

- The screenshot shows the 'Upgrade' screen in the CNC control software. At the top, the title bar reads '录入' (Input). Below it, a navigation bar shows '设置 -> 文件管理 -> 系统升级' (Settings -> File Management -> System Upgrade). The main area has a checkbox labeled '系统软件升级' (System Software Upgrade) which is checked. Below the checkbox is a progress bar showing '100 %'. At the bottom, there is a text field for '升级文件路径' (Upgrade file path) containing '/u/V6.39_420230526/GSK980TDi_CNCS#'. On the right side, there is a '帮助信息' (Help Information) panel with two points: 1. '本页面目前只有一个升级选项，所以进入升级页面时默认选中系统升级操作。' (This page currently only has one upgrade option, so when entering the upgrade page, the system upgrade operation is selected by default.) 2. '按[执行操作]键执行当前栏选中的所有操作。' (Press the [Execute Operation] key to execute all operations selected in the current column.) At the bottom of the screen, a message box states: '升级已经完成。是否恢复参数、梯形图等数据？按[输入]键开始恢复，不恢复请拔出U盘后重新上电。' (Upgrade is complete. Do you want to restore parameters, ladder diagrams, etc. data? Press the [Input] key to start restoration, or if you don't restore, please remove the U-disk and power on again.) The bottom status bar shows 'CNC设置' (CNC Settings), '系统时间' (System Time), '文件管理' (File Management), '功能调试' (Function Debugging), '总线设置' (Bus Settings), 'IP设置' (IP Settings), '伺服调谐' (Servo Tuning), and a clock showing '11:59:23'.

- 升级结束后，按  恢复系统升级前的数据，如果不恢复则拔出U盘。最后重启系统，完成升级。