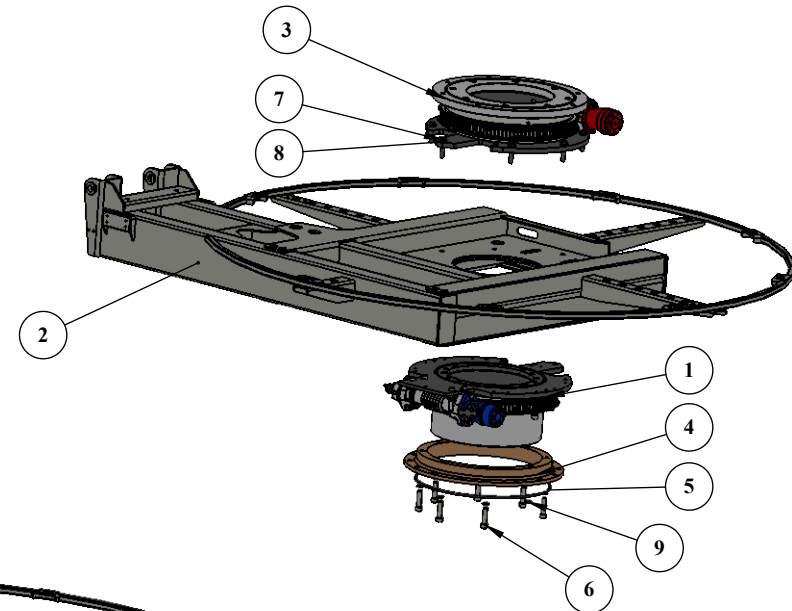


ITEM NO.	PART NUMBER	REVISION	DESCRIPTION	MATERIAL	QTY.
1	62010	D	MAIN ROTATOR ASSEMBLY - BASE DRIVE UNIT - TWIN BOOM MK2 MODULAR FLEXI-BOOM	REFERENCE B.O.M	1
2	60833	G	BOOM CHASSIS ASSEMBLY - TWIN BOOM MK2 - MODULAR - FLEXI-BOOM	REFERENCE B.O.M	1
3	62062	C	CARROUSEL DRIVE ASSEMBLY - TWIN BOOM MK2 MODULAR FLEXI-BOOM	REFERENCE B.O.M	1
4	65321	D	TURRET ADAPTER RING - WIDE MOUNT BOOM TURRET - SEWERFLEX BOOM	1.0143 (S275J0)	1
5	O322138		O RING ID 532.26X6.99 mm (MATERIAL: NBR)	STD	1
6	0120046	-	HEX SOCKET HEAD CAP SCREW GRADE(10.9) ZNPL M16X65	STD	7
7	O105091		HEX HEAD BOLT GRADE (10.9) ZNPL M16X70MM	STD	8
8	O131016		PLAIN WASHER ZNPL M16	STD	8
9	O165002		NORDLOCK WASHER M16	STD	8



Production/Manufacturing Note

- 1.Please use 243 loctite at All Hex head screw
2. Air test to be done for 1.5 bar

Refer Standard Sheet Reference No:S050 For Unspecified Tolerance

TITLE: SEWER FLEX BOOM MAIN FRAME WITH DRIVE ASSEMBLY -AUSTRALIA		QTY	MATERIAL	REV.NO
PRODUCT: SEWER FLEX BOOM		SEE BOM		
SUB.ASSY:		DATE	DRWN BY	CHKD BY
SCALE		PART NO	11/01/2021	JPR
NTS		DRG NO: S2282		
WHOLE ENTERPRISE(P) LTD, KALAPATTY, COIMBATORE-641048.		ALL DIMENSIONS ARE IN MM		
SHEET NO		1 of 1		

Weight:763.09Kg



WHALE

WHOLE ENTERPRISE(P) LTD,
KALAPATTY,
COIMBATORE-641048.

ALL DIMENSIONS ARE IN MM

SHEET NO 1 of 1

QTY MATERIAL REV.NO

SEE BOM A

SUB.ASSY: DATE DRWN BY CHKD BY

11/01/2021 JPR

DRG NO: S2282

ALL DIMENSIONS ARE IN MM

SHEET NO 1 of 1