## CNC & CAM

## Skill Tree: Color in the boxes and level up your skills

Use for individuals or as a group by picking a colour each and coloring in a part of the box. Everyone's journey is different and you can



interpret the goals flexibly. The aim is to inspire you to learn and try new things. Not everything needs to be completed.

(set your own goal)

Tram your

CNC machine

Make multiple

parts in the same

program

Modify a

post-processor

:---:

Use cutting

oil or spray

47/

Make a part

with a fillet

Make a 3D part

with curves in

the z axis

Use a

feeds & speeds calculator

Make a 2D

flat part

Use a CNC

for the first time

盟



(set your own goal)

Use a vacuum

table

Use a

something

as a gift

Use a vise

+61

part-holding jig

Fix stock with

clamps

Fix stock with

screws

glue

å

(set your own goal)

Make a 3D

art piece

Sell something

you've made

\$

Fill an engraving

with resin or paint

F

Fill an engraving

with wax

Engrave a

picture

Make

mechanical parts

that fit together

Make a

mechanical part

O

Use a facing

tool

Use a V-Cutter

Use an automatic toolchanger

Change tool

in a G-Code

Program

M1

Visit your local

makerspace or

woodworking club

Use a

non-standard cutter

Drill a hole

using a drill cycle

Machine a hole

with an endmill

Н

Teach a friend

**CNC** skills

Engrave text

Find Z zero

on your part

 $\oplus$ 

Use a ball mill

(set your own goal)

Build your own

**CNC Machine** 

Use a CNC Lathe

Use an

XYZ Probe

Use a Z probe

Drill an array

of holes (eg. speaker

grill)

Use a

finishing pass

Make a two-sided

part

Add tabs to

a part

Make a 2.5D

part with

pockets

Use an endmill

Teach a CNC

upload instructions online for others to use 

Design something and

Retrofit an old

CNC machine

CNC a printed

circuit board

Se se

Make a part

in titanium

Make a part

in steel

Make a part

in Aluminium

Make a part

in plastic

Make a part

in wood

Cut out

a circle

 $\bigcirc$ 

Cut out

a square

Machine a large piece

(set your own goal)

Accidentally set

fire to a wooden part

fixture plate

Accidentally misalign the second side of a job

1

Accidentally use thre wrong tool

Accidentally run a tool through your

nearly finished part Make a custom

Try to make a

part larger than your stock 1

See "chatter' in your part

Break a tool

 $\rightarrow$ Fix stock with

Generate your

first G-code file

G1

Cut a pocket

double-sided sticky tape

Fix stock with

1 tile = 1 point

**Total Score** 

Name: github.com/sjpiper145/MakerSkillTree







