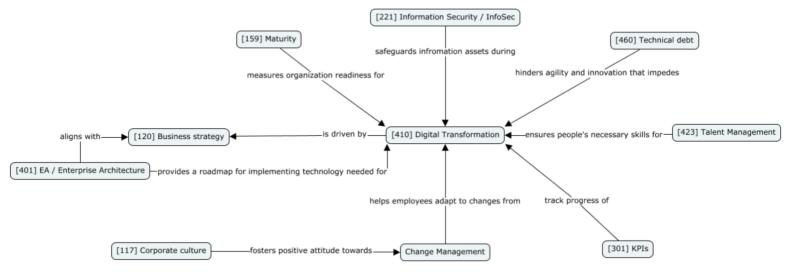
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At the center of the CMAP lies [410] Digital Transformation, the process of applying technology-driven change to achieve business goals defined by the organization's [120] Business strategy. A strong [401] EA acts as the blueprint, aligning technology investments with the strategy. However, [460] Technical Debt can hinder progress. [159] Maturity assesses an organization's digital readiness, while a supportive [117] Corporate culture that embraces change is crucial. Effective [423] Talent Management ensures the right people with necessary skills are available. Change Management helps employees adapt to new workflows and technologies. Finally, [221] InfoSec safeguards information assets during transformation, and [301] KPIs track progress and ensure alignment with business goals.