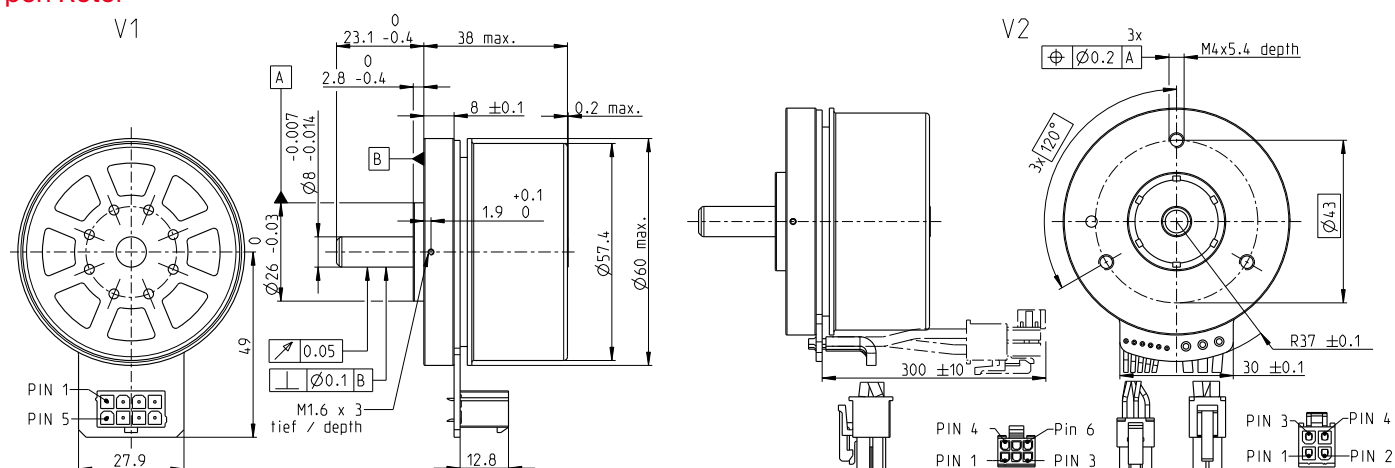
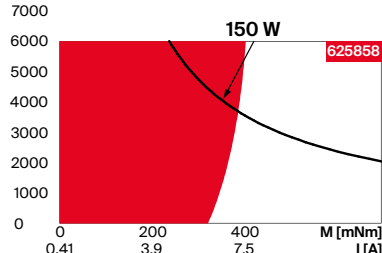


## Open Rotor

# EC flat



**M 1:2**

<div><div></div>Stock program</div> <div><div></div>Standard program</div> <div><div></div>Special program (on request)</div>	Part numbers							
V1 with Hall sensors	625857	625858	625859					
V2 with Hall sensors and cables	647693	647694	647695					
Motor data								
Values at nominal voltage								
1 Nominal voltage	V	12	24	48				
2 No load speed	rpm	3760	4300	4020				
3 No load current	mA	815	497	224				
4 Nominal speed	rpm	2990	3480	3230				
5 Nominal torque	mNm	381	405	441				
6 Nominal current (max. continuous current)	A	12.1*	7.29	3.66				
7 Stall torque	mNm	2210	2510	2650				
8 Stall current	A	113	83.2	43.9				
9 Max. efficiency	%	83.7	85.1	86.1				
Characteristics								
10 Terminal resistance phase to phase	Ω	0.106	0.288	1.09				
11 Terminal inductance phase to phase	mH	0.0911	0.279	1.28				
12 Torque constant	mNm/A	30	52.5	113				
13 Speed constant	rpm/V	318	182	84.8				
14 Speed/torque gradient	rpm/mNm	1.13	0.998	0.823				
15 Mechanical time constant	ms	9.54	8.46	6.98				
16 Rotor inertia	gcm²	810	810	810				
Specifications		Operating range			Comments			
Thermal data		n [rpm]			<div><div></div>Continuous operation</div> <div>In observation of above listed thermal resistance (lines 17 and 18) and an ambient temperature of 25°C, the maximum permissible winding temperature will be reached during continuous operation = thermal limit.</div> <div><div></div>Short term operation</div> <div>The motor may be briefly overloaded (recurring).</div> <div><div></div>Assigned power rating</div>			
17 Thermal resistance housing-ambient	1.94 K/W							
18 Thermal resistance winding-housing	1.48 K/W							
19 Thermal time constant winding	16.1 s							
20 Thermal time constant motor	69.9 s							
21 Ambient temperature	-40...+100°C							
22 Max. winding temperature	+125°C							
Mechanical data (preloaded ball bearings)								
23 Max. speed	6000 rpm							
24 Axial play at axial load < 12.0 N	0 mm							
> 12.0 N	0.14 mm							
25 Radial play	preloaded							
26 Max. axial load (dynamic)	12 N							
27 Max. force for press fits (static) (static, shaft supported)	170 N							
28 Max. radial load, 5 mm from flange	8000 N							
112 N								
Other specifications								
29 Number of pole pairs	7							
30 Number of phases	3							
31 Weight of motor	350 g							
Values listed in the table are nominal.								
Connection V1		V2 (sensors, AWG 24)						
Pin 1	Hall sensor1	Hall sensor 1						
Pin 2	Hall sensor 2	Hall sensor 2						
Pin 3	V <sub>Hall</sub> 4.5...24 VDC	Hall sensor 3						
Pin 4	Motor winding 3	GND						
Pin 5	Hall sensor 3	V <sub>Hall</sub> 4.5...24 VDC						
Pin 6	GND	N.C.						
Pin 7	Motor winding 1							
Pin 8	Motor winding 2							
V2 (Motor, AWG 16)								
Pin 1	Motor winding 1							
Pin 2	Motor winding 2							
Pin 3	Motor winding 3							
Pin 4	N.C.							
Wiring diagram for Hall sensors see p. 69								
Connector		Part number						
Molex	46015-0806	43025-0600						
Molex		39-01-2040						
Connection cable for V1								
Universal, L = 500 mm	339380							
to EPOS4, L = 500 mm	354045							
'on request								
*In combination with EPOS4 positioning controllers, the connector technology limits the nominal current (max. continuous current load) is limited to 11 A.								
Gear		Sensor		Motor Control				
444_GP 52 C		530_Encoder MILE		547_DEC Module 50/5				
458_GB 80¹				551_ESCON Module 50/5				
456_GSW 62 A				552_ESCON Module 50/8 HE				
				553_ESCON 50/5				
				553_ESCON 70/10				
				557_ESCON2 Micro 60/5				
				558_ESCON2 Module 60/12				
				559_ESCON2 Compact 60/12				
				564_EPOS4 Module 50/5				
				565_EPOS4 Module 50/8				
				565_EPOS4 Module 50/15				
				567_EPOS4 Compact 50/5				
				567_EPOS4 Compact 50/8				
				568_EPOS4 Compact 50/15				
				569_EPOS4 50/5				
				569_EPOS4 70/15				
				570_EPOS4 Disk 60/8				
				571_EPOS4 Disk 60/12				