Epilog Mini 24 Laser Cutting Machine

1. POWERING UP – *(Turn ON all four main switches)*
1.1 Laser Cutting Machine
1.2 Fume Extractor
1.3 Air Compressor
1.4 Computer

2. ARTWORK SETUP
2.1 Turn on PC, run Coral Draw 2018 (64-Bit) and create/load your document.

2.2 On the Coral Draw application, click on File > Print > Printing Preferences.

2.3 Adjust the appropriate settings in the Laser Dashboard.
(Refer to the guide on the working table)
Ensure "Auto Focus" is not ticked.
Click on "OK" button to continue.

2.4 Click on "Apply" and then "Print" to send the job to the laser cutting machine.

3. CUTTING/ENGRAVING
3.1 Enter manual focus mode. *(The focusing lens will move)*

3.2 Click the down arrow cursor keys to lower the cutting table *(approx. 30mm)*

3.3 Place your acrylic on the cutting table.

3.4 Place the Manual Focus Gauge on the carriage.

3.5 Remove the Manual Focus Gauge and click on Reset key.

3.6 Click on Play key to start.

- ***More details, refer to the Standard Operating Procedure (SOP)***