EPILOG MINI / HELIX MATERIAL SETTING

MATERIAL: Acrylic only

	DPI / Freq	<u>40 w</u>	40 watt	
Photo Engraving:	300 DPI	90s	55p	
Text / Clipart Engraving:	300 DPI	90s	75 p	
Text / Clipart Engraving:	600 DPI	90s	70 p	
Cutting 1/8 " (3mm)	5000 f	12 s	80p	
Cutting 1/4 " (6mm)	5000 f	6s	80p	