MARLIN COMPILATION REQUIREMENTS:

Apply the following modifications to the ABL build configs:

Configuration.h

* #define XY\_PROBE\_SPEED (250\*60)
* #define Z\_CLEARANCE\_DEPLOY\_PROBE 8
* #define Z\_CLEARANCE\_BETWEEN\_PROBES 3
* #define Z\_CLEARANCE\_MULTI\_PROBE 3
* #define Z\_MIN\_PROBE\_REPEATABILITY\_TEST
* #define GRID\_MAX\_POINTS\_X 5
* #define USE\_PROBE\_FOR\_Z\_HOMING
* #define Z\_SAFE\_HOMING
* #define SDCARD\_CONNECTION ONBOARD
* #define DEFAULT\_MAX\_FEEDRATE { 500, 500, 5, 75 }
* #define DEFAULT\_RETRACT\_ACCELERATION 600

Configuration\_adv.h

* #define BABYSTEP\_ZPROBE\_OFFSET
* #define E0\_CURRENT 1000
* #define DIRECT\_PIN\_CONTROL
* #define PINS\_DEBUGGING