

Heat Transfer → Heat Transfer is the transport of heat energy from one point in a medium to another or from one medium to another in the presence of a temperature gradient or temperature difference. The temperature difference between two points in the same medium or between two mediums which are in thermal contact, is known as the driving force for heat transfer.

### Modes of Heat Transfer:

There are three modes of Heat Transfer.

- ① Conduction
- ② Convection
- ③ Radiation.

① Conduction : Conduction is the only mode of heat transfer in a solid medium. It may also occur in a stagnant gaseous or liquid medium. The basic law of conduction is Fourier's Law.

② Convection → It is the transport of heat energy by the way of displacement of fluid element from one point to another point which is at temperature difference.

It is of two types.

- ① forced Convection.
- ② free Convection (Natural Convection)

③ Radiation → Radiation differs from other two modes of heat transfer mechanism in that it does not require presence of material or medium to take place.

In fact Energy transfer by radiation is faster as speed of light. It suffer no losses in the vacuum.

The rate of release of such energy is proportional to the fourth power of the absolute temperature of the body. And the basic governing law is known as Stefan-Boltzmann law.

Mechanism of Heat Conduction There are two mechanism for heat transfer through conduction in solid.

(a) flow of free electron  $\rightarrow$  mostly in metal.

(b) Lattice vibration movement  $\rightarrow$  in nonmetal.

$\rightarrow$  In case of metal maxm Problem of heat is conducted ~~by~~ via flow of free electron and only small portion by lattice vibration.

$\rightarrow$  In case of nonmetal the No of free electron are absent or very less and maxm amt of heat is conducted via Lattice vibration movement.

## Steady state Conduction in one-Dimension

(2)

Conduction means transport of heat energy in a medium from a region at a higher temp to a region at a lower temp without any macroscopic motion in the medium.

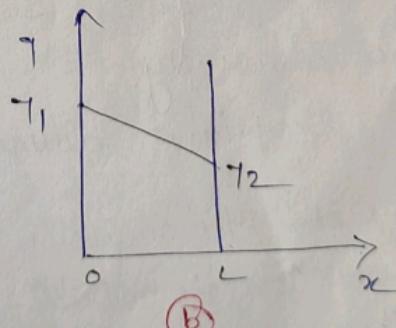
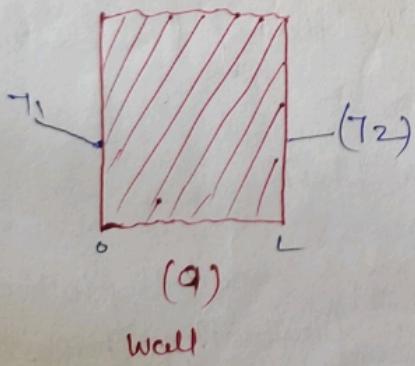
The diff in temp b/w the region causes the flow of heat and is called the temp driving force. Heat Conduction is also called the diffusion of heat.

Fourier's Law → The basic law of heat conduction in a medium was established by J.B.J. Fourier in 1822. The law

states that "If two plane parallel surface each having an area A are separated by a distance L are maintained at temp( $\gamma_1$ ) and ( $\gamma_2$ ) ( $\gamma_1 > \gamma_2$ ) the rate of heat conduction(Q) at steady state through the wall is given by

$$Q = KA \frac{(\gamma_1 - \gamma_2)}{L} \quad \text{--- (1)}$$

K = thermal conductivity



Temp profile.

In differential form the Fourier's law expressed as.

$$q_{vn} = -k \frac{d\gamma}{dx} \quad \text{--- (2)}$$

$(q_{vn}) \rightarrow$  heat flux

$(\frac{d\gamma}{dx}) \rightarrow$  temp gradient in dir.

where  $(\alpha_n)$  is heat flux.

(the rate of heat conduction in the  $n$ -dir per unit area normal to  $n$ -dir)

### Thermal Conductivity :-

$$k = \frac{(\alpha_n)}{\left(\frac{dy}{dn}\right)} = \frac{(\alpha/A_n)}{(\Delta T)} = \frac{\left(\frac{\text{Watt}}{\text{m}^2}\right)}{\left(\frac{\text{C}^\circ}{\text{m}}\right)} \left(\frac{\text{Watt}}{\text{m} \cdot \text{C}^\circ}\right)$$

$$\text{if } \{ (\Delta T) = \Delta x = A_n = 1 \}$$

$$\Rightarrow \cancel{\alpha/A_n}$$

Thermal Conductivity is defined as rate of heat flow through unit area unit thickness and unit temperature difference is maintained through the body.

### Effect of temp on thermal Conductivity

- ① Solid      ② Metal  
                        ③ Non-Metal

Metal  $\{ k = K_{\text{lattice}} + K_{\text{free}} \}$   
for metal.  $\{ K_{\text{free}} \gg K_{\text{lattice}} \}$

$$[K \approx K_{\text{free}}]$$

In case of metal as temp ( $T_{es}$ ) the molecular vibration  $\uparrow$  (intensity  $\uparrow$  in the mean free path of molecules) So it obstructs the flow of free electron thus reducing the conductivity.

Exception is aluminium ( $K \uparrow_{es}, T \uparrow_{es}$ )

In case of Non-metal the maximum portion of heat is conducted by lattice vibration as temp  $\uparrow$  as the molecule vibrate more frequently, hence  $K \uparrow$  with  $\uparrow$  in the thermal conductivity.

Gases  $\rightarrow$  In case of gases as  $T \uparrow$  the velocity of molecule  $\uparrow$   $\uparrow$  hence the No of collision  $\uparrow$  hence  $k \uparrow$  with temp.

~~L heat~~ Steady state heat transfer  
 ③ Liquid → from experimental result it has been shown that  $K_{\text{Liq}}$  with  $\propto$  in the Temp.

$$K_{\text{Liq}} \propto T_{\text{Temp}}$$

factor affecting thermal conductivity

① Temp & pressure

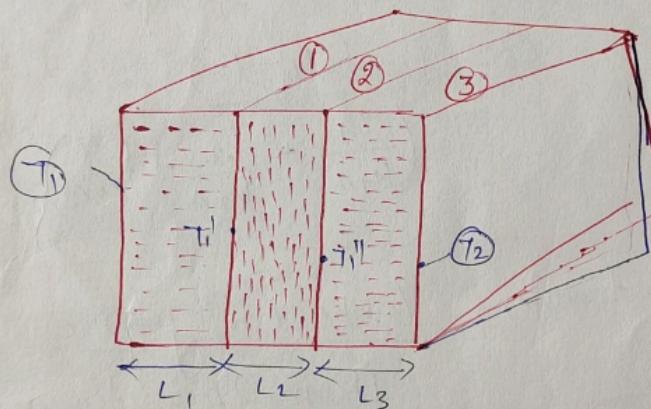
② Phase change

③ Void fraction or porosity in solid.

$$K_{\text{Solid}} > K_{\text{Liquid}} > K_{\text{Gas}}$$

\* If the thermal conductivity of a solid is same in all direction, the material is called isotropic. but there are some material in which conductivity depend upon the dir as well. Such material are called anisotropic.

Steady state conduction of heat through a composite solid :-



Let us consider a composite wall consisting of three layers of materials 1, 2 & 3 and having thickness  $L_1, L_2$  &  $L_3$  having thermal conductivity  $K_1, K_2$  &  $K_3$  respectively.

The area of heat conduction is constant. Therefore rate of heat flow at steady state through the individual layer are equal  
 So

$$Q_1 = Q_2 = Q_3 = Q$$

The rates of heat flow through the wall as given by Fourier's law are as following.

$$\text{Layer 1} \Rightarrow Q_1 = \frac{k_1 A (T_1 - T_2)}{L_1} \quad \text{--- (1)}$$

+ Heat ~~is~~ steady state heat  $T_{11}$  through  $L_1$  &  $A$   
 (Rate of heat  $T_{11}$  through varying cross-sectional area)  $\rightarrow$

$$\text{Layer 2} \Rightarrow Q_2 = \frac{k_2 A (T_{11} - T_{11})}{L_2} \quad \text{--- (II)}$$

$$\text{Layer 3} \Rightarrow Q_3 = \frac{k_3 A (T_{11} - T_2)}{L_3} \quad \text{--- (III)}$$

$$\text{from eqn } (I) \quad T_{11} - T_1 = \frac{Q L_1}{k_1 A} \quad \{ Q_1 = Q_2 = Q_3 = Q \} \quad \text{--- (IV)}$$

$$\text{eqn } (II) \quad T_{11} - T_{11} = \frac{Q L_2}{k_2 A} \quad \text{--- (V)}$$

$$\text{eqn } (III) \quad T_{11} - T_2 = \frac{Q L_3}{k_3 A} \quad \text{--- (VI)}$$

Add eqns (IV), (V) & (VI)

$$(T_{11} - T_2) = Q \left( \frac{L_1}{k_1 A} + \frac{L_2}{k_2 A} + \frac{L_3}{k_3 A} \right)$$

$$Q = \frac{(T_{11} - T_2)}{\left( \frac{L_1}{k_1 A} + \frac{L_2}{k_2 A} + \frac{L_3}{k_3 A} \right)}$$

Rate of heat transfer =  $\frac{\text{Temp driving force}}{\text{Thermal resistance}}$

Thermal resistance of Layer 1  $\Rightarrow R_1 = \left( \frac{L_1}{k_1 A} \right)$

" " "  $\Rightarrow R_2 = \left( \frac{L_2}{k_2 A} \right)$

" " "  $\Rightarrow R_3 = \left( \frac{L_3}{k_3 A} \right)$

$Q \rightarrow$

the thin  
cylindrical  
shell

7  
←

7  
←

~~1~~ ~~2~~ ~~3~~ ~~4~~ ~~5~~ ~~6~~ ~~7~~ ~~8~~ ~~9~~ ~~10~~ ~~11~~ ~~12~~ ~~13~~ ~~14~~ ~~15~~ ~~16~~ ~~17~~ ~~18~~ ~~19~~ ~~20~~ ~~21~~ ~~22~~ ~~23~~ ~~24~~ ~~25~~ ~~26~~ ~~27~~ ~~28~~ ~~29~~ ~~30~~ ~~31~~ ~~32~~ ~~33~~ ~~34~~ ~~35~~ ~~36~~ ~~37~~ ~~38~~ ~~39~~ ~~40~~ ~~41~~ ~~42~~ ~~43~~ ~~44~~ ~~45~~ ~~46~~ ~~47~~ ~~48~~ ~~49~~ ~~50~~ ~~51~~ ~~52~~ ~~53~~ ~~54~~ ~~55~~ ~~56~~ ~~57~~ ~~58~~ ~~59~~ ~~60~~ ~~61~~ ~~62~~ ~~63~~ ~~64~~ ~~65~~ ~~66~~ ~~67~~ ~~68~~ ~~69~~ ~~70~~ ~~71~~ ~~72~~ ~~73~~ ~~74~~ ~~75~~ ~~76~~ ~~77~~ ~~78~~ ~~79~~ ~~80~~ ~~81~~ ~~82~~ ~~83~~ ~~84~~ ~~85~~ ~~86~~ ~~87~~ ~~88~~ ~~89~~ ~~90~~ ~~91~~ ~~92~~ ~~93~~ ~~94~~ ~~95~~ ~~96~~ ~~97~~ ~~98~~ ~~99~~ ~~100~~

Rate of Heat  $\dot{Q}_r$  through Varying cross-sections  $\rightarrow$

Let us consider a hollow cylinder of inside radius ( $r_i$ ), outside radius ( $r_o$ ) and length ( $L$ ) as shown in fig. The inner and outer covered surface are maintained.

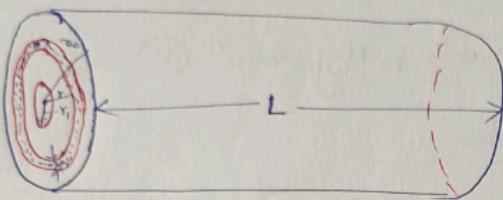
Assumption

1-D

Steady state

$\nabla g = 0$

$K = \text{constant}$



(Radial heat conduction through a thin cylindrical shell)

Apply the heat balance over a thin cylindrical shell inside radius ( $r$ ) & thickness ( $\Delta r$ )

~~Result~~

$(\dot{Q}_{in}) - (\dot{Q}_{out}) \pm (\text{Heat Apparition}) = \text{Heat rate of heat in the thin (C.V) cylindrical shell}$

$$\dot{Q}_r - \dot{Q}_{in} + \nabla g 2\pi r \sigma r L = 2\pi r \Delta r \delta C_p \left( \frac{\partial T}{\partial r} \right)$$

Divided by ( $\Delta r$ )

$$\frac{(\dot{Q}_r - \dot{Q}_{in})}{\Delta r} + \frac{\nabla g 2\pi r \sigma r L}{\Delta r} = \frac{2\pi r \Delta r \delta C_p \frac{\partial T}{\partial r}}{\Delta r}$$

$$-\frac{d\dot{Q}_r}{dr} + \nabla g 2\pi r \sigma r L = 2\pi r \Delta r \delta C_p \frac{\partial T}{\partial r}$$

$$\frac{\partial}{\partial r} \left( K 2\pi r \sigma r \frac{\partial T}{\partial r} \right) + \nabla g 2\pi r \sigma r L = 2\pi r \Delta r \delta C_p \frac{\partial T}{\partial r}$$

$$\boxed{\frac{1}{r} \left( \frac{\partial}{\partial r} \left( r \frac{\partial T}{\partial r} \right) \right) + \left( \nabla g / K \right) = \left( \delta C_p / K \right) \frac{\partial T}{\partial r}}$$

fixed thicknesses

~~Steady state heat  $\dot{Q}$  through the composite cylinder.~~ ⑤

$$\left[ \left( \frac{1}{r} \right) \frac{\partial}{\partial r} \left( r \frac{\partial T}{\partial r} \right) + \left( \frac{\text{avg}}{k} \right) = \frac{1}{L} \left( \frac{T_1 - T_2}{k_L} \right) \right] \rightarrow ① \quad \begin{array}{l} \text{→ thermal} \\ \text{dissimilarity} \end{array}$$

No heat generation ( $\text{avg} = 0$ )  
at steady state.

$$k = \left( \frac{k_L}{g_{cp}} \right)$$

$$\left[ \left( \frac{1}{r} \right) \frac{\partial}{\partial r} \left( r \frac{\partial T}{\partial r} \right) = 0 \right] \rightarrow ②$$

On integrating eqn ②

$$r \frac{\partial T}{\partial r} = C_1$$

$$\left( \frac{\partial T}{\partial r} \right) = \left( \frac{C_1}{r} \right) \rightarrow ③$$

we  $T = C_1 \ln r + C_2 \rightarrow ④$  ④

at  $r=r_1 \quad T=T_1 \quad *$

$r=r_2 \quad T=T_2$

$$T_1 = C_1 \ln r_1 + C_2 \rightarrow ⑤$$

$$T_2 = C_1 \ln r_2 + C_2 \rightarrow ⑥$$

④ - ⑥

$$(T_1 - T_2) = C_1 \ln \left( \frac{r_1}{r_2} \right)$$

$$C_1 = \frac{(T_1 - T_2)}{\ln \left( \frac{r_1}{r_2} \right)} \rightarrow ⑦$$

from Fourier law

$$\dot{Q} = -k 2\pi r L \frac{\partial T}{\partial r}$$

$$\dot{Q} = -k 2\pi r L \times \frac{C_1}{r}$$

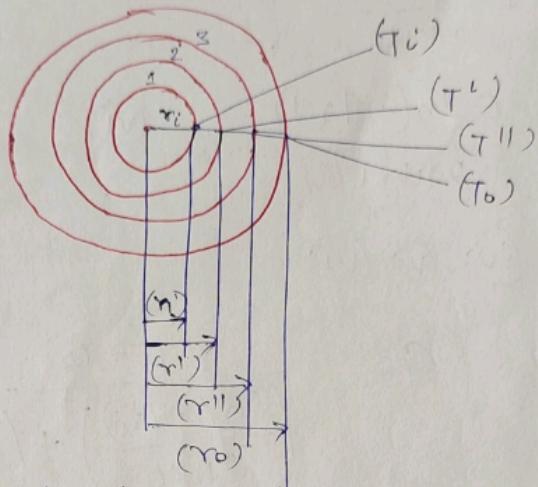
$$= \frac{k 2\pi r L (T_1 - T_2)}{\ln \left( \frac{r_2}{r_1} \right)}$$

$$\boxed{\dot{Q} = \frac{(T_1 - T_2)}{\frac{\ln \left( \frac{r_2}{r_1} \right)}{2\pi k L}}} = \frac{(T_1 - T_2)}{(\text{Resistance})}$$

### Cylindrical coordinates

Steady state heat flow through the composite cylinder.

(5)



Heat conduction through

We consider a composite cylinder wall consisting of three layers denoted by 1, 2 and 3 having thermal conductivity  $k_1, k_2, k_3$  and inner radii  $r_{11}, r_1$  and  $r_{111}$  respectively. The outer radius of composite cylinder is  $r_o$ . The tempr at the radial position  $T_{11}, T_1, T_{111}$  and  $T_o$

the rate of heat flow through layer ①

$$Q_1 = \frac{2\pi k_1 L (T_{11} - T_1)}{\ln(r_1/r_{11})} \quad \text{--- (I)}$$

$$Q_2 = \frac{2\pi k_2 L (T_1 - T_{111})}{\ln(r_{111}/r_1)} \quad \text{--- (II)}$$

$$Q_3 = \frac{2\pi k_3 L (T_{111} - T_o)}{\ln(r_o/r_{111})} \quad \text{--- (III)}$$

at steady state the rate of heat flow through individual layers are equal.

$$Q_1 = Q_2 = Q_3 = Q.$$

Q =  $\frac{\pi D^2}{4} \cdot h \cdot A \cdot \Delta T$

### Heat transfer coefficient

#### Convective heat transfer coefficient

Convection refers to transport of heat in a fluid medium because of motion of fluid.

Convective heat  $h_f$  is, therefore associated with bulk motion of fluid.

$$T_i - T_1 = \frac{Q \ln(r_1/r_i)}{2\pi k L} \quad \text{--- (iv)}$$

$$T_1 - T_{11} = \frac{Q \ln(r_{11}/r_1)}{2\pi k_2 L} \quad \text{--- (v)}$$

$$T_{11} - T_0 = \frac{Q \ln(r_0/r_{11})}{2\pi k_3 L} \quad \text{--- (vi)}$$

Adding (iv) (v) (vi)

$$Q = \frac{(T_i - T_0)}{\left( \frac{\ln(r_1/r_i)}{2\pi k L} + \left( \frac{\ln(r_{11}/r_1)}{2\pi k_2 L} \right) + \left( \frac{\ln(r_0/r_{11})}{2\pi k_3 L} \right) \right)}$$

Optimal thicknesses →

→ Heat transfer Coefficient

Convective heat  $\dot{H}_f$  Coefficient:

Convection refers to transport of heat in a fluid medium because of motion of fluid.

Convective heat  $\dot{H}_f$  is, therefore associated with bulk motion of fluid in the fluid medium.

H.T.C is a Phenomenologic coefficient. It is based on the

Observation that the rate of convection heat  $\dot{H}_f$  is proportional to the area of heat  $\dot{H}_f$  and temp driving force.

$$Q \propto A \quad \& \quad Q \propto (\tau_s - \tau_o)$$

$$Q = h A (\tau_s - \tau_o) =$$

$$\Rightarrow Q = h A \Delta \tau$$

$$h = \frac{Q}{A \Delta \tau}$$

$$\{ h = H.T.C \}$$

$$h = \frac{Q}{A \Delta \tau}$$

-①

{  $Q = \text{Heat flux}$  }

Equation ① is also known as Newton's law of cooling.

Overall H.T.C

④ Heat  $\dot{H}_f$  b/w fluid separated by a plane wall.

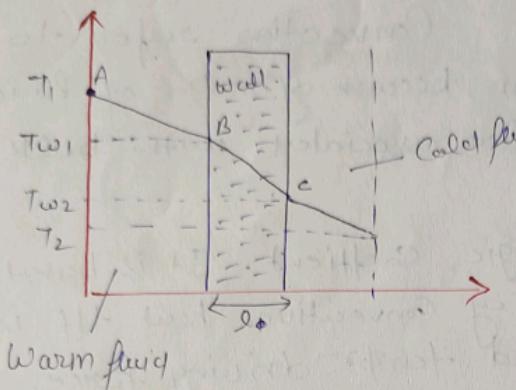
We consider heat  $\dot{H}_f$  from one fluid to another separated by a plane wall of thickness  $l$ . The temp of the bulk of fluid on two sides of the wall are  $\tau_1$  and  $\tau_2$  ( $\tau_1 > \tau_2$ ) and heat  $\dot{H}_f$  Coefficient b/w the wall and fluid are  $h_1$  &  $h_2$  respectively. The temp of fluid interface are  $\tau_{w1}$  &  $\tau_{w2}$  the thermal conductivity of material is  $(k_w)$

Critical dimensions  $\Rightarrow$

$$C \quad \left(\frac{1}{U}\right) = \left(\frac{1}{h_1} + \frac{1}{k_w A} + \frac{1}{h_2}\right)$$

(8)

If the area of heat  $\perp l$  is  $A$



Rate of heat  $Q_1$  from heat fluid to the wall  $Q_1 = h_1 A (T_1 - T_{w1})$  - (1)

Rate of heat  $Q_2$  from through the wall  $Q_2 = \frac{k_w A (T_{w1} - T_{w2})}{l}$  - (2)

Rate of heat  $Q_3$  from the wall to the cold fluid  $Q_3 = h_2 A (T_{w2} - T_2)$  - (3)

The heat  $Q_1$  take place at S.S through a constant area we can write.

$$Q_1 = Q_2 = Q_3 = Q \text{ (say)}$$

$$(T_1 - T_{w1}) = \frac{Q}{h_1 A} \quad - (4)$$

$$(T_{w1} - T_{w2}) = \frac{Q l}{k_w A} \quad - (5)$$

$$(T_{w2} - T_2) = \frac{Q}{h_2 A} \quad - (6)$$

Add (4) + (5) & (6)

$$(T_1 - T_2) = Q \left( \frac{1}{h_1 A} + \frac{l}{k_w A} + \frac{1}{h_2 A} \right) = \frac{Q}{U A}$$

$$Q = \frac{(T_1 - T_2)}{\left( \frac{1}{h_1 A} + \frac{l}{k_w A} + \frac{1}{h_2 A} \right)}$$

Where  $U$  is called  
Overall heat  $U$  coefficient.

Overall thicknesses

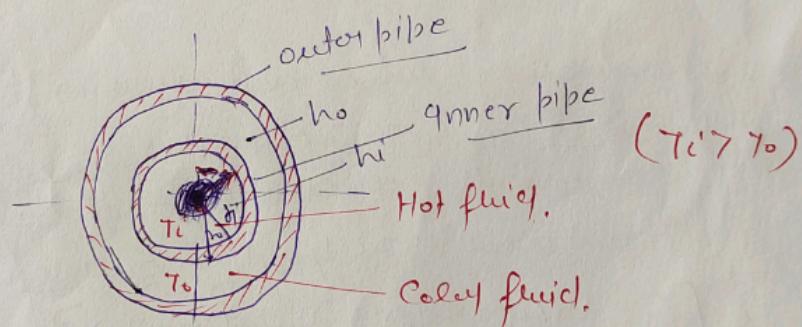
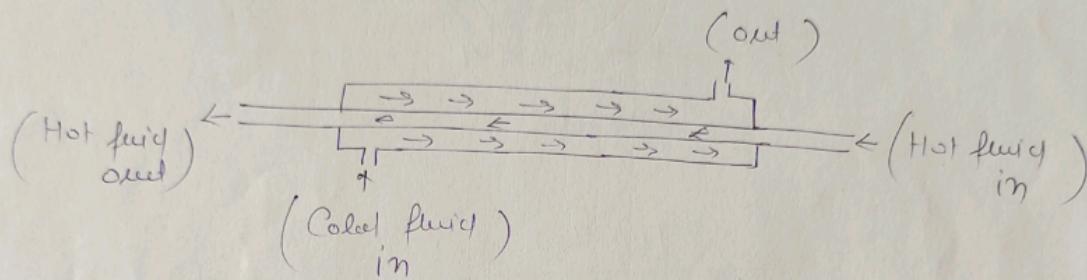
$$C = \frac{1}{U} = \frac{1}{h_1 + h_{\text{wall}} + h_2}$$

⑧

$$Q = UA(\tau_1 - \tau_2)$$

Total thermal resistance =  $(1/U_A)$

b) Heat  $\tau_1$  if two fluid separated by cylindrical wall.



The rate of heat  $\tau_1$  from the hot fluid to the inner surface at  $(\theta_1 = 0^\circ)$

$$Q_1 = A_i h_i (\tau_i - \tau_{wi}) \quad \text{---(1)}$$

The rate of heat  $\tau_1$  from the wall

$$Q_2 = \frac{(\tau_{wi} - \tau_{wo})}{\frac{2 \ln(r_0/r_i)}{\lambda \pi k w \theta}} \quad \text{---(2)}$$

$$Q_3 = A_o h_o (\tau_{wo} - \tau_o) \quad \text{---(3)}$$

### Critical thicknesses

### Critical insulation thickness

Addition of insulation reduces the rate of heat flow

From eqn (1)  $(T_i - T_{wo}) = \frac{Q}{A_i h_i} \quad \text{--- (4)}$

(2)  $T_{wi} - T_{wo} = \frac{Q}{\left( \frac{2\pi k_w L}{\ln(r_o/r_i)} \right)} \quad \text{--- (5)}$

(3)  $T_{wo} - T_o = \frac{Q}{A_o h_o} \quad \text{--- (6)}$

$A_c = \cancel{2\pi r_o} \cdot 2\pi r_i L \quad \text{--- (7)}$

$A_o = 2\pi r_o L \quad \text{--- (8)}$

$$Q = \left[ \frac{(T_i - T_o)}{\frac{1}{A_i h_i} + \frac{\ln(r_o/r_i)}{2\pi k_w L} + \frac{1}{A_o h_o}} \right] \quad \text{--- (9)}$$

The inside and outside surface area of inner pipe are different  
so we define two overall coefficient

an overall H.T.C based on inside ( $U_i'$ )

and overall H.T.C based on outside ( $U_o$ )

$$Q = U_i' A_i (T_i - T_o) = U_o A_o (T_i - T_o) \quad \text{--- (10)}$$

$$U_i' = \frac{1}{\frac{1}{h_i} + \frac{A_i \ln(r_o/r_i)}{2\pi k_w L} + \frac{A_i}{A_o} \frac{1}{h_o}} \quad \text{--- (11)}$$

$$U_o = \frac{1}{\frac{A_o}{A_i h_i} + \frac{A_o \ln(r_o/r_i)}{2\pi k_w L} + \frac{1}{h_o}} \quad \text{--- (12)}$$

$$Q = \frac{(T_i - T_o)}{R_f} = U_i' A_i (T_i - T_o) = U_o A_o (T_i - T_o)$$

$$R_f = \frac{1}{U_o A_o} = \frac{1}{U_i' A_i}$$

$$\boxed{U_i' A_i = U_o A_o}$$

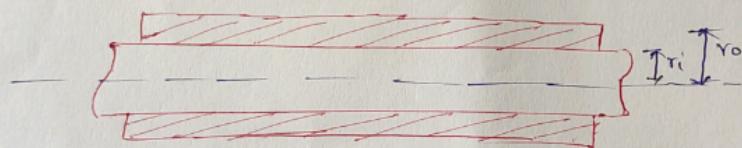
Heat  $\dot{Q}$  from Extended length (H.L.)

Critical thickness  $\Rightarrow$

### Critical Insulation thickness

Addition of insulation, reduces the rate of heat  $\dot{Q}$

Consider a pipe carrying steam with a layer of insulation  
The inner radius of the layer of insulation and corresponding  
temp<sup>r</sup> are ( $r_i$ ) & ( $T_i$ ) and outer radius of insulation is  
( $r_o$ ) & Temp<sup>r</sup> ( $T_o$ ) & outside heat  $\dot{Q}$  Coefficient is ( $h_o$ ), thermal  
conductivity of insulating material is  $k$ . inner side heat  $\dot{Q}$  Coefficient is  
assumed to be very large ( $\infty$ )



$$Q = \frac{(T_i - T_o)}{\frac{\ln(r_o/r_i)}{2\pi k L} + \frac{1}{A_o h_o}} = \frac{2\pi L (T_i - T_o)}{\frac{\ln(r_o/r_i)}{K} + \frac{1}{r_o h_o}}$$

$\frac{1}{2\pi k L}$   $\frac{1}{A_o h_o}$   $\frac{1}{K}$   $\frac{1}{r_o h_o}$

R<sub>Conduction</sub> R<sub>Convection</sub>

Two resistance are there Conduction & Convection as  $\dot{Q} = \frac{T_i - T_o}{R_{total}}$   
As ( $r_o - r_i$ ) Critical thickness of insulation get increases

We want to determine the outer radius of insulation for  
which the heat loss will be maxm

$$\frac{dQ}{dr_o} = \frac{-2\pi L (T_i - T_o) \left( \frac{1}{K r_o} - \frac{1}{r_o^2 h_o} \right)}{\frac{\ln(r_o/r_i)}{K} + \frac{1}{r_o h_o}} = 0$$

the skin temperature gradient can be determined by Eqn(6)

$$Q = b w (T_{\infty} - T_0) \left[ -m \sinh(mL) - \frac{h}{km} (m \cosh(mL) - 1) \right]$$

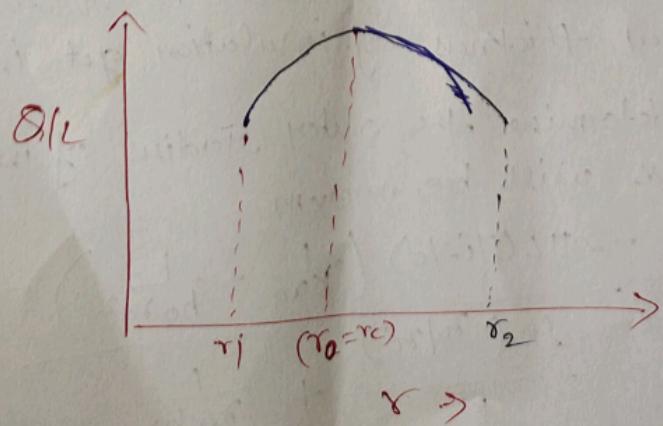
Heat loss from Externally insulated body + heat loss due to convection

$$\frac{1}{kr_0} - \frac{1}{h r_0^2} = 0 \quad \left\{ \frac{d^2 Q}{dr_0^2} < 0 \right\}$$

$$r_0^{\text{critical}} = \frac{k}{h}$$

Conductive resistance increases but ~~conductive~~ convective resistance decreases. initially <sup>with</sup> adding the insulation the net heat loss goes reaches max and therefore after this.

The critical thickness of insulation is the thickness of insulation upto which heat loss goes and reaches max and thereafter heat loss decreases.



The temper gradient can be determined by Eqn ⑥

$$Q = b w (T_w - T_o) (-k) \int_{-m}^m \sinh(m(l-x)) \frac{dx}{h} \text{ (in case of a fin)}$$

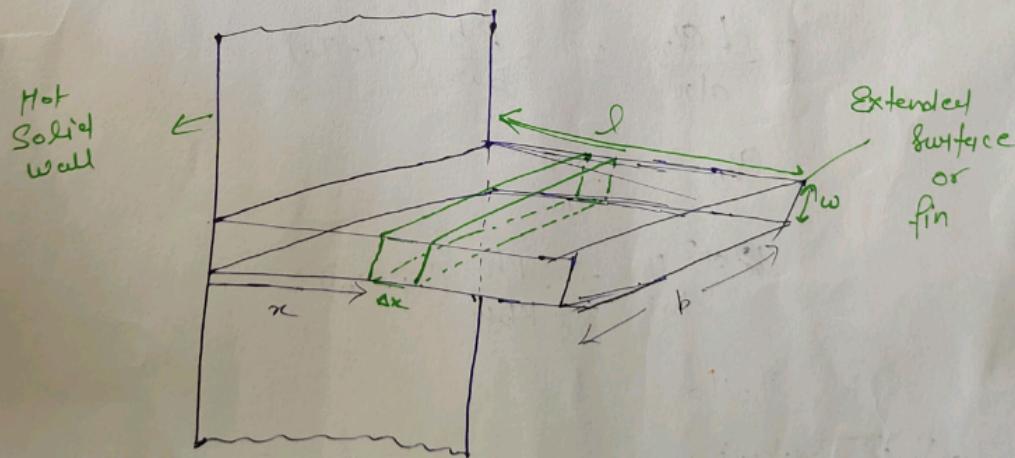
### Heat Transfer from Extended Surfaces (The fins)

(9)

The thermal Conductivity of gases are much smaller than that of liquid. The gas phase heat transfer coefficient is also much smaller than the liquid-phase coefficient. In heat Exchanger device for heat exchange b/w a gas and a liquid, the gas-side film will offer most of the thermal resistance, therefore a large heat transfer area will be required. This area can be increased by fixing the attachments like rectangular metal strips or annular ~~ring~~ rings called fins.



We consider a thin rectangular plate having a fin ( $l$ ) distance from wall, thickness ( $w$ ) and width ( $b$ ). The temper of the wall is ( $T_w$ ) and ambient temper ( $T_o$ )



10

the temper gradient can be taken  
Heat loss to the ambient occurs from both surfaces (top & bottom) of the fin. As thickness of fin is small.  
Fin temper varies only in the longitudinal direction and heat tf occurs through the fin by conduction in same dir.

Let us consider a thin section of thickness  $\Delta n$  of the fin at a distance  $n$  from the base. Available area for heat conduction is  $(b \times w)$  and the area of heat loss by convection from the exposed fin surface to the ambient is  $(P_{on})$

$P \rightarrow$  Perimeter

$$P = 2(b + w)$$

Applying first heat balance over small element.

$$(heat in) - (heat out) \pm (generation or loss) = (\text{rate of heat accumulation at S.S.})$$

$$b \times w \frac{\partial T}{\partial n} - b \times w \frac{\partial T}{\partial n} \text{ at } n = P_{on} h (T - T_0) = 0$$

divided by  $(b \times w \times \Delta n)$

$$-\frac{dQ_n}{dn} = \frac{Ph}{bw} (T - T_0)$$

$$q_n = -k \frac{dT}{dn}$$

$$k \frac{d^2 T}{dn^2} = \frac{Ph}{kbw} (T - T_0)$$

$$\bar{T} = T - T_0$$

$(T_0)$  is constant

$$\frac{d^2 \bar{T}}{dn^2} = \frac{Ph}{kbw} (\bar{T})$$

The fin tip gradient can be determined by Eqn(6)

$$Q = b w (T_w - T_0) C_b \left[ \frac{-m \sinh m(l-n) - \frac{h}{km} (m \cosh m(l-n))}{\cosh m l + \frac{h}{km} \sinh m l} \right] \Big|_{n=0}$$

(10)

maximum state of heat flux

$$Q_{max} = (\text{Total area}) (H \cdot T_c) (d \Delta T)$$

$$= (Pl + bw) h (T_w - T_0) \quad \text{--- (B)}$$

(7)

The fin efficiency  $\eta$  is defined as.

$$\eta = \frac{Q_{actual}}{Q_{max}}$$

$$= \frac{bw km}{h(Pl + bw)} \frac{\sinh m l + \frac{h}{km} \cosh m l}{(\cosh m l + \frac{h}{km} \sinh m l)}$$

At edge of the fin ( $n=0$ ) for most practical cases we assume fin is adiabatic ( $h \approx 0$ ) and zero

$$\left\{ \frac{\theta}{\theta_b} = \left\{ \left( \frac{T - T_0}{T_w - T_0} \right) = \frac{\cosh m(l-n)}{\cosh m l} \right\} \right\}$$

$$\left\{ Q_{fin} = bw (T_w - T_0) km \left( \frac{\theta}{\theta_b} - 1 \right) \right\}$$

$$\eta = \frac{bw (T_w - T_0) km \tanh m l}{Pl h (T_w - T_0)}$$

$$m = \frac{KA\zeta \tanh \zeta L}{h\omega}$$

$$\frac{d^2\bar{T}}{dn^2} = \zeta^2 \bar{T} \quad \text{---(1)}$$

$$\zeta^2 = \left( \frac{ph}{Kb\omega} \right); \quad \left\{ \zeta = \sqrt{\frac{ph}{Kb\omega}} \right\}$$

$$\bar{T} = C_1 \cosh(\zeta n) + C_2 \sinh(\zeta n) \quad \text{---(2)}$$

To find  $C_1$  &  $C_2$  Put B.C.

$$x=0 \quad (T=T_w), \quad \bar{T} = (T_w - T_o)$$

$$n=L \quad -\frac{K d\bar{T}}{dn} = h(\bar{T} - T_o), \quad -\frac{K d\bar{T}}{dn} = h\bar{T} \quad \text{---(3)}$$

The rate at which heat is conducted from inside the solid to the boundary must be equal to the rate at which it is transferred to the ambient medium by convection.

$$(C_1 = T_w - T_o) \quad \text{---(4)}$$

$$\text{From eqn (2)} \quad \left( \frac{d\bar{T}}{dn} \right)_{(n=L)} = [C_1 \zeta \sinh(\zeta n) + C_2 \zeta \cosh(\zeta n)]$$

$$-K[C_1 \zeta \sinh(\zeta L) + C_2 \zeta \cosh(\zeta L)] = h[C_1 \cosh(\zeta L) + C_2 \sinh(\zeta L)]$$

$$\left( -\frac{K}{h} \right) [C_1 m \sinh(mL) + C_2 m \cosh(mL)] = h[C_1 \cosh(mL) + C_2 \sinh(mL)]$$

$$C_2 = \frac{-C_1 \left[ \frac{h}{km} \cosh(mL) + \sinh(mL) \right]}{\cosh(mL) + \frac{h}{km} \sinh(mL)} \quad \text{---(5)}$$

$$\bar{T} = (T_w - T_o) \cdot \frac{[\cosh(m(L-x)) + \frac{h}{km} \sinh(m(L-x))]}{\cosh(mL) + \left( \frac{h}{km} \right) \sinh(mL)}$$

$$\left[ \frac{(\bar{T} - T_o)}{(T_w - T_o)} \right] = \frac{\cosh(m(L-x)) + \frac{h}{km} \sinh(m(L-x))}{\cosh(mL) + \frac{h}{km} \sinh(mL)} \quad \text{---(6)}$$

$$Q = \left( \text{Cross-sectional area} \right) (\text{heat flux at fin base}) \\ (\text{actual}) \quad (b \times w) \times \left( -K \frac{d\bar{T}}{dn} \Big|_{n=w} \right)$$

71

$$\eta = -\frac{KA}{hPL} \xi \tanh h \xi L$$

$$\eta = \underline{\xi \frac{\tanh h \xi L}{\xi^2 L}} = \underline{\frac{\tanh h \xi L}{\xi L}}$$