Presented by Irakli Ezugbaia Medical Technologies Company (MTC)

Supply Chain Management Professional Certificate

Rutgers
The state university of New Jersey

## **Executive summary**

- MTC is recommended to:
  - Simplify supply chain process for kits;
  - Enable DMAIC, EOQ, safety, and cyclical stocks analysis and accommodate production to the results of the above analysis;
  - Simplify logistics process; either sterilize on manufacturing site and deliver do branches/loaners, or enable direct shipments from outsourced sterilization facilities towards the same branches/loaners; another alternative is to replace branches/loaners with smart kiosks (need to compare incremental cash flow);
  - Exercise demand analysis methods, which will justify production quantities and inventory needs;
  - Recommended to main maintain in-house safety stock.
- Strategically the company shall separate business processes for differentiated products and routine products.

# Medical Technologies Copmany (MTC)

- MTC is a middle-size producer of medical supplies;
- The company primarily sells directly via sales agents;
- Supply management is organized via branches and/or loaner offices;
- The company outsources medical kit sterilization services;
- Financial results reveal 4% CAGR in sales;
- New tax imposed 2.3% decreases MTCs net income by 10%,mitigation of which is a primary analysis objective for this presentation.

## Focal points from the text

- 80% of supplies produced by MTC are routine;
- Sales people get 45% of the sold invoice;
- Surgeons (PPIs) make final decisions regarding supplies;
- Hospitals have administrative staff in charge of cost management.

# Supply chain logistics

### Problem

- There is no justification of the warehouse planning in the text;
- Kits logistics process from manufacturer to outsourced sterilization, then backwards to manufacturer, and from the latter to branches/loaners to be delivered to surgeons directly, seems over scrutilized;
- Another problematic issue is return of unused kits, which goes from branch/loaner offices to the manufacturer.

#### Solution & associated risks

- Solution:
  - Simplify logistics process; either sterilize on manufacturing site and deliver do branches/loaners, or enable direct shipments from outsourced sterilization facilities towards the same branches/loaners;
  - Another alternative is to replace branches/loaners with smart kiosks (need to compare incremental cash flow).

#### Risks:

- The manufacturer lacks skills for starilization; needs to develop;
- The sterilization outcourcer may not be willing to organise direct shipments. Less process control, if agrees to organize.

## Supply chain operations

### Problem

- Production output is not justified. The copmany produces in fixed 7200units batches, which is not related with actuald demand forecast;
- No evidence of DMAIC analysis;
- No evidence of economic order quantitiy calculation;
- No evidence of cyclical and safety stocks calculations.

### Solution & associated risks

- Solution:
  - Enable DMAIC, EOQ, safety and cyclical stocks analysis;
  - Accomodate produciton to the above analysis results.
- Risks:
  - Ability of the manufacturing plant to accommodate to changing shifts of produciton.

# Supply chain planning

### Problem

 No demand forecasting methods exercized, which leads to high inventory costs.

### Solution & associated risks

- Solution:
  - Exercise demand analysis methods, which will justify production quantiites and inventory needs;
  - Recommended to main maintain inhouse safety stock.
- Risks:
  - Underestimation of demand may lead to significant reputational and financial damages.

# Supply chain strategy

- Teo main strategic shifts are recommended that release significant amount of expenditures from P&L;
- The first shift is related to separating supply chain business processes for differentiated and routine products:
  - on routine products restructure on GOPs, including supply management. Sales people are removed. Cyclical inventory is administered by GOPs. Safety inventory only is kept by MTC in its stock.
  - On differentiated products remain on existing business process. Direct contact, including supply management, with surgeons from salespeople deliveres significant value.

#### Acquisition:

The company may look for acquisition targets in low-tax jurisdiction geographies. The decision may lead to another economy in operating expenditures.