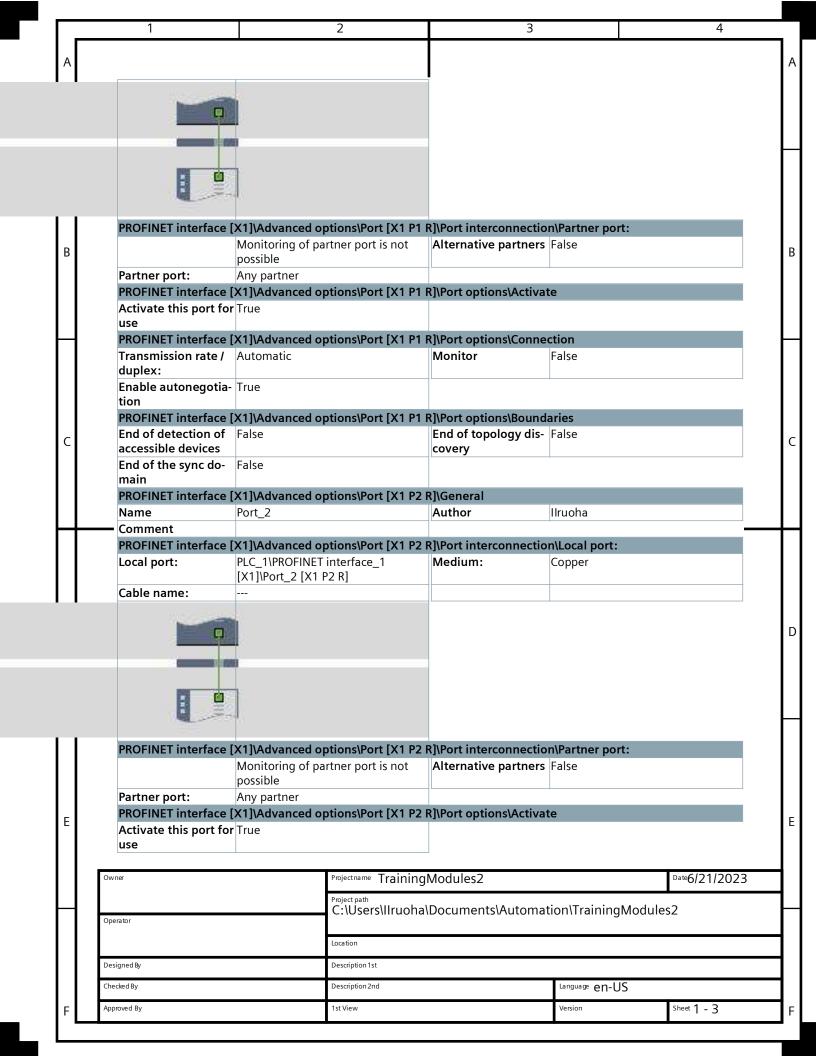
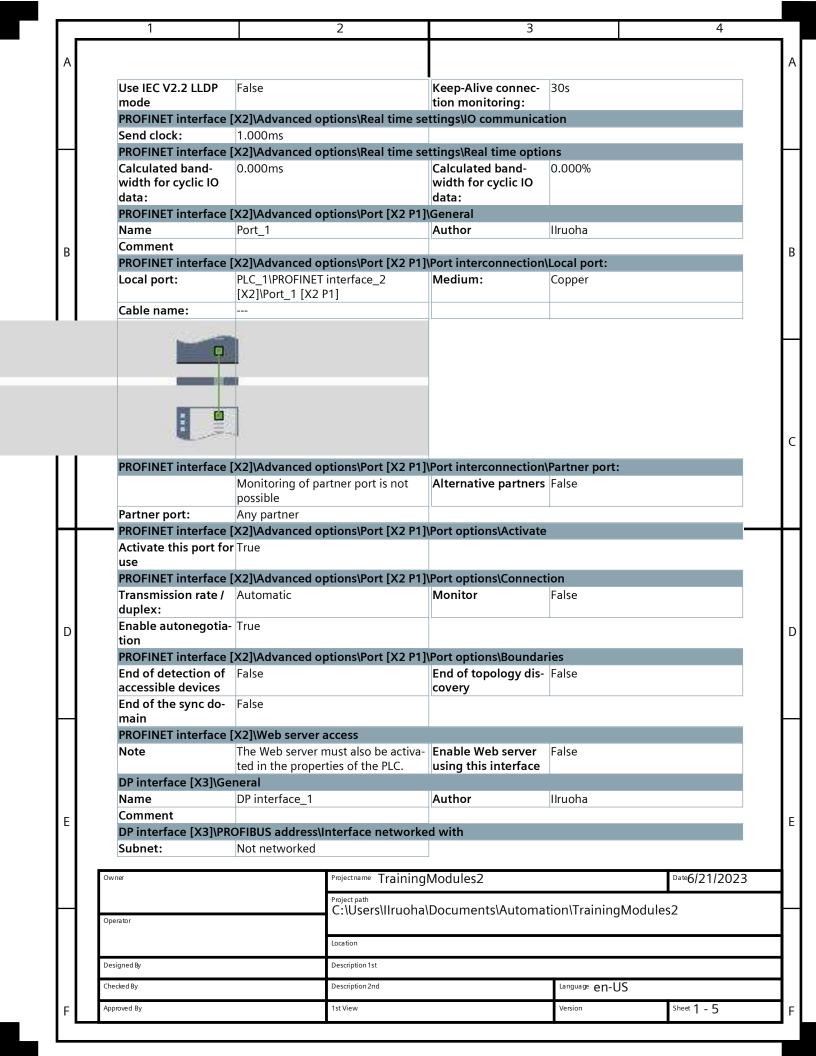
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١							
	PLC_1 [CPU 15	16-3 PN/DP]					
1	PLC_1						
ı	General\Project infor						
ı	Name	PLC_1		Author	Ilruoha		
ı	Comment			Rack	0		
ı	Slot	1					
	General\Catalog info Short designation		ND	Description	CDI Lwith displ	lave work momory 1	
	Short designation	CPU 1516-3 PN/D	r	Description	MB code and sinstruction time concept, technicon control, counting & me	lay; work memory 1 5 MB data; 10 ns bit ne; 4-stage protection nology functions: mo- losed-loop control, easuring; tracing; 1st PFINET IO controller,	
					supports RT/IR grade PROFINI vice, MRP, MR TCP/IP, secure cation, S7 con server, DNS cli DA, client DA, specifications; time, routing; NET IO contro- vice, transport cure Open Use	T, performance up- ET V2.3, 2 ports, I-de- PD, transport protocol Open User Communi- nmunication, Web ient, OPC UA: server methods, companion constant bus cycle 2nd interface: PROFI- ller, supports RT, I-de- t protocol TCP/IP, se- er Communication, S7 on, Web server, DNS	
					client, OPC UA DA, methods, tions; routing; BUS DP maste constant bus of	a: server DA, client companion specifica- : 3rd interface: PROFI- r, S7 communication, cycle time, routing; ons, firmware V2.6	
	Article number	6ES7 516-3AN01		Firmware version	V2.6		
ı	General\Identificatio	n & Maintenance	2				
	Plant designation Installation date	2023-06-19 16:1	6:51.776	Location identifier Additional informa- tion			
+	General\Checksums	EA 70 50 75 45 5	A 05 30	C . ft	NI-4	(:	
ı	Text lists PROFINET interface [FA 70 E8 75 1D 5	οΑ δΕ 29 	Software	INOL available ((compile necessary)	
	Name	PROFINET interfa	co 1	Author	Ilruoha		
	Comment	I NOT INCT IIICEIIA		, tatiloi	III GOIIG		
	PROFINET interface [X1]\Ethernet add	resses\Interface i	networked with			
	Subnet:	Not connected					
	PROFINET interface [X1]\Ethernet add	lresses\IP protoco	l			
	IP configuration	Set IP address in	the project	IP address:	192.168.0.1		
١							
l	Owner		Project path	gModules2		Date 6/21/2023	
1	Operator		C:\Users\IIruoha	a\Documents\Automa	tion\TrainingN	Modules2	
			Location				
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ı					T		
	Checked By		Description 2nd		Language en-119	5	1
	Checked By Approved By		Description 2nd 1st View		Language en-US	Sheet 1 - 1	

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						<u> </u>	A
	Subnet mask:	255.255.255.0		Use router	False		
	PROFINET interface [es\PROFINET	ose router	i dise		
	PROFINET device name is set directly at the device	False		Generate PROFINET device name automatically	True		
	PROFINET device name:	plc_1.profinet interface	ce_1	Converted name:	plcxb1.profin	netxainterfacexb1036c	
	Device number:	0					
	PROFINET interface [X1]\Time synchroniza	ation\NTP mod	le			
3		Time synchronization NET interfaces take pl settings for time sync the PROFINET interface	ace within the hronization of	chronization via NTP	False		E
		IP addresses		Server 1	0.0.0.0		
	Server 2	0.0.0.0		Server 3	0.0.0.0		
		0.0.0.0		Update interval	10s		
	PROFINET interface [opuate interval	103		L
	IO controller	True		IO system			
	Device number				False		
		0	-N-4- C		raise		
	PROFINET interface [Call the user pro- gram if communica- tion errors occur	False	s\interface op	Support device re- placement without exchangeable medi- um	True		(
	Permit overwriting of device names of all assigned IO devices	False		Limit data infeed into the network	True		
+	Use IEC V2.2 LLDP mode	False		tion monitoring:	30s		\dagger
			s\Real time se	ttings\IO communicat	ion		
	Send clock:	1.000ms					
	PROFINET interface [s\Real time se	ttings\Synchronizatio	n		
	RT class:	RT,IRT					
J	PROFINET interface [X1]\Advanced option	s\Real time se	ttings\Real time optio	ns		
	Calculated band- width for cyclic IO data:	0.000ms		Calculated band- width for cyclic IO data:	0.000%		
	PROFINET interface [X1]\Advanced option	s\Port [X1 P1 F				
	Name	Port_1		TT .	Ilruoha		
	Comment	. 5.5_1			40114		
_		Y11\Advanced entire	s\Port [V1 D1 I	। R]\Port interconnectio	nll ocal parte		
-		PLC_1\PROFINET inter					
	Local port:		Tace_I	Medium:	Copper		
_		[X1]\Port_1 [X1 P1 R]	Tace_I	Medium:	Copper		
=	Local port:		Tace_I	Medium:	Copper		
_	Local port:	[X1]\Port_1 [X1 P1 R]	_	Medium: Modules2	Copper	Date 6/21/2023	
Ow	Local port: Cable name:	[X1]\Port_1 [X1 P1 R] Projec	tname Training!				
Ow	Local port: Cable name:	[X1]\Port_1 [X1 P1 R] Projec	thame Trainingl tpath Users\llruoha\	Modules2			
Ow	Local port: Cable name:	[X1]\Port_1 [X1 P1 R] Projec Projec C:\U	thame Trainingl tpath Users\llruoha\	Modules2			
Ope	Local port: Cable name:	[X1]\Port_1 [X1 P1 R] Project Project C:\U	etname Training! et path Users\IIruoha\	Modules2		Modules2	



		I		2	3		4	
Α								А
		PPOEINET interface I	Y1]\Advanced o	ntions\Part [V1 P2	┃ R]\Port options\Conne	ction		
		Transmission rate / duplex:		puonsii ort [X1121	Monitor	False		
		Enable autonegotia-	True					
			 X1]\Advanced o	ntions\Port [X1 P2 I	 R]\Port options\Bound	aries		
		End of detection of			End of topology dis-			
		accessible devices			covery			
		End of the sync do- main	False					
В		PROFINET interface [X1]\Web server	access				В
Б		Note	The Web server ited in the prope	must also be activa- rties of the PLC.	Enable Web server using this interface	False		
		PROFINET interface [X2]\General					
		Name	PROFINET interfa	ace_2	Author	Ilruoha		
		Comment						
		PROFINET interface [dresses\Interface n	etworked with			
		Subnet:	Not connected					
		PROFINET interface [_	•				
		IP configuration	Set IP address in	the project	IP address:	192.168.1.1		
		Subnet mask: PROFINET interface [255.255.255.0	dvaccas\DDOFINITT	Use router	False		
		PROFINET Interface (False	dresses\PKOFINE1	Generate PROFINET	True		c
С		name is set directly	laise		device name auto-	liue		١
		at the device			matically			
		PROFINET device name:	plc_1.profinet in	iterface_2	Converted name:	plcxb1.profin	netxainterfacexb2022c	
		Device number:	0			:		
		PROFINET interface [1		
		Note	NET interfaces to	synchronization of	Enable time syn- chronization via NTP server	False		
			IP addresses		Server 1	0.0.0.0		
D		Server 2	0.0.0.0		Server 3	0.0.0.0		D
		Server 4	0.0.0.0		Update interval	10s		٦
		PROFINET interface [X2]\Operating n	node				
		IO controller	True		IO system			
		Device number	0		IO device	False		
		PROFINET interface [_	ptions\Interface op		_		
		Call the user pro- gram if communica- tion errors occur	False		Support device re- placement without exchangeable medi- um	True		
E		Permit overwriting of device names of all assigned IO devi-	False		Limit data infeed into the network	False		E
		ces						
	Ov	wner		Projectname Training	Modules2		Date 6/21/2023	\dashv
\sqcup		porator		Project path C:\Users\IIruoha\	Documents\Automat	tion\Training	Modules2	
	Op	perator		Location				
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	⊢	necked By		Description 2nd		Language en-U	IS	
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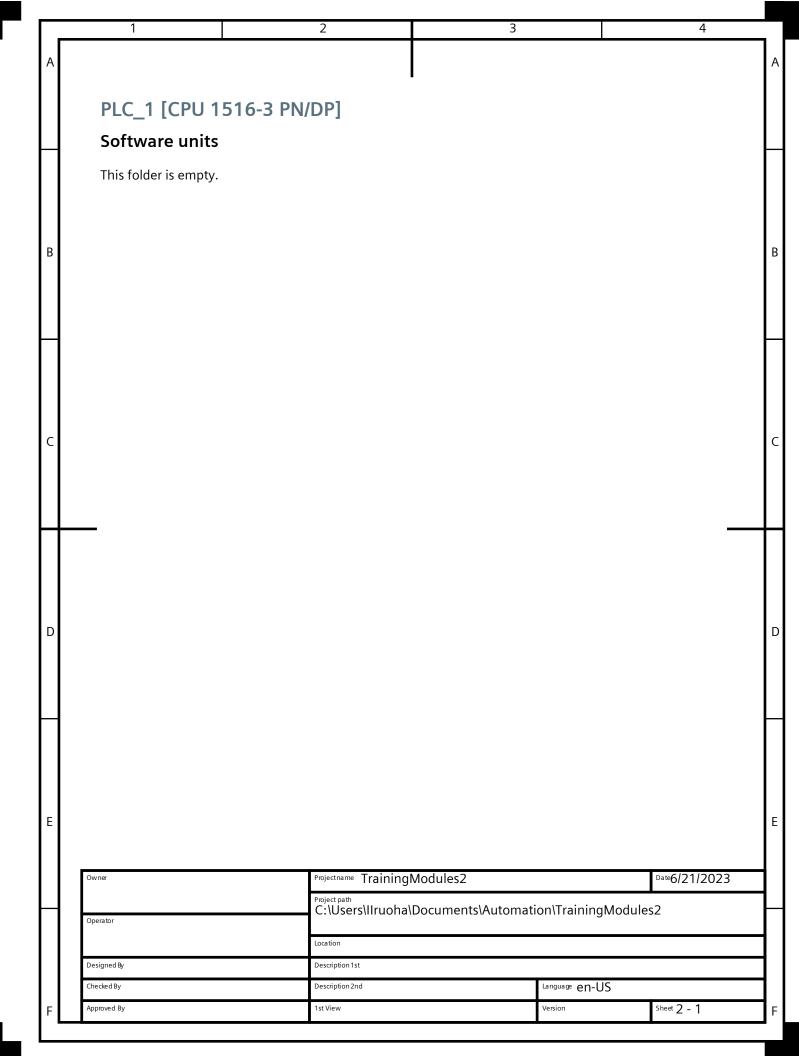


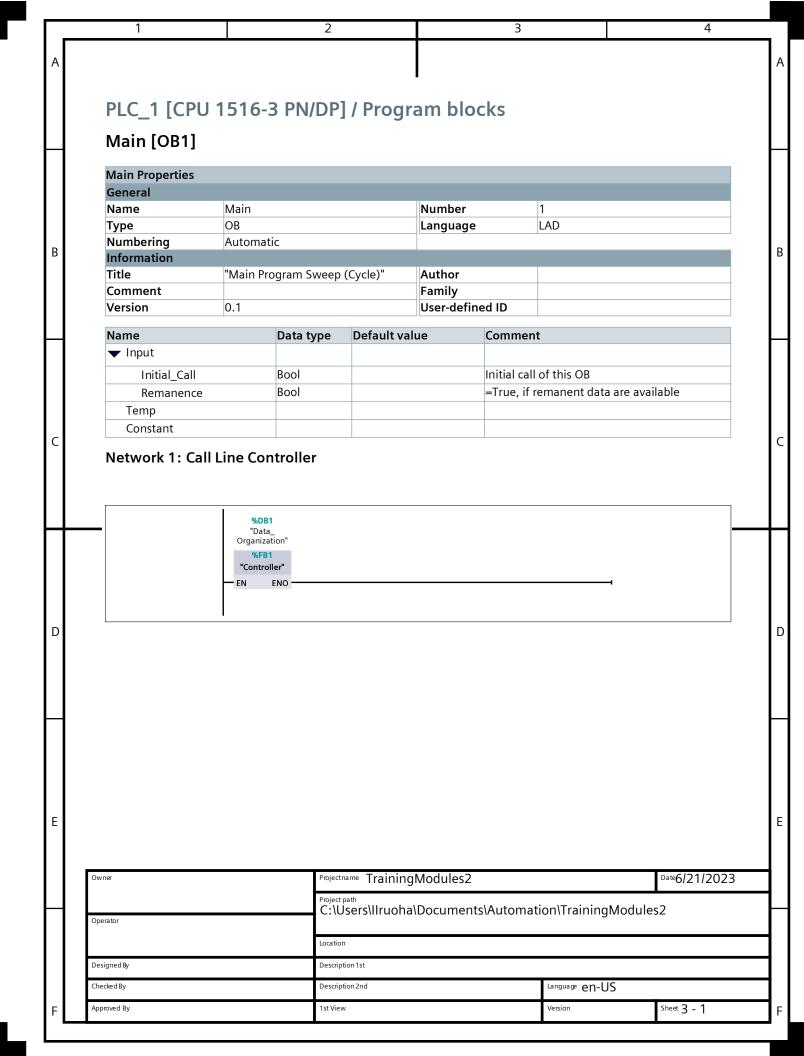
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Α										
١		DP interface [X3]\PR	DEIBLIS 3/	ddrocc\E	aramotors	<u> </u>				
- 1		Address:	2	Jui 633(i	arameters	Highest address:				ı
		Transmission speed:				riigilest address.				
		DP interface [X3]\Op		nodell						ı
\dashv		Operating mode	DP maste			DP master system:	Not crea	atad		⊦
		DP interface [X3]\Tin			nNSIMATIC mode	Dr master system.	NOT CIEC	iteu		ı
		Synchronization	None	OHIZALIC	MISHWATIC HIOGE	Time interval	None			ı
		type	None			illile ilitervai	None			ı
		DP interface [X3]\SY	NC/FRFF7	F\						ı
		Group		YNC		FREEZE		Comment		ı
В		1		rue		True		.ommene		
٦		2		ue ue		True				1
		3		ue ue		True				1
		4		ue ue		True				1
		5		ue		True				1
		6		'ue		True				1
ᅦ		7		ue ue		True				ļ
		8		ue ue		True				
		Startup		u C		TIUC				
		Startup after POWER ON	Warm res		perating mode be-	Comparison preset to actual configura- tion	Startup	CPU even if mismat	ch	
C		Configuration time	60000ms	<u> </u>		uon				- 1
		Cycle	000001113	,						ı
		Maximum cycle	150ms							ı
		time Enable minimum cy-				Minimum cycle time	1 mc			
4		cle time for cyclic	Tiue			William Cycle time	11113			+
١		Communication load	l							ı
		Cycle load due to communication	50%							
		System and clock me	emory\Sys	stem me	emory bits					
		Enable the use of	False		•	Address of system	1			ı
D		system memory byte				memory byte (MBx)				
		First cycle				Diagnostic status changed				
		Always 1 (high)				Always 0 (low)				
4		System and clock me	_	ck men	nory bits					L
		Enable the use of	False			, talan 555 51 515 51t	0			ı
		clock memory byte				memory byte (MBx)				
		10 Hz clock				5 Hz clock				ı
		2.5 Hz clock				2 Hz clock				
J		1.25 Hz clock				1 Hz clock				
Е		0.625 Hz clock	lvD:	- 4: -		0.5 Hz clock				
-		SIMATIC Memory Ca		STICS		Thurseles Libert	0.00%			'
		Aging of the SIMAT- IC memory card	raise			Threshold value	80%			_
	Ow	vner				Modules2		Date6	/21/2023	
\dashv	Ор	perator			C:\Users\IIruoha	\Documents\Automat	tion\Trai	iningModules2		\mid
					Location					+
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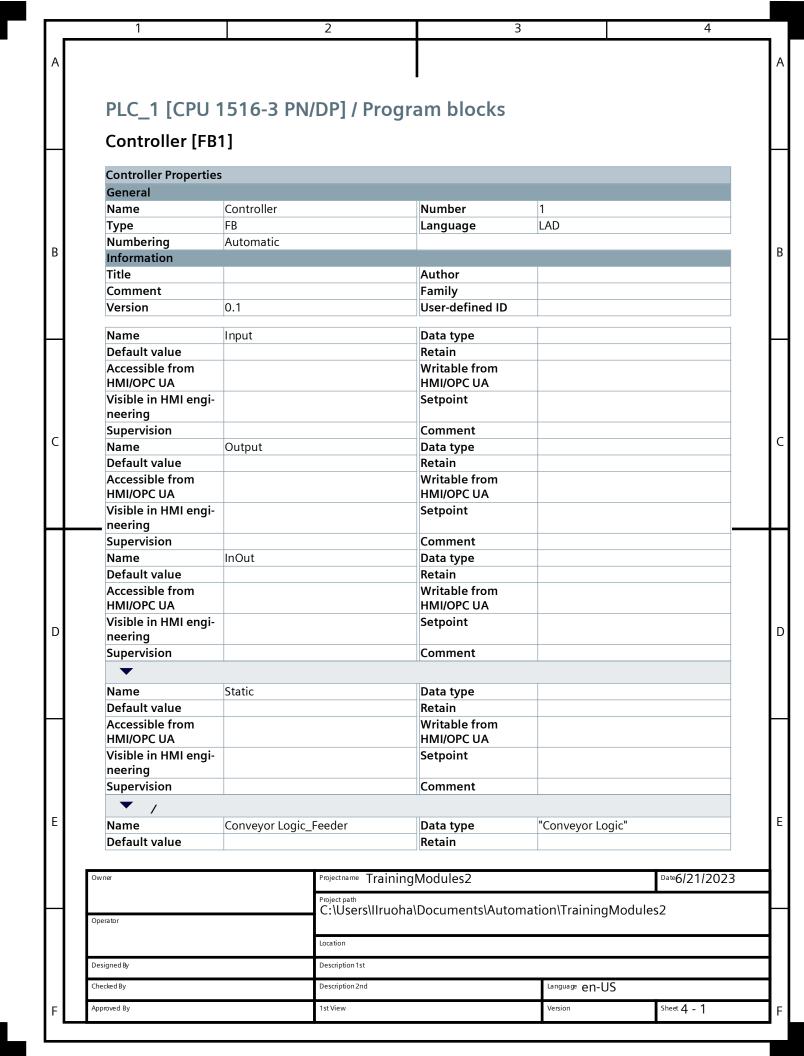
	I		2	3		4	
А		•			•		,
	System diagnostics\0	General		ı			
	Activate system di- agnostics for this device	True		Report network faults as mainte- nance instead of fault	False		
	PLC alarms\General			iduit			
	Central alarm management in the PLC	True					
	Web server\General			-			
	Activate web server on this module	False		Permit access only with HTTPS	True		
В	Web server\Automat	tic update					
	Enable automatic update	True		Update interval	Os		
	Web server\User ma	nagement					
	User name			User rights			
	Everybody						
[Web server\User-def		Defends UTA st	Files with all man	Web DD	Fue was suit DD	
	Application name H	IML source path	page index.htm	Files with dynamic content .htm;.html	Web DB number	Fragment DB number 334	
	Web server\Overviev	w of interfaces	index.nun	.num;.numi	333	334	
С	Device	W Of fifterfaces	Interface		Enabled web ser	rver access	
	PLC_1		PROFINET interface		False		
	PLC_1		PROFINET interface		False		
	DNS configuration						
	No DNS server address is configured.						
	Display\General\Disp		le				
	Time to standby mode	30 minutes					
	Display\General\Ene	rav savina mode					
	Time to energy sav-						
	ing mode						. I.
D	Display\General\Disp Default language on						
	display	Eligiisii					
	Display\Automatic u	pdate					
	Time to update	5 seconds					
Н	Display\Password\Dis						
	Enable write access			Enable display pro tection	- False		
	Display\User-defined User logo activated	False		Adapt logo	False		
	Resolution	240x260		Company logo	raise 		
	nessia den	ΣΤΟΧΖΟΟ		company rege			
E							
	Owner		Projectname Training	Modules2		Date 6/21/2023	3
Н	Operator		Project path C:\Users\IIruoha	\Documents\Autom	nation\TrainingN	Modules2	<u> </u>
			Location				
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[Checked By		Description 2nd		Language en-US	5	
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A	User interface langua	#05					Α
H							
H	Assign project langua			User interface langua	ages		
H	English (United States)			German			
	English (United States)			English			
	English (United States)			French			
	English (United States)			Spanish			
	English (United States)			Italian			
H	English (United States)			Japanese			
H	English (United States)			Chinese (simplified)			
H	English (United States)			Korean			
В	English (United States)			Russian			В
	English (United States)			Turkish			
	English (United States)			Portuguese (Brazil)			
H	Time of day\Local tim			i ortuguese (Bidžii)			
	Time zone	(UTC) Dublin, Edinbu	rgh, Lisbon,				
Н	Time of day\Daylight	London					\vdash
		rue		Difference between	60mins		
H		rue			60mins		
	saving time			standard and day- light saving time			
H	Time a of devalorable	i	مامينانسامه ممينات				
H	Time of day\Daylight		daylight savin	~	6 1		
c		Last			Sunday		c
اکا	week			weekday	04.00		٦
H		March		at	01:00 a.m.		
H	Time of day\Daylight		standard time				
H		Last			Sunday		
H	week			weekday			
Н		October		at	02:00 a.m.		-+
H	Protection						
H	-	Full access (no proted	ction)				
H	Protection\Connection	n mechanisms					
	Permit access with	True					
	PUT/GET communi-						
$\lfloor \rfloor$	cation from remote						
D	partner						D
	Protection\Security e						
	Summarize security	True			20		
	events in case of			val			
	high message vol-						
Ц	ume						\vdash
		seconds					
	OPC UA\Accessibility						
	Activate OPC UA server	False					
	OPC UA\Accessibility	of the client					
	Activate OPC UA cli-						
Е	ent	uije					E
	System power supply	(General					
		Connection to supply	voltage				
	General	солнесной со зирріу	-				
	Owner	Projec	ctname Trainingl	Modules2		Date 6/21/2023	
		Proied	ct path			1	
Н	Operator	C:\	Users\IIruoha\	Documents\Automat	tion\Training	Modules2	
	Operator						
		Locati	ion				
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	Checked By	Descr	iption2nd		Language en-U	S	
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	•	2						
ı	System nower supply	\\Power segment over\	view					
	Module	Slot	VIEW		Su	ıpply/consum	nntion	
	PLC_1	1				2.00W	iption	
	120_1	Summa	arv			2.00W		
	Configuration control	Configuration control		configurat				
		False						
	tion of device via							
	the user program							
	Connection resources	1						
		Station resources - Reserved - Maximum	Station res Reserved - ured		Station re Dynamic	- Configured		
	Maximum number of resources:		10		118		128	
		Maximum	Configured		Configure	d	Configured	
	PG communication:	4	-		-		-	
	HMI communication:	4	0		0		0	
	S7 communication:	0	-		0		0	
	Open user communication:	0	-		0		0	
	Web communication:	2	-		-		-	
	Other communication:		-		0		0	
	Total resources used:		0		0		0	
	Available resources:		10		118		128	
		s\Overview of address		v of addres			120	
		True		Outputs		True		
		False		Slot		True		
	Runtime licenses\OPC			5.50		mac		
_		None		Type of p	urchased	No license		
	cense			license				
	Runtime licenses\Pro[Diag\Supervisions						
	Number of used su-)						
	pervisions							
	Runtime licenses\Pro[_		
	licenses	None (<= 25 supervisior		Used ProE ses	Diag licen-	No license		
		rgy Suite\Energy objec	:ts					
	J J	0						
	ured energy objects							
		rgy Suite\Runtime lice	nses					
	Total number of li-	0		1				
	censed energy ob- jects							
	censed energy objects Runtime licenses\Ene	rgy Suite\Runtime lice	nses\Numbe					
	censed energy ob- jects		nses\Numbe		/pe '10 en-			







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Α							A
	Accessible from HMI/OPC UA	True		Writable from HMI/OPC UA	True		
	Visible in HMI engi- neering	True		Setpoint	False		
Н	Supervision			Comment			⊢
	V //						
Н	Name	Input		Data type			
Ш	Default value			Retain			
Ш	Accessible from			Writable from			
В	HMI/OPC UA Visible in HMI engi-			HMI/OPC UA Setpoint			В
	neering			Setponit			ľ
Ш	Supervision			Comment			
Ш	Name	Auto Mode Star	t PB	Data type	Bool		
Ш	Default value	false		Retain	Non-retain		
H	Accessible from HMI/OPC UA	True		Writable from HMI/OPC UA	True		F
	Visible in HMI engi- neering	True		Setpoint	False		
Ш	Supervision			Comment			
Ш	Name	Auto Mode Stop	PB	Data type	Bool		
С	Default value	false		Retain	Non-retain		c
	Accessible from HMI/OPC UA	True		Writable from HMI/OPC UA	True		
	Visible in HMI engi- neering	True		Setpoint	False		
Ш	Supervision			Comment			
Н	Name	AUTO		Data type	Bool		—
Ш	Default value	false		Retain	Non-retain		
	Accessible from HMI/OPC UA	True		Writable from HMI/OPC UA	True		
	Visible in HMI engi- neering	True		Setpoint	False		
	Supervision			Comment			
D	Name	Turn Table Hom	ed	Data type	Bool		D
Ш	Default value Accessible from	false		Retain	Non-retain		
	HMI/OPC UA	True		Writable from HMI/OPC UA	True		
Ш	neering	True		Setpoint	False		L
	Supervision			Comment			
 	Name	MANUAL		Data type	Bool		
 	Default value	false		Retain	Non-retain		
	Accessible from HMI/OPC UA	True		Writable from HMI/OPC UA	True		
Е	neering	True		Setpoint	False		E
 	Supervision			Comment			
 	Name	EStop		Data type	Bool		
	Owner			Modules2		Date 6/21/2023	
H	Operator		Project path C:\Users\IIruoha	\Documents\Autor	mation\TrainingMc	odules2	
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	Checked By		Description 2nd		Language en-US		
F	Approved By		1st View		Version	Sheet 4 - 2	T F

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Α							А
Н	Default value	false		Retain	Non-retain		
	Accessible from HMI/OPC UA	True		Writable from HMI/OPC UA	True		
Ц	Visible in HMI engi- neering	True		Setpoint	False		
Ш	Supervision			Comment			
Ш	Name	Part Present		Data type	Bool		
Ш	Default value	false		Retain	Non-retain		
	Accessible from HMI/OPC UA	True		Writable from HMI/OPC UA	True		
В	neering	True		Setpoint	False		В
Ш	Supervision			Comment			
Ш	Name	Reset Part Count	•	Data type	Bool		
Ш	Default value	false		Retain	Non-retain		
Н	HMI/OPC UA	False		Writable from HMI/OPC UA	False		H
Ш	neering	False		Setpoint	False		
Ιl	Supervision			Comment			
Н		Part Loaded		Data type	Bool		
Н	Default value	false		Retain	Non-retain		
С	Accessible from HMI/OPC UA	True		Writable from HMI/OPC UA	True		C
Ш	neering	True		Setpoint	False		
Н	Supervision			Comment			
Ц	V //						
	Name	Output		Data type			
Н	Default value			Retain			
Ш	Accessible from HMI/OPC UA			Writable from HMI/OPC UA			
Ш	Visible in HMI engi- neering			Setpoint			
D	Supervision			Comment			D
Н	Name	Counter Entry O	utput	Data type	Int		
Н	Default value	0		Retain	Non-retain		
Ш	Accessible from HMI/OPC UA	True		Writable from HMI/OPC UA	True		
Н	neering	True		Setpoint	False		-
Ιl	Supervision			Comment			
Ιl	Name	Conveyor FWD		Data type	Bool		
	Default value Accessible from	false True		Retain Writable from	Non-retain True		
Е		True		HMI/OPC UA Setpoint	False		E
Ιl	neering Supervision			Comment			
Ιl	·		In T			n : 6/24/2022	_
Ш	Owner		Project path	gModules2		Date6/21/2023	
П	Operator		C:\Users\llruoha	a\Documents\Autor	mation\TrainingMod	dules2	
	0.000.42		Location				
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	Checked By		Description 2nd		Language en-US		
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Α						
	Name	InOut		Data type		
	Default value	mout		Retain		
	Accessible from			Writable from		
	HMI/OPC UA			HMI/OPC UA		
Н	Visible in HMI engi-			Setpoint		
	neering					
	Supervision			Comment		
	V //					
	Name	Static		Data type		
	Default value			Retain		
В	Accessible from			Writable from		
	HMI/OPC UA			HMI/OPC UA		
	Visible in HMI engi- neering			Setpoint		
	Supervision			Comment		
Ш	Name	Conveyor Starte	ed	Data type	Bool	
	Default value	false		Retain	Non-retain	
	Accessible from	True		Writable from	True	
	HMI/OPC UA	-		HMI/OPC UA	- 1	
	Visible in HMI engi-	True		Setpoint	False	
	neering Supervision			Comment		
С	•			Comment		
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	Name	CU		Data type	Bool	
	Default value	false		Retain	Retain	
D	Accessible from HMI/OPC UA	True		Writable from HMI/OPC UA	True	
	Visible in HMI engi- neering	True		Setpoint	False	
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	Name	CD		Data type	Bool	
	Default value	false		Retain	Retain	
П	Accessible from HMI/OPC UA	True		Writable from HMI/OPC UA	True	
	Visible in HMI engi- neering	True		Setpoint	False	
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	Name	R		Data type	Bool	
Е	Default value	false		Retain	Retain	
	Accessible from HMI/OPC UA	True		Writable from HMI/OPC UA	True	
	Owner		Projectname Trainin	gModules2		Date 6/21/2023
Ц			Project path	a\Documents\Autor	mation\TrainingMc	odules2
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	Visible in HMI engi- neering	True		Setpoint	False		
1	Supervision			Comment			
1	Name	LD		Data type	Bool		
Н	Default value	false		Retain	Retain		⊢
	Accessible from HMI/OPC UA	True		Writable from HMI/OPC UA	True		
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1	Supervision			Comment			
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I°I	Default value	false		Retain	Retain		
	Accessible from HMI/OPC UA	True		Writable from HMI/OPC UA	True		
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	Name	QD		Data type	Bool		
	Default value	false		Retain	Retain		
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1 I	Name	PV		Data type	Int		
1 I	Default value	0		Retain	Retain		
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1 I	Name	CV		Data type	Int		
1 I	Default value	0		Retain	Retain		
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- 1	Supervision			Comment			
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Supervision Comment		
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	Name	Auto Mode Start	t PB	Data type	Bool		
1	Default value	false		Retain	Non-retain		ſ
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┨╏	Operator		Project path C:\Users\IIruoha	a\Documents\Autor	mation\Training N	Modules2	
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	Name	Counter Entry O	utput	Data type	Int	
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	Owner		Projectname Training	gModules2		Date 6/21/2023
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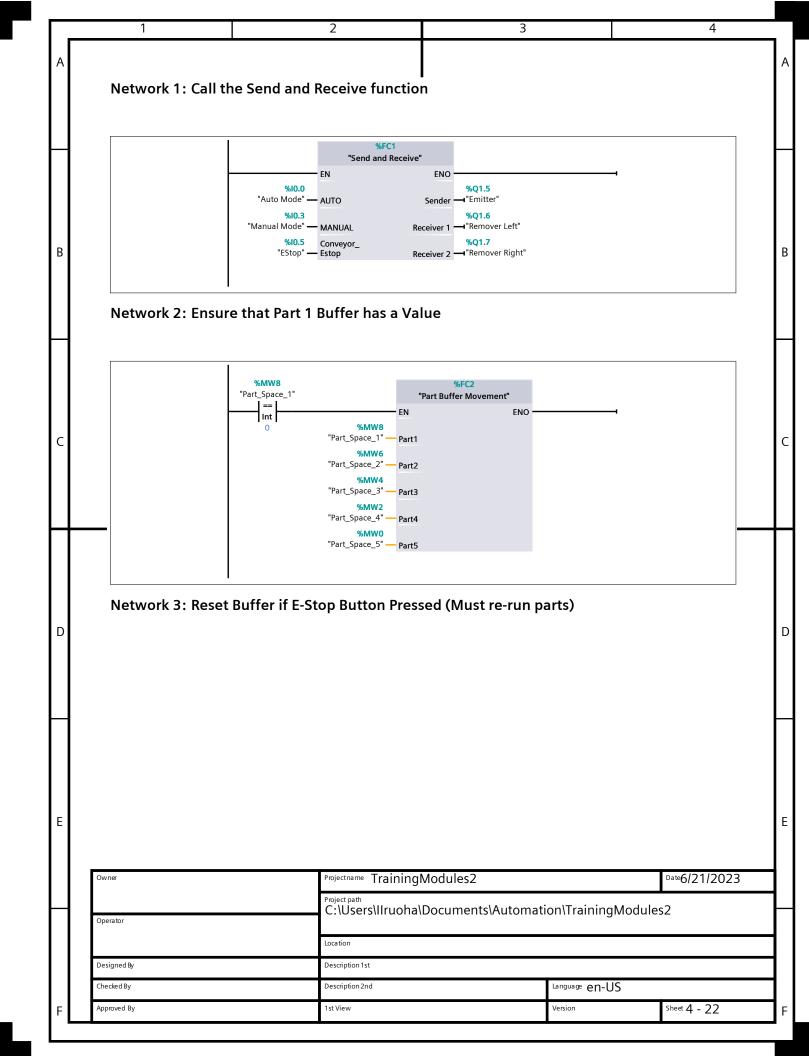
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	Default value	false		Retain	Retain		
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11	Supervision			Comment			
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11	Default value	0		Retain	Retain		
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17	Supervision			Comment			
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E	Visible in HMI engi- neering	True		Setpoint	True		E
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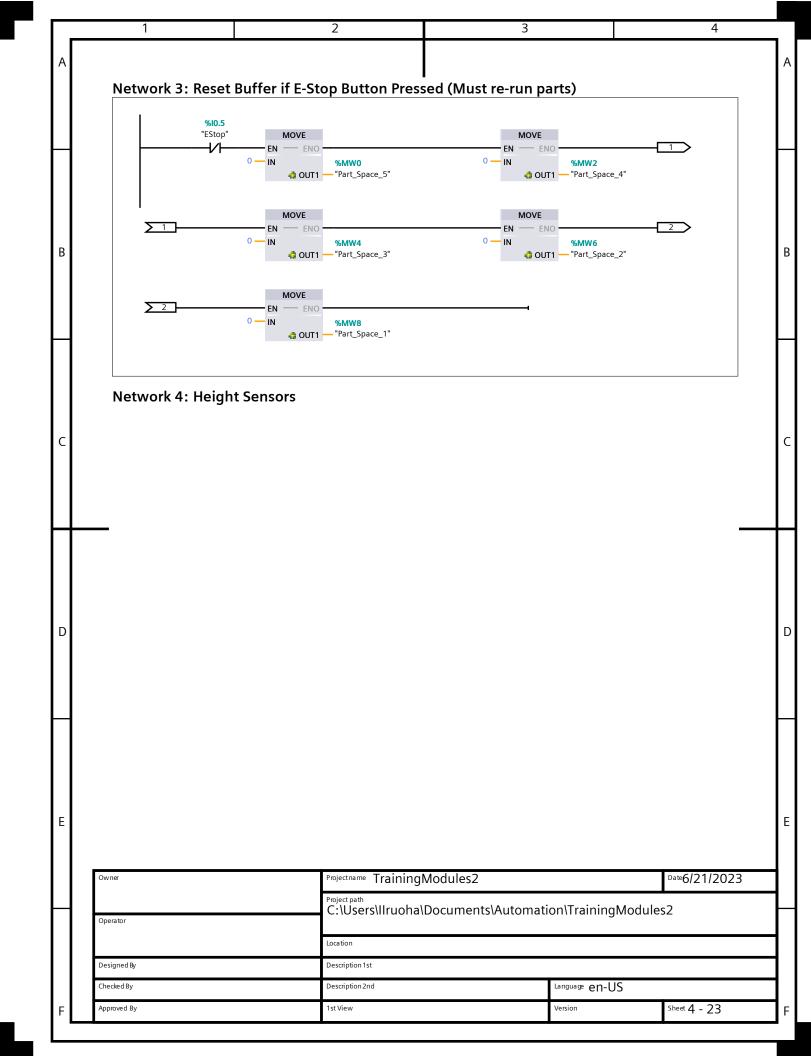
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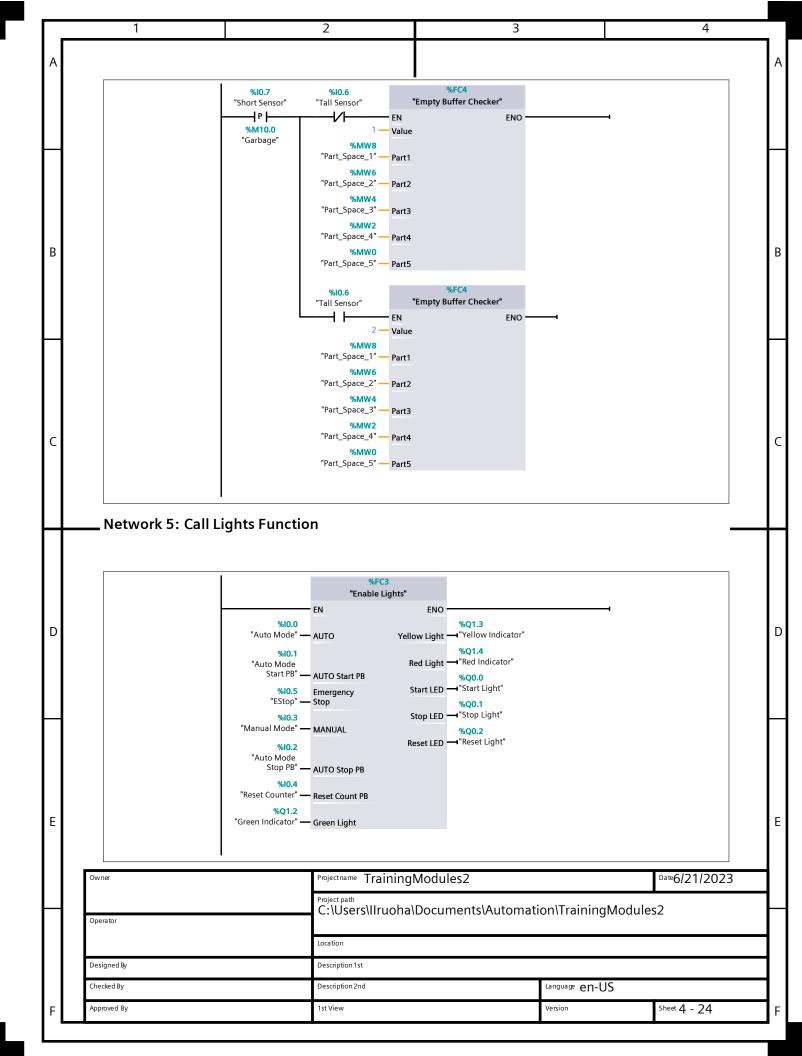
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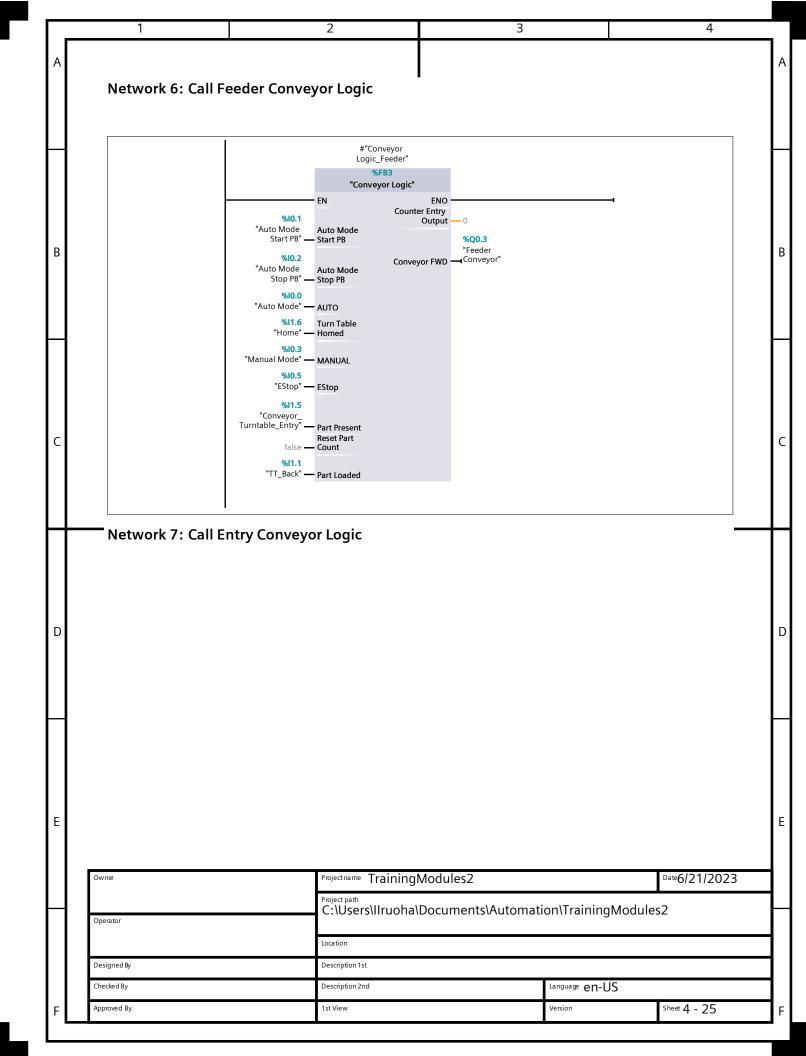
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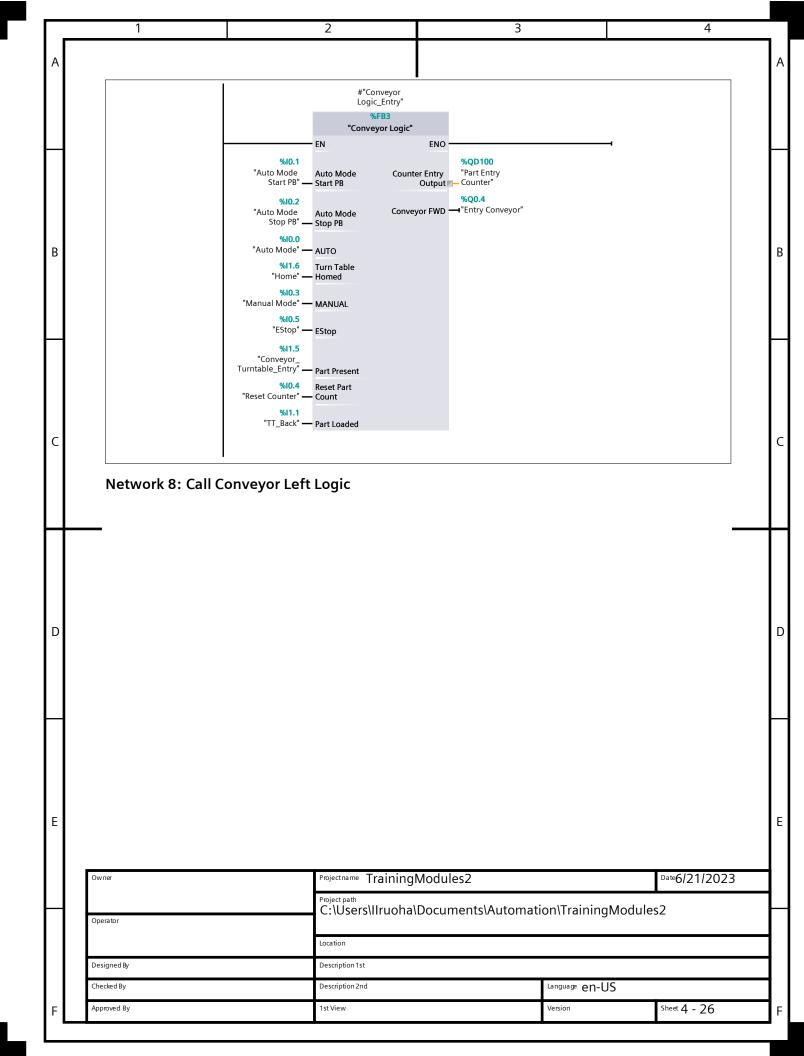
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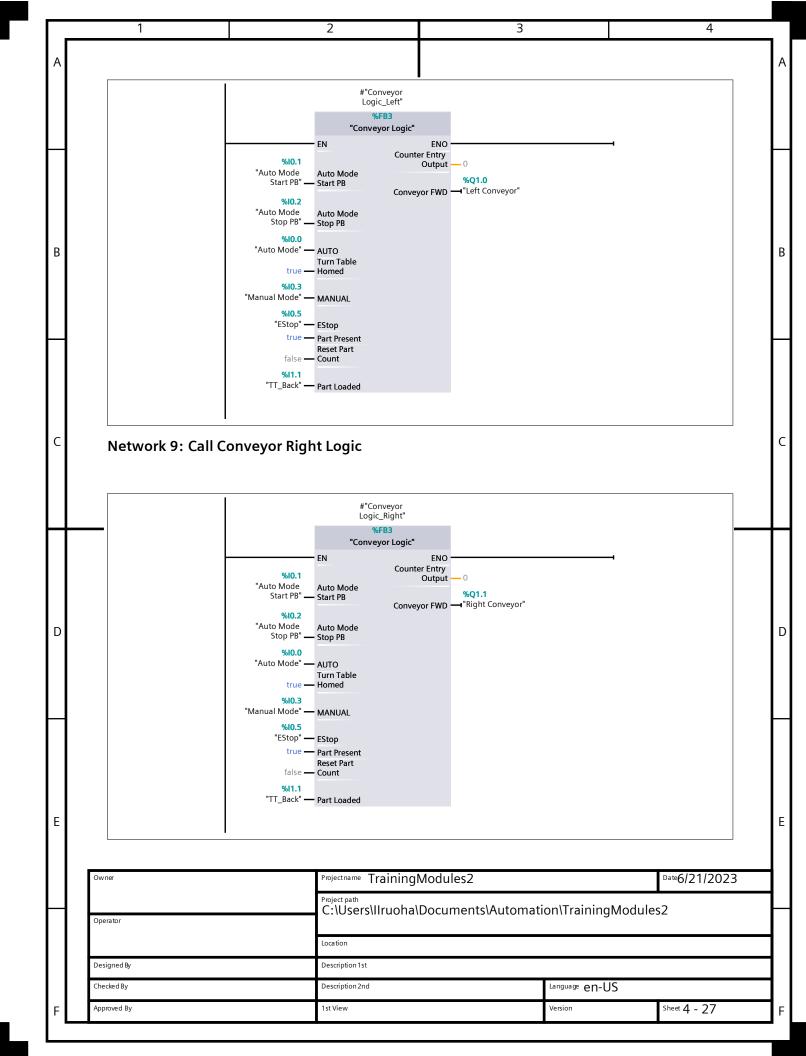


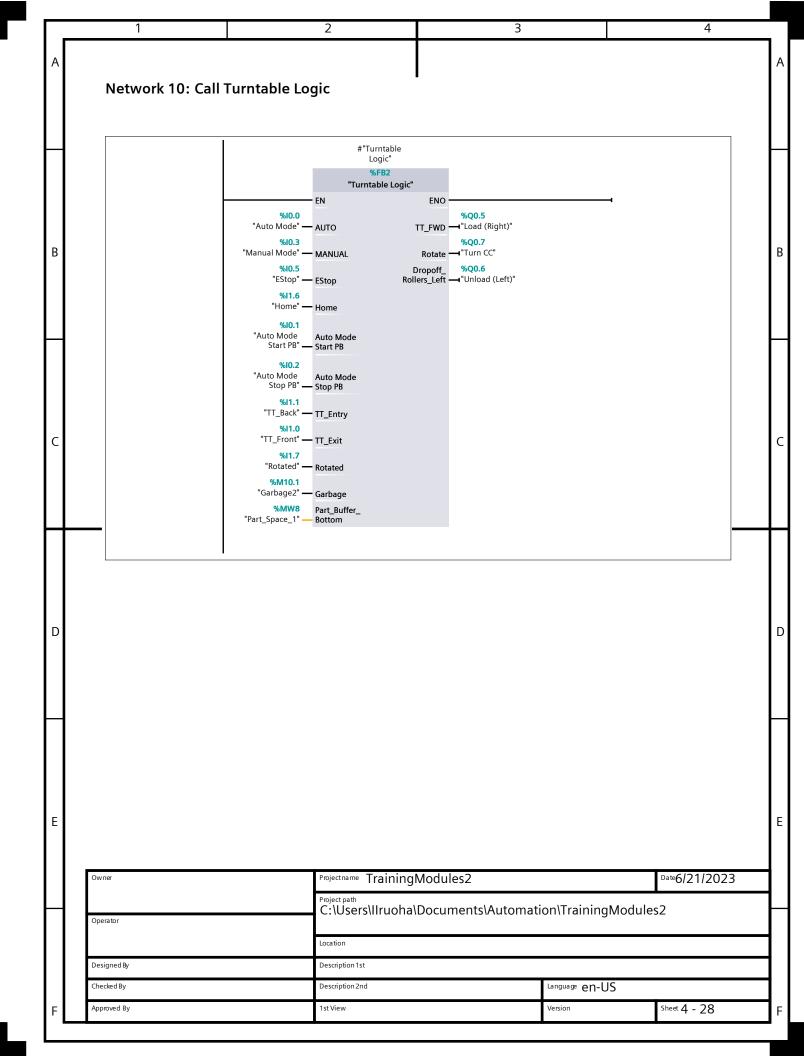


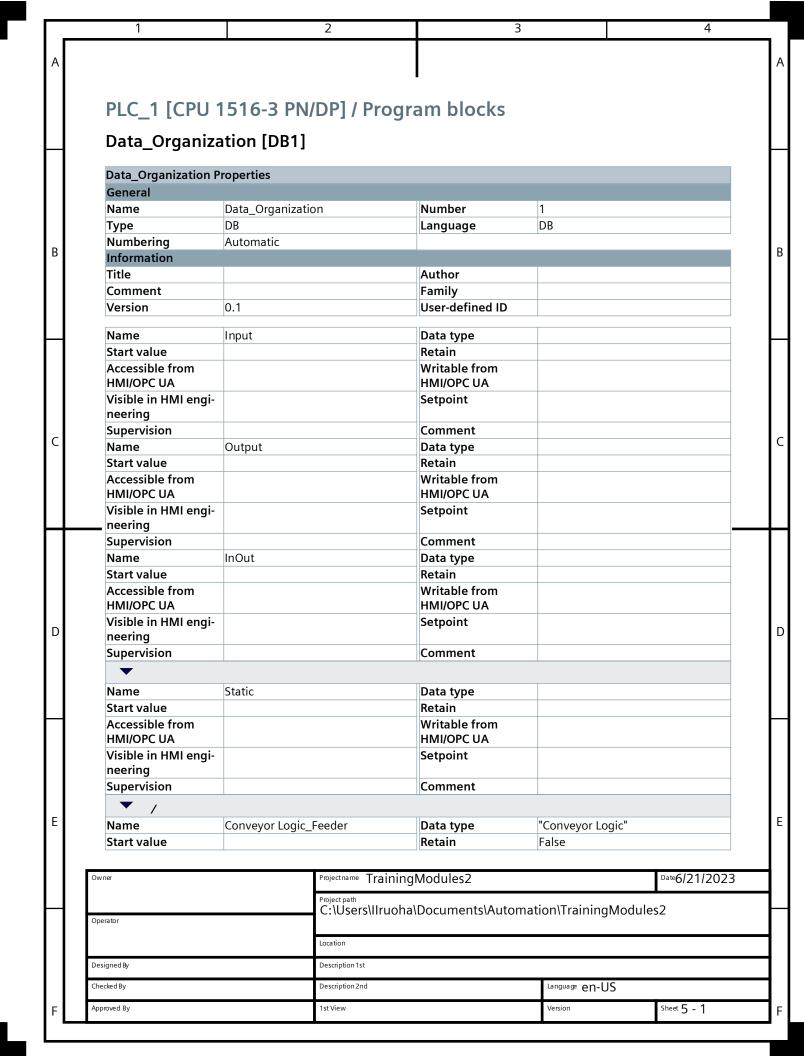












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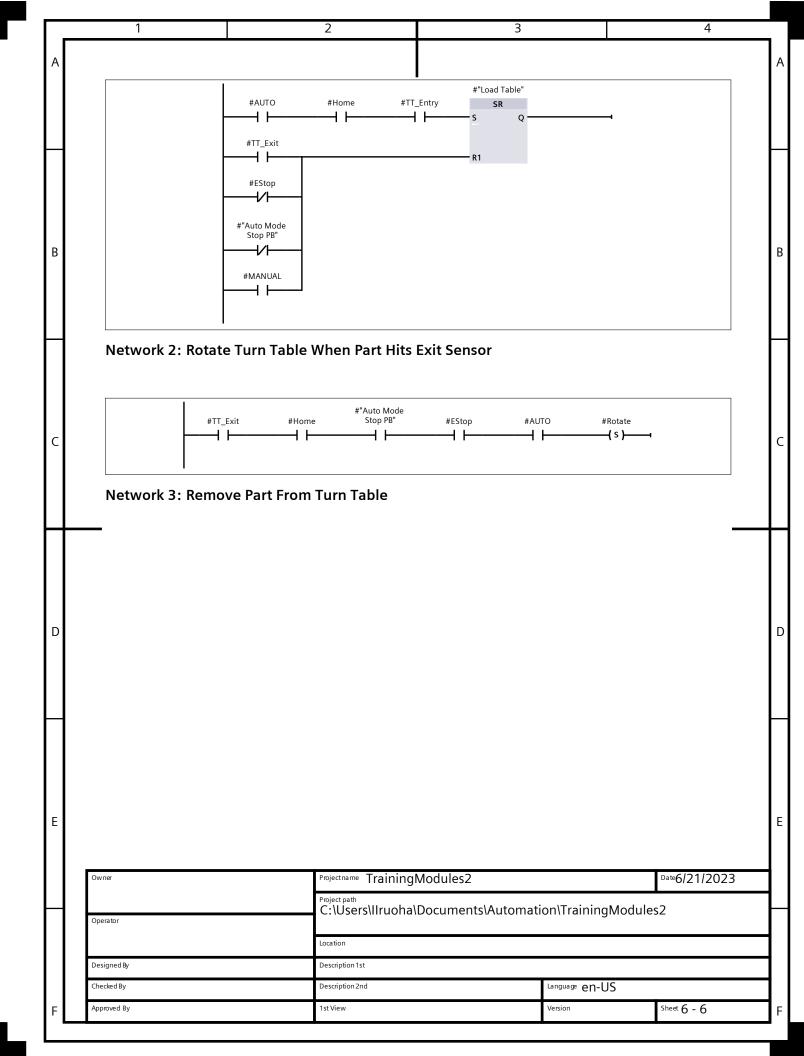
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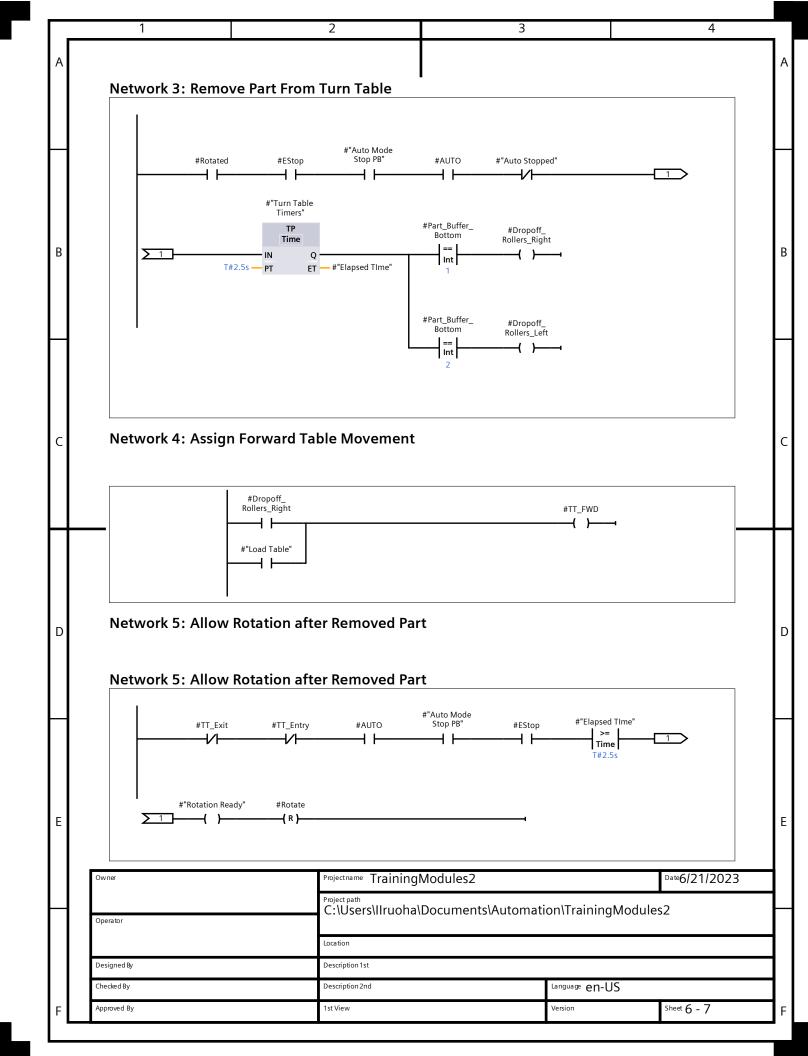
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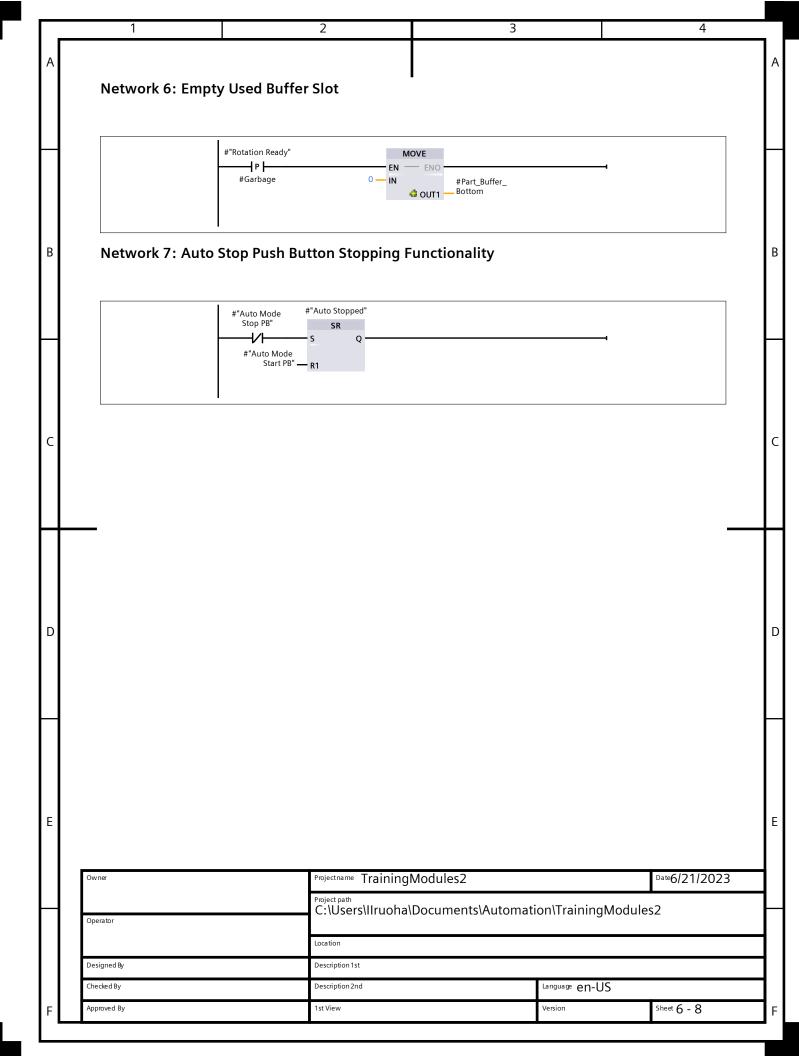
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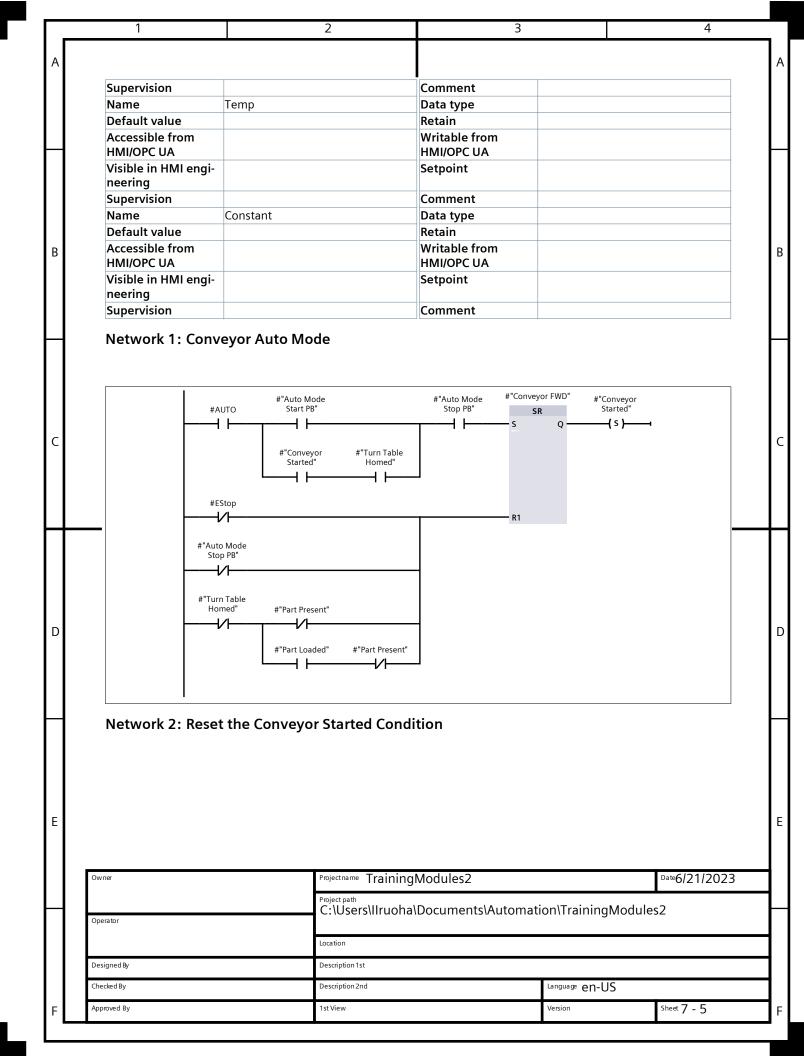


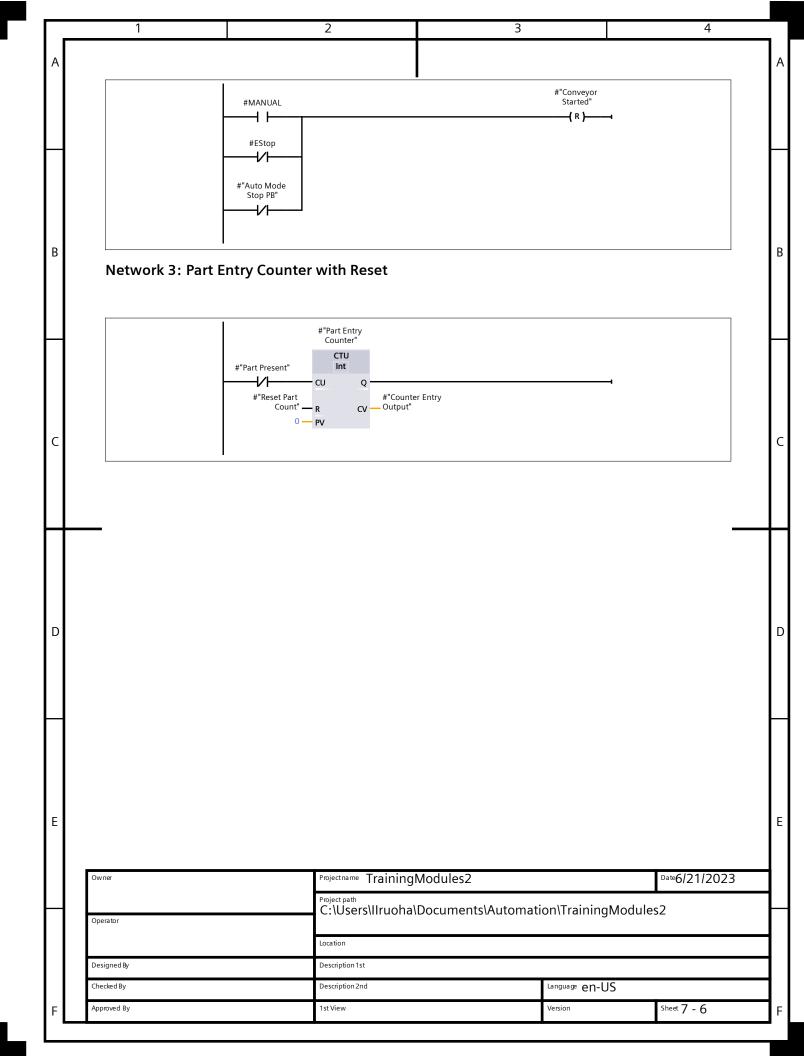
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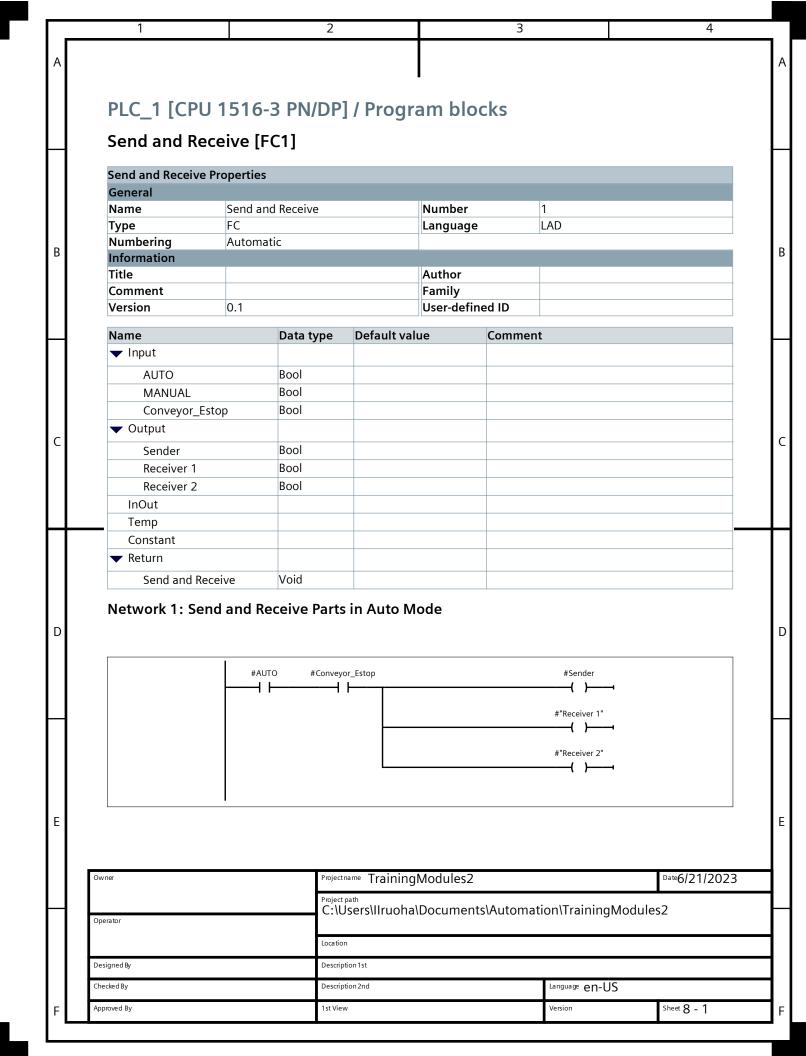
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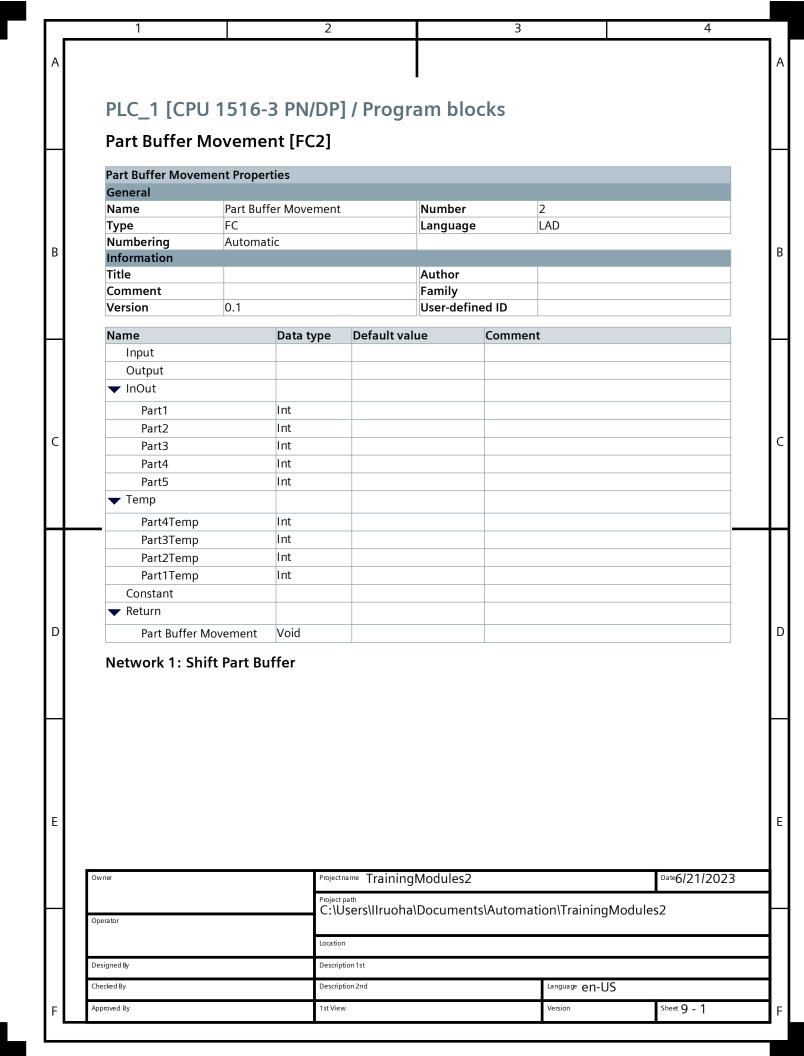
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	Supervision			Comment			
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	Default value			Retain	Retain		
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	Supervision			Comment			
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E	Accessible from HMI/OPC UA			Writable from HMI/OPC UA	True		
	Visible in HMI engi- neering	True	rue		False		
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[Owner		Projectname Trainir	ngModules2		Date 6/21/2023	
┧╏			Project path C:\Users\IIruoh	na\Documents\Autor	mation\TrainingMo	odules2	
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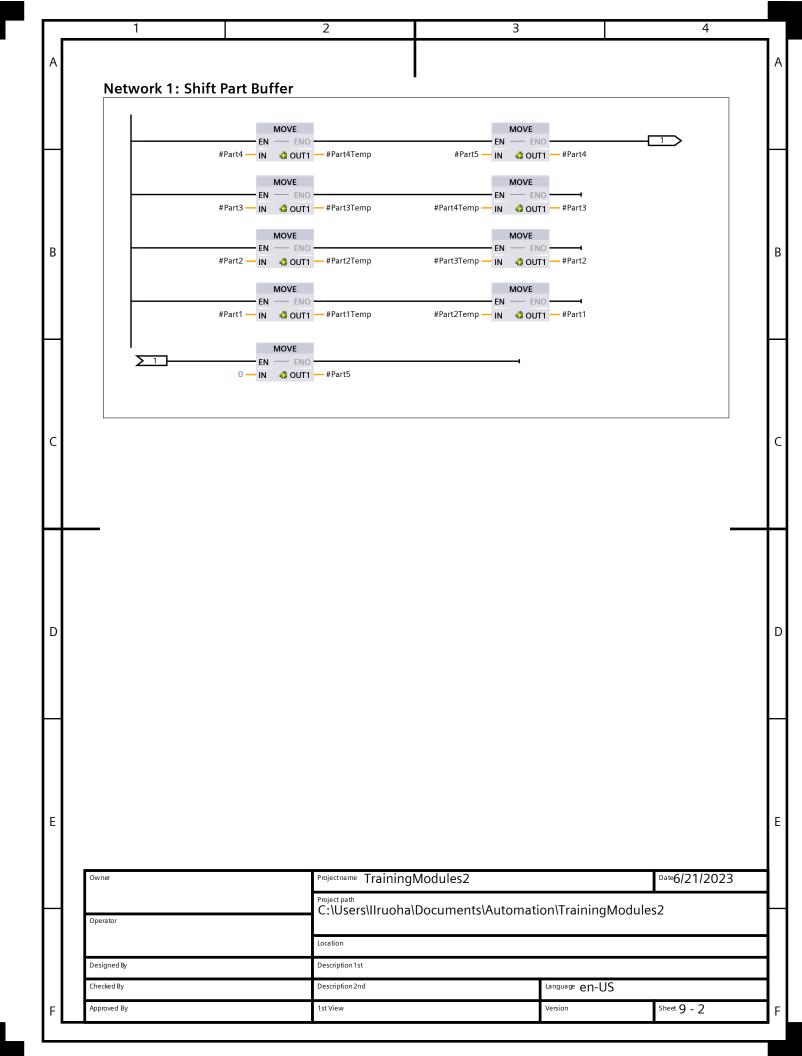
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	Visible in HMI engi- neering			HMI/OPC UA Setpoint	False			
	Supervision			Comment				
	Name	R		Data type	Bool			
	Default value	false		Retain	Retain			
В	Accessible from HMI/OPC UA	True		Writable from HMI/OPC UA	True			
	Visible in HMI engi- neering	True		Setpoint	False			
	Supervision			Comment				
	Name	LD		Data type	Bool			
-	Default value	false		Retain	Retain		┢	
	Accessible from HMI/OPC UA	True		Writable from HMI/OPC UA	True			
	Visible in HMI engi- neering	True		Setpoint	False			
	Supervision			Comment			- [
c	Name	QU		Data type	Bool			
`	Default value	false		Retain	Retain			
	Accessible from HMI/OPC UA	True		Writable from HMI/OPC UA	True			
	Visible in HMI engi- neering	True		Setpoint	False			
+	Supervision			Comment			\dashv	
	Name	QD		Data type	Bool			
	Default value	false		Retain	Retain			
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	Visible in HMI engi- neering	True		Setpoint	False			
D	Supervision			Comment				
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	Default value	0		Retain	Retain			
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	Accessible from HMI/OPC UA	True		Writable from HMI/OPC UA	True			
	Visible in HMI engi- neering	True		Setpoint	False			
	Owner	Owner		Projectname TrainingModules2 Date6/21/2023				
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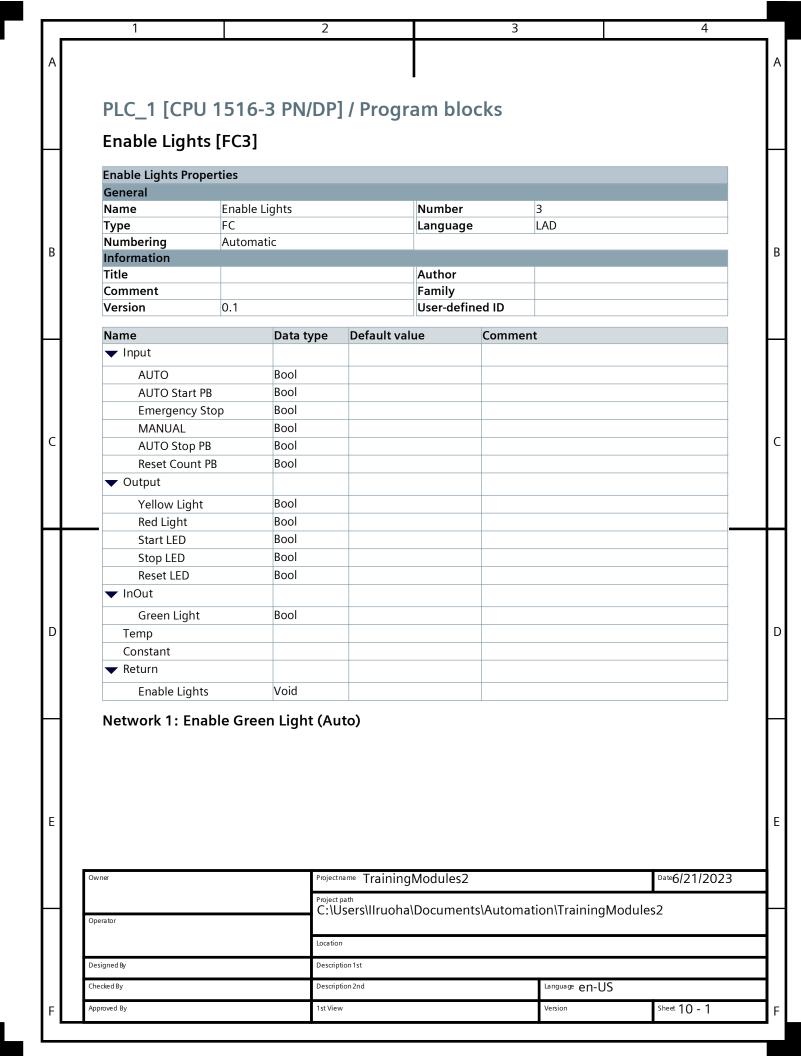


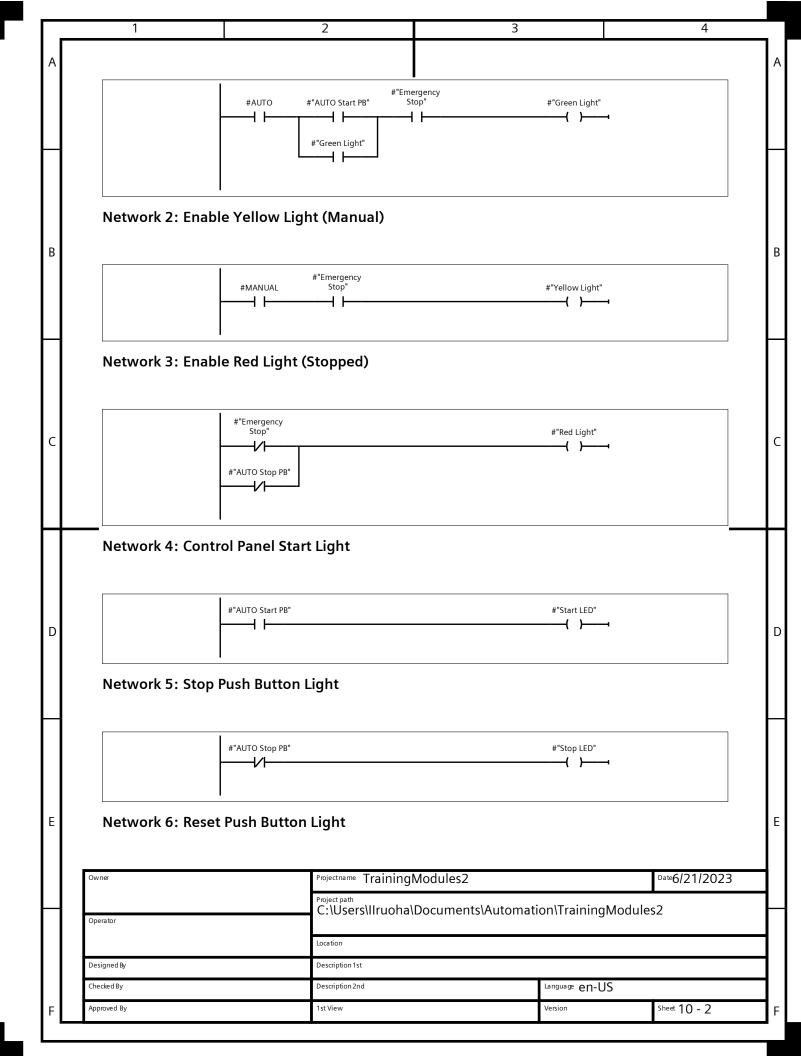




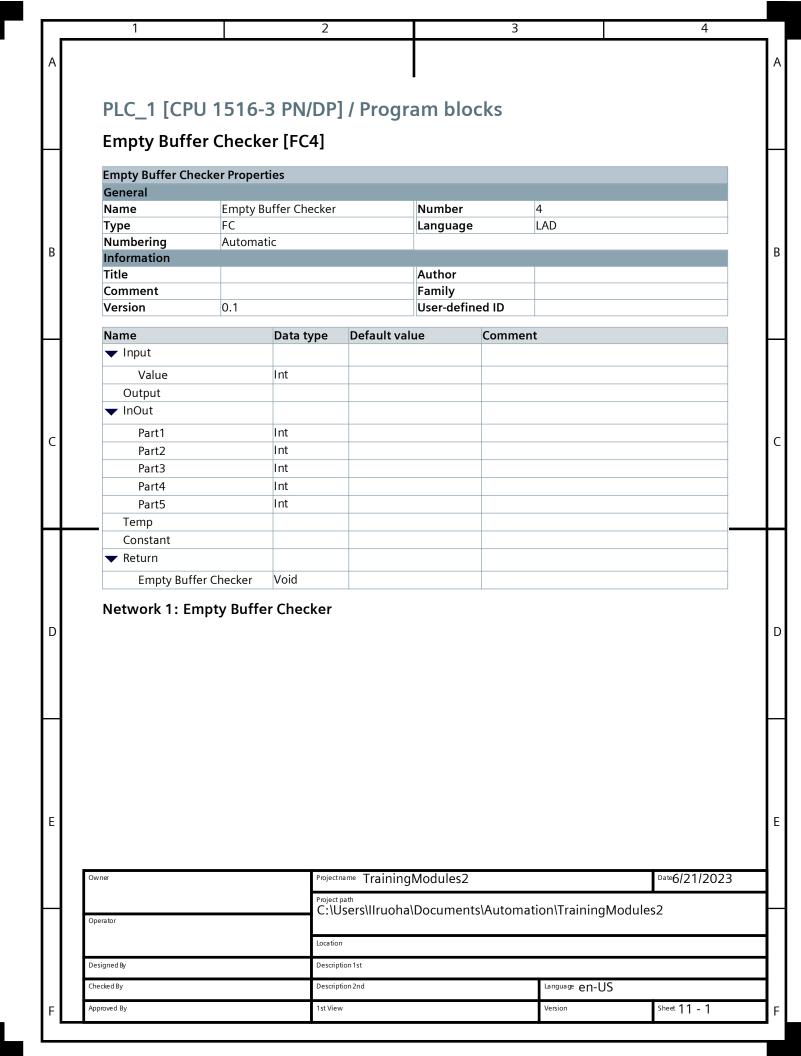


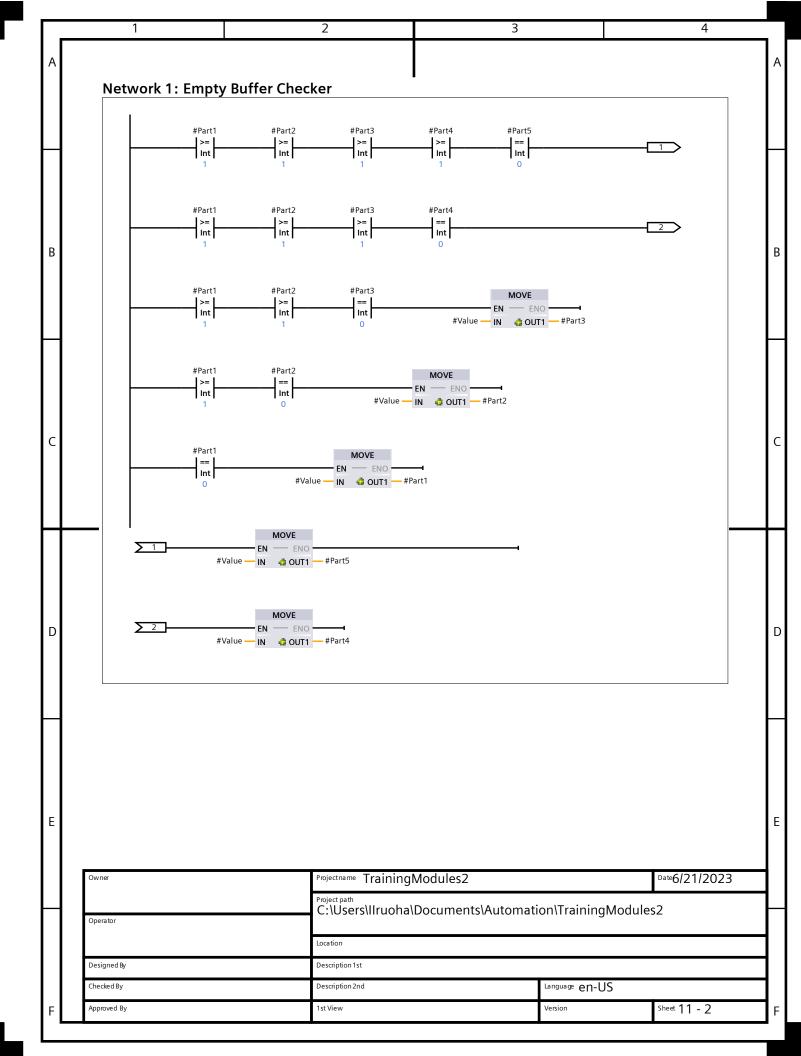


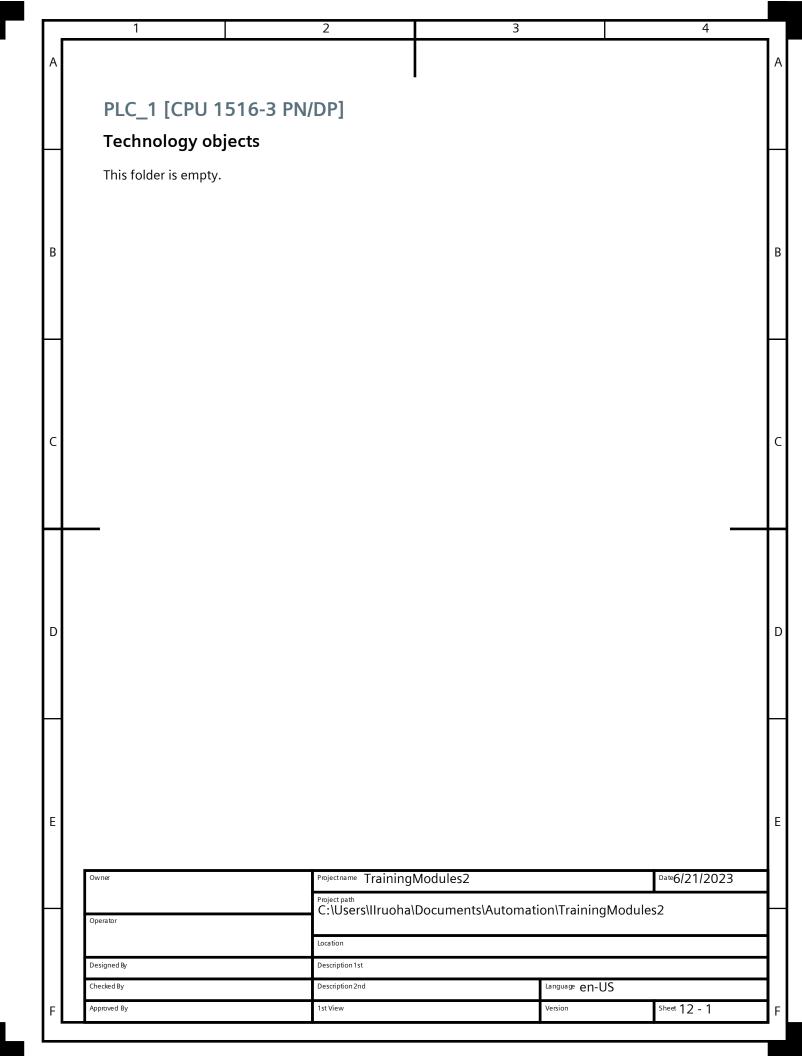


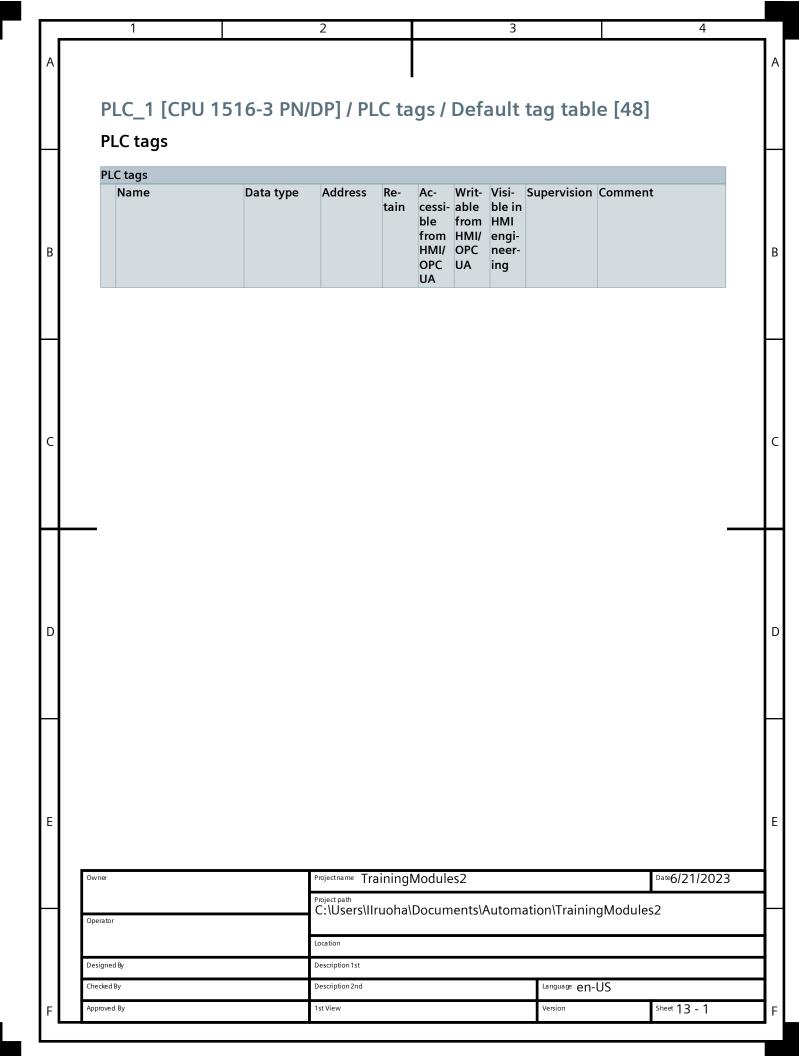


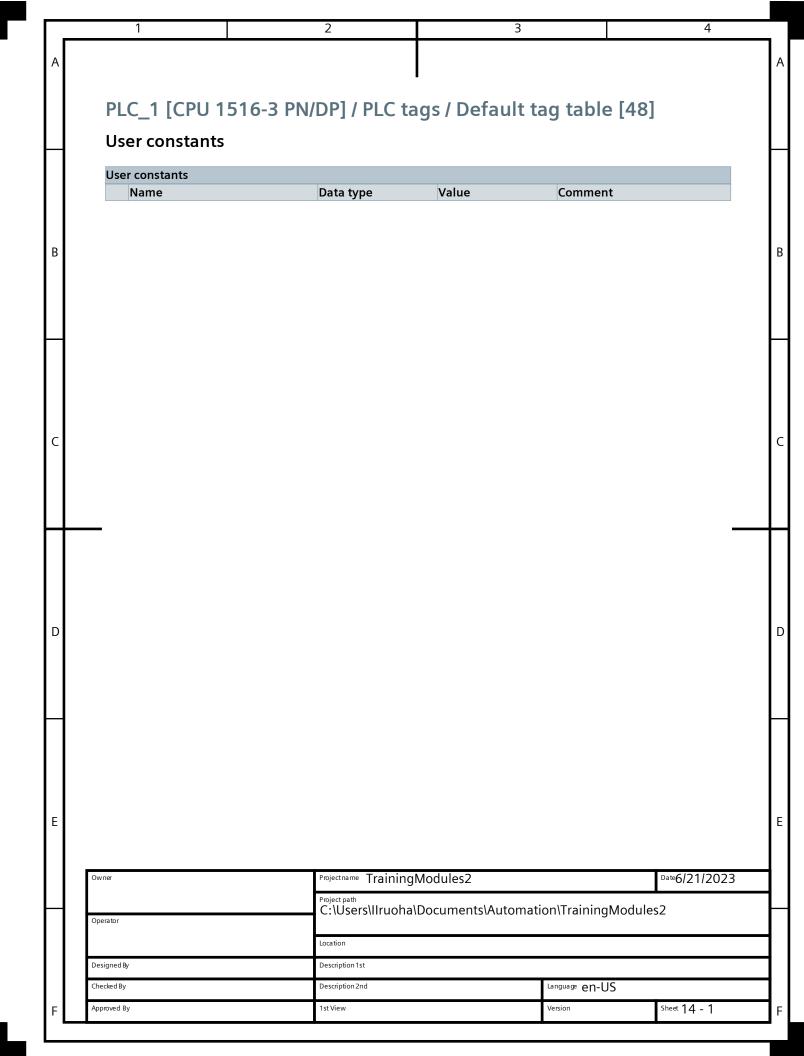
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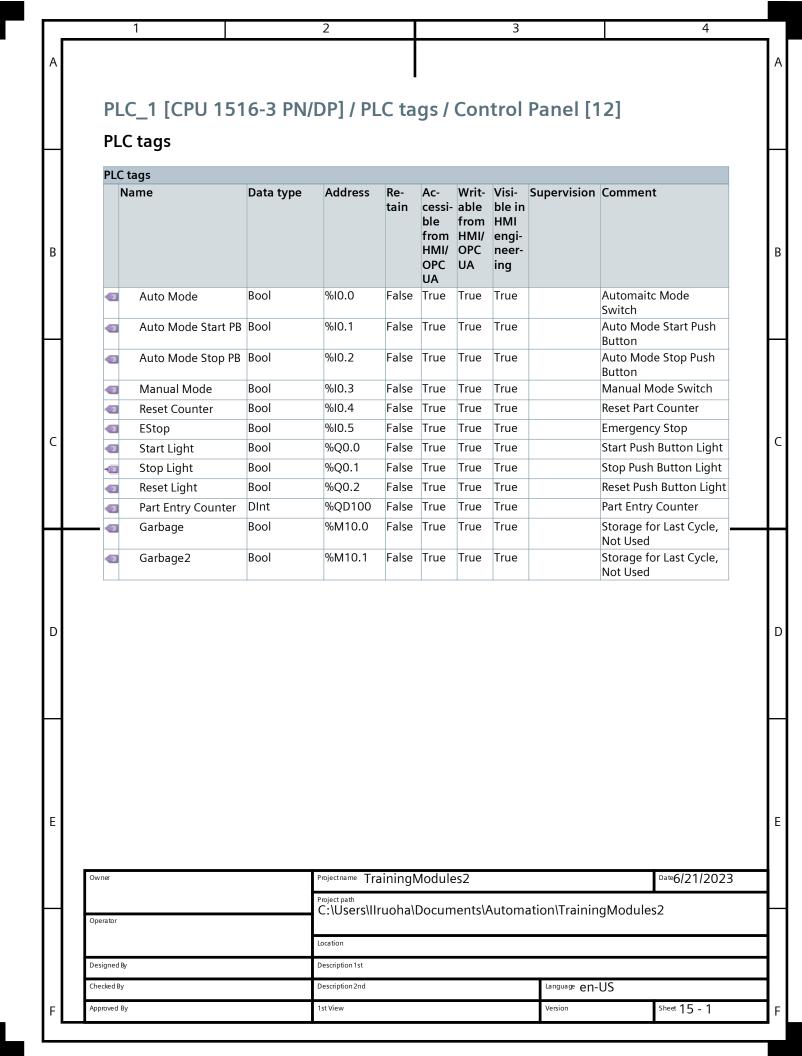


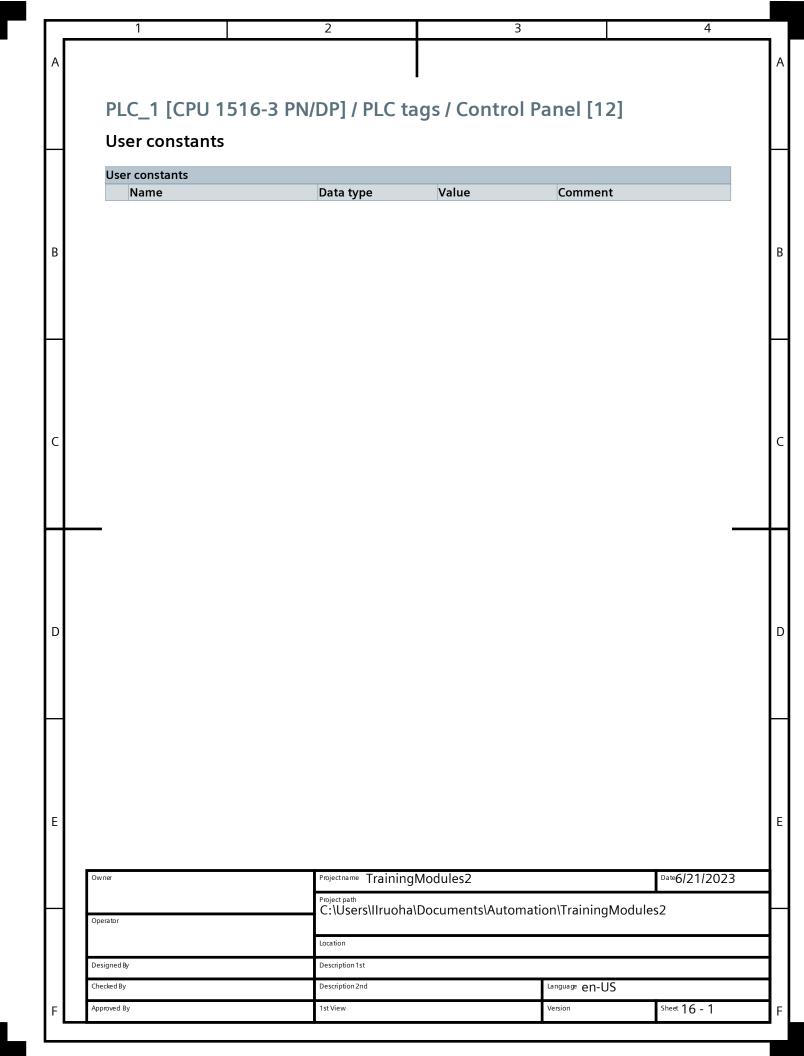


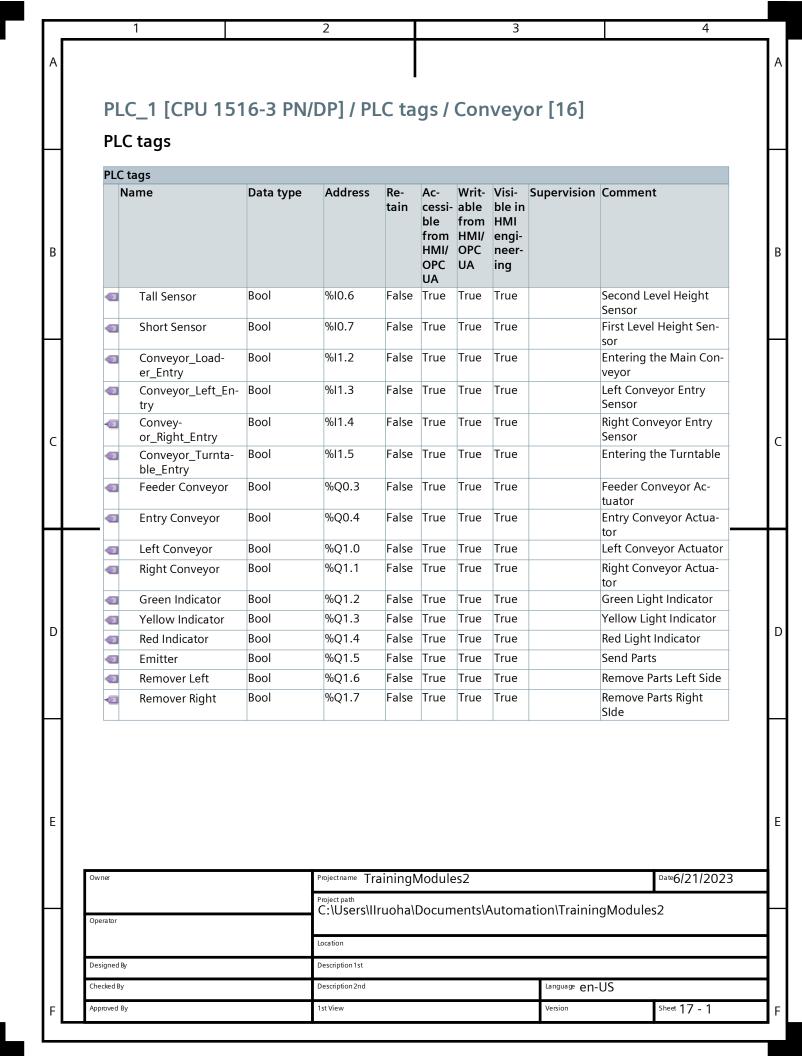


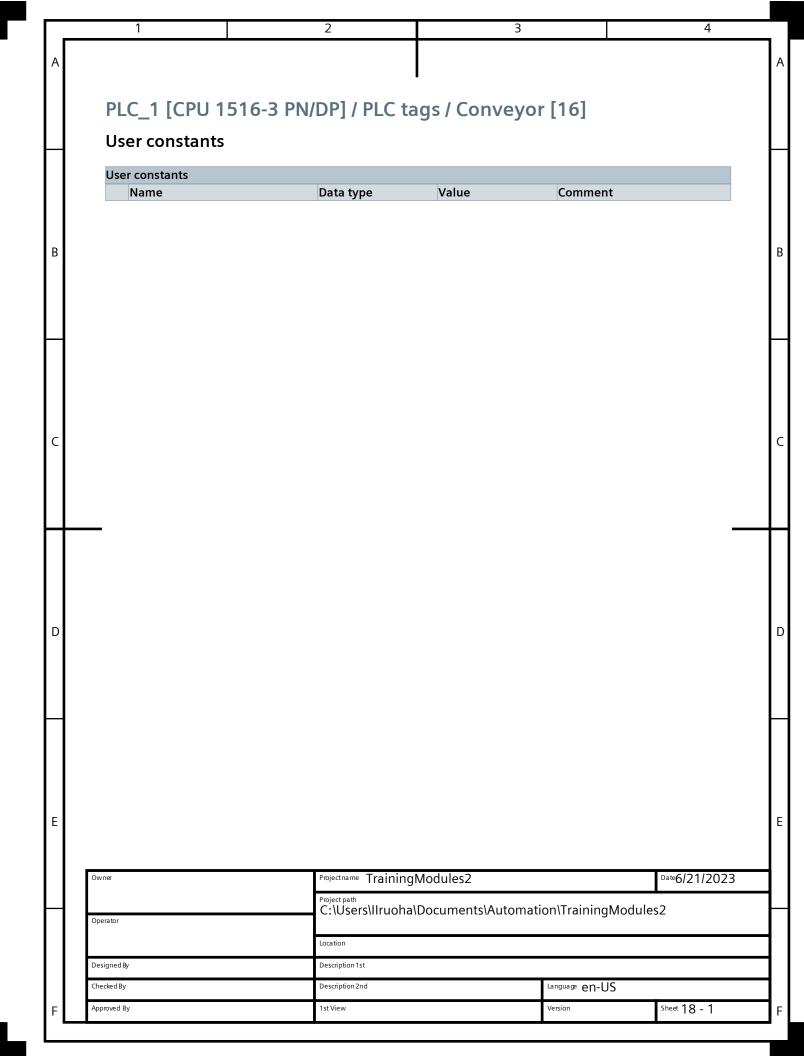


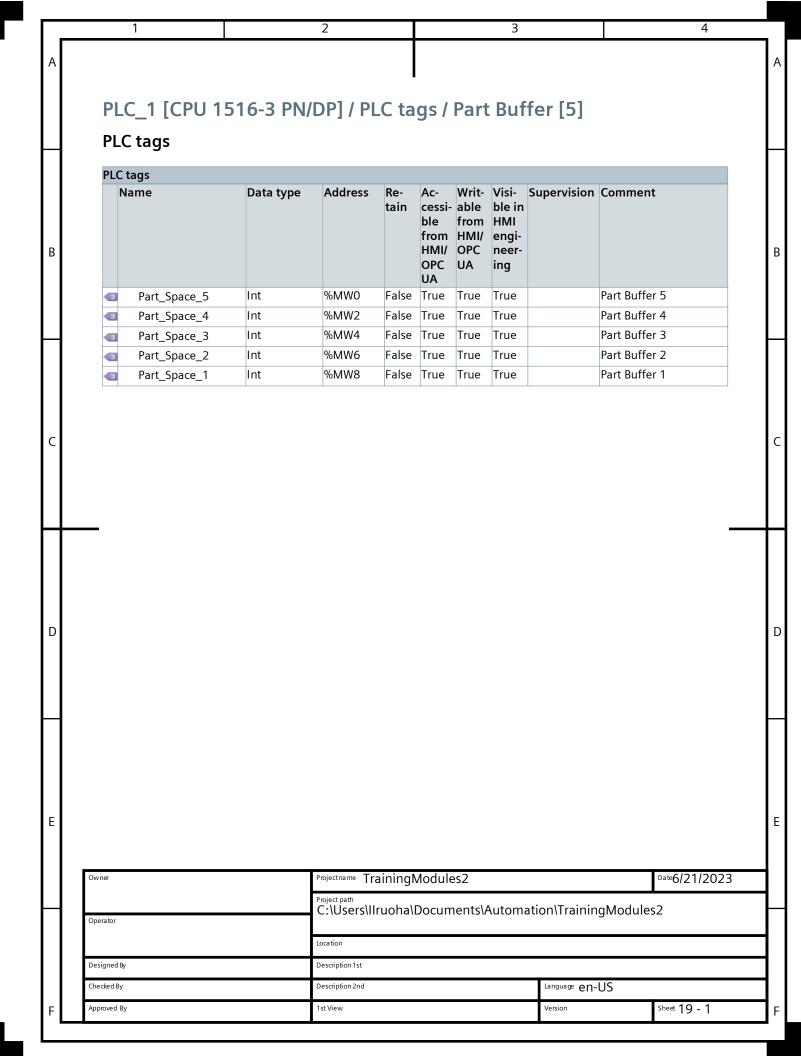


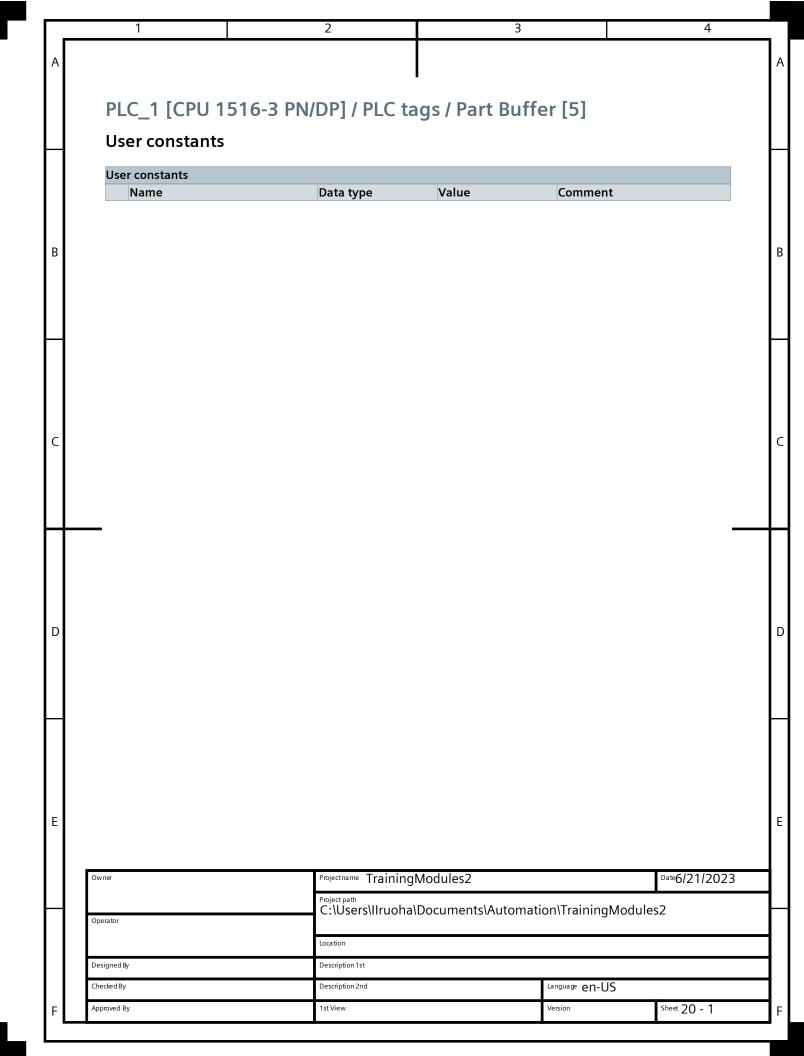


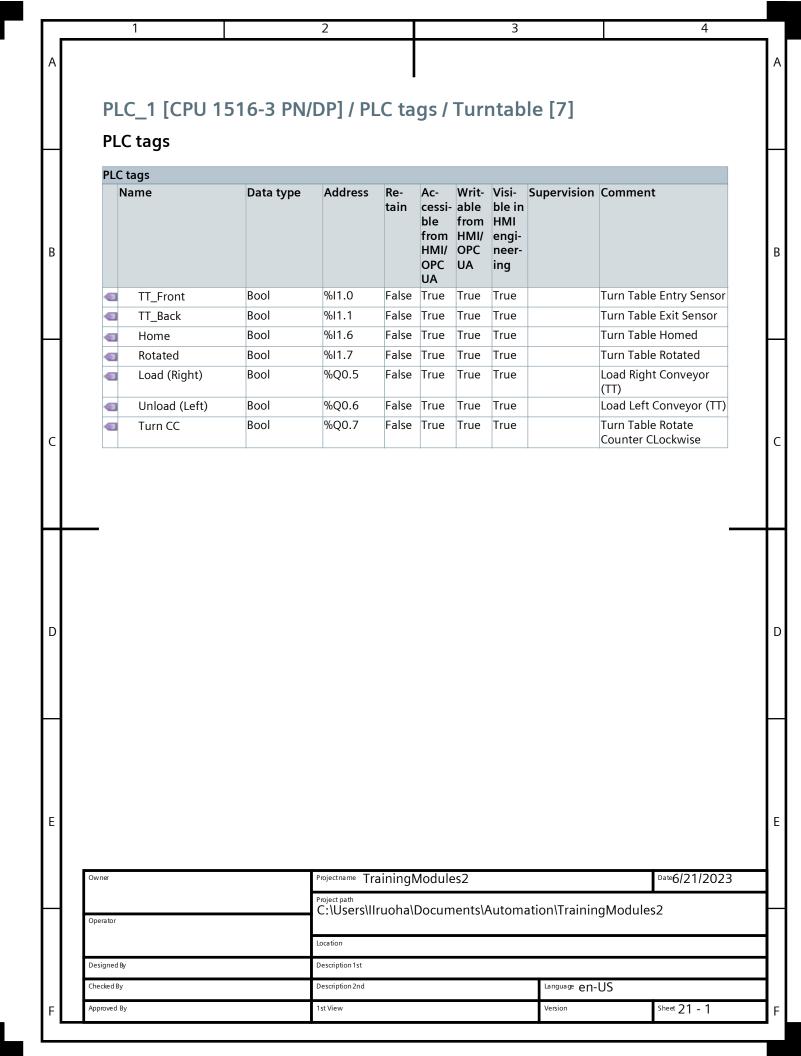


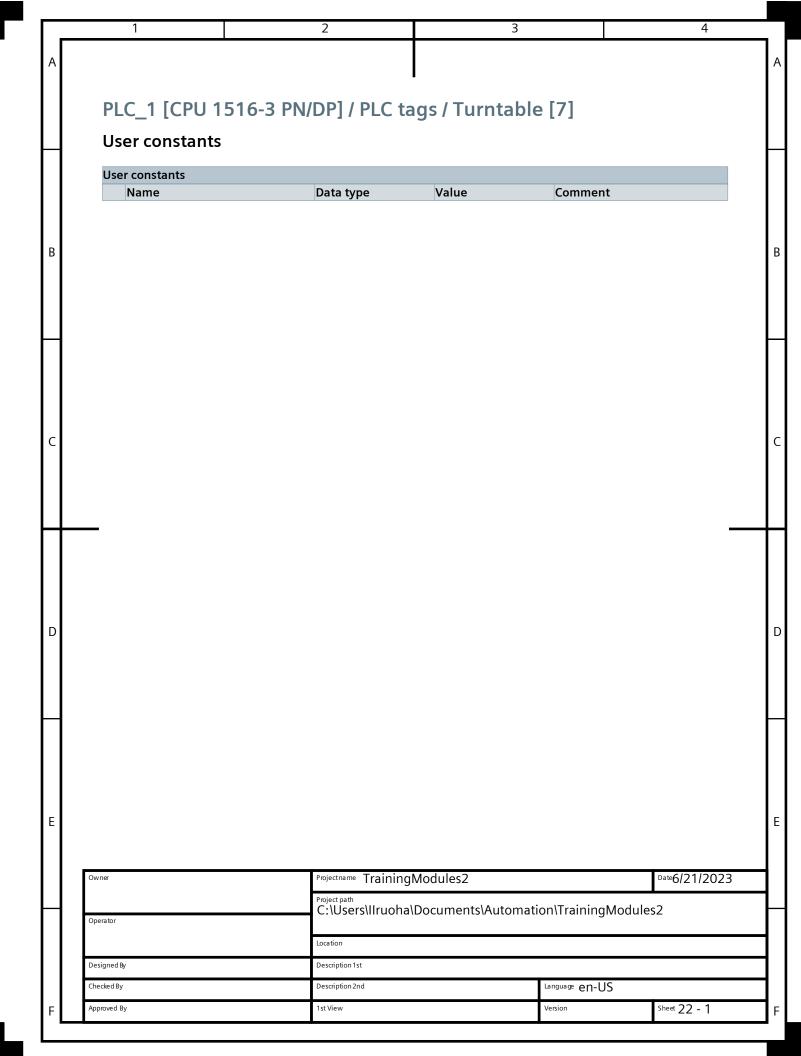


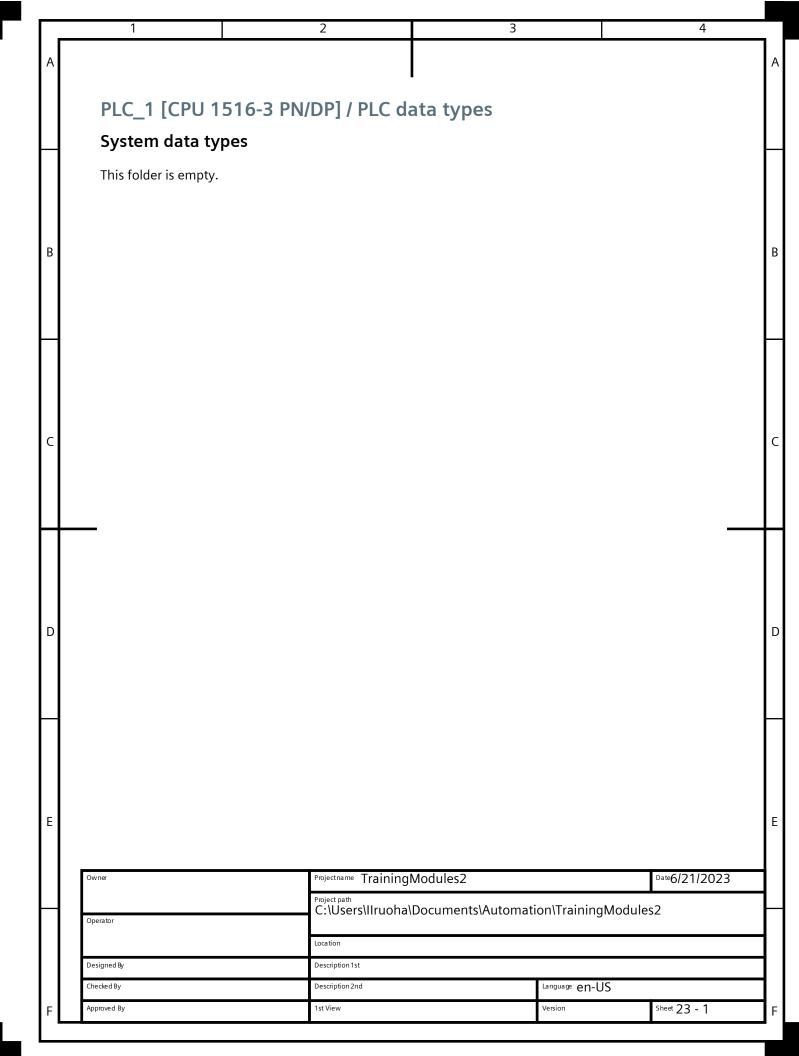


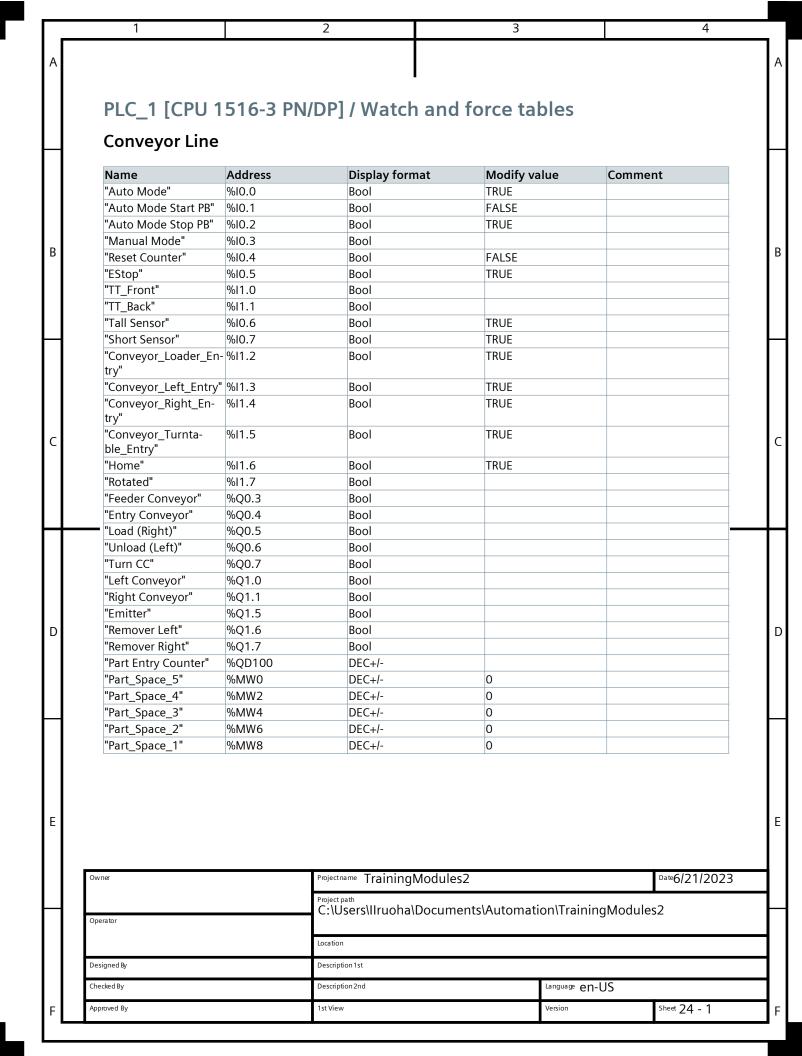


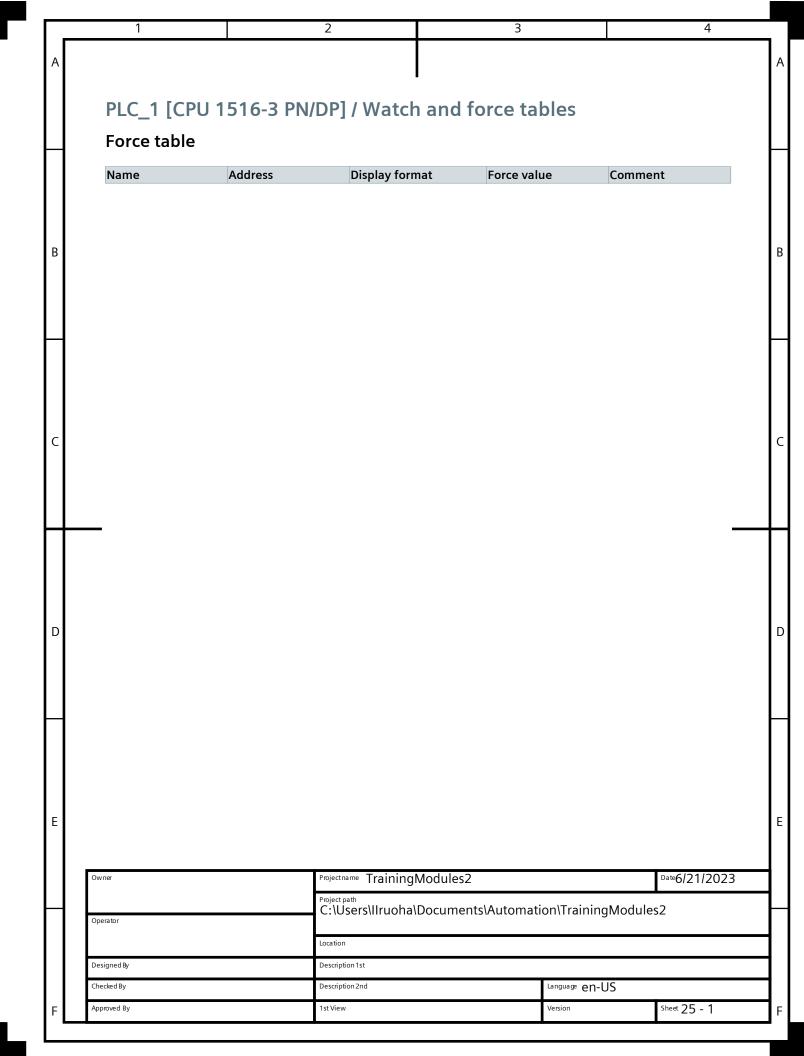


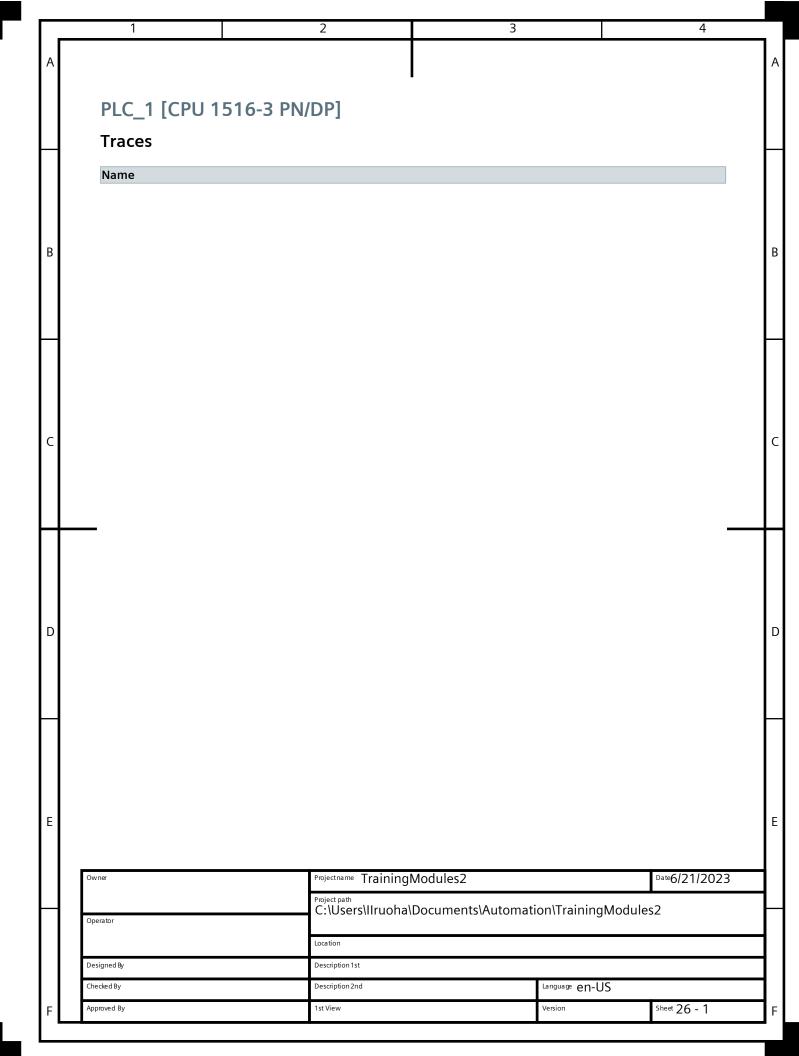


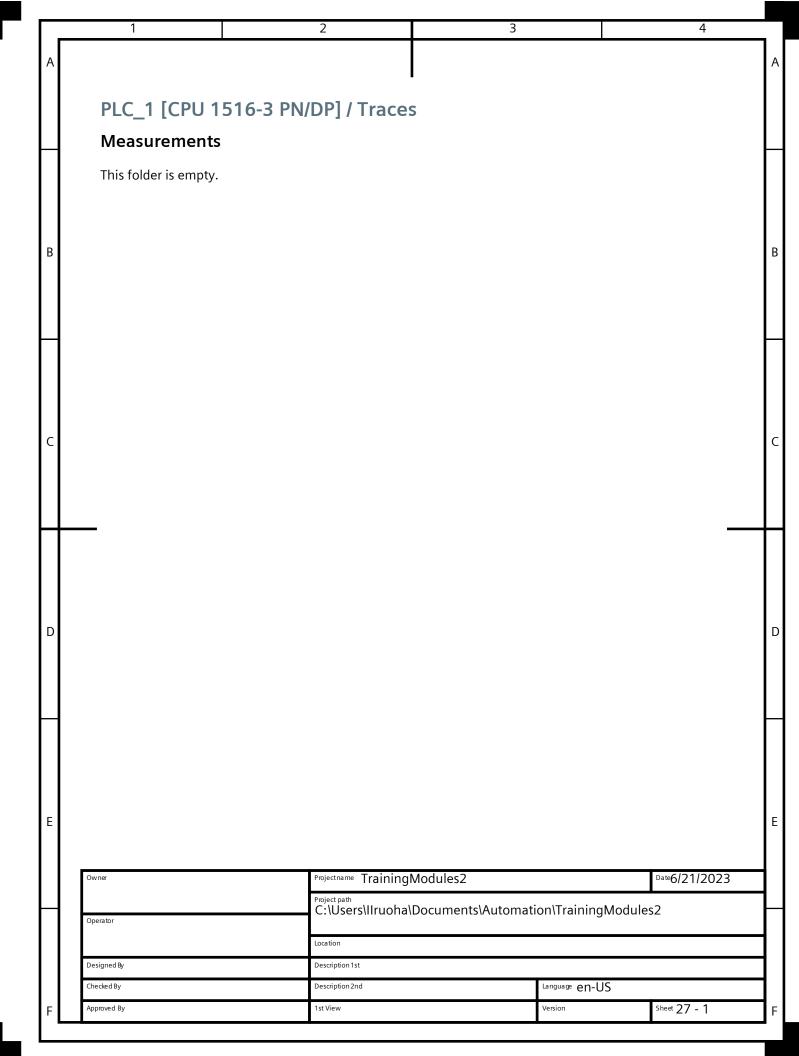


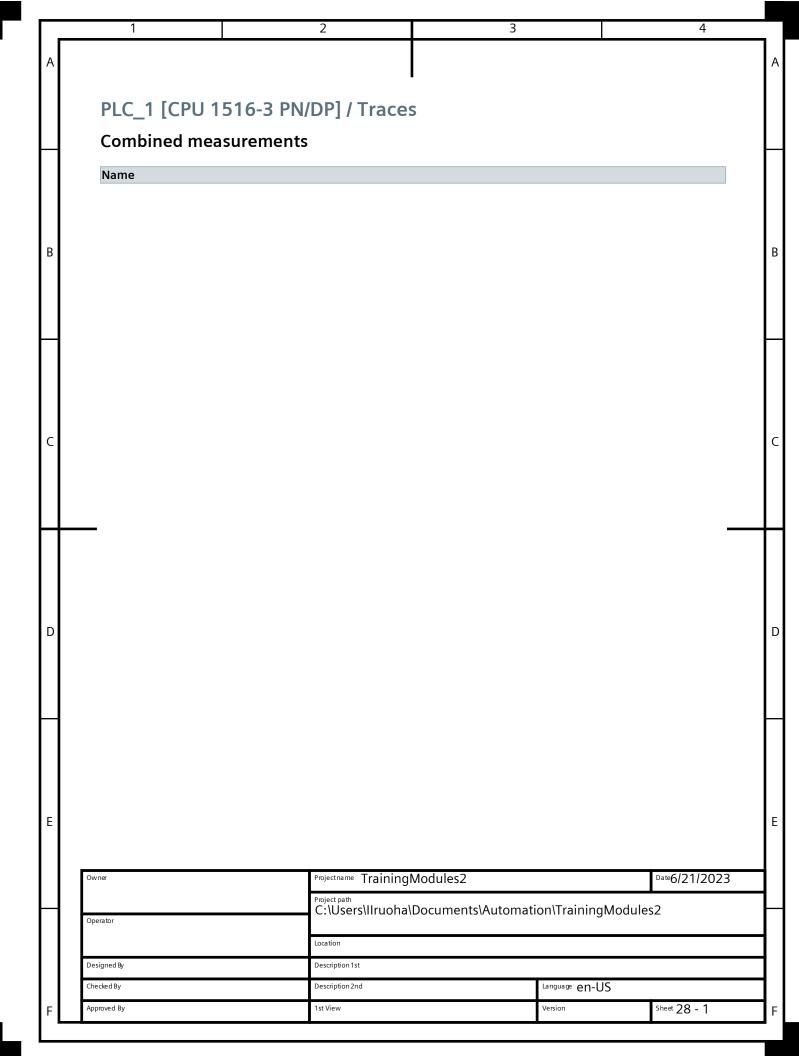


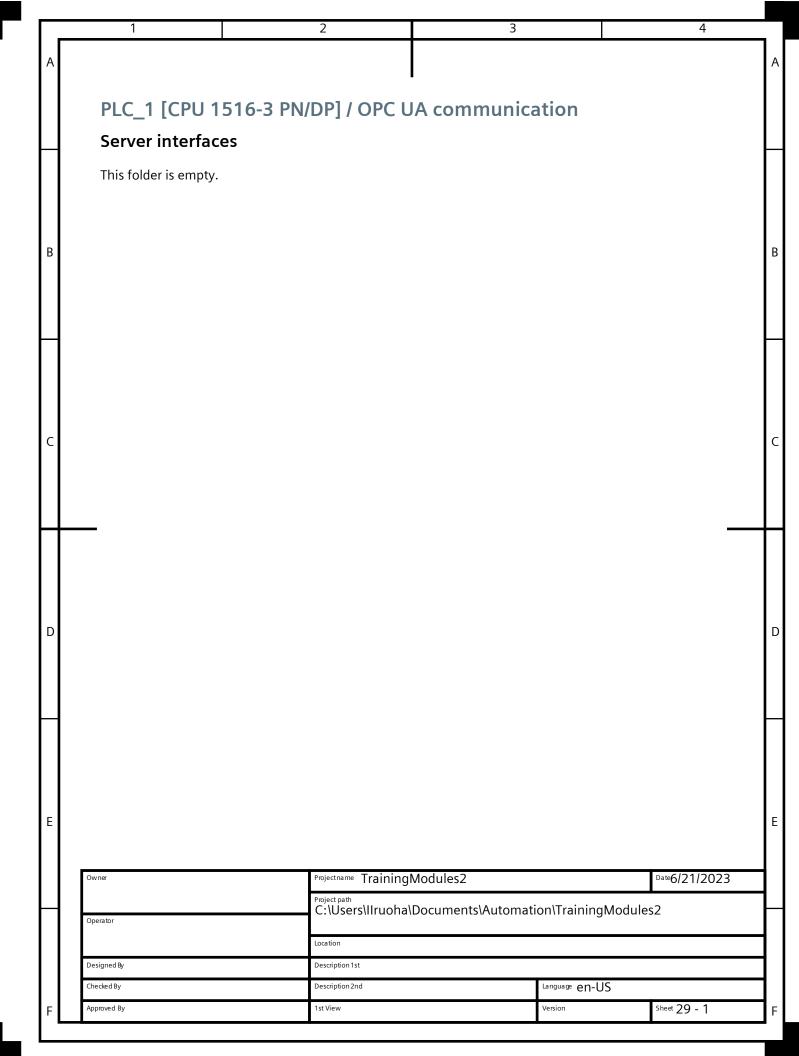


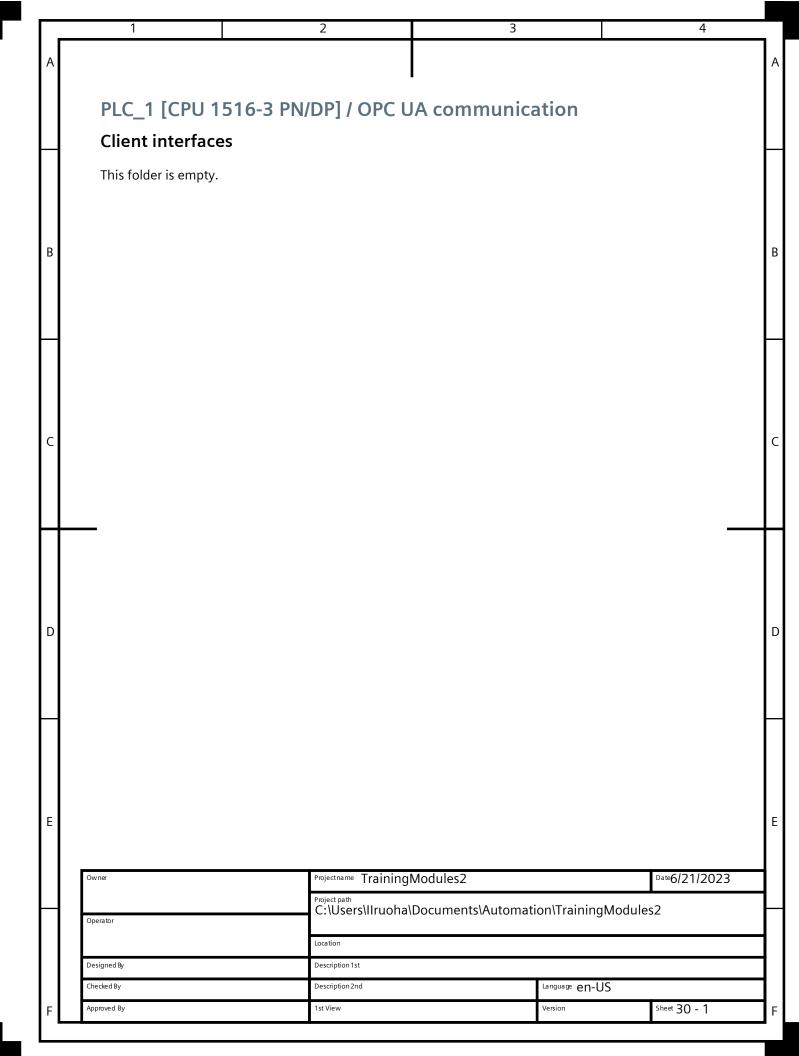


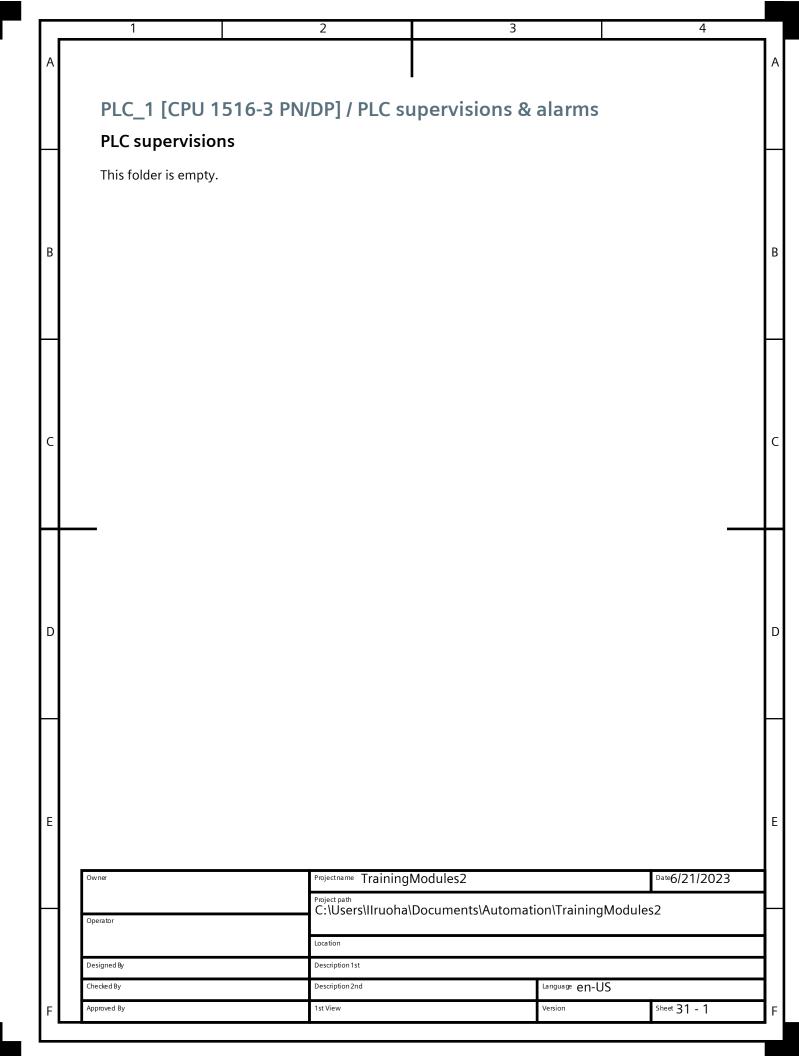


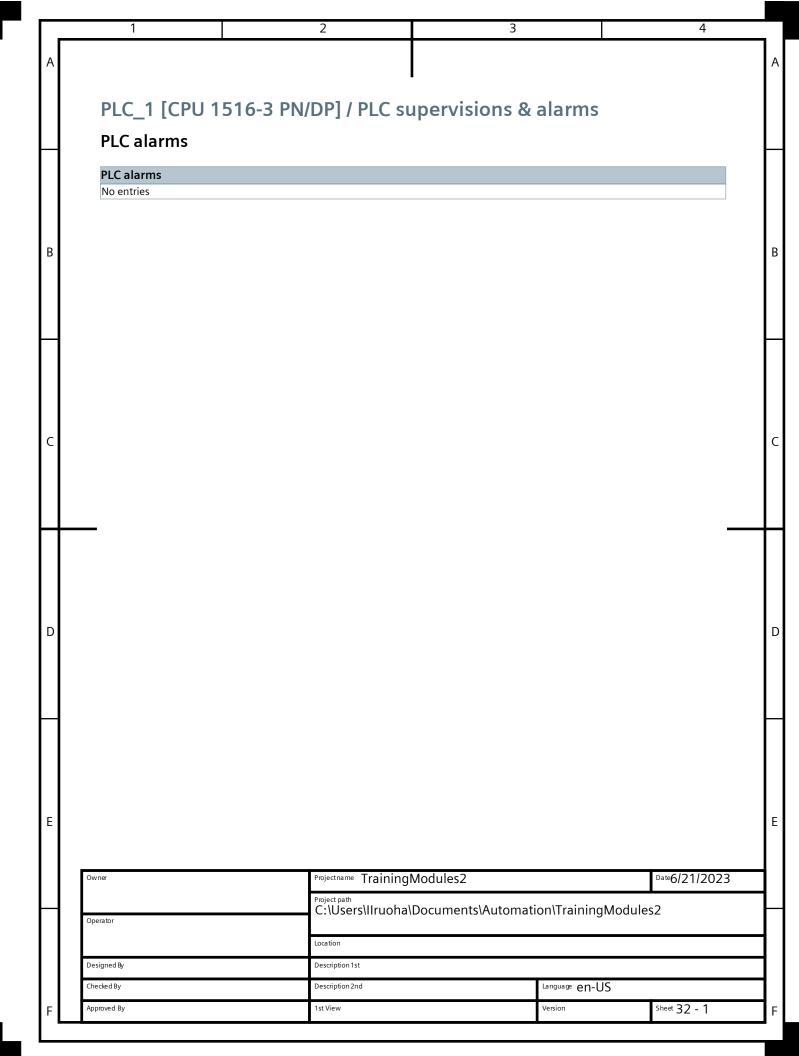












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	PLC_1 [CPU 1516-	-3 PN/DP] / PLC sup	pervisions & alaı	rms	
	System alarms				
	System alarms				
	Name	SDIAG_ALC	AT_SUBMODUL_MSG_0002		1
	Туре	PLC alarm			
	ID	1			
В	Location	PLC_1			
	Alarm text		7W@ @5W%t#7W@ @6W%t V%t#259K@ @6W%t#262K@		
	Info text		W%t#260K@ Order number	r: @6W%t#265K@	
	Alarm class	No Acknowledg	ement		
╝	Acknowledgment	False			_ [
1	Information only	True			_ [
	Priority	0			_
1	Report	False			_ [
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╝	Additional text 5				- <u> </u>
1	Additional text 6				-
	Additional text 7				- I
	Additional text 8				
	Additional text 9				
	Name	SDIAG ALC	AT_MODUL_MSG_0003		
$^{\prime}$		PLC alarm			-
D	Type ID	PLC alarm			
	Location	PLC_1			- 1
	Alarm text	Error: @1W%t#7	7W@ @5W%t#7W@ @6W%t • @6W%t#263K@	#257K@ / @6W%t#258K@	
	Info text		SW%t#260K@ Order number	r· @6W%t#265K@	- [
\dashv	Alarm class	No Acknowledg		I. GOVV /ULITZUJINE	⊣
1	Acknowledgment	False	oo.iit		
	Information only	True			
	Priority	0			
	Report	False			
	Created by		System diagnostics		
E	Date created		6/20/2023 8:06 AM		
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В	Additional text 9 Name		SDIAC ALCAT DACI	V MCC 0004		_
	Name		SDIAG_ALCAT_RACH	N_MISG_0004		
	Туре		PLC alarm			
	ID		3			
	Location		PLC_1			
	Alarm text			5W%t#7W@ @6W%t#257	7K@ @6W%t#262K@	
┪			@6W%t#263K@			_
	Info text			60K@ Order number: @6	5W%t#265K@	_
	Alarm class		No Acknowledgement			_
	Acknowledgment		False _			_
	Information only		True			
	Priority		0			
C	Report		False			
	Created by		System diagnostics			_
	Date created		6/20/2023 8:06 AM			
	Last change		6/20/2023 8:06 AM			
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	Additional text 5					_
	Additional text 6					_
D	Additional text 7					_
٦	Additional text 8					_
	Additional text 9		CDIAC ALCAT DEVI	ICE MCC 000E		_
	Name		SDIAG_ALCAT_DEVI	CE_MSG_0005		
	Туре		PLC alarm			
	ID		4			
7	Location		PLC_1			
	Alarm text		Error: @1W%t#7W@ @5W%t#7W@ @6W%t#257K@ @6W%t#262K@			
			@6W%t#263K@ @8W%t#7W@			_
		Info text		Short name: @6W%t#260K@ Order number: @6W%t#265K@		
	Alarm class		No Acknowledgement			_
_	Acknowledgment		False			_
E	Information only		True			_
	Priority		0			_
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	Owner Project		ctname TrainingModules2 Date6/21/202		23	
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	Additional text 9	CDIA C	ALCAT LOCYCTEM MCC 000C		
	Name	SDIAG.	_ALCAT_IOSYSTEM_MSG_0006		
	Туре	PLC alarm			
H	ID	5			\vdash
	Location	PLC_1			
	Alarm text		/%t#7W@ @5W%t#7W@ @6W%t#2`	76K@ @6W%t#262K@	
		e 011 /0til 2	53K@ @8W%t#7W@		
	Info text		e: @6W%t#260K@ Order number: @	@6W%t#265K@	
	Alarm class		vledgement		
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	Information only	True			
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	Additional text 7				
	Additional text 8				
	Additional text 9				
\vdash	Name	SDIAG	_ALCAT_CPU_OST_MSG_000D		
	Туре	PLC alarm			
	ID	6			
	Location	PLC_1			
	Alarm text		message: @1W%t#7W@ @5W%t#7	W@ @6W%t#257K@ /	
			@6W%t#258K@ @6W%t#262K@ @6W%t#263K@ @8W%t#7W@		
E	Info text	Short name	Short name: @6W%t#260K@ Order number: @6W%t#265K@		
	Alarm class	No Acknov	No Acknowledgement		
	Acknowledgment		False		
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	<u> </u>		TrainingModules2		
Ыl		Project path C:\Users\llruo	na\Documents\Automation\Train	inaModules2	
Ol	Operator		\Users\IIruoha\Documents\Automation\TrainingModules2		
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	Name		SDIAG_ALCAT_CPU_IN	IFO_MSG_000F		
	Туре	PLC a	alarm			
	ID	7				
	Location	PLC_	1			
	Alarm text			95W%t#7W@ @6W%t#2	257K@ / @6W	
С	Alarm text			@ @6W%t#263K@ @8\		
	Info text			K@ Order number: @6		1
	Alarm class		cknowledgement			
	Acknowledgment	False				
	Information only	True				
	Priority	0				
\dashv	Report	False	2			-+
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	Additional text 8					
	Additional text 9		CDIAC ALCAT COLL T	DD MCC 2042		
	Name	<u></u>	SDIAG_ALCAT_CPU_ERR_MSG_0010			
	Туре	PLC a	alarm			
	ID	8				
E	Location	PLC_	1			E
	Alarm text			@5W%t#7W@ @6W%t#	‡257K@ / @6W	
				@ @6W%t#263K@ @8\		
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	Info text		@6W%t#260K@ Order number: @	P6W%t#265K@	
	Alarm class	No Acknowle	dgement		
	Acknowledgment	False			
	Information only	True			
	Priority	0			
	Report	False			
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	Additional text 7				
	Additional text 8				
	Additional text 9	SDIA S. A.	CAT CRU MR MCC 2011		
	Name		LCAT_CPU_MD_MSG_0011		
	Туре	PLC alarm			
С	ID	9		C	
	Location	PLC_1			
	Alarm text		CPU maintenance demanded: @1W%t#7W@ @6W%t#257K@ / @5W		
			N%t#258K@ @6W%t#262K@ @6\	N%t#263K@ @8W	
H		%t#7W@			
Ш	Info text		Short name: @6W%t#260K@ Order number: @6W%t#265K@		
H	Alarm class		No Acknowledgement		
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	Information only	True			
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			SDIAG_ALCAT_CPU_MR_MSG1_0012		
	Туре	PLC alarm	PLC alarm		
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	ID	10		
1	Location	PLC_1		
1	Alarm text	CPU maintenance	e required: @1W%t#7W@ @6V	V%t#257K@ / @5W
			#258K@ @6W%t#262K@ @6\	N%t#263K@ @8W
		%t#7W@		
	Info text		V%t#260K@ Order number: @	6W%t#265K@
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	Information only	True		
	Priority	0		
3	Report	False		
	Created by	System diagnosti	cs	
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	Name	SDIAG_ALCA	T_CPU_TMPERR_MSG_0013	
1	Туре	PLC alarm		
	ID	11		
+	Location	PLC_1		
	Alarm text		rror: @1W%t#7W@ @5W%t#7	7W@ @6W%t#257K@ /
	Admitext		@6W%t#262K@ @6W%t#263I	
	Info text		V%t#260K@ Order number: @	
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	Additional text 8			
	Additional text 9			
	Name	SDIAG ALCA	T_CH_ERR_MSG_0015	
	Type	PLC alarm		
	ID	12		
	Location	PLC_1		
	Alarm text		N@ on @8W%t#280K@ @6W%	
			%t#259K@ @6W%t#262K@ @6	
	Info text		V%t#260K@ Order number: @6	5W%t#265K@
	Alarm class	No Acknowledge	ment	
	Acknowledgment	False		
	Information only	True		
	Priority	0		
	Report	False		
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	Group ID	0		
	Additional text 1	PLC_1		
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	Name	SDIAG_ALCA	T_ECH_ERR_MSG_0016	
	Туре	PLC alarm		
	ID	13		
	Location	PLC_1		
			N.O. OF MO(+#7)MO as OSMO(+	+#380K@ @6W
	Alarm text		N@ - @5W%t#7W@ on @8W%t /%t#258K@.@6W%t#259K@ @	I
		%t#263K@	//////////////////////////////////////	70W 70t#202N@ @OW
	Info text		V%t#260K@ Order number: @6	6M0/+#26EV@
				3W%t#263K@
	Alarm class	No Acknowledge	пент	
	Acknowledgment	False		
	Information only	True		
	Priority	0		
	Report	False		
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	Date created	6/20/2023 8:06 A	·M	
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	Group ID	0		
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	Name	R SDIAG_ALCAT_C	H_MD_MSG_0018	
	Туре	PLC alarm		
	ID	14		
	Location	PLC_1		
В			1 1 011110/1-1171110 001110	/+#200K@ @CM
	Alarm text		ded:@1W%t#7W@ on @8W% #258K@.@6W%t#259K@ @6	
	Info text	Short name: @6W%	#260K@ Order number: @6V	N%t#265K@
	Alarm class	No Acknowledgeme		
	Acknowledgment	False		
7	Information only	True		
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	Priority	-		
	Report	False		
	Created by	System diagnostics		
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	Additional text 9			
	Name	SDIAG_ALCAT_E	CH_MD_MSG_0019	
D	Type	PLC alarm		
	Туре			
	ID	15		
	Location	PLC_1		
	Alarm text		ded:@1W%t#7W@ - @5W%t#	
			257K@ / @6W%t#258K@.@6	W%t#259K@ @6W
\dashv	_	%t#262K@ @6W%t#		
	Info text		#260K@ Order number: @6V	<i>N</i> %t#265K@
	Alarm class	No Acknowledgeme	nt	
	Acknowledgment	False		
	Information only	True		
	Priority	0		
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	Name	SDIAG A	ALCAT_CH_MR_MSG_001B		٦
	True	_			
	Type ID	PLC alarm 16			
	Location				
Ш		PLC_1	2 required:@1\\\0/+#7\\\@ 22 @0\\\	0/+#290K@ @6W	L
П	Alarm text		e required:@1W%t#7W@ on @8W @6W%t#258K@.@6W%t#259K@		
		%t#263K@			
	Info text		@6W%t#260K@ Order number: @	[®] 6W%t#265K@	
	Alarm class	No Acknowle	edgement		
	Acknowledgment	False			
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	Priority	0			ľ
	Report	False			
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	Additional text 9				
	Name	SDIAG_A	ALCAT_ECH_MR_MSG_001C		
H	Туре	PLC alarm			\vdash
	ID	17			
	Location	PLC_1			
	Alarm text		e required:@1W%t#7W@ - @5W%t		
			7K@/@6W%t#258K@.@6W%t#25	9K@ @6W%t#262K@	
		@6W%t#263			
E	Info text		@6W%t#260K@ Order number: @	96W%t#265K@	Ε
	Alarm class	No Acknowle	edgement		
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7		CDIAC AL	CAT SLID EDD MSC 0015	
	Name		_CAT_SUB_ERR_MSG_001E	
	Type	PLC alarm		
	ID	18		
	Location	PLC_1		
	Alarm text		t#7W@ @6W%t#257K@ / @6W%t#2	58K@.@6W%t#259K@
c			<pre></pre> <pre><</pre>	
<u> </u>	Info text		@6W%t#260K@ Order number: @6V	N%t#265K@
	Alarm class	No Acknowled		
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	Information only	True		
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	ivaille		_CAT_ESUB_ERR_MSG_001F	
	Туре	PLC alarm		
	ID	19		
E	Location	PLC_1		
	Alarm text		t#7W@ - @5W%t#7W@ @6W%t#257	7K@ / @6W
			6W%t#259K@ @6W%t#262K@ @6V	
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	Info text Alarm class		@6W%t#260K@ Order number: @	96W%t#265K@	
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	Name	<u></u> SDIAG_AI	LCAT_SUB_MD_MSG_0021		
	Туре	PLC alarm			
ا ر	ID	20			
С	Location	PLC_1		I	
	Alarm text		demanded: @1W%t#7W@ @6W%	ht#257K@ / @6W	
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	Info text		@6W%t#260K@ Order number: @		
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E	Name	SDIAG_AI	LCAT_ESUB_MD_MSG_0022	E	
	Туре	PLC alarm			
	ID	21			
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	Location	PLC_1		
1	Alarm text		demanded: @1W%t#7W@ - @5\	
			@6W%t#258K@.@6W%t#259K@	@6W%t#262K@ @6W
		%t#263K@		
1	Info text		@6W%t#260K@ Order number:	@6W%t#265K@
	Alarm class	No Acknowle	dgement	
	Acknowledgment	False		
	Information only	True		
	Priority	0		
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	Name	SDIAG_AI SDIAG_AI	LCAT_SUB_MR_MSG_0024	
	Tyme	PLC alarm		
	Type ID	22		
	Location			
╄	Alarm text	PLC_1	required: @1W%t#7W@ @6W%i	+#3E7K@ L@6W
	Alarm text		required: @1W%t#7W@@6W% 6W%t#259K@@6W%t#262K@	
	Info text		@6W%t#260K@ Order number:	
	Alarm class	No Acknowle		@OW MI#203K@
	Acknowledgment	False	agement	
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1	Group ID Additional text 1	0		
		PLC_1		
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	Additional text 9				
	Name	SDIAG_A	LCAT_ESUB_MR_MSG_0025		
	Туре	PLC alarm			
	ID	23			
	Location	PLC_1			
	Alarm text		required: @1W%t#7W@ - @5W%		
	List of Asset		K@.@6W%t#259K@@6W%t#262		
	Info text Alarm class	No Acknowle	@6W%t#260K@ Order number: @	P6W%L#265K@	
	Acknowledgment	False	eagement		
В	Information only	True			
	Priority	0			
	Report	False			
	Created by	System diagr	nostics		
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	Additional text 1	PLC_1			
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	Additional text 9	CDIAC	LCAT CONFIC INFO 2222		
+	Name Name		LCAT_CONFIG_INFO_0028		
	Туре	PLC alarm			
	ID	24			
	Location	PLC_1			
	Alarm text		:#7W@ - @5W%t#7W@ @6W%t#2 K@ @8W%t#7W@	57K@ @6W%t#262K@	
_	Info text		@6W%t#260K@ Order number: @	96W%t#265K@	
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	Acknowledgment	False			
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	Additional text 6				
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	Name	SDIAG ALCAT CO	NFIG_REPORT_0029		
	_				
	Туре	PLC alarm			
	ID	25			
	Location	PLC_1			
	Alarm text	@6W%t#262K@ @6W			
	Info text	Short name: @6W%t#	260K@ Order number: @6W	√%t#265K@	
	Alarm class	No Acknowledgement			
	Acknowledgment	False			
	Information only	True			
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	Name	SDIAG ALCAT SE	CU_EV_MSG_005E		
		-			
	Туре	PLC alarm			
	ID	26			
	Location	PLC_1			
	Alarm text	Security event: @1W%	%t#7W@ @5W%t#7W@ @6W	/%t#258K@ @6W	
		%t#262K@ @6W%t#2	63K@ @8W%t#7W@		
	Info text	Short name: @6W%t#	260K@ Order number: @6W	√%t#265K@	
	Alarm class	No Acknowledgement			
	Acknowledgment	False			
	Information only	True			
	Priority	0			
	Report	False			
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	Name	SDIAG_ALCAT_SEC	.U_EV_INFO_005F		
	Туре	PLC alarm			
В	ID	27			
D	Location	PLC_1			ľ
	Alarm text		@1W%t#7W@ @5W%t#7W@	@ @6W%t#258K@	
			%t#263K@ @8W%t#7W@		
	Info text		260K@ Order number: @6V	V%t#265K@	
	Alarm class	No Acknowledgement			
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	Information only	True			
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D					1
	Type ID	PLC alarm 28			
	Location	PLC_1			
	Alarm text	User message: @1W%t			
	Info text		#2۷۷@ 260K@ Order number: @6۷	N%t#265K@	
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	Acknowledgment	False			
	Information only	True			
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	Name	SDIAG_ALCA	AT_PLC_MSG_00FF		
В	Туре	PLC alarm			
	ID	29			
	Location	PLC_1			
	Alarm text	PLC notification: %t#262K@ @6W	@1W%t#7W@ @5W%t#7W@ (1%t#263K@	@6W%t#256K@ @6W	
\dashv	Info text	Short name: @6	W%t#260K@ Order number: @	6W%t#265K@	
	Alarm class	No Acknowledge	ement		
	Acknowledgment	False			
	Information only	True			
	Priority	0			
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٦	Name	SDIAC ALCA	AT_SUBMODUL_MSG_0102		
1	Туре	PLC alarm			
	ID ·	30			
_	Location	PLC_1	MA AFMONTANA A CANONINA	7//01/06/11	L
	Alarm text		'W@ @5W%t#7W@ @6W%t#25 /%t#259K@ @6W%t#262K@ @	-	
	Info text		W%t#260K@ Order number: @		
	Alarm class	No Acknowledge	ement		
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l I	Name	SDIAG_ALCAT_I	MODUL_MSG_0103		
l I			WODOL_W3G_0103		
	Туре	PLC alarm			
	ID	31			
H	Location	PLC_1			一
	Alarm text	Error: @1W%t#7W@ @6W%t#262K@ @6	0	/ @6W%t#258K@	
	Info text		t#260K@ Order number: @6W%	5t#265K@	
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	Туре	PLC alarm			
	ID	32			
	Location	PLC_1	OF 140/	0.514/0/ . // 2.52/ 2	
	Alarm text		@5W%t#7W@ @6W%t#257K@	@6W%t#262K@	
	Info toye	@6W%t#263K@	+#360K@ O.d	+#36EV@	
₋	Info text		t#260K@ Order number: @6W%	0L#20DK@	_
E	Alarm class	No Acknowledgeme	ent en en en en en en en en en en en en en		E
	Acknowledgment	False			
	Information only	False			
Ov	wner	Projectname TrainingModu	les2	Date 6/21/2023	
		Project path			-
⊢l F	parator	C:\Users\IIruoha\Docu	$ments \ Automation \ Training \ Mathematical Trainin$	1odules2	
	perator				
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	Priority	0	•			
	Report	False				
	Created by	System diagr	nostics			
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	Group ID Additional text 1					
	Additional text 1	PLC_1				
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3	Additional text 5					
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	Additional text 9					
	Name	SDIAG_A	LCAT_DEVICE_MSG_0105			
1	Type	PLC alarm				
	Туре	33				
1	ID Location					
1	Location	PLC_1		12571/0 0611/0/11/2521/5		
	Alarm text		Error: @1W%t#7W@ @5W%t#7W@ @6W%t#257K@ @6W%t#262K@			
			@6W%t#263K@ @8W%t#7W@ Short name: @6W%t#260K@ Order number: @6W%t#265K@			
	Info text			: @6W%t#265K@		
	Alarm class	No Acknowle	edgement			
	Acknowledgment	False				
	Information only	False				
	Priority	0				
	Report	False				
	Created by	System diagr	ostics			
	Date created	6/20/2023 8:				
	Last change	6/20/2023 8:	06 AM			
	Group ID	0				
	Additional text 1	PLC_1				
	Additional text 2					
D	Additional text 3					
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	Additional text 5					
	Additional text 6					
	Additional text 7					
1	Additional text 8					
	Additional text 9					
	Name	SDIAG_A	LCAT_IOSYSTEM_MSG_0106			
	Туре	PLC alarm				
	ID	34				
1	Location	PLC_1				
ı	Alarm text		.t#7W@ @5W%t#7W@ @6W%t#	±276K@ @6W%+#262K@		
•	Alailli text		K@ @8W%t#7W@	727 ONE WOW 701#202NW		
	Info text		@6W%t#260K@ Order number	· @6W%t#265K@		
I _	ano text					
 	Owner	Projectname Training	Modules2	Date 6/21/2023		
		Project path		•		
1		C:\Users\IIruoha	\Documents\Automation\Tra	nining Modules 2		
	Operator					
		Location				
1 }	Decigned By	Danisia 4.4				
1 L	Designed By	Description 1st				
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		I			
	Alarm class	No Acknowledgeme	nt		
	Acknowledgment	False			
	Information only	False			
	Priority	0			
	Report	False			
	Created by	System diagnostics			
	Date created	6/20/2023 8:06 AM			
	Last change	6/20/2023 8:06 AM			
	Group ID	0			
	Additional text 1	PLC_1			
В	Additional text 2			E	
	Additional text 3				
	Additional text 4				
	Additional text 5				
	Additional text 6				
_	Additional text 7				
	Additional text 8				
	Additional text 9				
	Name	SDIAG_ALCAT_€	CPU_OST_MSG_010D		
	Type	PLC alarm			
	Type ID				
	Location		35 N.C. 1		
C		_	PLC_1		
	Alarm text	CPU Status message	CPU status message: @1W%t#7W@ @5W%t#7W@ @6W%t#257K@ / @6W%t#258K@ @6W%t#262K@ @6W%t#263K@ @8W%t#7W@		
	Info text		Short name: @6W%t#260K@ Order number: @6W%t#265K@		
	Alarm class			1#200NW	
		No Acknowledgeme False	III		
+	Acknowledgment	False False			
	Information only				
	Priority	0			
	Report	False			
	Created by	System diagnostics			
	Date created	6/20/2023 8:06 AM			
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٦	Group ID	0			
	Additional text 1	PLC_1			
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\dashv	Additional text 5				
	Additional text 6				
	Additional text 7				
	Additional text 8				
	Additional text 9				
	Name	SDIAG_ALCAT_€	SDIAG_ALCAT_CPU_ERR_MSG_0110		
Е	Туре	PLC alarm			
-	ID				
	Location	PLC_1	36 DIC 1		
	Owner	Projectname TrainingModul	les2	Date6/21/2023	
		Project path			
7	Operator	C:\Users\IIruoha\Docur	ments\Automation\TrainingM	odules2	
1	Operator				
		Location			
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A				
	Alarm text	CPU error: @1	- 1W%t#7W@ @5W%t#7W@ @6W ^o	%t#257K@ / @6W
		%t#258K@ @	6W%t#262K@ @6W%t#263K@ @	@8W%t#7W@
	Info text	Short name:	@6W%t#260K@ Order number: @	@6W%t#265K@
	Alarm class	No Acknowle	dgement	
-	Acknowledgment	False		
	Information only	False		
	Priority	0		
	Report	False		
	Created by	System diagn	ostics	
	Date created	6/20/2023 8:		
В	Last change	6/20/2023 8:	06 AM	
1	Group ID	0		
	Additional text 1	PLC_1		
	Additional text 2	120_1		
	Additional text 3			
	Additional text 4			
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1	Additional text 6 Additional text 7			
	Additional text 8			
	Additional text 9			
	Name	SDIAG_A	LCAT_CPU_MD_MSG_0111	
<u> </u>	Туре	PLC alarm		
	ID	37		
	Location	PLC_1		
	Alarm text	_	ance demanded: @1W%t#7W@ @	@6W%t#257K@ / @5W
			N%t#258K@ @6W%t#262K@ @6	
+		%t#7W@		
	Info text	Short name:	@6W%t#260K@ Order number: @	@6W%t#265K@
	Alarm class	No Acknowle	dgement	
	Acknowledgment	False		
	Information only	False		
	Priority	0		
D	Report	False		
	Created by	System diagn	ostics	
	Date created	6/20/2023 8:		
	Last change	6/20/2023 8:	06 AM	
1	Group ID	0		
1	Additional text 1	PLC_1		
7	Additional text 2	,		
1	Additional text 3			
	Additional text 4			
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1	Owner	Projectname Training	Modules2	Date 6/21/2023
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1	Operator	C:\Users\llruoha	\Documents\Automation\Train	ningwoauiesz
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Α					
	Name	<u></u> SDIAG	_ALCAT_CPU_MR_MSG1_0112		
	Type	PLC alarm			
	Type ID	38			
	Location	PLC_1			
	Alarm text		enance required: @1W%t#7W@ @6	N9/+#257K@ L@5W	
	Alailli text	%t#7W@ 6	26W%t#258K@ @6W%t#262K@ @6	W%t#263K@ @8W	
		%t#7W@		,	
	Info text	Short nam	e: @6W%t#260K@ Order number: @	96W%t#265K@	
	Alarm class	No Acknow	vledgement		
	Acknowledgment	False			
В	Information only	False			
	Priority	0			
	Report	False			
	Created by	System dia	ignostics		
	Date created	6/20/2023	8:06 AM		
Щ	Last change	6/20/2023	8:06 AM		
	Group ID	0			
	Additional text 1	PLC_1			
	Additional text 2				
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С	Additional text 5				
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- 1	Additional text 7				
	Additional text 8				
	Additional text 9				
	Name	R SDIAG	_ALCAT_CH_ERR_MSG_0115		
	Туре	PLC alarm			
	ID	39			
- 1	Location	PLC_1			
- 1	Alarm text		Error: @1W%t#7W@ on @8W%t#280K@ @6W%t#257K@ / @6W		
	Additive Coxt		%t#258K@.@6W%t#259K@ @6W%t#262K@ @6W%t#263K@		
	Info text		e: @6W%t#260K@ Order number: @	%06W%t#265K@	
D	Alarm class		vledgement		
	Acknowledgment	False	<u> </u>		
	Information only	False			
	Priority	0			
	Report	False			
\dashv	Created by	System dia	ignostics		
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	Group ID	0			
	Additional text 1	PLC_1			
	Additional text 2				
Е	Additional text 3				
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	Owner	Projectname Train i	SalubaMadulas C	5C12412022	
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	Additional text 6			
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	Additional text 8			
	Additional text 9			
	Name	SDIAG_A	LCAT_ECH_ERR_MSG_0116	
	Туре	PLC alarm		
	ID	40		
	Location	PLC_1		
	Alarm text		t#7W@ - @5W%t#7W@ on @8W%	t#280K@ @6W
			@6W%t#258K@.@6W%t#259K@ @	
		%t#263K@		
	Info text	Short name:	@6W%t#260K@ Order number: @	6W%t#265K@
	Alarm class	No Acknowle	dgement	
	Acknowledgment	False		
	Information only	False		
	Priority	0		
	Report	False		
	Created by	System diagn	nostics	
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	Last change	6/20/2023 8:		
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	Additional text 1	PLC_1		
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	Additional text 3			
	Additional text 4			
	Additional text 5			
	Additional text 6			
	Additional text 7			
	Additional text 8			
	Additional text 9			
	Name		LCAT_CH_MD_MSG_0118	
	Туре	PLC alarm		
	ID	41		
	Location	PLC_1		
	Alarm text		demanded:@1W%t#7W@ on @8V @6W%t#258K@.@6W%t#259K@ @	
	Info text		@6W%t#260K@ Order number: @	6W%t#265K@
	Alarm class	No Acknowle		
	Acknowledgment	False	-	
	Information only	False		
	Priority	0		
	Report	False		
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ſ	Owner	Projectname Training	Modules2	Date 6/21/2023
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	epelaul	Location		
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	Additional text 9					
	Name	SDIAG A	ALCAT_ECH_MD_MSG_0119			
В	T	PLC alarm			В	
	Type ID	42				
	Location	PLC_1				
	Alarm text		e demanded:@1W%t#7W@ - @5V	10/+#7IM@ on @9IM	 	
Ц	Alariii text	%t#280K@ @	96W%t#257K@ / @6W%t#258K@ 96W%t#253K@			
	Info text		@6W%t#260K@ Order number:	@6W%t#265K@		
	Alarm class	No Acknowle	edgement			
	Acknowledgment	False				
	Information only	False				
	Priority	0				
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	Name	SDIAG A	ALCAT_CH_MR_MSG_011B			
			RECAT_CIT_MIN_M3G_011B			
	Туре	PLC alarm				
\square	ID	43				
П	Location	PLC_1		10/1 12221/2 5 5 1 1 1		
	Alarm text		Maintenance required:@1W%t#7W@ on @8W%t#280K@ @6W %t#257K@ / @6W%t#258K@.@6W%t#259K@ @6W%t#262K@ @6W %t#263K@			
	Info text		@6W%t#260K@ Order number:	@6W%t#265K@		
	Alarm class	No Acknowle	edgement			
E	Acknowledgment	False			E	
	Information only	False			1	
	Priority	0				
▎▎┍	owner	Projectname Training	tname TrainingModules2 Date6/21/202			
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В	Report Created by Date created Last change Group ID Additional text 1 Additional text 2 Additional text 3 Additional text 5 Additional text 6 Additional text 7 Additional text 8 Additional text 9 Name Type ID Location Alarm text Info text Alarm class Acknowledgment Information only Priority Report	PLC alarm 44 PLC_1 Maintenan @6W%t#25 @6W%t#26	8:06 AM 8:06 AM _ALCAT_ECH_MR_MSG_011C ce required:@1W%t#7W@ - @5W%t#7W 57K@ / @6W%t#258K@.@6W%t#259K@	@6W%t#262K@	
В	Created by Date created Last change Group ID Additional text 1 Additional text 2 Additional text 3 Additional text 5 Additional text 6 Additional text 7 Additional text 8 Additional text 9 Name Type ID Location Alarm text Info text Alarm class Acknowledgment Information only Priority	System dia 6/20/2023 6/20/2023 0 PLC_1 SDIAG_ PLC alarm 44 PLC_1 Maintenan @6W%t#26 @6W%t#26 Short name No Acknow False	8:06 AM 8:06 AM ALCAT_ECH_MR_MSG_011C ce required:@1W%t#7W@ - @5W%t#7W 57K@ / @6W%t#258K@.@6W%t#259K@ 633K@ e: @6W%t#260K@ Order number: @6W	V@ on @8W%t#280K@ D @6W%t#262K@	
В	Created by Date created Last change Group ID Additional text 1 Additional text 2 Additional text 3 Additional text 5 Additional text 6 Additional text 7 Additional text 8 Additional text 9 Name Type ID Location Alarm text Info text Alarm class Acknowledgment Information only Priority	System dia 6/20/2023 6/20/2023 0 PLC_1 SDIAG_ PLC alarm 44 PLC_1 Maintenan @6W%t#26 @6W%t#26 Short name No Acknow False	8:06 AM 8:06 AM ALCAT_ECH_MR_MSG_011C ce required:@1W%t#7W@ - @5W%t#7W 57K@ / @6W%t#258K@.@6W%t#259K@ 633K@ e: @6W%t#260K@ Order number: @6W	V@ on @8W%t#280K@ D @6W%t#262K@	
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	Created by Date created Last change Group ID Additional text 1 Additional text 2 Additional text 3 Additional text 5 Additional text 6 Additional text 7 Additional text 8 Additional text 9 Name Type ID Location Alarm text Info text Alarm class Acknowledgment Information only Priority	6/20/2023 6/20/2023 0 PLC_1 SDIAG PLC alarm 44 PLC_1 Maintenan @6W%t#25 @6W%t#25 Short name No Acknow False	8:06 AM 8:06 AM ALCAT_ECH_MR_MSG_011C ce required:@1W%t#7W@ - @5W%t#7W 57K@ / @6W%t#258K@.@6W%t#259K@ 633K@ e: @6W%t#260K@ Order number: @6W	V@ on @8W%t#280K@ D @6W%t#262K@	
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	Additional text 1 Additional text 2 Additional text 3 Additional text 4 Additional text 5 Additional text 6 Additional text 7 Additional text 8 Additional text 9 Name Type ID Location Alarm text Info text Alarm class Acknowledgment Information only Priority	SDIAG_PLC alarm 44 PLC_1 Maintenan @6W%t#29 @6W%t#29 Short name No Acknow False	ce required:@1W%t#7W@ - @5W%t#7V 57K@ / @6W%t#258K@.@6W%t#259K@ 63K@ e: @6W%t#260K@ Order number: @6W	V@ on @8W%t#280K@ D @6W%t#262K@	
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	Additional text 4 Additional text 5 Additional text 6 Additional text 7 Additional text 8 Additional text 9 Name Type ID Location Alarm text Info text Alarm class Acknowledgment Information only Priority	PLC alarm 44 PLC_1 Maintenan @6W%t#25 @6W%t#25 Short name No Acknow False	ce required:@1W%t#7W@ - @5W%t#7V 57K@ / @6W%t#258K@.@6W%t#259K@ 63K@ e: @6W%t#260K@ Order number: @6W	V@ on @8W%t#280K@ D @6W%t#262K@	
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	Additional text 7 Additional text 8 Additional text 9 Name Type ID Location Alarm text Info text Alarm class Acknowledgment Information only Priority	PLC alarm 44 PLC_1 Maintenan @6W%t#25 @6W%t#25 Short name No Acknow False	ce required:@1W%t#7W@ - @5W%t#7V 57K@ / @6W%t#258K@.@6W%t#259K@ 63K@ e: @6W%t#260K@ Order number: @6W	V@ on @8W%t#280K@ D @6W%t#262K@	
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C	Additional text 9 Name Type ID Location Alarm text Info text Alarm class Acknowledgment Information only Priority	PLC alarm 44 PLC_1 Maintenan @6W%t#25 @6W%t#25 Short name No Acknow False	ce required:@1W%t#7W@ - @5W%t#7V 57K@ / @6W%t#258K@.@6W%t#259K@ 63K@ e: @6W%t#260K@ Order number: @6W	@ @6W%t#262K@	
C	Name Type ID Location Alarm text Info text Alarm class Acknowledgment Information only Priority	PLC alarm 44 PLC_1 Maintenan @6W%t#25 @6W%t#25 Short name No Acknow False	ce required:@1W%t#7W@ - @5W%t#7V 57K@ / @6W%t#258K@.@6W%t#259K@ 63K@ e: @6W%t#260K@ Order number: @6W	@ @6W%t#262K@	
C	Type ID Location Alarm text Info text Alarm class Acknowledgment Information only Priority	PLC alarm 44 PLC_1 Maintenan @6W%t#25 @6W%t#25 Short name No Acknow False	ce required:@1W%t#7W@ - @5W%t#7V 57K@ / @6W%t#258K@.@6W%t#259K@ 63K@ e: @6W%t#260K@ Order number: @6W	@ @6W%t#262K@	
С	ID Location Alarm text Info text Alarm class Acknowledgment Information only Priority	PLC alarm 44 PLC_1 Maintenan @6W%t#25 @6W%t#25 Short name No Acknow False	ce required:@1W%t#7W@ - @5W%t#7V 57K@ / @6W%t#258K@.@6W%t#259K@ 63K@ e: @6W%t#260K@ Order number: @6W	@ @6W%t#262K@	
С	ID Location Alarm text Info text Alarm class Acknowledgment Information only Priority	44 PLC_1 Maintenan @6W%t#25 @6W%t#26 Short name No Acknow False	57K@ / @6W%t#258K@.@6W%t#259K@ 63K@ e: @6W%t#260K@ Order number: @6W	@ @6W%t#262K@	
С	Location Alarm text Info text Alarm class Acknowledgment Information only Priority	PLC_1 Maintenan @6W%t#25 @6W%t#26 Short name No Acknow False	57K@ / @6W%t#258K@.@6W%t#259K@ 63K@ e: @6W%t#260K@ Order number: @6W	@ @6W%t#262K@	
С	Alarm text Info text Alarm class Acknowledgment Information only Priority	Maintenan @6W%t#25 @6W%t#25 Short name No Acknow False	57K@ / @6W%t#258K@.@6W%t#259K@ 63K@ e: @6W%t#260K@ Order number: @6W	@ @6W%t#262K@	
С	Info text Alarm class Acknowledgment Information only Priority	@6W%t#25 @6W%t#26 Short name No Acknow False	57K@ / @6W%t#258K@.@6W%t#259K@ 63K@ e: @6W%t#260K@ Order number: @6W	@ @6W%t#262K@	
С	Alarm class Acknowledgment Information only Priority	@6W%t#26 Short name No Acknow False	63K@ e: @6W%t#260K@ Order number: @6W	10/+#36EV@	
С	Alarm class Acknowledgment Information only Priority	Short name No Acknow False	e: @6W%t#260K@ Order number: @6W	%t#265K@	
C	Alarm class Acknowledgment Information only Priority	No Acknow False		7/01#203R@	
	Acknowledgment Information only Priority	False	vieugement		
	Information only Priority				
	Priority	raise			
		0			
\dagger		False			
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	Date created	System dia 6/20/2023			
1 1		6/20/2023			
1 I	Last change Group ID	0	8:06 AIVI		
	Additional text 1				
	Additional text 2	PLC_1			
D	Additional text 3				
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	Additional text 5				
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	Additional text 6 Additional text 7				
H	Additional text 8			 	
	Additional text 9	CDIAC	ALCAT CUD EDD MCC 0445		
	Name	SDIAG_	SDIAG_ALCAT_SUB_ERR_MSG_011E		
	Туре	PLC alarm			
	ID	45			
	Location	PLC_1			
Е	Alarm text	Error: @1W	/%t#7W@ @6W%t#257K@ / @6W%t#25	8K@.@6W%t#259K@	
			62K@ @6W%t#263K@		
	Info text	Short name	e: @6W%t#260K@ Order number: @6W	%t#265K@	
	Owner	Projectname Traini r	ngModules2	Date 6/21/2023	
	Owner	Projectname Trainin	ngiviodules2	Date 6/2 1/2023	
		Project path C:\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\	na\Documents\Automation\Training	Modules?	
	Operator	C. IOSEISIII UOI	an bocuments Automation mailing	iviodulesz	
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		Description 1st	Language en-U	S Sheet 33 - 24	

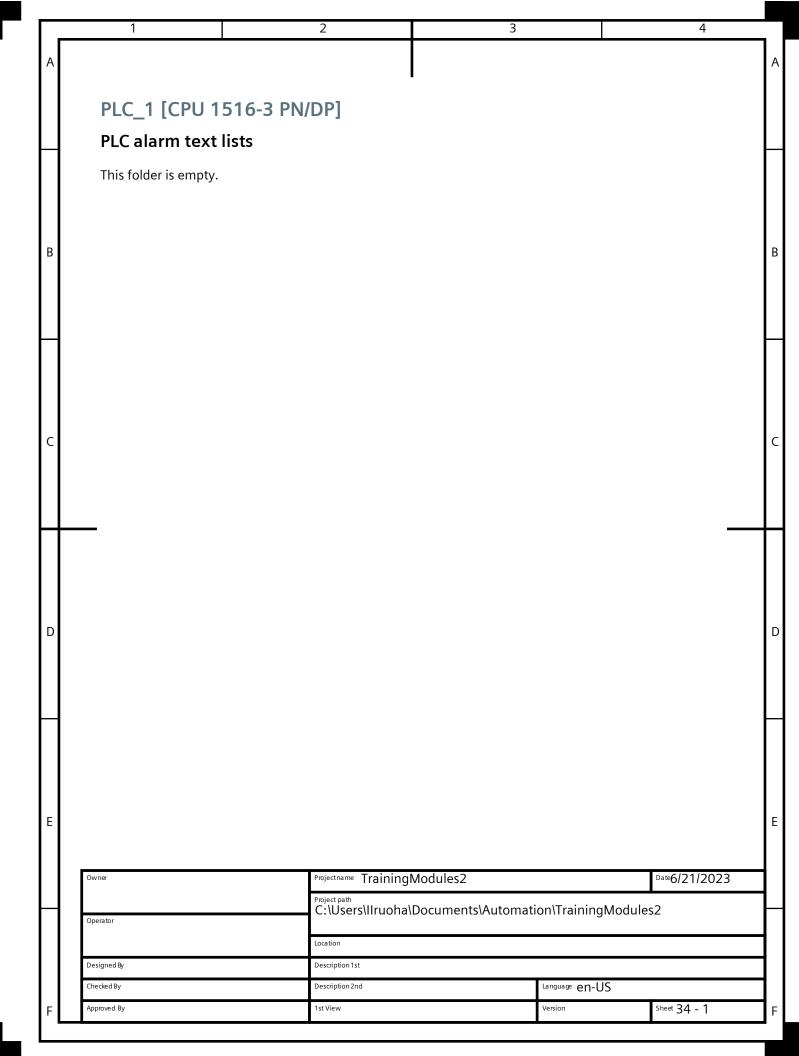
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	Alarm class	No Acknowledge	ment			
	Acknowledgment	False				
	Information only	False				
	Priority	0				
	Report	False				
	Created by	System diagnost				
	Date created	6/20/2023 8:06				
	Last change	6/20/2023 8:06	AM			
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	Additional text 9	CDIAC ALCA	AT FOUR FRE MOC 0445			
	Name	SDIAG_ALCA	AT_ESUB_ERR_MSG_011F			
	Туре	PLC alarm	PLC alarm			
	ID	46				
С	Location	PLC_1				
	Alarm text	Error: @1W%t#7	Error: @1W%t#7W@ - @5W%t#7W@ @6W%t#257K@ / @6W			
			%t#258K@.@6W%t#259K@ @6W%t#262K@ @6W%t#263K@			
	Info text		W%t#260K@ Order number: @6۱	W%t#265K@		
	Alarm class	No Acknowledge	ement			
	Acknowledgment	False				
	Information only	False				
	Priority	0				
	Report	False				
	Created by		System diagnostics			
	Date created	6/20/2023 8:06	AM			
_ [Last change	6/20/2023 8:06	AM			
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	Additional text 1	PLC_1				
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	Additional text 6					
	Additional text 7					
	Additional text 8					
	Additional text 9					
	Name	₩ SDIAG_ALCA	AT_SUB_MD_MSG_0121			
Е	Туре	PLC alarm				
- [ID	47				
- [Location	PLC_1				
	Owner	Projectname TrainingMo	odules2	Date 6/21/2023		
		Project path		14 1 1 2		
	Operator	C:\Users\IIruoha\Do	ocuments\Automation\Trainin	gModules2		
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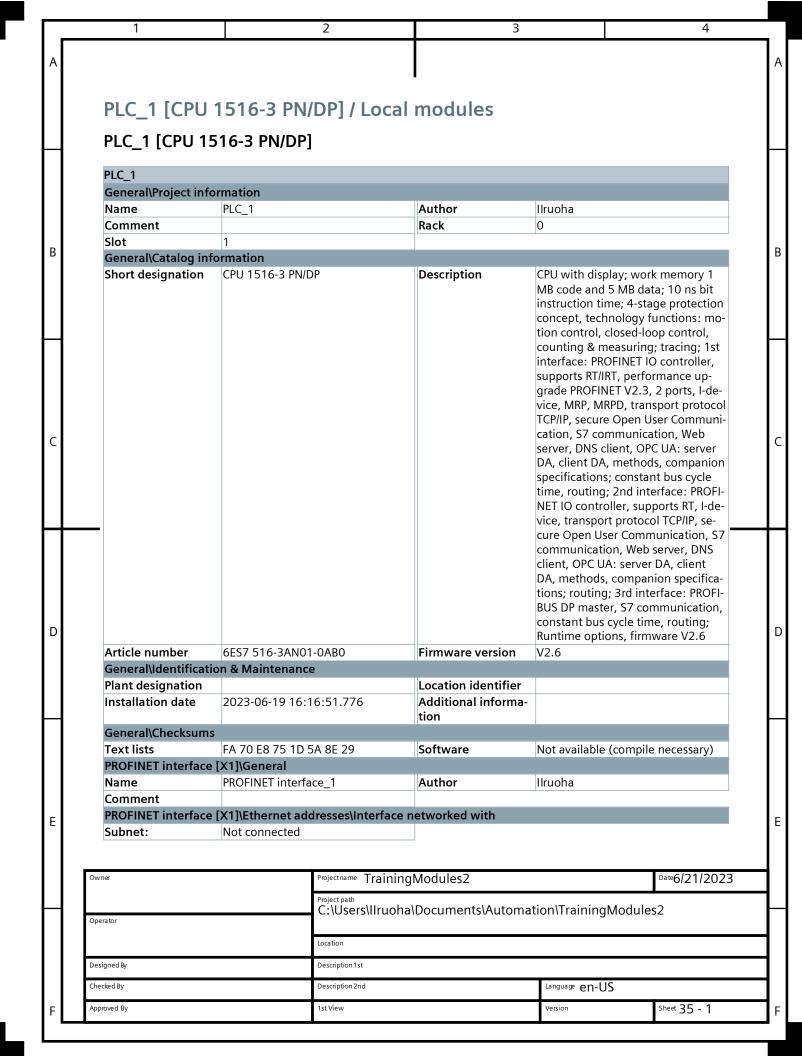
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	Alarm text	Maintenance	demanded: @1W%t#7W@ @6W%	6t#257K@ / @6W	
			%6W%t#259K@ @6W%t#262K@ @		
	Info text	Short name:	@6W%t#260K@ Order number: @	[®] 6W%t#265K@	
	Alarm class	No Acknowle	dgement		
	Acknowledgment	False			
	Information only	False			
	Priority	0			
	Report	False			
	Created by	System diagn	ostics		
	Date created	6/20/2023 8:0			
В	Last change	6/20/2023 8:0	06 AM		
٦	Group ID	0			
	Additional text 1	PLC_1			
	Additional text 2	, 23_,			
	Additional text 3				
	Additional text 4			<u> </u>	
\dashv	Additional text 5				
	Additional text 6				
	Additional text 7				
	Additional text 8				
	Additional text 9				
	Name	SDIAC A	LCAT ESLIP MD MSC 0122		
C	Ivallie		SDIAG_ALCAT_ESUB_MD_MSG_0122		
	Туре	PLC alarm			
	ID	48			
	Location	PLC_1			
	Alarm text		demanded: @1W%t#7W@ - @5W		
			@6W%t#258K@.@6W%t#259K@	@6W%t#262K@ @6W	
		%t#263K@			
	Info text		@6W%t#260K@ Order number: @	[®] 6W%t#265K@	
	Alarm class	No Acknowle	dgement		
	Acknowledgment	False			
	Information only	False			
	Priority	0			
D	Report	False			
	Created by	System diagn			
	Date created	6/20/2023 8:0			
	Last change	6/20/2023 8:	06 AM		
	Group ID	0			
_	Additional text 1	PLC_1		_	
	Additional text 2				
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	Owner	Projectname Training	Modules2	Date 6/21/2023	
				.,_,,_,	
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	Operator		,	J	
	Ī	Location			
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			<u> </u>		
	Name	SDIAG_A	LCAT_SUB_MR_MSG_0124		
	Туре	PLC alarm			
	ID	49			
4	Location	PLC_1			
	Alarm text	Maintenance	required: @1W%t#7W@ @6W%t#	257K@ / @6W	
			6W%t#259K@ @6W%t#262K@ @		
	Info text		@6W%t#260K@ Order number: @	6W%t#265K@	
	Alarm class	No Acknowle	agement		
	Acknowledgment	False			
В	Information only	False			
٦	Priority	0			
	Report	False	a a sti a a		
	Created by Date created	System diagr 6/20/2023 8:			
		6/20/2023 8:			
	Last change Group ID	0	UU AIVI		
7	Additional text 1	PLC_1		[
	Additional text 1	FLC_1			
	Additional text 3				
	Additional text 4				
	Additional text 5				
	Additional text 6				
C	Additional text 7				
	Additional text 8				
	Additional text 9				
	Name	■ SDIAG A	LCAT_ESUB_MR_MSG_0125		
+	Туре	PLC alarm			
	ID	50			
	Location	PLC_1	72 21 17 2d	47M@ @CMV +#257K@ /	
	Alarm text		Maintenance required: @1W%t#7W@ - @5W%t#7W@ @6W%t#257K@ / @6W%t#258K@.@6W%t#259K@ @6W%t#262K@ @6W%t#263K@		
	Info text		@6W%t#260K@ Order number: @		
	Alarm class	No Acknowle			
D	Acknowledgment	False	agement		
	Information only	False			
	Priority	0			
	Report	False			
	Created by	System diagr	ostics		
\dashv	Date created	6/20/2023 8:		ŀ	
	Last change	6/20/2023 8:			
	Group ID	0	0		
	Additional text 1	PLC_1	PLC_1		
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			Modules2	Date6/21/2023	
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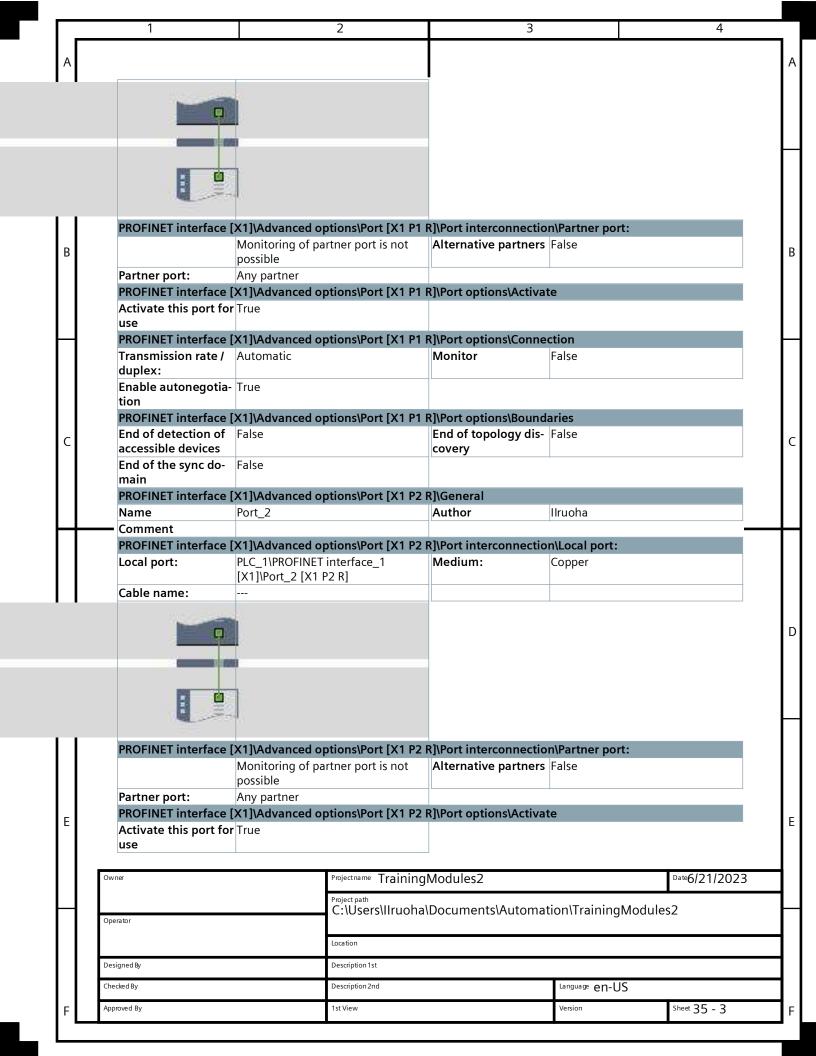
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	A 1 1995	I		
	Additional text 7			
	Additional text 8			
	Additional text 9			
	Name	SDIAG_ALCAT_	CONFIG_INFO_0128	
	Туре	PLC alarm		
	ID	51		
	Location	PLC_1		
	Alarm text	_	- @5W%t#7W@ @6W%t#257I	√@ @6W%+#262K@
	Alailli text	@6W%t#263K@ @8		(@ @0W ///t#202K@
	Info text		t#260K@ Order number: @6V	√%+#265K@
	Alarm class	No Acknowledgeme		Violinzosike
		False	iii C	
	Acknowledgment			
	Information only	False		
	Priority	0		
	Report	False		
	Created by	System diagnostics		
	Date created	6/20/2023 8:06 AM		
	Last change	6/20/2023 8:06 AM		
	Group ID	0		
	Additional text 1	PLC_1		
	Additional text 2	_		
	Additional text 3			
	Additional text 4			
	Additional text 5			
	Additional text 6			
	Additional text 7			
	Additional text 8			
	Additional text 9			
	Name	SDIAG_ALCAT_	PLC_MSG_01FF	
	Туре	PLC alarm		
	ID	52		
	Location	PLC 1		
		_	W%t#7W@ @5W%t#7W@ @6	M0/+#25 CK@ @CM
	Alarm text	%t#262K@ @6W%t		W%t#256K@ @6W
	la fa tarat			NO(+112651/6
	Info text		t#260K@ Order number: @6V	V%t#265K@
	Alarm class	No Acknowledgeme	ent	
	Acknowledgment	False		
	Information only	False		
	Priority	0		
	Report	False		
	Created by	System diagnostics		
	Date created	6/20/2023 8:06 AM		
	Last change	6/20/2023 8:06 AM		
	Group ID	0		
	Additional text 1	PLC_1		
		FLC_1		
	Additional text 2			
	Additional text 3			
Γ	Owner	Projectname TrainingModu	les2	Date 6/21/2023
			1032	012112023
		Project path C:\lsers\llruoha\Docu	ments\Automation\Training	nModules?
Ī	Operator	c. losersiii donaiboca		21110001032
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	Owner	Projectname Traini			Date 6/21/2023		ii
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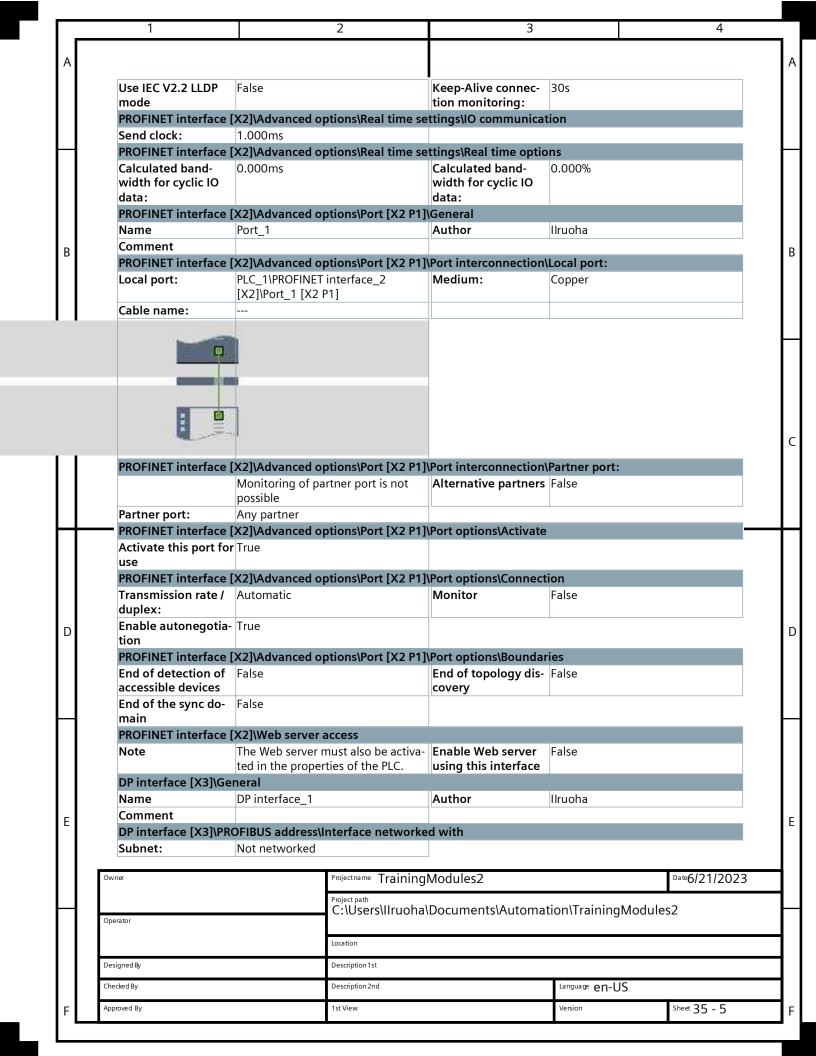




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A			•						Ą
l		PROFINET interface	[X1]\Ethernet ad	dresses\IP protocol					
l		IP configuration	Set IP address in	•	IP address:	192.168.0.1			
		Subnet mask:	255.255.255.0	the project		False			
ı		PROFINET interface		dresses\PROFINET	ose router	raise			
		PROFINET device name is set directly at the device	False	u. 03303 [Generate PROFINET device name auto- matically	True		T	_
		PROFINET device name:	plc_1.profinet in	terface_1		plcxb1.profir	netxainterfacexb1036c		
		Device number:	0						
В		PROFINET interface	[X1]\Time synch	ronization\NTP mod	le			l,	В
		Note	NET interfaces to	synchronization of	chronization via NTP	False			•
			IP addresses		Server 1	0.0.0.0			
⊢	ł	Server 2	0.0.0.0		Server 3	0.0.0.0		H	_
1	1	Server 4	0.0.0.0		Update interval	10s			
l		PROFINET interface	[X1]\Operating n	node					
		IO controller	True		IO system				
ı		Device number	0			False			
ı		PROFINET interface		ptions\Interface op					
С		Call the user pro- gram if communica- tion errors occur	False		Support device re- placement without exchangeable medi- um	True		(С
		Permit overwriting of device names of all assigned IO devi-	False		Limit data infeed into the network	True	_		
		ces Use IEC V2.2 LLDP mode	False		Keep-Alive connec- tion monitoring:	30s			
ı		PROFINET interface	[X1]\Advanced o	ptions\Real time se	ttings\IO communicat	ion			
		Send clock:	1.000ms						
_		PROFINET interface	[X1]\Advanced o	ptions\Real time se	ttings\Synchronization	า		I.	_
D		RT class:	RT,IRT					l	D
ı		PROFINET interface	[X1]\Advanced o	ptions\Real time se	ttings\Real time option	ns			
		Calculated band- width for cyclic IO data:	0.000ms		width for cyclic IO data:	0.000%			
H	ł	PROFINET interface		ptions\Port [X1 P1 F				\vdash	_
1	1	Name	Port_1		Author	Ilruoha			
1	1	Comment							
		PROFINET interface Local port:	PLC_1\PROFINET [X1]\Port_1 [X1	interface_1	R]\Port interconnection Medium:	n\Local port: Copper			
L		Cable name:						ı,	_
E	,	Owner		Projectname Training	Modules2		Date6/21/2023		E
1				Project path			0,21,2023		
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PROFINET interface [X1]\Advanced options\Port [X1 P2 R]\Port options\Connection Transmission rate / Automatic				I		Z	5			
PROFINET interface [X1]\Advanced options\Port [X1 P2 R]\Port options\Connection Transmission rate / Automatic		А			•			,		A
Transmission rate / duplex: Enable autonegotia- true tion PROFINET interface [X1]\Advanced options\Port [X1 P2 R]\Port options\Boundaries End of detection of accessible devices End of the sync domain PROFINET interface [X1]\Web server access Note The Web server must also be activated in the properties of the PLC. PROFINET interface [X2]\General Name PROFINET interface [X2]\General Name PROFINET interface [X2]\Ethernet addresses\Interface networked with Subnet: Not connected	A A			PROFINET interface [Y11\Advanced or	ntions\Part [X1 P2 I	 	ction		
Enable autonegotiation PROFINET interface [X1]\Advanced options\Port [X1 P2 R]\Port options\Boundaries End of detection of accessible devices End of the sync domain PROFINET interface [X1]\Web server access Note The Web server must also be activated in the properties of the PLC. PROFINET interface [X2]\General Name PROFINET interface_2 Author Ilruoha Comment PROFINET interface [X2]\Ethernet addresses\Interface networked with Subnet: Not connected	A PROFINET interface [X1]\Advanced options\Port [X1 P2 R]\Port options\Connection			Transmission rate /						
B PROFINET interface [X1]\Advanced options\Port [X1 P2 R]\Port options\Boundaries End of detection of accessible devices End of the sync domain PROFINET interface [X1]\Web server access Note The Web server must also be activated in the properties of the PLC. PROFINET interface [X2]\General Name PROFINET interface [X2]\General Name PROFINET interface [X2]\Ethernet addresses\Interface networked with Subnet: Not connected	PROFINET interface [X1]\Advanced options\Port [X1 P2 R]\Port options\Connection Transmission rate / Automatic Monitor False			Enable autonegotia-	True		.			
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End of the sync domain PROFINET interface [X1]\Web server access Note	PROFINET interface [X1]\Advanced options\Port [X1 P2 R]\Port options\Connection Transmission rate / Automatic Monitor False duplex: Enable autonegotia- tion PROFINET interface [X1]\Advanced options\Port [X1 P2 R]\Port options\Boundaries				laise			i dise		
Note The Web server must also be activated in the properties of the PLC. PROFINET interface [X2]\General Name PROFINET interface_2 Comment PROFINET interface [X2]\Ethernet addresses\Interface networked with Subnet: Not connected	PROFINET interface [X1]\Advanced options\Port [X1 P2 R]\Port options\Connection Transmission rate / duplex: Enable autonegotiation PROFINET interface [X1]\Advanced options\Port [X1 P2 R]\Port options\Boundaries End of detection of False End of topology dis-False			End of the sync do-	False		J. C. I.			
The Web server must also be activated in the properties of the PLC. PROFINET interface [X2]\General Name	PROFINET interface [X1]\Advanced options\Port [X1 P2 R]\Port options\Connection Transmission rate / duplex: Enable autonegotiation PROFINET interface [X1]\Advanced options\Port [X1 P2 R]\Port options\Boundaries End of detection of accessible devices End of the sync do- False			PROFINET interface [X1]\Web server a	access				
PROFINET interface [X2]\General Name PROFINET interface_2 Author Ilruoha Comment PROFINET interface [X2]\Ethernet addresses\Interface networked with Subnet: Not connected	PROFINET interface [X1]\Advanced options\Port [X1 P2 R]\Port options\Connection Transmission rate / duplex: Enable autonegotiation PROFINET interface [X1]\Advanced options\Port [X1 P2 R]\Port options\Boundaries End of detection of accessible devices End of the sync domain PROFINET interface [X1]\Wordspace [X1]\Wordspace access	В		Note				False		
Name PROFINET interface_2 Author Ilruoha Comment PROFINET interface [X2]\Ethernet addresses\Interface networked with Subnet: Not connected	PROFINET interface [X1]\Advanced options\Port [X1 P2 R]\Port options\Connection Transmission rate / duplex: Enable autonegotia- True tion PROFINET interface [X1]\Advanced options\Port [X1 P2 R]\Port options\Boundaries End of detection of accessible devices End of the sync domain PROFINET interface [X1]\Web server access Note The Web server must also be activa- Enable Web server False			PROFINET interface [ties of the rec.	using this interface			
Comment PROFINET interface [X2]\Ethernet addresses\Interface networked with Subnet: Not connected	PROFINET interface [X1]\Advanced options\Port [X1 P2 R]\Port options\Connection Transmission rate / duplex: Enable autonegotia- tion PROFINET interface [X1]\Advanced options\Port [X1 P2 R]\Port options\Boundaries End of detection of accessible devices End of the sync domain PROFINET interface [X1]\Web server access Note The Web server must also be activated in the properties of the PLC. Base Monitor False End of topology discovery False Enable Web server False Base					ice 2	Author	Ilruoha		
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Note The Web server must also be activated in the properties of the PLC. PROFINET interface [X2]\General Name PROFINET interface_2 Comment PROFINET interface [X2]\Ethernet addresses\Interface networked with Subnet: Not connected	PROFINET interface [X1]\Advanced options\Port [X1 P2 R]\Port options\Connection Transmission rate / duplex: Enable autonegotiation PROFINET interface [X1]\Advanced options\Port [X1 P2 R]\Port options\Boundaries End of detection of accessible devices End of the sync do- False		l.		X1l\Web server a	access				
B PROFINET interface [X1]\Web server access Note The Web server must also be activated in the properties of the PLC. PROFINET interface [X2]\General Name PROFINET interface_2 Author Ilruoha Comment PROFINET interface [X2]\Ethernet addresses\Interface networked with Subnet: Not connected	PROFINET interface [X1]\Advanced options\Port [X1 P2 R]\Port options\Connection Transmission rate / duplex: Enable autonegotiation PROFINET interface [X1]\Advanced options\Port [X1 P2 R]\Port options\Boundaries End of detection of False End of topology dis- False				False					
End of the sync domain PROFINET interface [X1]\Web server access Note	PROFINET interface [X1]\Advanced options\Port [X1 P2 R]\Port options\Connection Transmission rate / Automatic Monitor False duplex: Enable autonegotia- true tion PROFINET interface [X1]\Advanced options\Port [X1 P2 R]\Port options\Boundaries				raise			raise		
accessible devices End of the sync domain PROFINET interface [X1]\Web server access Note The Web server must also be activated in the properties of the PLC. PROFINET interface [X2]\General Name PROFINET interface_2 Comment PROFINET interface [X2]\Ethernet addresses\Interface networked with Subnet: Not connected	PROFINET interface [X1]\Advanced options\Port [X1 P2 R]\Port options\Connection Transmission rate / Automatic Monitor False duplex: Enable autonegotia- true tion					ptions\Port [X1 P2 i				
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B PROFINET interface [X1]\Advanced options\Port [X1 P2 R]\Port options\Boundaries End of detection of accessible devices End of the sync domain PROFINET interface [X1]\Web server access Note The Web server must also be activated in the properties of the PLC. PROFINET interface [X2]\General Name PROFINET interface [X2]\General Name PROFINET interface [X2]\Ethernet addresses\Interface networked with Subnet: Not connected	PROFINET interface [X1]\Advanced options\Port [X1 P2 R]\Port options\Connection Transmission rate / Automatic Monitor False			Enable autonegotia-	True					
Enable autonegotiation PROFINET interface [X1]\Advanced options\Port [X1 P2 R]\Port options\Boundaries End of detection of accessible devices End of the sync domain PROFINET interface [X1]\Web server access Note The Web server must also be activated in the properties of the PLC. PROFINET interface [X2]\General Name PROFINET interface_2 Author Ilruoha Comment PROFINET interface [X2]\Ethernet addresses\Interface networked with Subnet: Not connected	PROFINET interface [X1]\Advanced options\Port [X1 P2 R]\Port options\Connection			_	Automatic		Monitor	False		
duplex: Enable autonegotia- tion PROFINET interface [X1]\Advanced options\Port [X1 P2 R]\Port options\Boundaries End of detection of accessible devices End of the sync domain PROFINET interface [X1]\Web server access Note The Web server must also be activated in the properties of the PLC. PROFINET interface [X2]\General Name PROFINET interface [X2]\Seneral Name PROFINET interface [X2]\Ethernet addresses\Interface networked with Subnet: Not connected	A A					ptions\Port [X1 P2 I				
Transmission rate / duplex: Enable autonegotia- true tion PROFINET interface [X1]\Advanced options\Port [X1 P2 R]\Port options\Boundaries End of detection of accessible devices End of the sync domain PROFINET interface [X1]\Web server access Note The Web server must also be activated in the properties of the PLC. PROFINET interface [X2]\General Name PROFINET interface [X2]\General Name PROFINET interface [X2]\Ethernet addresses\Interface networked with Subnet: Not connected		$\overline{}$								
PROFINET interface [X1]\Advanced options\Port [X1 P2 R]\Port options\Connection Transmission rate / Automatic		Α								
PROFINET interface [X1]\Advanced options\Port [X1 P2 R]\Port options\Connection Transmission rate / Automatic				I		2		l		



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Α							
	DP interface [X3]\PRO	TEIRIIS addross	Paramotors	<u> </u>			
	Address:	2	raiailleteis	Highest address:			
	Transmission speed:			riigilest address.			
	DP interface [X3]\Ope	erating modell					. I
_		DP master		DP master system:	Not created	4	┞
	DP interface [X3]\Tim		on/SIMATIC mode	Dr master system.	NOI CIEBLE	u	
		None	on SilviA i i c mode	Time interval	None		
	type	None		illile iliteivai	INOTIE		
	DP interface [X3]\SYN	NC/FREEZE\					
	Group	SYNC		FREEZE	Con	nment	
В	1	True		True			
٦,	2	True		True			
	3	True		True			
	4	True		True			
	5	True		True			
	6	True		True			
	7	True		True			
	8	True		True			
	Startup	ii de					
	Startup after POWER ON	Warm restart - O fore POWER OFF		Comparison preset to actual configura- tion	Startup CPI	U even if mismatch	
C	Configuration time	60000ms		LIOIT			
	Cycle	000001115					ı I
	Maximum cycle	150ms					
	time Enable minimum cy-			Minimum cycle time	1 mc		
4	cle time for cyclic	True		Willing Cycle time	11115		
	OBs Communication load						
	communication	50%					
	System and clock me		emory bits				
D	Enable the use of system memory byte	False		Address of system memory byte (MBx)	1		
	First cycle			Diagnostic status changed			
	Always 1 (high)			Always 0 (low)			
	System and clock me	mory\Clock mer	nory bits				
	Enable the use of clock memory byte	False		memory byte (MBx)	0		
	10 Hz clock			5 Hz clock			
	2.5 Hz clock			2 Hz clock			
	1.25 Hz clock			1 Hz clock			
Е	0.625 Hz clock			0.5 Hz clock			
-	SIMATIC Memory Car			Thurshald	0.00/		
	Aging of the SIMAT- IC memory card	rdise		Threshold value	80%		
	Owner		Projectname Training	Modules2		Date 6/21/2023	3
\dashv	Operator		Project path C:\Users\IIruoha	\Documents\Automat	ion\Trainii	ngModules2	
			Location				
	Designed By		Description 1st				
	Checked By		Description 2nd		Language en	-US	
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· L			<u> </u>				

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А			•			•			A
		System diagnostics\	General		l			1	
		Activate system di- agnostics for this device	True		Report network faults as mainte- nance instead of fault	False			
		PLC alarms\General			Iddit				
		Central alarm man- agement in the PLC	True						
		Web server\General			lln ''				
		Activate web server on this module	False		Permit access only with HTTPS	True			
В		Web server\Automat	tic update						В
		Enable automatic update	True		Update interval	Os			
		Web server\User ma	nagement						
		User name			User rights				
		Everybody							
		Web server\User-def Application name H		Dofault HTM	Files with dynam-	Woh DP number	r Fragment DB		
		Application fiame in	Tivic source patri	page index.htm	ic content	333	number 334		
		Web server\Overvie\	w of interfaces	index.nun	.11011,.110111	333	334		
С		Device		Interface		Enabled web se	erver access		c
		PLC_1		PROFINET interface		False			
		PLC_1		PROFINET interface	2_2	False			
		DNS configuration							
		No DNS server ad- dress is configured.							
		Display\General\Disp		le					
		Time to standby mode	30 minutes						
		Display\General\Ene	rav savina mode						
		Time to energy sav-							
_		ing mode						1	_
D		Display\General\Disp Default language on							D
		display	Eligiisii						
		Display\Automatic u	pdate						
		Time to update	5 seconds					-	
		Display\Password\Di			-	- 1			H
		Enable write access			Enable display pro tection	- False			
		Display\User-defined User logo activated	False		Adapt logo	False			
		Resolution	240x260		Company logo	raise 		-	
		nesoration	ZTOXZOO		company rogo				
E									E
	Ov	wner		Projectname Training	Modules2		Date 6/21/202	3	
	Op	perator		Project path C:\Users\IIruoha\	\Documents\Autom	nation\Training	Modules2		
				Location					
	De	esigned By		Description 1st					
	Ch	hecked By		Description 2nd		Language en-U	S		
F	Ар	pproved By		1st View		Version	Sheet 35 - 7		F

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Ιı	ı	Z		3		4	\neg
Α							А
Н	User interface langua	aes					
	Assign project langua			User interface langua	ages		
H	English (United States)			German 3	<u> </u>		
	English (United States)			English			
Н	English (United States)			French			
	English (United States)			Spanish			
	English (United States)			Italian			
	English (United States)			Japanese			
	English (United States)		ı	Chinese (simplified)			
	English (United States)			Korean			
В	English (United States)			Russian			В
Ш	English (United States)			Turkish			
	English (United States)			Portuguese (Brazil)			
	Time of day\Local tim						
		(UTC) Dublin, Edinburgh	ı, Lisbon,				
Н		London					
	Time of day\Daylight			Difference between	60mins		
	Activate daylight saving time	True		Difference between standard and day-	60mins		
	saving time			light saving time			
	Time of day\Daylight	saving time\Start of day					
		Last			Sunday		
С	week			weekday			С
H	of	March		at	01:00 a.m.		
		saving time\Start of sta	andard time				
		Last			Sunday		
H	week			weekday			
Н		October		at	02:00 a.m.		-+
Ш	Protection	- 11	`				
	-	Full access (no protection	n)				
	Protection\Connection						
	Permit access with PUT/GET communi-	True					
	cation from remote						
D	partner						D
	Protection\Security ev	vent					
	Summarize security	True		Length of an inter-	20		
H	events in case of			val			
	high message vol-						
Ш	ume						⊢
[seconds					
	OPC UA\Accessibility						
	Activate OPC UA server	False					
	OPC UA\Accessibility	of the client					
	Activate OPC UA cli-						
Е	ent	. =					E
	System power supply	\General					
[Connection to supply vo	ltage L+				
	Owner	Projectnam	™ TrainingN	Modules?		Date 6/21/2023	\longrightarrow
				viouuicj2		0/2 1/2023	
Щ		Project path	^տ ers\ ruoha\ſ	Documents\Automat	tion\Training	Modules2	
	Operator						
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	Designed By	Dec destan	n 1c+				\longrightarrow
	Designed By	Description			_		
	Checked By	Description	n2nd		Language en-U	S	1
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I . I							

vstem power supply	\Power segment over	view					
Module	Slot			Su	ıpply/consum	nption	
PLC_1	1				2.00W		
_	Summ	ary		12	2.00W		
onfiguration control			configurati	on			
ion of device via							
he user program							
onnection resources	١						
	Station resources - Reserved - Maximum				- Configured	PLC_1 [C	resources - PU 1516-3 Configured
Maximum number of esources:		10		118		128	
	Maximum	Configured		Configure	d	Configure	ed
G communication:	4	-		-		-	
HMI communication:	4	0		0		0	
7 communication:	0	-		0		0	
Open user communi-	0	-		0		0	
	2	-		-		_	
		-		0		0	
		0		0		0	
		-		-		-	
	s\Overview of address		of address			120	
		C3(Overview		363	True		
J 1			SIUL		iiue		
			Type of pu	ırchasod	No license		
• • •	VOLIC			ai Ciiaseu	INO IICEIISE		
	Diag\Supervisions						
ervisions							
	Diag\Runtime licenses						
		ns)	Used ProD	iag licen-	No license		
icenses	. ,	•	ses	5			
untime licenses\Ener	gy Suite\Energy object	cts					
lumber of config-							
red energy objects							
	gy Suite\Runtime lice	nses					
ensed energy ob- ects							
		nses\Numbe					
icense type '5 ener- y objects'	No license				No license		
			ergy objec	cts'			
	daximum number of esources: Maximum number of addresses Maximum number of li-ensed energy ob-ects	Summonfiguration control Configuration Configura	Summary Summ	Summary configuration control Configuration control for central configuration of device via he user program connection resources Station resources - Reserved - Maximum Reserved - Configured	Summary 12	Summary 12.00W	Summary 12.00W