aspect_ratio)
117     # image = image.resize((target_width, target_height)) # Optional resize
118     resized_image_path = 'pump_network_background_resized.png' # Use a consistent name
119     image.save(resized_image_path) # Save the original or resized image
120     set_background(resized_image_path)
121 except FileNotFoundError:
122     st.warning("Warning: Background image not found. Background will be default.")
123 except Exception as e:
124     st.error(f"Error loading or setting background image: {e}")
125
126 # --- Main Dashboard ---
127 st.title("Predictive Failure Dashboard for Oil Pumps")
128 st.markdown("You are welcome to this Dashboard. This predictive oil pump failure dashboard provides real time prediction based on the paramet
129
```



Appendix E—Embed Code and result for Externally Trained Chatbot (Isaac AI)

```

130 # --- AI Agent Integration (Lightbox Button) ---
131 jotform_lightbox_html = """
132 <iframe id="JotFormIFrame-01967c62b26b7ba1bdf1890a77124fcfd3e5"
133 title="Isaac: Prediction Support Agent" onload="window.parent.scrollTo(0,0)"
134 allowtransparency="true" allow="geolocation; microphone; camera; fullscreen"
135 src="https://eu.jotform.com/agent/01967c62b26b7ba1bdf1890a77124fcfd3e5?embedMode=iframe&background=1&shadow=1"
136 frameborder="0" style=
137     min-width:100%;
138     max-width:100%;
139     height:600px;
140     border:none;
141     width:40%;
142     " scrolling="no">
143 </iframe>
144 <script src='https://cdn.jotfor.ms/s/umd/latest/for-form-embed-handler.js'></script>
145 <script>
146     window.jotformEmbedHandler("iframe[id='JotFormIFrame-01967c62b26b7ba1bdf1890a77124fcfd3e5']", 
147     "https://eu.jotform.com")
148 </script>
149 """
150
151 st.markdown(jotform_lightbox_html, unsafe_allow_html=True)
152

```

The screenshot displays the JotForm AI Agent Builder interface. On the left, a sidebar lists various features: CHANNELS (Standalone, Chatbot, Voice), KNOWLEDGE BASE (Train Agent for context aware replies), ACTIONS (Set conditions for replies and tasks), TOOLS (Extend your Agent's capabilities), FORMS (Integrate form to collect data), and TEACH YOUR AGENT (Train your Agent with chat). The main workspace shows the configuration of an AI agent named "Isaac AI" under the "Prediction Support Agent" category. It includes a preview window showing a conversation with the bot, a knowledge base entry for the "ION Oil Pump Failure Dashboard", and several actions defined by the user. To the right, the browser's developer tools are open, specifically the Elements tab, which shows the generated HTML and CSS code for the chatbot's lightbox integration.

Appendix F—Code for Initial Input Prediction and Result

```
.53 # --- Prediction Section ---
.54 st.header("Predict Machine Failure")
.55 st.subheader("Enter Pump Parameters")
.56
.57 col1, col2, col3 = st.columns(3)
.58 air_temperature = col1.number_input("Air Temperature [K]", value=298.0)
.59 process_temperature = col2.number_input("Process Temperature [K]", value=308.0)
.60 rotational_speed = col3.number_input("Rotational Speed [rpm]", value=1500.0)
.61
.62 col4, col5 = st.columns(2)
.63 torque = col4.number_input("Torque [Nm]", value=40.0)
.64 tool_wear = col5.number_input("Tool Wear [min]", value=10.0)
.65
.66 predict_button = st.button("Predict Failure")
.67
.68 if predict_button:
.69     input_data = pd.DataFrame({
.70         'Air temperature [K]': [air_temperature],
.71         'Process temperature [K]': [process_temperature],
.72         'Rotational speed [rpm]': [rotational_speed],
.73         'Torque [Nm]': [torque],
.74         'Tool wear [min]': [tool_wear],
.75         'TWF': [0], 'HDF': [0], 'PWF': [0], 'OSF': [0], 'RNF': [0]
.76     })
.77     numerical_features = ['Air temperature [K]', 'Process temperature [K]',
.78                           'Rotational speed [rpm]', 'Torque [Nm]', 'Tool wear [min]']
.79     binary_features = ['TWF', 'HDF', 'PWF', 'OSF', 'RNF']
.80     scaled_numerical = scaler.transform(input_data[numerical_features])
.81     final_input = np.concatenate([scaled_numerical, input_data[binary_features].values], axis=1)
.82     if final_input.shape[1] == model.n_features_in_:
.83         prediction = model.predict(final_input)[0]
.84         st.subheader("Prediction Result")
.85         if prediction == 1: st.error("⚠ Warning: Machine is predicted to FAIL!")
.86         else: st.success("✅ Machine is predicted to be operating normally. Please maintain similar conditions")
.87     else: st.error("Error: Input data shape mismatch.")
```

Predict Machine Failure

Enter Pump Parameters

Air Temperature [K] Process Temperature [K] Rotational Speed [rpm]

298.00 308.00 1500.00

Torque [Nm] Tool Wear [min]

40.00 10.00

Predict Failure

Appendix G—Code and Result for Batch Failure/Normal Prediction

```

189 # --- ION(bi95cz) Poduct for Batch Prediction Section ---
190 st.subheader("Upload Data for Batch Prediction (CSV)")
191 uploaded_file = st.file_uploader("Choose a CSV file", type="csv")
192
193 batch_data_display = None # Initialize
194
195 if uploaded_file is not None:
196     try:
197         batch_data_input = pd.read_csv(uploaded_file)
198         st.success("CSV file uploaded successfully!")
199
200     # --- Input Data Visualization Section ---
201     with st.expander("📊 **Visualize Uploaded Input Data**"):
202         st.markdown("Explore the characteristics of the data you uploaded.")
203         required_viz_cols = ['Product ID', 'Type', 'Air temperature [K]', 'Process temperature [K]',
204                             'Rotational speed [rpm]', 'Torque [Nm]', 'Tool wear [min]']
205         if all(col in batch_data_input.columns for col in required_viz_cols):
206             st.markdown("### Product ID Distribution (Top 20)")
207             if batch_data_input['Product ID'].nunique() > 20:
208                 st.bar_chart(batch_data_input['Product ID'].value_counts().nlargest(20))
209             else:
210                 st.bar_chart(batch_data_input['Product ID'].value_counts())
211             st.markdown("### Product Type Distribution")
212             st.bar_chart(batch_data_input['Type'].value_counts())
213             st.markdown("### Numerical Feature Trends (vs. Record Index)")
214             numerical_to_plot = ['Air temperature [K]', 'Process temperature [K]',
215                                 'Rotational speed [rpm]', 'Torque [Nm]', 'Tool wear [min]']
216             selected_num_feature = st.selectbox("Select numerical feature to plot:", numerical_to_plot)
217             fig_line, ax_line = plt.subplots(figsize=(10, 4))

```

Upload Data for Batch Prediction (CSV)

Choose a CSV file

Drag and drop file here
Limit 200MB per file • CSV

Browse files

Trial.csv 1.4MB

CSV file uploaded successfully!

📊 Visualize Uploaded Input Data

Batch Prediction Results

	UDI	Product ID	Type	Air temperature [K]	Process temperature [K]	Rotational speed [rpm]	Torque [Nm]	Tool wear [min]
0	1	M14860	M	298.1	308.6	1551	1408	1425
1	2	L47181	L	298.2	308.7	1408	1433	1498
2	3	L47182	L	298.1	308.5	1408	1433	1498
3	4	L47183	L	298.2	308.6	1551	1408	1425
4	5	L47184	L	298.2	308.7	1408	1433	1498
5	6	M14865	M	298.1	308.6	1408	1433	1498

Appendix H—Code and Result for Prediction Logic and Output and Solution

Recommended

```
9     # --- Prediction Logic and Output ---
10    required_numerical = ['Air temperature [K]', 'Process temperature [K]',
11                           'Rotational speed [rpm]', 'Torque [Nm]', 'Tool wear [min]']
12    required_binary = ['TWF', 'HDF', 'PWF', 'OSF', 'RNF']
13    all_required = required_numerical + required_binary
14    if all(col in batch_data_input.columns for col in all_required):
15        scaled_numerical = scaler.transform(batch_data_input[required_numerical])
16        binary_data = batch_data_input[required_binary].values
17        final_batch_input = np.concatenate([scaled_numerical, binary_data], axis=1)
18        if final_batch_input.shape[1] == model.n_features_in_:
19            batch_predictions = model.predict(final_batch_input)
20            batch_data_display = batch_data_input.copy()
21            batch_data_display['Predicted Failure'] = batch_predictions
22            st.subheader("Batch Prediction Results")
23            st.dataframe(batch_data_display)
24            st.info("Column 'Predicted Failure' indicates 1 for predicted failure and 0 for normal operation.")
25            st.subheader("Interpretation & Solutions for Failures")
26            st.markdown("""
27                - **Column 'Predicted Failure'** indicates:
28                    - `1` : Predicted failure.
29                    - `0` : Normal operation.
30                - **For failures**, please consider:
31                    - Greasing pump levers and insulating pump exteriors against below zero temperatures.
32                    - Checking for leaks and loose joints.
33            """)
```

Batch Prediction Results

UDI	Product ID	Type	Air temperature [K]	Process temperature [K]	Rotational speed [rpm]	Torque [Nm]
0	1	M14860	M	298.1	308.6	1551
1	2	L47181	L	298.2	308.7	1408
2	3	L47182	L	298.1	308.5	1498
3	4	L47183	L	298.2	308.6	1433
4	5	L47184	L	298.2	308.7	1408
5	6	M14865	M	298.1	308.6	1425
6	7	L47186	L	298.1	308.6	1558
7	8	L47187	L	100	308.6	1527
8	9	M14868	M	95	308.7	1667
9	10	M14869	M	42	309	1741

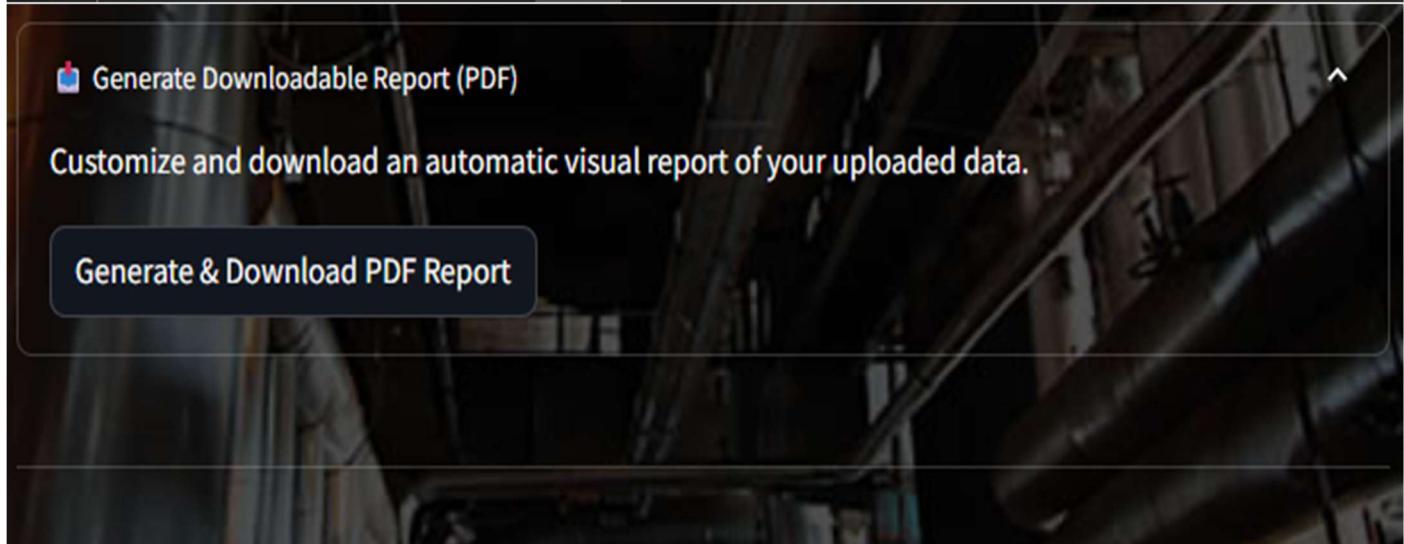
Column 'Predicted Failure' indicates 1 for predicted failure and 0 for normal operation.

Interpretation & Solutions for Failures

- **Column 'Predicted Failure' indicates:**
 - 1 : Predicted failure.
 - 0 : Normal operation.
- **For failures, please consider:**
 - Greasing pump levers and insulating pump exteriors against below zero temperatures.
 - Checking for leaks and loose joints.

Appendix I—PDF Report Generation

```
def generate_pdf_report(data, failure_counts, selected_feature, correlation_matrix, box_feature,
    palette_categorical, palette_heatmap): # Pass palettes here
    pdf = FPDF()
    pdf.add_page()
    pdf.set_font("Arial", size=12)
    pdf.cell(200, 10, txt="Machine Failure Prediction Report", ln=True, align='C')
    pdf.ln(5)
    pdf.set_font("Arial", size=10)
    pdf.cell(200, 10, txt="Failure Summary:", ln=True)
    for key, value in failure_counts.items():
        label = 'Failure' if key == 1 else 'No Failure'
        pdf.cell(200, 8, txt=f"{label}: {value} instances", ln=True)
    with tempfile.TemporaryDirectory() as tmpdir:
```



Appendix J—Comments and Feedback Section

```
# --- User Review Section (Embedded Jotform) ---
st.markdown("----")
st.header("Leave Your Feedback")
st.markdown("We value your feedback! Please share your experience using the dashboard below.")
jotform_embed_url = "https://form.jotform.com/251204859375361"
components.iframe(jotform_embed_url, height=400, scrolling=True)

# --- Footer ---
st.markdown("----")
st.markdown("© Developed by **bi95cz** with pseudonym IONARTS PROJECTS CONSULT- 2025")
```

A screenshot of a feedback form titled "Leave Your Feedback". The form is embedded within a larger dashboard. At the top, it says "We value your feedback! Please share your experience using the dashboard below." Below this, there are several input fields: "Customer's Name" (with "First Name" and "Last Name" sub-fields), "Customer's Phone Number" (with a placeholder "(____) ____-____" and an error message "Please enter a valid phone number."), and "Customer's Email" (with a placeholder "example@example.com"). There is also a "Date" field at the top right. The entire form is set against a dark background.

Appendix K—Dashboard and Some Visualisations

