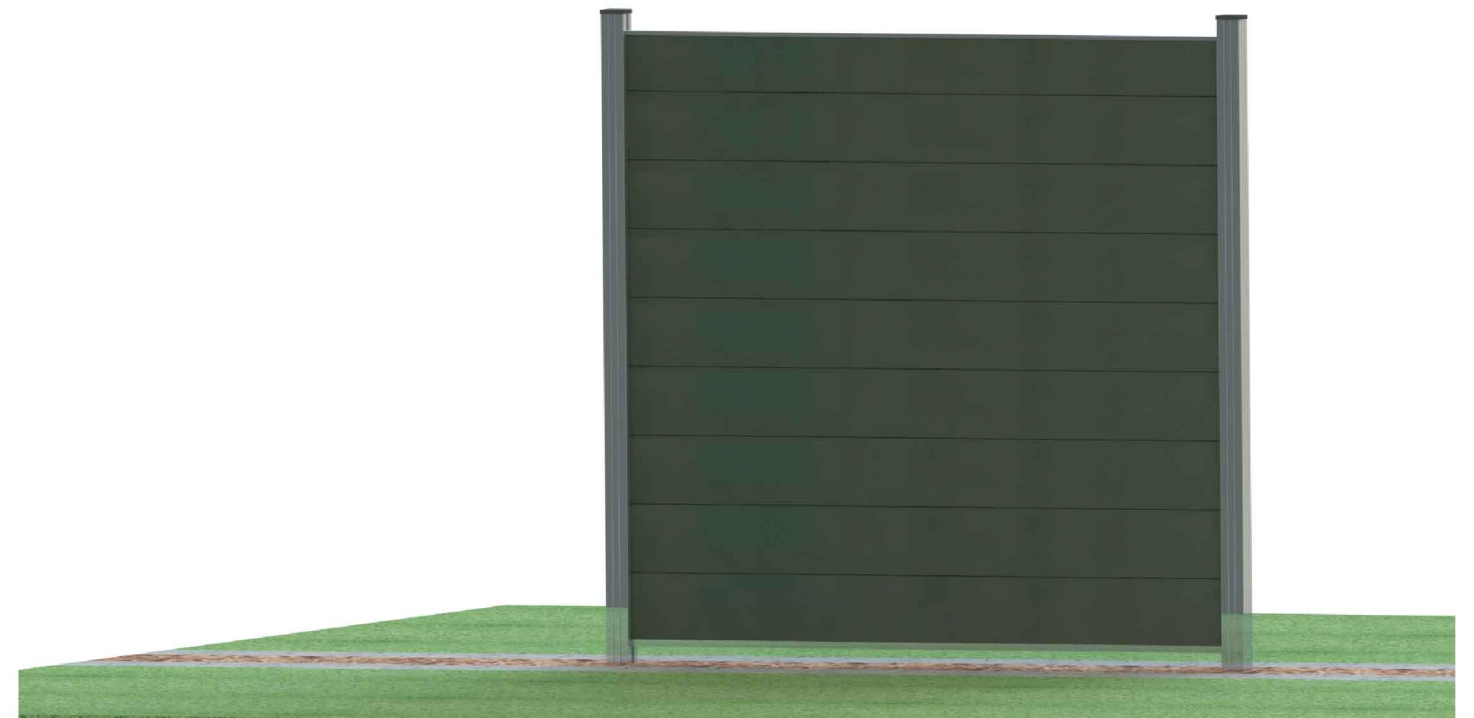


# User Manual



## INTRODUCTION

Introducing the Bill fence assembly manual. In this manual, we will show you how to assemble your own Bill fence. Before beginning the assembly, make sure that there is ample room for installing and assembling your product.



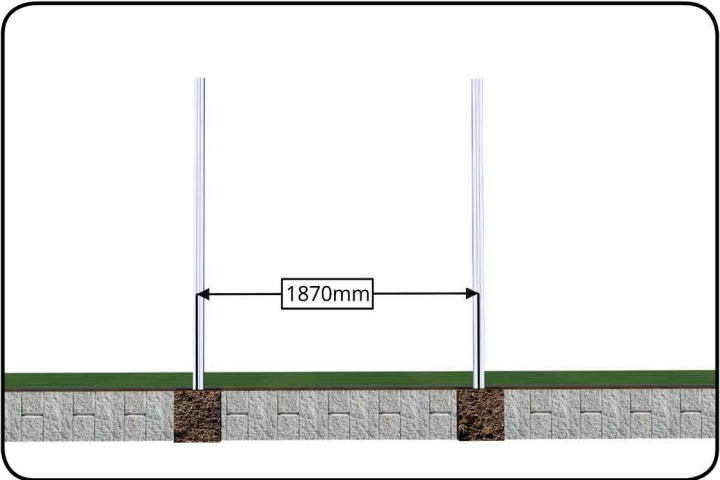
# PARTS & TOOLS CHECK LIST

Ensure that the following parts are included with your sample bike. These are crucial components that will be the mainframe of your entire assembly.



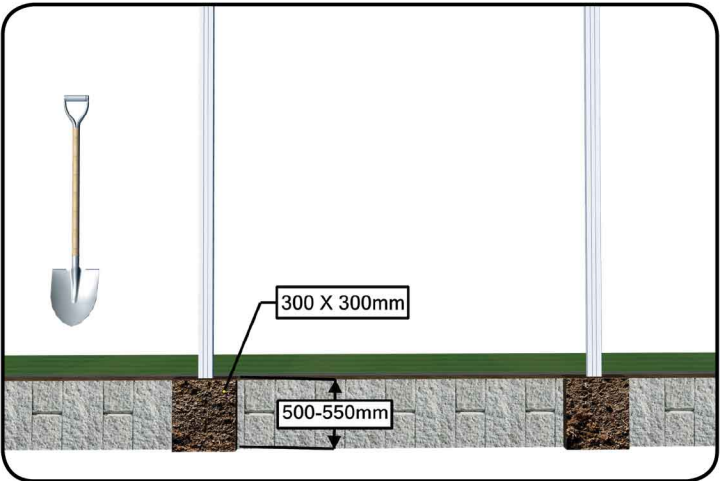
# INSTRUCTIONS

## Step 1 - Aluminum Post Installation



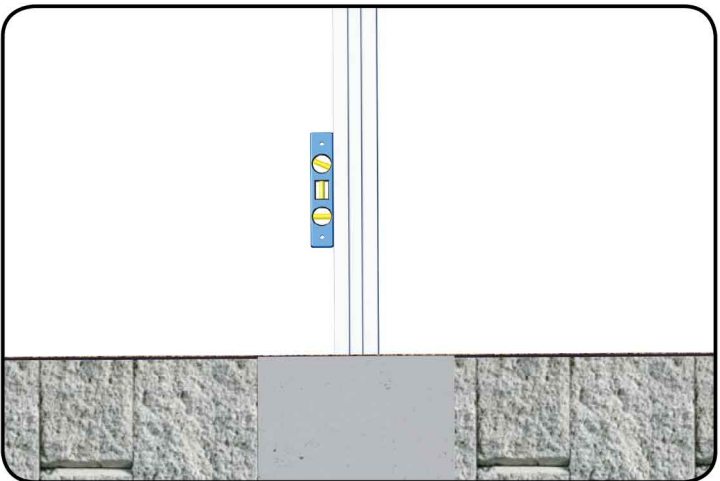
### 1. Place two posts into the desired location

Begin step one by placing two Aluminum Posts, Part One, at a distance of 1870 millimeters from center to center



### 2. Mark the locations of the posts

Next, mark the location and use a shovel to dig two 300 by 300 by 800 millimeter deep holes. Insert both Aluminum Posts into the 800 millimeter deep holes and make sure both posts stand 1900 millimeters above ground level.



### 3. Fill the locations with concrete

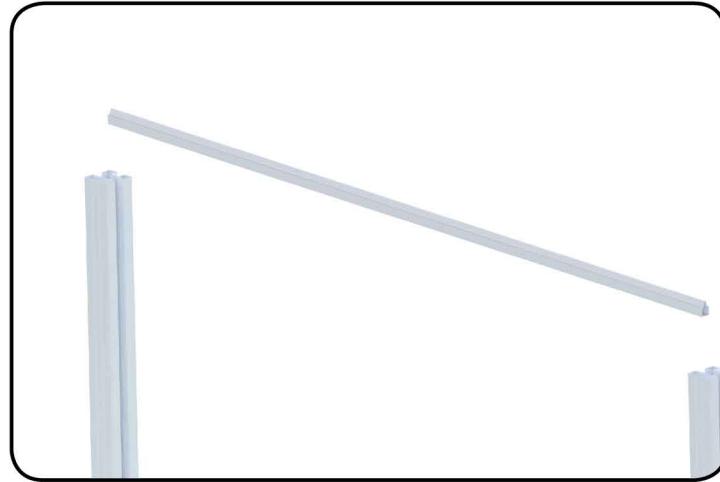
Once the placement of the posts and the depth of the holes are verified, fill the holes with concrete and use a spirit level to ensure the posts are level front and side. Make sure both posts remain straight and parallel to one another.

# INSTRUCTIONS

## Step 2 - Installation of the Aluminum Bottom Rail

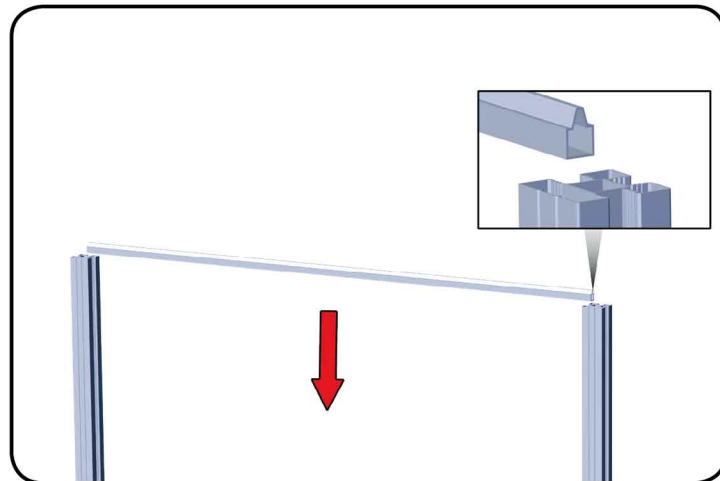
### 1. Insert the bottom rail

Begin Step Two by placing the Aluminum Bottom Rail, Part Four, between the two Aluminum posts with the flat side facing down.



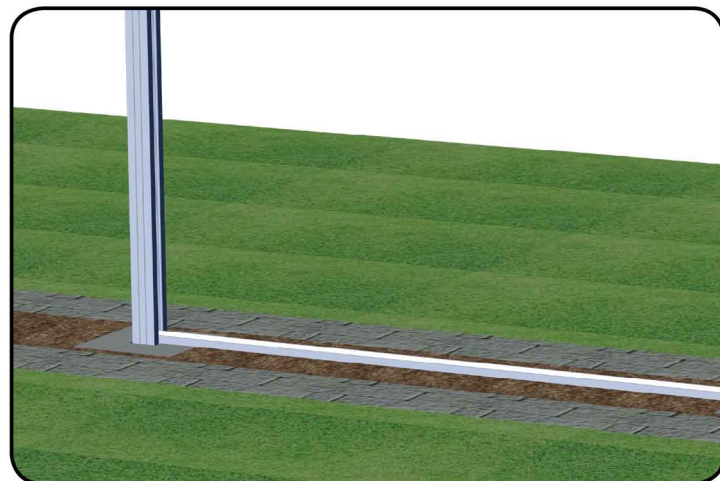
### 2. Slide the bottom rail

Next, slide the Rail all the way to the floor and make sure it lays flat on the ground.



### 3. Make sure the bottom rail is secured

Make sure the rail slides to the bottom, and that the rail is tightly secured.

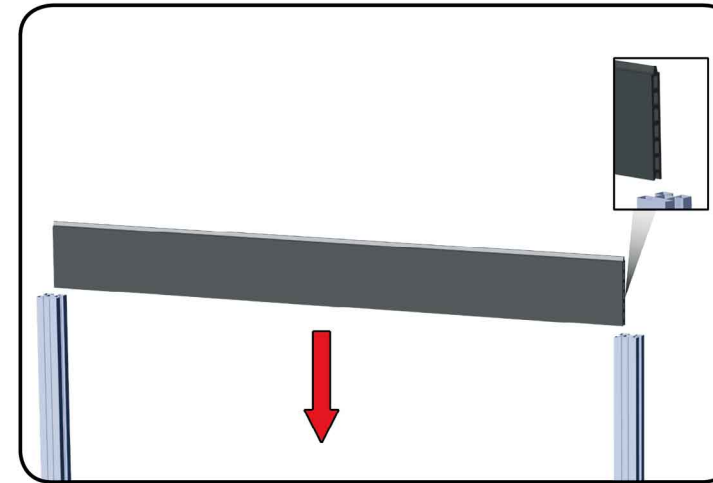


# INSTRUCTIONS

## Step 3 - Installing the WPC Panels

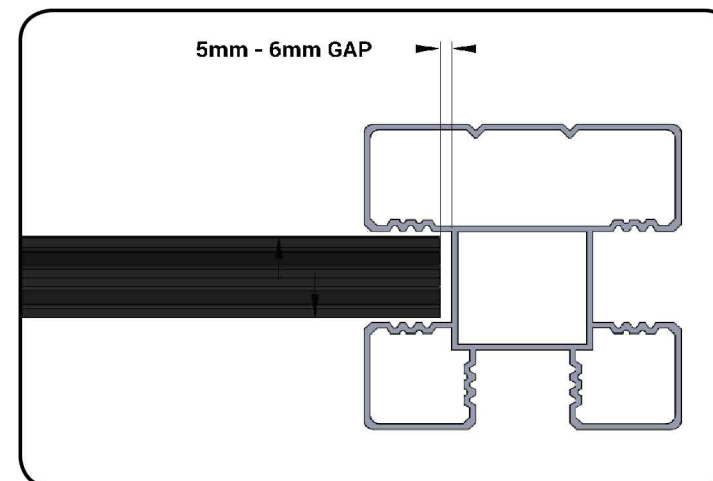
### 1. Line up the WPC Panel

Begin Step Three by placing one WPC panel between the two aluminum posts. The notched section of the panel goes face down while the extruded side goes face up



### 2. Check for proper spacing

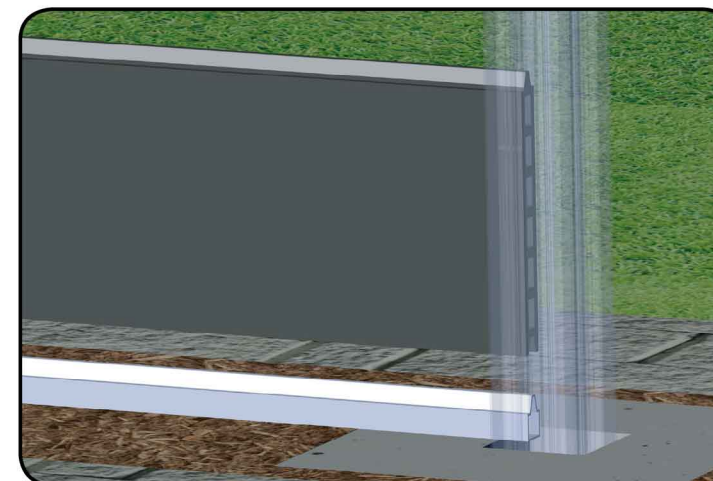
Before pushing the panel down, ensure that there is a gap of 5 to 6 millimeters worth from the sides, as shown



### 3. Slide the panel downward

Next, slide the panel all the way to the bottom. The notched part of the panel must slide into the bottom aluminum rail and lock into place

Repeat these steps for the remaining WPC Panels



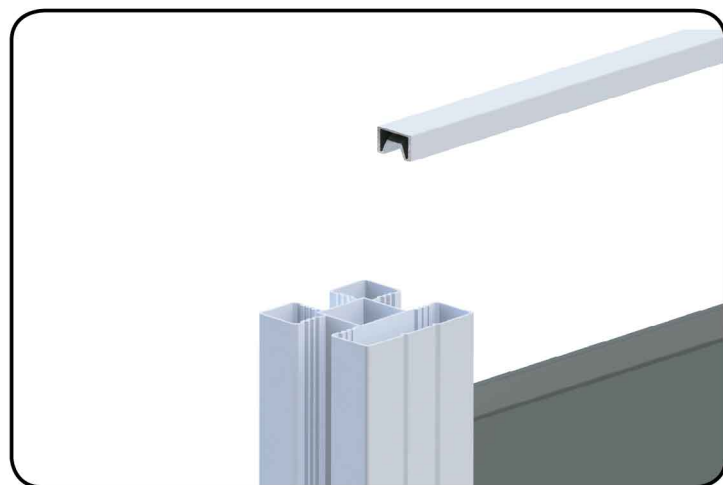


# INSTRUCTIONS

## Step 4 - Installation of the Top Aluminum Rail

### 1. Line up the top rail

Begin step four by placing the aluminum top rail, Part Two, between both aluminum posts.



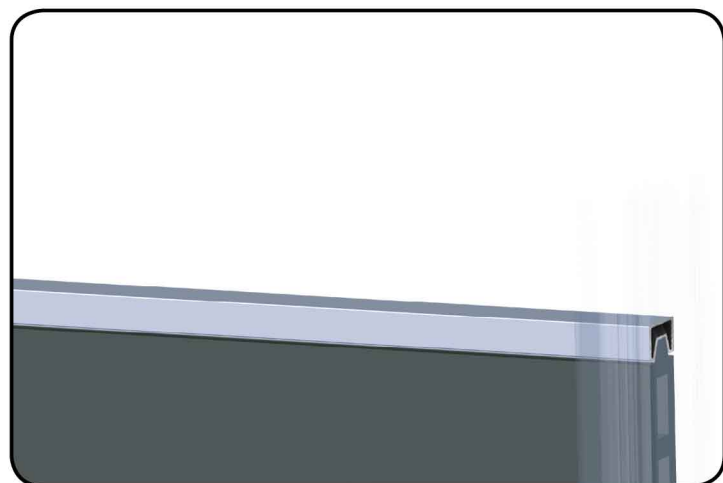
### 2. Check for proper alignment

Place the rail with the notched face pointing down and the flat face pointing up.



### 3. Ensure the rail is secured

Slide the rail down and lock into place on top of the WPC panel. Ensure that the rail is tightly secured

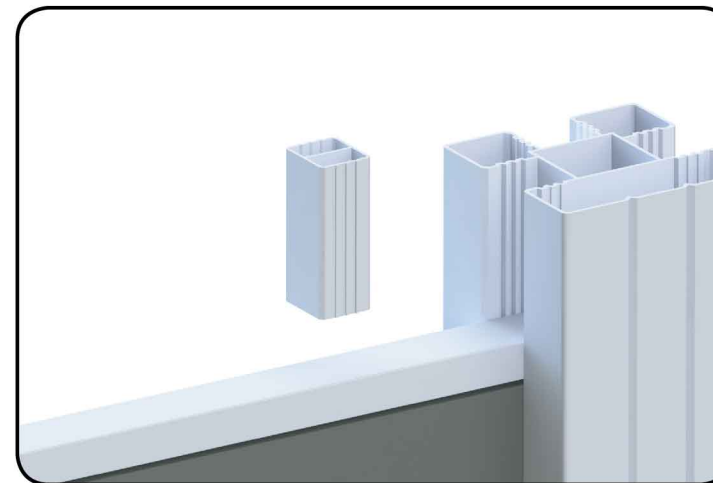


# INSTRUCTIONS

## Step 5 - Installation of the Aluminum Spacers

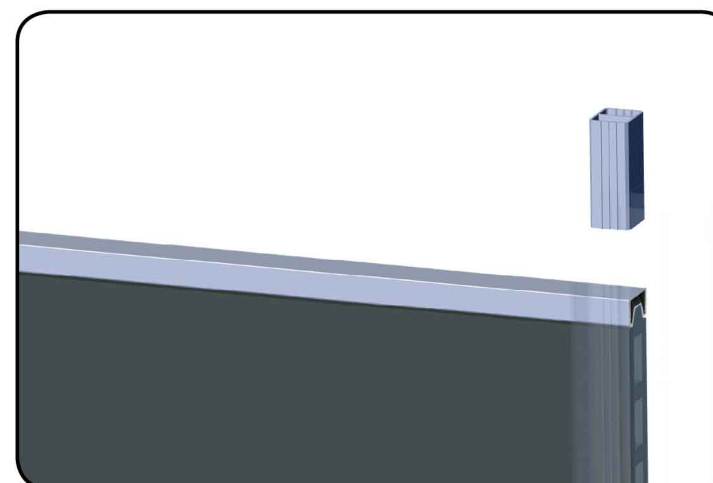
### 1. Line up the spacers

Begin step five by place two Aluminum Spacers on top of each Aluminum Post. Slide the spacers in the interior side of each post.



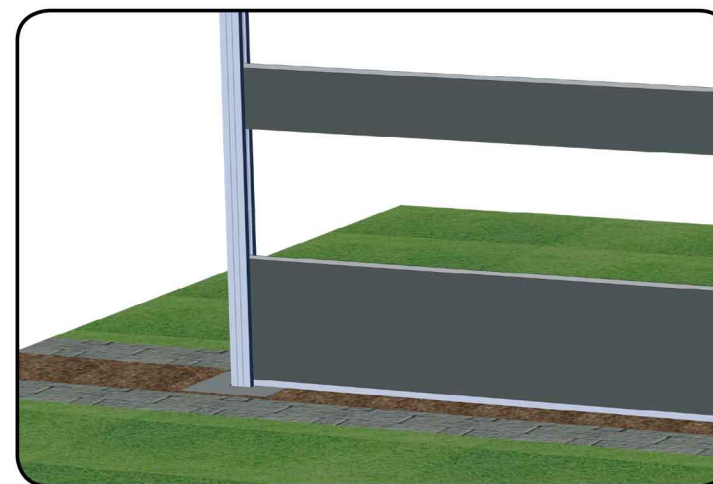
### 2. Slide spacers in

If the spacers are too tall, then trim them with a hacksaw. If the posts aren't fix at exactly 1900 millimeter the spacers might be too low in which case you will need to pack up your WPC Panels slightly. Repeat these steps on the opposite side.



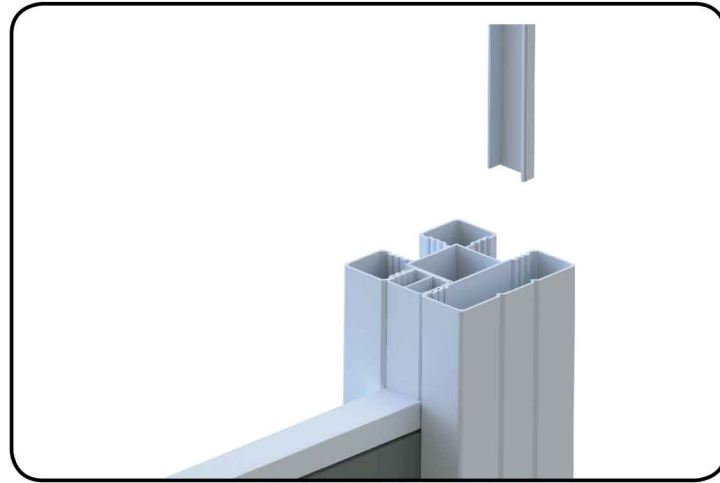
### 3. Repeat process for multiple fences

If you are installing multiple fences, repeat the same previous steps for each additional fence section. Add as many fence sections as you need to fit your desired parameter. Ensure proper measurements and adequate spacing is applied to multiple fences



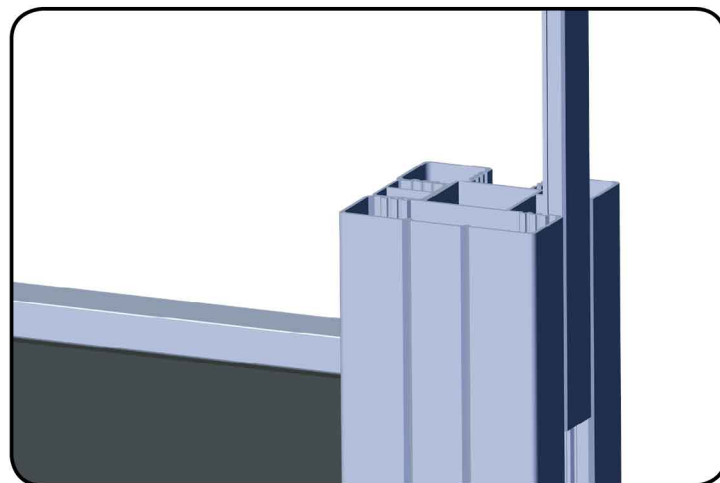
# INSTRUCTIONS

## Step 6 - Optional Aluminum Cover Strip Installation



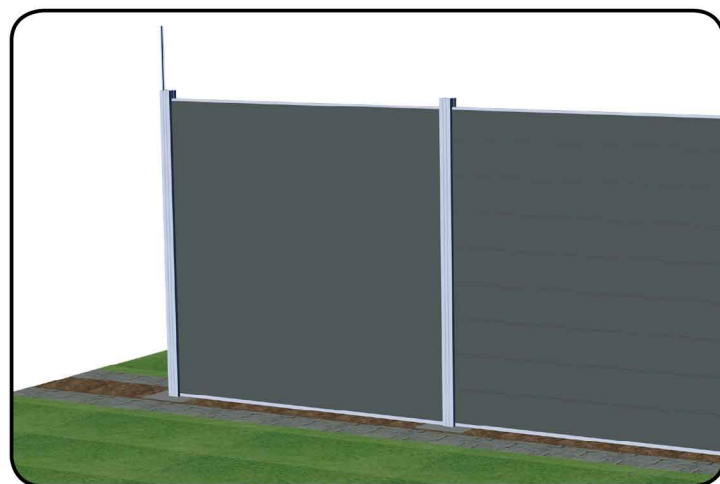
### 1. Line up the strips

The cover strips are optional and are used to cover the fence ends. Begin step six by placing the cover strips at each end of the aluminum post and slide all the way down.



### 2. Check for proper alignment

Place the strip with the notched side facing inward and the flat side facing outward

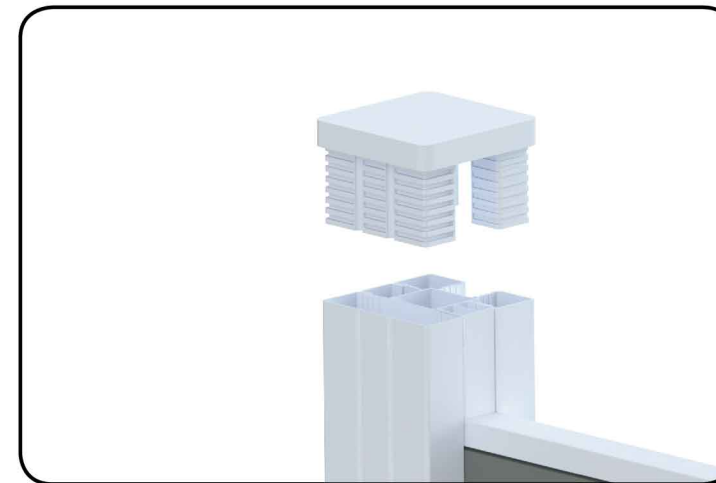


### 3. Trim if needed

If the cover strips are too long and stick out you might have to trim them using a hacksaw

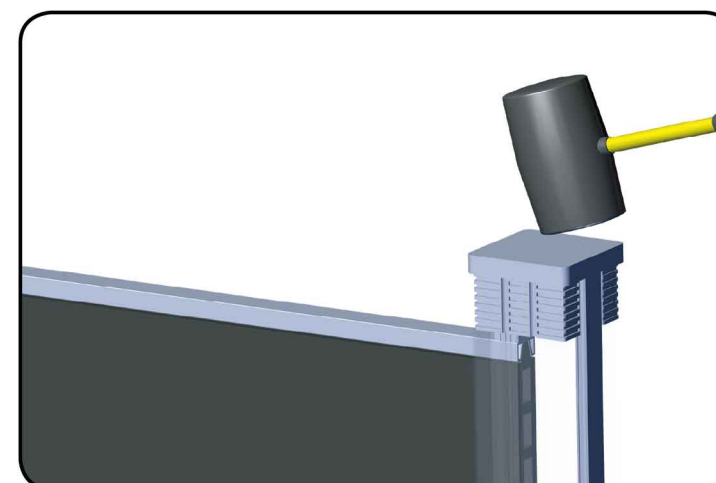
# INSTRUCTIONS

## Step 7 - Post Cap Installation



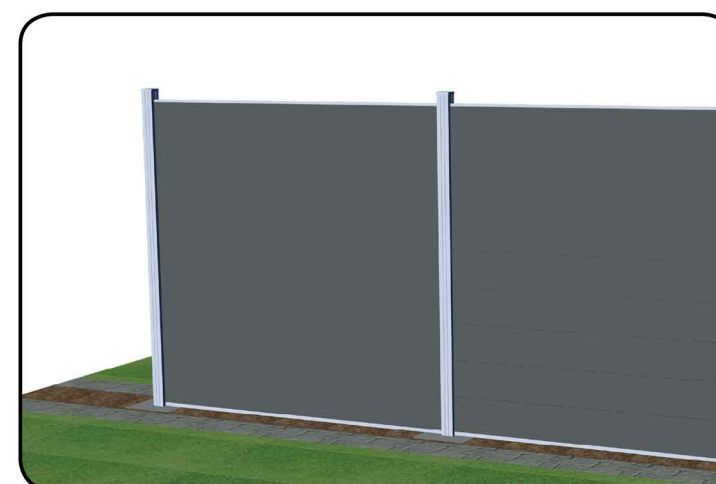
### 1. Place the caps

Begin Step Seven by placing a post cap on top of each of the aluminum posts.



### 2. Hammer the caps into place

Slightly slide the cap into the post and gently tap them into place using a rubber mallet. Repeat this for each aluminum post installed.



### 3. Verify fence has parts and hardware secured

Congratulations, you have completed the assembly of the Bill fence! Before using your new fence, verify that all parts and hardware are intact, in accordance to the owner's manual.

Enjoy your new Bill fence!