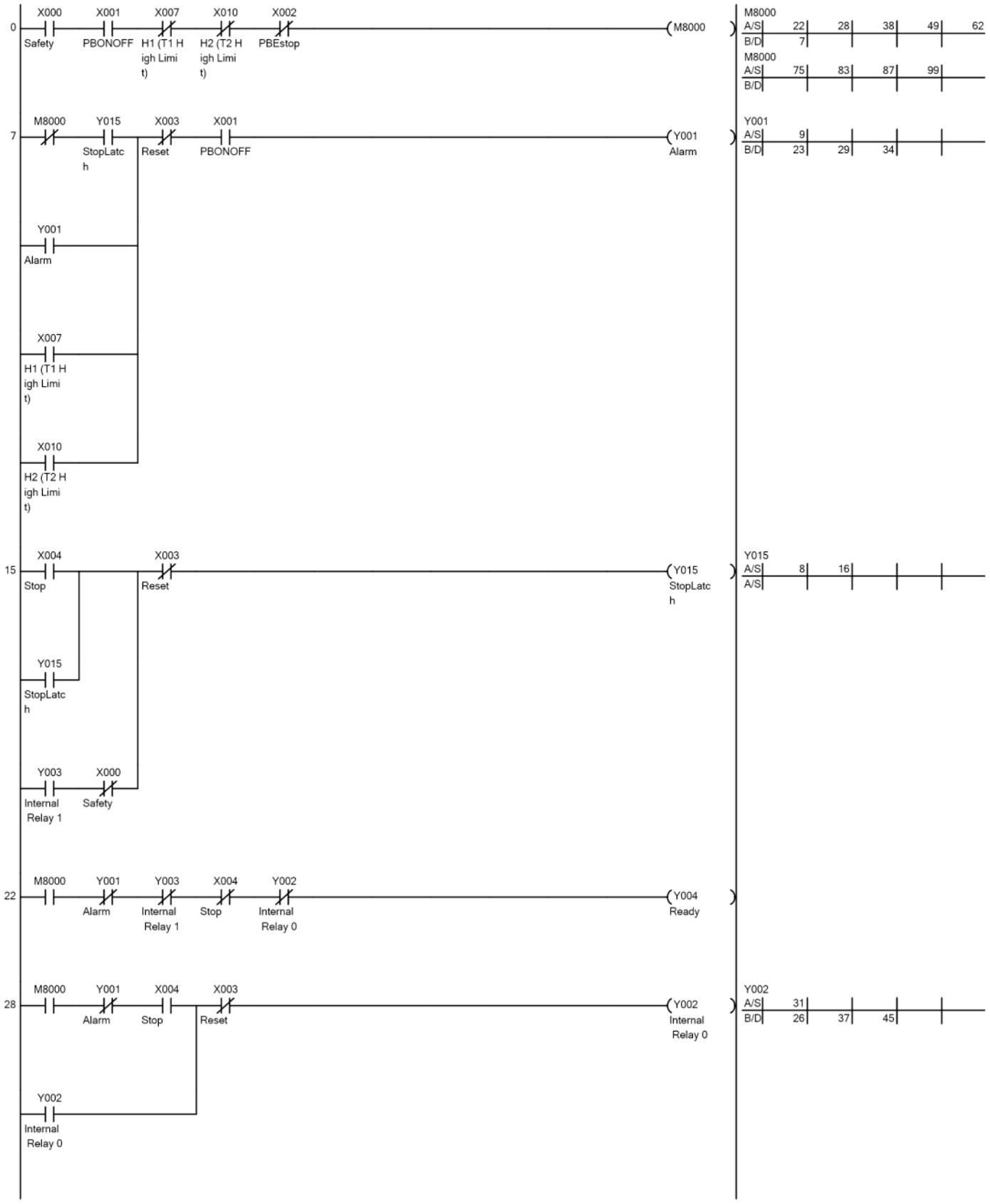
0
X000
Safety
X001
PBONOFF
X007
H1 (T1 High Limit)
X010
H2 (T2 High Limit)
X002
PBEstop
M8000
M8000
A/S 22 28 38 49 62
B/D 7
M8000
A/S 75 83 87 99
B/D
7
M8000
Y015
StopLatch
X003
Reset
X001
PBONOFF
Y001
Alarm
Y001
A/S 9
B/D 23 29 34
Y001
Alarm
X007
H1 (T1 High Limit)
X010
H2 (T2 High Limit)
15
X004
Stop
X003
Reset
Y015
StopLatch
Y015
A/S 8 16
A/S
Y015
StopLatch
Y003
Internal Relay 1
X000
Safety
22
M8000
Y001
Alarm
Y003
Internal Relay 1
X004
Stop
Y002
Internal Relay 0
Y004
Ready
28
M8000
Y001
Alarm
X004
Stop
X003
Reset
Y002
Internal Relay 0
Y002
A/S 31
B/D 26 37 45
Y002
Internal Relay 0

Relay 0

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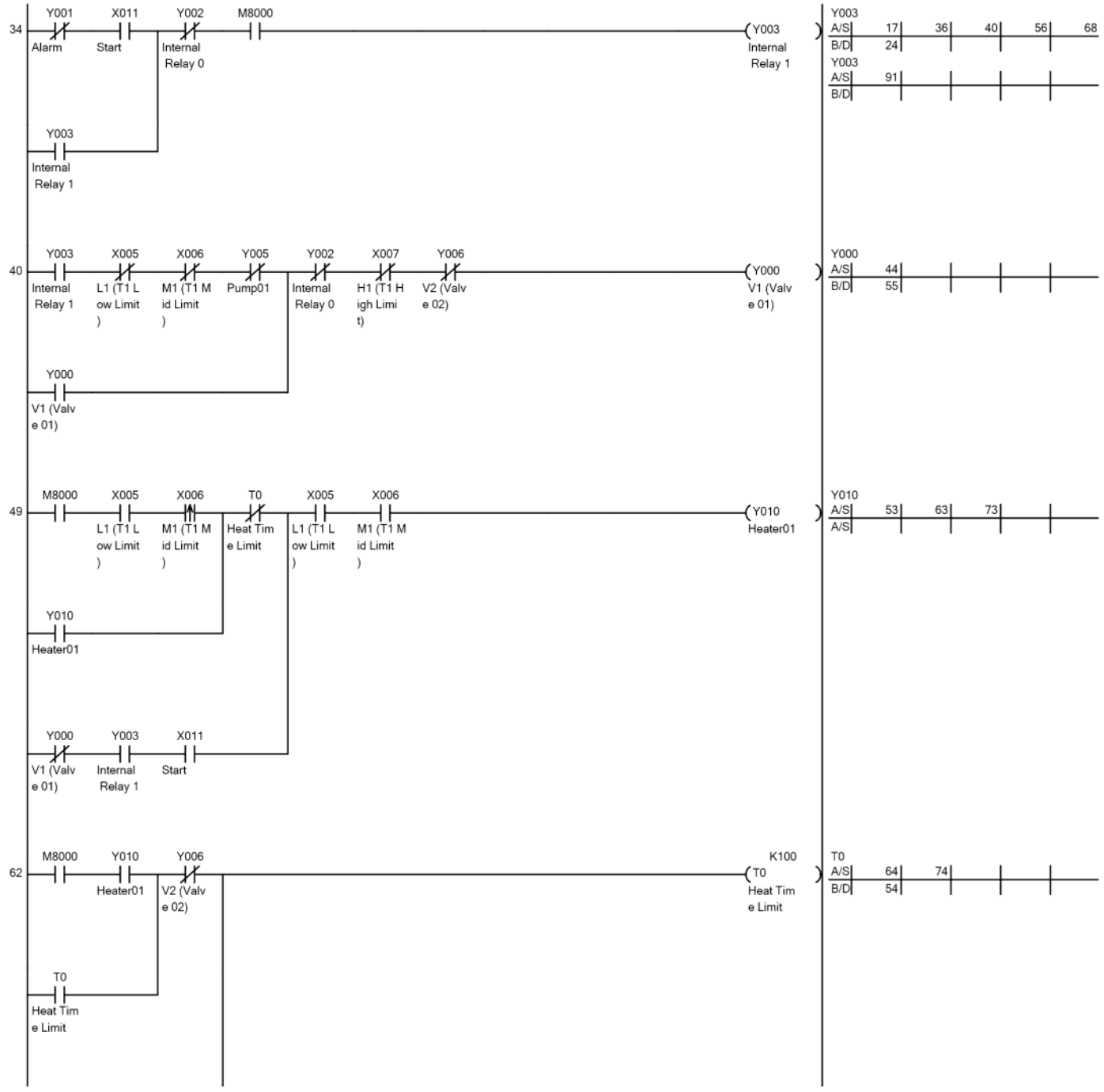

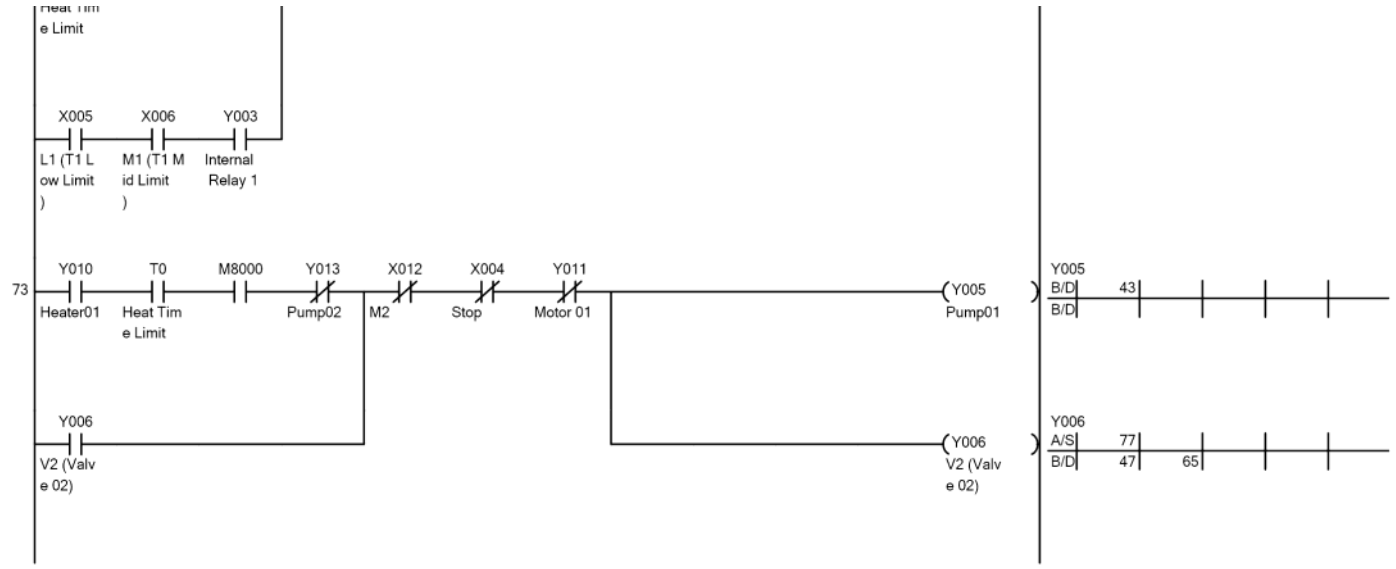

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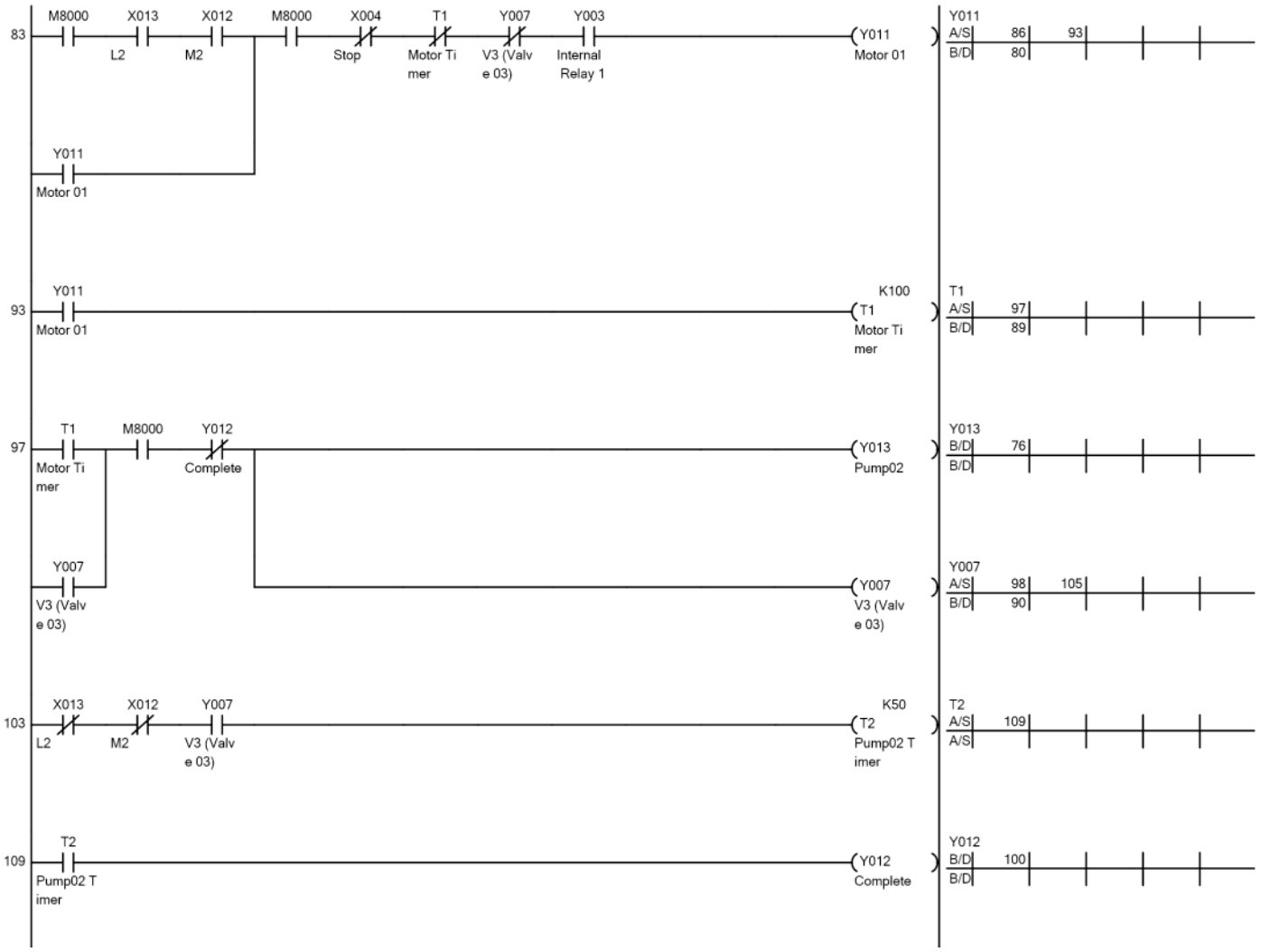

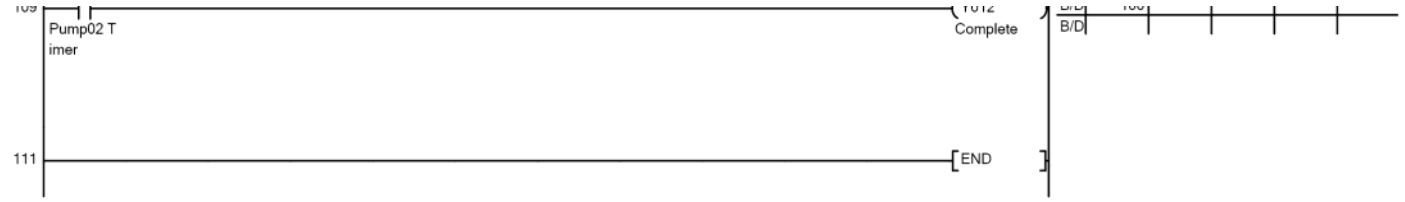

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Device Name	Comment
M4000	Internal Safety Relay
X000	Safety
X001	PBONOFF
X002	PBEstop
X003	Reset
X004	Stop
X005	L1 (T1 Low Limit)
X006	M1 (T1 Mid Limit)
X007	H1 (T1 High Limit)
X010	H2 (T2 High Limit)
X011	Start
X012	M2
X013	L2
Y000	V1 (Valve 01)
Y001	Alarm
Y002	Internal Relay 0
Y003	Internal Relay 1
Y004	Ready
Y005	Pump01
Y006	V2 (Valve 02)
Y007	V3 (Valve 03)
Y010	Heater01
Y011	Motor 01
Y012	Complete
Y013	Pump02
Y014	HeatLatch
Y015	StopLatch
T0	Heat Time Limit
T1	Motor Timer
T2	Pump02 Timer

Y015	StopLatch
T0	Heat Time Limit
T1	Motor Timer
T2	Pump02 Timer

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Position	Device	Setting Value
(70)	T0	K100
(94)	T1	K100
(106)	T2	K50

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Find In:(Entire project)
Find What:Used Device (Contact & Coil)
Print Range:Whole Range

Find In:(Entire project)
Find What:Used Device (Contact & Coil)
Print Range:Whole Range

*:in use (times): the number of coil uses

Device	Contact	Coil	Parameter	Comment
M8000	*	*(1)		
Y000	*	*(1)		V1 (Valve 01)
Y001	*	*(1)		Alarm
Y002	*	*(1)		Internal Relay 0
Y003	*	*(1)		Internal Relay 1
Y005	*	*(1)		Pump01
Y006	*	*(1)		V2 (Valve 02)
Y007	*	*(1)		V3 (Valve 03)
Y010	*	*(1)		Heater01
Y011	*	*(1)		Motor 01
Y012	*	*(1)		Complete
Y013	*	*(1)		Pump02
Y015	*	*(1)		StopLatch
T0	*	*(1)		Heat Time Limit
T1	*	*(1)		Motor Timer
T2	*	*(1)		Pump02 Timer

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