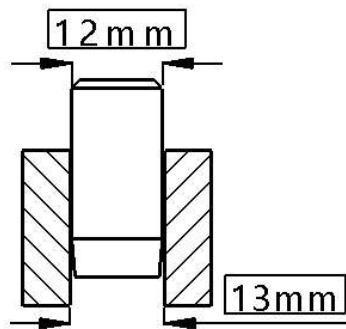


# Spine Processes Schematic

## SPINE PROCESSES

### SCARICATA(Running fit)

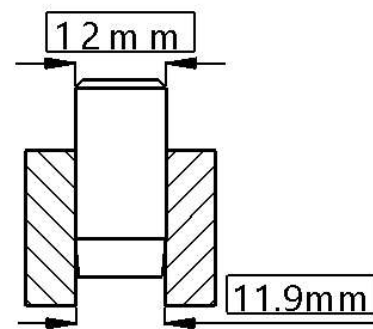
\*SCA: Scaricata, machining the hole on sgrossatura bigger than the referring size



\*RF: Running fit, spine moves freely through the hole

### SGROSSATURA(Tight Fit)

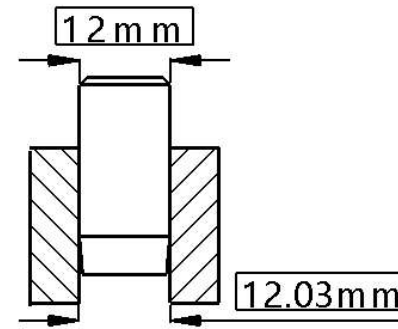
\*SGR: Sgrossatura, machining the hole on sgrossatura



\*TF: Tight fit, spine must be hammered to fit on the hole

### FINITURA(Slide fit)

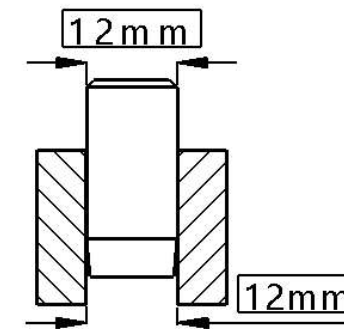
\*FIN: Finitura, machining the hole on finitura



\*SF: Slide fit, spine moves fitting through the hole

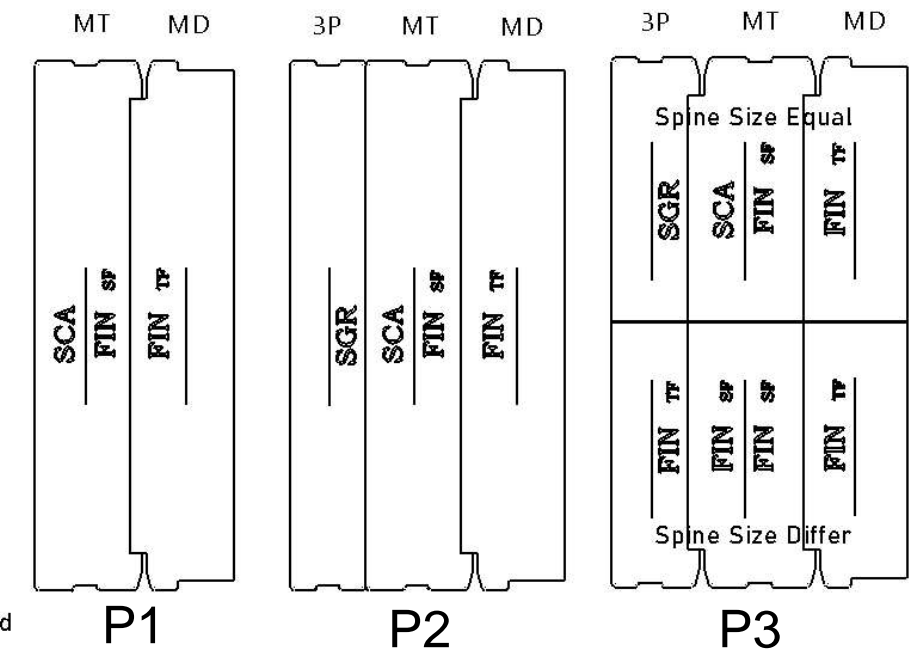
### FINITURA(Tight fit)

\*FIN: Finitura, machining the hole on finitura

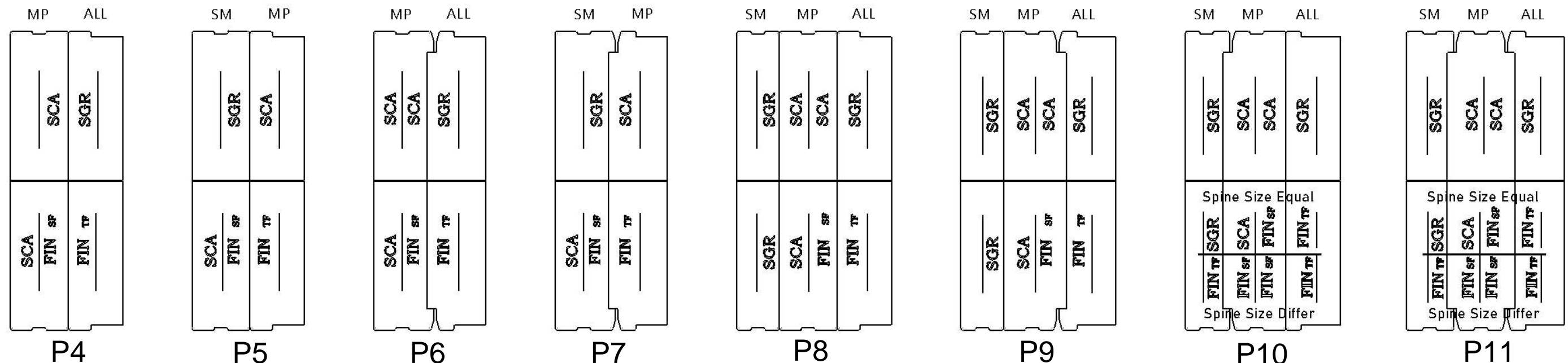


\*TF: Tight fit, spine must be hammered to fit on the hole

## PORTHOLE



## FLAT (Manual Align/Die Diameter < 350)



## FLAT (Spine Align/Die Diameter >= 350)

