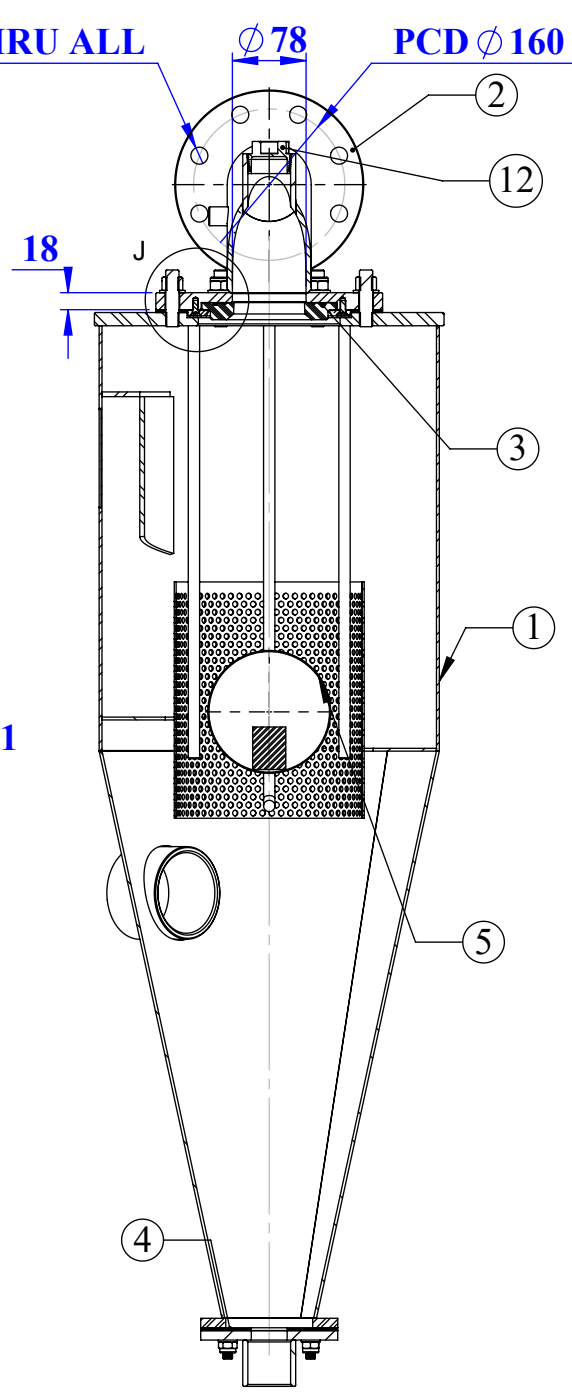
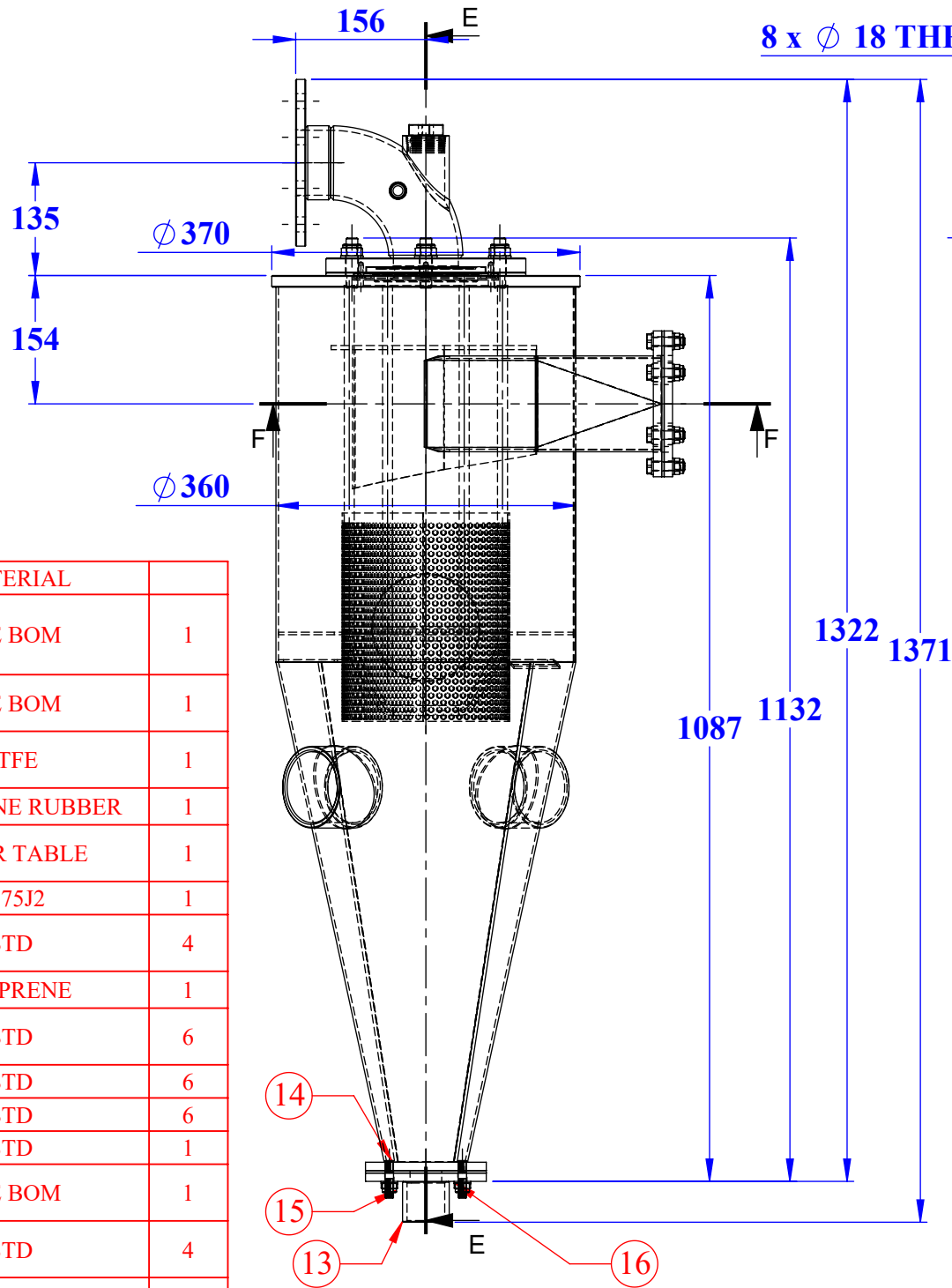
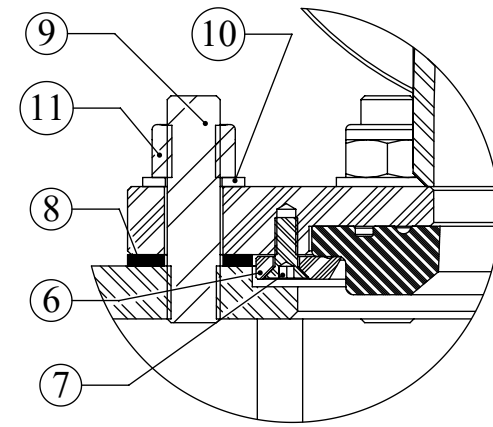
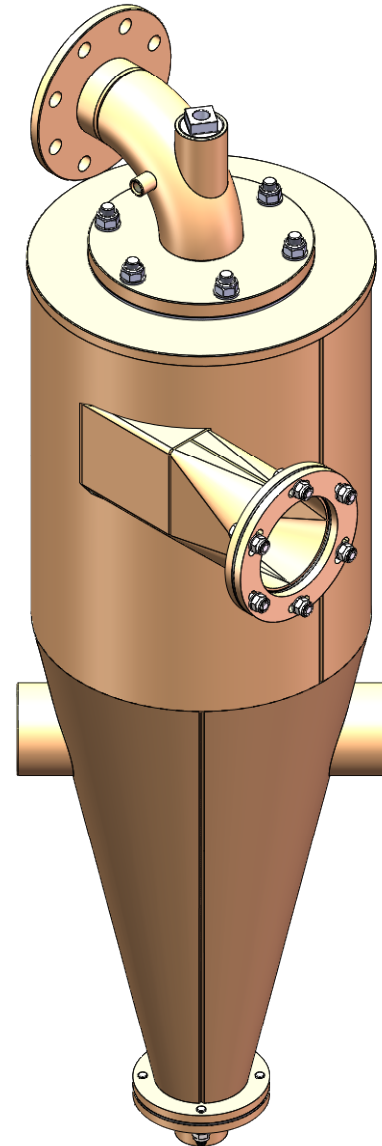


SECTION F-F



SECTION E-E



DETAIL J

ITEM NO.	PART NUMBER	DESCRIPTION	MATERIAL	
1	S2266	3INCH NEW TYPE CYCLONE FILTER BODY WITH 3INCH CUTOUT CAGE (500 - 750 CFM)C.S	SEE BOM	1
2	A1806	3" CUTOUT ELBOW & FLANGE SUB ASSY	SEE BOM	1
3	49467	MOLEX BALL VALVE 3" -FLANGE SEAL PTFE	PTFE	1
4	31112-139359	BASE DRAIN FLANGE - GASKET	NEOPRENE RUBBER	1
5	A1814	5INCH SEAMLESS CUT OUT FLOAT BALL [316]	REFER TABLE	1
6	A1825	3INCH CUTOUT- SEAL SECURING RING	S275J2	1
7	O128001	HEX SOCKET HEAD CSK SCREW GRADE(8.8) ZNPL M6X16	STD	4
8	A1813	3INCH CUTOUT-GASKET	NEOPRENE	1
9	O142042	DOUBLE END STUD(1.25D) ZNPL M14 X 60 mm	STD	6
10	O131015	PLAIN WASHER ZNPL M14	STD	6
11	0117007	HEX NYLOCK NUT ZNPL M14	STD	6
12	O313026	PLUG MALE 1-1/2 INCH BSPT-SS 304	STD	1
13	A2160	BASE DRAIN FLANGE WITH 1-1/2 INCH SOCKET ASSY	SEE BOM	1
14	O142019	DOUBLE END STUD(1.25D) ZNPL M10 X 45 mm	STD	4
15	O117005	HEX NYLOCK NUT ZNPL M10 X THK 10mm	STD	10
16	O131013	PLAIN WASHER ZNPL M10	STD	16
17	32212-140997	1000 CFM CYCLONE INLET / OUTLET FLANGE	S275 J2 - CARBON STEEL - BS EN 10025	1
18	32213	1000 CFM CYCLONE INLET / OUTLET FLANGE GASKET	3mm NEOPRENE	1
19	O105009	HEX HEAD BOLT GRADE (10.9) ZNPL M10X40	STD	6

Production/Manufacturing Note

- 1.Final Finish : GP PRIMER - 60 MICRONS EXCEPT 5 INCH BALL AND STUD AND SEAL AND ELBOW ASSY
2. Pls use 274 loctite at stud

Refer Standard Sheet Reference No:S050 For Unspecified Tolerance

3 INCH NEW TYPE CYCLONE FILTER WITHOUT SPIRAL DEFLECTOR (500-750 CFM)-C. S		QTY	MATERIAL	REV.NO
			SEE BOM	A
PRODUCT:	3 INCH NEW TYPE CYCLONE FILTER WITHOUT SPIRAL DEFLECTOR (500-750 CFM)-C. S	SUB.ASSY:		
SCALE	PART NO	DATE	DRWN BY	CHKD BY
NTS		01-11-2022	JPR	
WHALE ENTERPRISE(P) LTD, KALAPATTY, COIMBATORE-641048.		DRG NO:	S2265	
SHEET NO		1 of 1		

Weight:59.405 KG