

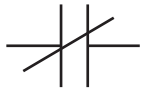
Basic symbols



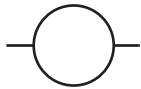
and... "Serial normally open contact"



or... "Parallel normally open contact"



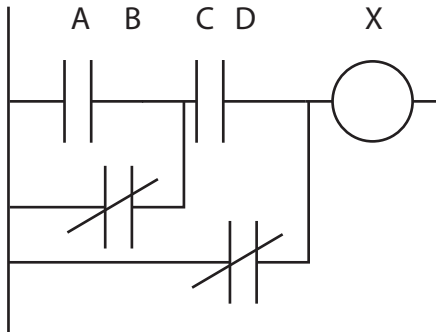
and not... "serial normally closed contact"



result: output or internal variable

NB: operands are inputs or internal variables

Example



$X = (A) \text{ or } (\text{not } B) \text{ and } (C) \text{ or } (\text{not } D)$

X is a binary output or a binary var of the PLC