Thermodynamic Cycle Optimization of a Turbofan Engine: Variable parameter analysis

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Abstract: This study employs numeric simulations to optimize the thermodynamic cycle of a turbofan engine by varying compressor pressure ratios (CPR), bypass ratios (BPR), turbine inlet temperatures (TiT), and fan pressure ratios (FPR) for two case studies: Take-off and Cruise at 10 km altitude. Parameters are explored within specified ranges. Through iterative optimization, the research identifies optimal parameter combinations to enhance engine performance by analyzing specific thrust output and specific fuel consumption. Additionally, a comparison of results is carried out with data from the Pratt & Whitney PW1100G-JM. By selecting key design factors, the net thrust and $\rm CO_2$ footprint are determined.

Index Terms: Turbofan, optimization, thermodynamic cycle

TiT turbine inlet temperature	e[K]
ΔP_b burner pressure loss $[kPa]$ Isentropic efficiencies	
\dot{m} mass flow $[kg/s]$ η_F fan efficiency	
γ adiabatic coefficient η_I inlet efficiency	
$ au_{Core}$ core thrust $[kN]$ η_T turbine efficiency	
$ au_{Fan}$ fan thrust $[kN]$ η_B combustion efficiency	
$ au_{Net}$ engine net thrust $[kN]$ η_{CN} core nozzle efficiency	
A area $[m^2]$ η_C compressor efficiency	
a speed of sound $[m/s]$ η_M mechanical efficiency	
BPR bypass ratio η_{NF} nozzle fan efficiency	
C velocity $[m/s]$ Subscripts	
C_p specific heat $[kJ/kgK]$ * critical condition	
$CO_2 fp$ carbon footprint $[CO_2/pax]$ 00 atmosphere conditions	
CPR compressor pressure ratio 013 fan intake stage	
engines amount of aircraft engines 019 fan nozzle exit	
er_{A1} CO_2 Jet-A1 emission rate $[kgCO_2/KgA1]^{02}$ inlet stage	
f fuel to air ratio 103 compressor intake stage	
FPR fan pressure ratio 04 burner stage	
LHV lower heating value $[kJ/kg]$ 05 turbine stage	
M mach number 07 diffuser stage	
P pressure $[kPa]$ 09 nozzle stage	
pax amount of aircraft passenger 19 fan nozzle exit total cond	lition
R universal gas constant $[kJ/kgK]$ 9 core nozzle exit total con	dition
$s\tau$ specific thrust $[m/s]$ a air	
SFC specific fuel consumption $[lbm/h/lbf]$ fuel	
T temperature $[K]$ g gas	

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1. Introduction

This research aims to determine the optimum performance of a turbofan engine by utilizing a parametric iteration process. The primary objective is to identify key parameters that optimize

the turbofan engine's specific thrust while minimizing specific fuel consumption, crucial factors for enhancing aircraft efficiency and performance.

The iterative process delves into the intricacies of the turbo-machinery, focusing on the thermodynamic cycle of the aircraft engine. This detailed analysis encompasses various stages of the turbofan, including the inlet, fan, fan nozzle, compressor, burner, turbine, diffuser, and core nozzle. By examining thermodynamic variables derived from theoretical analyses, we gain insights into the interplay between each stage, facilitating a holistic understanding of the engine's performance.

Following the exploration of thermodynamics, an algorithm is employed to vary ambient conditions (take-off and cruise), compressor pressure ratio (CPR), bypass ratio (BPR), turbine inlet temperature (TiT), and fan pressure ratio (FPR). Through iterative processes involving these parameters, the thermodynamic cycle is solved for each combination of values. Upon completion of simulations, the optimization process becomes evident as we compute the minimum specific fuel consumption and maximum specific thrust. Subsequently, an optimized curve is generated, capturing the key values derived from the optimization process.

The significance of this research extends to real-world applications, where the findings are validated using a Pratt & Whitney PW1100G-JM turbofan engine. By comparing numerical solutions with real-world data, we assess the accuracy and applicability of our optimization approach, thus providing valuable insights into the practical implications of our findings.

2. Objectives

- 1) Identify optimal settings for a turbofan engine to maximize thrust while minimizing fuel consumption.
- 2) Explore how variations in environmental conditions and engine parameters affect turbofan performance.
- 3) Investigate the interplay between different stages of the turbofan engine's thermodynamic cycle.
- 4) Develop a graphical representation illustrating the relationship between thrust and fuel consumption for different parameter combinations.
- Validate optimization results using real-life data from a Pratt & Whitney PW1100G-JM turbofan engine.

3. Theoretical analysis and methodology

3.1. Atmosphere

To derive the values of T_0 and P_0 , we utilized the International Standard Atmosphere (ISA).

3.2. Ambiance conditions at Take-Off (0 m)

$$T_0 = 288.15K\tag{1}$$

$$P_0 = 10.13kPA \tag{2}$$

3.3. Ambiance conditions at Cruise (10 km)

$$T_0 = 223.25K (3)$$

$$P_0 = 26.5kPa \tag{4}$$

To initiate the optimization process, it is imperative to traverse through the turbo-engine machinery, considering the energy balances across each stage of the turbofan. By calculating the

thermodynamic variables at each stage, we establish relationships among the inlet, fan, nozzle fan, compressor, burner, turbine, diffuser, and core nozzle [1] [2]. Through preliminary analysis, the equations can be formulated as follows:

3.4. Inlet Stage[$0 \rightarrow 2$]

$$T_{02} = T_0 \left(1 + \frac{(\gamma_a - 1)}{2} \cdot \left(\frac{C_0}{a_0} \right)^2 \right)$$
 (5)

$$P_{02} = P_0 \cdot \left(1 + \eta_I \cdot \frac{(\gamma_a - 1)}{2} \cdot \left(\frac{C_0}{a_0} \right)^2 \right)^{\frac{\gamma_a}{\gamma_a - 1}} \tag{6}$$

3.5. Fan Stage $[2 \rightarrow 13]$

$$T_{013} = T_{02} \cdot \left(1 + \frac{1}{\eta_F} \cdot \left(\text{FPR}^{\frac{\gamma_a - 1}{\gamma_a}} - 1 \right) \right) \tag{7}$$

$$P_{013} = P_{02} \cdot FPR \tag{8}$$

3.6. Nozzle Fan Stage $[13 \rightarrow 19]$

$$\frac{P_{013}}{P*} = \frac{1}{\left(1 - \frac{1}{\eta_{NF}} \cdot \frac{\gamma_a - 1}{\gamma_a + 1}\right)^{\frac{\gamma_a}{\gamma_a - 1}}} \tag{9}$$

3.6.1. Choked Condition

• $\frac{P_{013}}{P_0} \ge \frac{P_{013}}{P*}$

$$P_{19} = P* \tag{10}$$

$$T_{19} = T * = T_{019} \cdot \frac{2}{\gamma_a + 1} \tag{11}$$

$$C_{19} = \sqrt{\gamma_a \cdot R \cdot T_{19}} \tag{12}$$

3.6.2. Unchoked Condition • $\frac{P_{013}}{P_0} < \frac{P_{013}}{P_*}$

$$P_{19} = P_0 (13)$$

$$T_{19} = T_{013} \cdot \left(1 - \eta_{Nf} \cdot \left(1 - \left(\frac{P_{19}}{P_{013}} \right)^{\frac{\gamma_a - 1}{\gamma_a}} \right) \right) \tag{14}$$

$$C_{19} = \sqrt{2 \cdot C_{p_a} \cdot (T_{013} - T_{19})} \tag{15}$$

3.7. Compressor Stage $[2 \rightarrow 3]$

$$T_{03} = T_{013} \cdot \left(1 + \frac{1}{\eta_c} \cdot \left(\operatorname{CPR}^{\frac{\gamma_a - 1}{\gamma_a}} - 1\right)\right) \tag{16}$$

$$P_{03} = \operatorname{CPR} \cdot P_{013} \tag{17}$$

3.8. Burner Stage $[3 \rightarrow 4]$

$$T_{04} = TiT (18)$$

$$f = \frac{C_{p_g} \cdot T_{04} - C_{p_a} \cdot T_{03}}{\eta_b \cdot \text{LHV} - C_{p_g} \cdot T_{04}} = \frac{\dot{m_f}}{\dot{m_a}}$$
(19)

$$P_{04} = P_{03} - \Delta P_b \tag{20}$$

3.9. Turbine Stage $[5 \rightarrow 7]$

$$T_{05} = T_{04} - \frac{(T_{03} - T_{02}) + BPR \cdot (T_{013} - T_{02})}{\eta_m \cdot (1 + f) \cdot \left(\frac{CP_g}{CP_a}\right)}$$
(21)

$$P_{05} = P_{04} \cdot \left(1 - \left(\frac{T_{04} - T_{05}}{\eta_T \cdot T_{04}}\right)\right)^{\frac{\gamma_g}{\gamma_g - 1}} \tag{22}$$

$$T_{07} = T_{05} (23)$$

$$P_{07} = P_{05} \tag{24}$$

3.10. Core Nozzle Stage $[7 \rightarrow 9]$

$$\frac{P07}{P*} = \frac{1}{\left(1 - \frac{1}{\eta_n} \cdot \frac{\gamma_g - 1}{\gamma_g + 1}\right)^{\frac{\gamma_g}{\gamma_g - 1}}} \tag{25}$$

3.10.1. Choked
• $\frac{P_{07}}{P_0} \ge \frac{P_{07}}{P_*}$

$$P_9 = P* (26)$$

$$T_9 = T * = T_{09} \cdot \frac{2}{\gamma_g + 1} \tag{27}$$

$$C_9 = \sqrt{\gamma_g \cdot R \cdot T_9} \tag{28}$$

3.10.2. Unchoked • $\frac{P_{07}}{P_0} < \frac{P_{07}}{P_*}$

$$P_9 = P_0 \tag{29}$$

$$T_9 = T_{07} \cdot \left(1 - \eta_n \cdot \left(1 - \left(\frac{P_9}{P_{07}} \right)^{\frac{\gamma_g - 1}{\gamma_g}} \right) \right)$$

$$(30)$$

$$C_9 = \sqrt{2 \cdot C_{p_g} \cdot (T_{07} - T_9)} \tag{31}$$

3.11. Engine outputs

3.11.1. Specific Thrust $(s\tau)$

$$s\tau = (1+f)\frac{C_9}{1+\text{BPR}}\left(1+\frac{1}{\gamma_g M_9^2}\left(1-\frac{P_0}{P_9}\right)\right) + \frac{\text{BPR}\cdot C_{19}}{1+\text{BPR}}\left(1+\frac{1}{\gamma_a M_{19}^2}\left(1-\frac{P_0}{P_{19}}\right)\right) - C_0 \quad (32)$$

3.11.2. Specific Fuel Consumption (SFC)

$$SFC = \frac{1}{1 + BPR} \cdot \frac{f}{s\tau} \tag{33}$$

3.11.3. Net Thrust (τ)

$$\tau_{net} = \tau_{Core} + \tau_{Fan} \tag{34}$$

$$\tau_{Core} = \dot{m}_9 C_9 - \dot{m}_9 C_0 + A_9 (p_9 - p_0) \tag{35}$$

$$\tau_{Fan} = \dot{m}_{19}C_{19} - \dot{m}_{19}C_0 + A_{19}(p_{19} - p_0) \tag{36}$$

$$\dot{m_a} = \dot{m_{19}} + \dot{m_9} = \dot{m_9}(BPR + 1) \tag{37}$$

$$\dot{m_a} = \rho \cdot A \cdot C \tag{38}$$

3.11.4. Carbon Footprint (CO_2/pax)

$$er_{A1} = \frac{3kgC0_2}{kgA1}$$
 (39)

$$CO_2 fp = \frac{\dot{m_f} \cdot er_{A1} \cdot t \cdot engines}{pax} \tag{40}$$

4. Optimization Process

The optimization process was initiated by establishing the constants relevant to the problem, including atmospheric values, gas and air constants, and the low heating value (LHV). In this ideal turbofan engine scenario, each stage is assumed to have an isentropic efficiency of 1, and there is no pressure loss in the burner.

For the parametric iterative process, the performance of the turbo-engine was analyzed by varying the following parameters: compressor pressure ratio (CPR) from 5 to 40 with a step size of 5, bypass ratio (BPR) from 5 to 15 with a step size of 2.5, turbine inlet temperature (TiT) from 1200 K to 1700 K with a step size of 100 K, and fan pressure ratio (FPR) from 1.5 to 3.0 with a step size of 0.25.

Subsequently, the thermodynamic expressions and parameters were derived by solving the aforementioned equations using these values. Once the thermodynamic computations were completed, specific fuel consumption (SFC) and thrust-specific fuel consumption ($s\tau$) were computed for each parametric condition.

Upon solving the system of equations, the maximum values of $s\tau$ and the minimum values of SFC for each iteration were determined. This allowed the development of optimal curves for each simulation state.

A pseudo-code is provided to enhance understanding of the process. Algorithm 19

5. Results

The case study was dictated by two primary flight conditions: take-off and cruise. By tailoring the optimization process to accommodate these key factors, we can delve into the following analysis.

The optimization process computes 20,160 values, aiming to determine the optimum ones.

Following the algorithm, the optimization process for take-off conditions was conducted.

Finally, by extracting the minimum values from the previous figures, we can derive the optimized curve of the thermodynamic cycle of the Turbofan.

To validate the optimization model obtained, the Pratt and Whitney PW1100G-JM turbofan model has been selected ??.

According to the Product Card [3] the parameters are:

• $\phi_{Fan} = 2.057m$

TABLE I: ST Data-frame: [3360 rows x 6 columns]

Height	CPR	BPR	TiT	FPR	ST
0	5.0	5.0	1200	1.50	244.895089
0	5.0	5.0	1200	1.75	265.332965
0	5.0	5.0	1200	2.00	265.494053
0	5.0	5.0	1200	2.25	NaN
0	5.0	5.0	1200	2.50	NaN
10000	40.0	15.0	1700	2.00	NaN
10000	40.0	15.0	1700	2.25	NaN
10000	40.0	15.0	1700	2.50	NaN
10000	40.0	15.0	1700	2.75	NaN
10000	40.0	15.0	1700	3.00	NaN

TABLE II: SFC Data-frame: [3360 rows x 6 columns]

Height	CPR	BPR	TiT	FPR	SFC
0	5.0	5.0	1200	1.50	0.489827
0	5.0	5.0	1200	1.75	0.439727
0	5.0	5.0	1200	2.00	0.428303
0	5.0	5.0	1200	2.25	NaN
0	5.0	5.0	1200	2.50	NaN
10000	40.0	15.0	1700	2.00	NaN
10000	40.0	15.0	1700	2.25	NaN
10000	40.0	15.0	1700	2.50	NaN
10000	40.0	15.0	1700	2.75	NaN
10000	40.0	15.0	1700	3.00	NaN

- $\tau_{Net} = 146.791kN$
- BPR = 12.5

This turbofan engine is used in Airbus A320 NEO [3], which is twin-engine and it's possible configured to 146 passenger[4], so:

$$engines = 2, pax = 146 \tag{41}$$

For the analysis, we chose to focus on a flight duration of one hour. Following this

$$t = 3600S \tag{42}$$

5.1. Take-off

5.1.1. Net Thrust (τ)

To obtain τ_{net} the equation 3.11.3 was used and the following value were obtained:

• 123.805kN

5.2. Cruise

5.2.1. Net Thrust (τ)

To obtain τ_{net} The algorithm was used and the following value was obtained:

• 79.184kN

5.2.2. carbon footprint

To obtain CO_2fp the equation 3.11.4 was used and the following value was obtained:

• $1854.8 \frac{kgCO_2}{pax}$

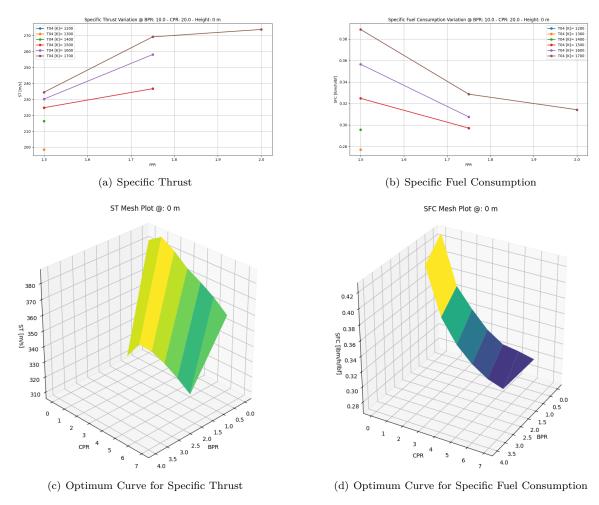


Fig. 1: Take-off parametric iteration

6. Conclusions

- Based on the theoretical thrust value of 146.79 kN and the obtained value of 79.184 kN, it is evident that there exists a significant deviation. This discrepancy can be attributed to the difference in engine configurations. The theoretical calculation assumed a single spool engine, while in reality, the engine is of the two-spool type. Such oversight highlights the importance of accurately aligning theoretical models with practical configurations to ensure precise predictions. This underscores the necessity for meticulous consideration of all relevant parameters to enhance the accuracy of future calculations and simulations.
- The increase in bypass ratio (BPR) enhances specific fuel consumption (SFC) but results in a notable decrease in specific thrust.
- The optimum fan pressure ratio (FPR) increases with turbine inlet temperature (TIT)
- The optimum fan pressure ratio (FPR) decreases with the increase of bypass ratio (BPR).

References

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- [2] S. Farokhi, Aircraft Propulsion, 2nd. Hoboken, NJ: Wiley, 2014.

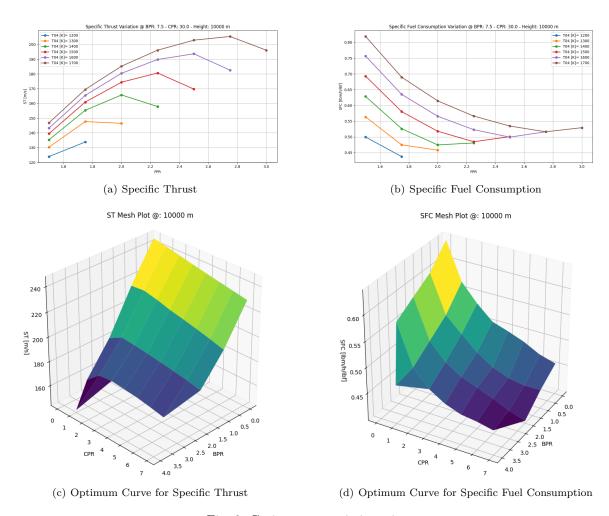


Fig. 2: Cruise parametric iteration

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Algorithm 1 Turbofan Optimization Process: Thermodynamic Calculations

 $Define\ constants:\ atmospheric\ values,\ is entropic\ efficiencies,\ chemical\ properties,\ etc.$

function Turbofan(FPR,T04,T0,C0,a0,P0,BPR,CPR)

Calculate Inlet variables

Calculate Fan variables

Calculate Fan Nozzle variables

Calculate Compressor variables

Calculate Burner variables

Calculate Turbine variables

Calculate Core Nozzle variables

Calculate specific thrust (ST) and specific fuel consumption (SFC)

return ST and SFC

end function

Initialize arrays ST_results and SFC_results with zeros of appropriate dimensions

for each combination of parameters in CPR, BPR, TiT, FPR do

Call TurboFan function with current parameters

Store results in ST_results and SFC_results arrays

end for

Calculate maximum and minimum values varying BPR

Calculate maximum and minimum values varying CPR (Optimum Curves)