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Kitchen Cabinet Manufacturers Association

Member Directory 2019-2020

KC MA

DIRECTORY OF
MEMBERS
2019-2020

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ANSI/KCMA A161.1



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LETTER FROM THE PRESIDENT

Welcome to the 2019-2020 edition of the Kitchen Cabinet Manufacturers Association Directory of Members – an annual publication featuring our valued cabinet manufacturers and suppliers to the industry.

With 25 years in the cabinet industry, it is an honor for me to serve KCMA as the current President. KCMA was founded in 1955 with a purpose of promoting the growth of the cabinet industry, to provide consumers with a consistent and universal level of quality, and help build a catalytic environment for leaders in our industry. The relationships that members have formed through this Association help to inform and provide community for industry leaders. This network of relationships positions the Association and the cabinet industry on a firm foundation, positively affecting our employees, suppliers and consumers. I am also grateful to be working with the KCMA staff. Betsy, along with a wonderful team in Chuck, Karen and Lisa, provide meaningful support to the cabinet industry through the Association and bring passion to the issues that impact this wonderful industry.

Stephen Wellborn, KCMA's Immediate Past President, was an outstanding leader for KCMA – the Wellborn family have been influencers in this industry for decades, and we appreciate Stephen's leadership over the last year. He led our association through a challenging year and remains a strong figure for KCMA.

This has been an inspiring year for KCMA, full of challenges and change. For this coming fiscal year, 2020, KCMA will continue to enhance the value proposition for our members with focus on the KCMA marketing mission reflecting the three-part effort to promote the brand, retain members, and acquire new members. We will continue to improve our ability to promote the ANSI and ESP certification programs to ensure quality to the dealer and homeowner/consumer. KCMA will continue to develop features and benefits that members and their companies will value. Among them, we will focus on newer initiatives such as the Small Business Cabinet Council and the Skills Gap/Labor Shortage Program to better equip our members on specific issues that are relevant to them. A key deliverable over the last few years, KCMA will continue to be a great source of information related to how legislation and regulation affect our industry members.

A key focus for the industry this year has come in understanding and managing the threat posed by foreign cabinet production. As an organization, KCMA will continue to closely monitor the activities of the American Kitchen Cabinet Alliance given the impact that the anti-dumping/countervailing duties case could have upon the industry.

On behalf of the KCMA leadership, I am pleased to present the 2019-2020 Membership Directory. Your guide to each and every member of KCMA. Here's to another successful year for the Kitchen Cabinet Manufacturers Association and for the cabinet industry.

Best Regards,



Edwin Underwood
President/Chief Operating Officer
Marsh Furniture Company



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NOTE FROM THE CEO

Dear Members,

It has been a year of building and growth for the Kitchen Cabinet Manufacturers Association, and we are proud of our accomplishments and ongoing commitment to our members and the industry.

We have spent this past year focusing on increasing the membership and participation in our association and certification programs, and working closely with you, our valued members, to bring you materials and information that you find relevant and helpful to the success of your business and the cabinet manufacturing industry as a whole. We continued our efforts on Capitol Hill, advocating for the protection and continued growth and success of the cabinet manufacturing industry.

We have worked hard with our marketing agency on our communication and program efforts, and have seen success. Our KCMA Insights Blog continually delivers relevant industry information to the general public, so that even those who are not members of KCMA are informed and prepared with best practices for their business. Our newly redesigned newsletter continues to bring up-to-date important information to our members so that you can be at the forefront of the industry. We also have continued our targeted email communications in an ongoing effort to boost participation and knowledge about all of the valuable programs and services KCMA offers to our members.

We have recently finished a re-focusing of our ESP Certification Program. This new messaging brings the Environmental Stewardship Program into the relevant conversations happening today regarding green products and companies, healthy homes and environmentally responsible and sustainable products and processes. Our goal is to increase the visibility of this great program, and ensure that consumers and builders know that the best environmentally friendly certification to look for is the KCMA ESP Seal.

We continue to boost our social media profile on all our channels including Twitter, Facebook, LinkedIn, Pinterest, Houzz and YouTube. We encourage you to connect with us on all of these channels so you can continue to receive the latest information in best practices and industry updates.

None of these efforts would have been possible without a committed staff, dedicated committee members, Board of Directors, and you - our members! In addition, a special thank you to all of the advertisers in this Directory. I invite you to reach out to me directly via email (bnatz@kcma.org) or by phone (703-264-1690) with any ideas, thoughts or suggestions you have. We look forward to another great year with KCMA. Thank you for your support and participation.

Best Regards,



Betsy Natz
Chief Executive Officer



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The Kitchen Cabinet Manufacturers Association was founded in 1955 as the National Institute of Wood Kitchen Cabinets at a time when the future of factory-built wood cabinets faced a stiff challenge from an expanding steel cabinet market. The association changed its name to the National Kitchen Cabinet Association in 1961 to respond to trends and diversity in the use of materials for cabinet construction. In the spring of 1990, association members overwhelmingly voted to change the association's name again to the Kitchen Cabinet Manufacturers Association to more clearly reflect the nature of the association, its purpose, members and services.

Today, with more than 300 members representing 80% of the industry in sales, KCMA is the largest national trade association that exclusively represents cabinet manufacturers and suppliers to the industry.

KCMA establishes and promotes standards for the kitchen cabinet industry; defends and advocates in support of the industry; and arms our members with valuable tools necessary to promote and grow their businesses.

- Annual Spring Leadership Conference – **April 15-17, 2020 in Phoenix, AZ**
- Annual Fall Management Conference and Plant Tours
October 2020 in Minneapolis, MN
- Representation in Washington
- Legislative & Regulatory Updates
- Management Statistics Reports
 - Annual Income & Expense Study
 - Monthly Trend of Business
 - Bi-Annual Wage & Labor Survey
 - Annual Safety Survey
- KCMA Quality Certification program
- Environmental Stewardship Program certification
- Listing on www.kcma.org – Website includes listing of all KCMA members – a valuable resource for architects, designers, dealers, consumers and anyone interested in cabinets.



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OFFICERS

**Edwin Underwood
President**

Edwin Underwood is President and Chief Operating Officer for Marsh Furniture Company, based in High Point, North Carolina. He has been with Marsh Furniture for more than 13 years. He previously served as Chairman of the KCMA Standards Committee and was elected to the Board of Directors in 2014. He is a graduate of North Carolina State University with a BSIE and BSFMM in Industrial Engineering and Furniture Design/Manufacturing.

**Bill Allen
Vice President**

Bill Allen is Vice President and Chief Operating Officer for Showplace Cabinetry, based in Harrisburg, South Dakota. He has been with the company for more than 16 years. Bill currently serves as the Vice President for KCMA and is in line for succession to become President in 2020. He also serves as the Chairman for the Government & Regulatory Affairs Committee. He graduated from South Dakota State University in 1985 with a degree in Commercial Economics and Political Science.

**Todd Sabine
Treasurer**

Todd Sabine is Vice President of the Dealer Distributor Channel at American Woodmark Corporation, based in Winchester, Virginia. He has been with American Woodmark for 21 years where he has held a variety of positions across multiple channels of distribution. Todd also serves as the Co-Chair on the KCMA Communications Committee. Todd is a graduate of Western Illinois University with a BS in Criminal Law. His hobbies include all things outdoors, travel and spending time with family and friends.

**Stephen Wellborn
Immediate Past
President**

Stephen Wellborn is the Product and Manufacturing Engineer of Wellborn Cabinet, Inc., in Ashland, Alabama. He has been with Wellborn Cabinets for his entire 32 year-long career within the cabinet industry. Stephen was elected to the Board of Directors in 2012. He served on the KCMA Standards Committee for 13 years and chaired the Government & Regulatory Affairs Committee from 2013-2016. His hobbies include camping and spending time with his family. He is celebrating 30 years of marriage with his wife, Bonnie Wellborn, and has a son and three daughters.

**Betsy Natz
Chief Executive
Officer**

Betsy Natz was appointed CEO of the Kitchen Cabinet Manufacturers Association in 2016. Natz is an association executive with experience as a congressional aid to two U.S. Senators and President Ronald Reagan. She served as Executive Director for The Institute of Clean Air Companies (ICAC), the Formaldehyde Council, Inc., and Styrene Information and Research Center (SIRC).

BOARD OF DIRECTORS



KCMA Board of Directors 2019-2020:

Top row L-R: Angela Bouma, *Crystal Cabinet Works, Inc.*; Jeff Gullette, *Bishop Cabinets, Inc.*; Mark Trexler, *Master WoodCraft Cabinetry, LLC/acpi®*; Robert Foote, *Canyon Creek Cabinet Company*; Casey Bell, *Bellmont Cabinet Company*; John Gahm, *Kitchen Kompact, Inc.*

Bottom row L-R: Stephen Wellborn, *Wellborn Cabinet, Inc.* (Immediate Past President); Todd Sabine, *American Woodmark Corporation* (Treasurer); Edwin Underwood, *Marsh Furniture Company* (President); Bill Allen, *Showplace Cabinetry* (Vice President); Rich Tobin (Retired), *MasterBrand Cabinets, Inc.*

Not pictured: Perry Miller, *Kountry Wood Products, LLC*; Chris Winans, *Masco Cabinetry, LLC*; Perry Fails, *Dura Supreme Cabinetry*

Term Expires 2020

Robert Foote, *Canyon Creek Cabinet Company*
 Jeff Gullette, *Bishop Cabinets, Inc.*
 Todd Sabine, *American Woodmark Corporation*
 Gay McMichael, *MasterBrand Cabinets, Inc.*
 Chris Winans, *Masco Cabinetry, LLC*

Term Expires 2021

Casey Bell, *Bellmont Cabinet Company*
 Angela Bouma, *Crystal Cabinet Works, Inc.*
 John Gahm, *Kitchen Kompact, Inc.*
 Perry Miller, *Kountry Wood Products, LLC*
 Mark Trexler, *Master WoodCraft Cabinetry, LLC/acpi®*
 Edwin Underwood, *Marsh Furniture Company*

Term Expires 2022

Bill Allen, *Showplace Cabinetry*
 Stephen Wellborn, *Wellborn Cabinet, Inc.*
 Perry Fails, *Dura Supreme Cabinetry*

COMMITTEES

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ANSI/KCMA A161.1

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FOR ESP PROGRAM CRITERIA, VISIT KCMA.ORG

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Chris Winans, Masco Cabinetry, LLC

Co-Chairs

Derek Campbell, Deerwood Fasteners Int'l.
Steve Cash, Mohawk Finishing Products
Doug Clark, Timber Products Co.
Phyllis Crystal, Uneeda Enterprizes, Inc. (Adhesives)
John Geraghty, Würth Group
Dave Hatton, König North America, LLC
Mark Hayes, Northwest Hardwoods, Inc.
David Ivey, Kesseböhmer USA, Inc.
Rob Jenkins, Rev-A-Shelf, LLC
Gary LeBlanc, Richelieu Hardware
Joseph McElmeel, Brooke Chase Associates, Inc.
Jeremy Rentschler, Indiana Dimension, Inc.
John Sleva, Woodcraft Industries, Inc.
Ed Stahl, Genesis Products
Dwayne Temples, American Adhesive Coatings, LLC
Daniel Tripp, Häfele America Co.



Emerging Leaders Council

Casey Bell
Bellmont Cabinet Co.

Chairman

Tyler Bell, Bellmont Cabinet Co.
Morgan Chiarelly, Kessebohmer USA
Tyler Finnell, MJB Wood Group, Inc.
Mike Heary, CDS Logistics
Tyler Knight, Kith Kitchens, LLC
Peter Lucius, Laminate Technologies, Inc.
Adam Midles, Endura Products
Jeremy Rentschler, Indiana Dimensions, Inc.
Jeremy Seykora, Showplace Cabinetry
Daniel Tripp, Häfele America Co.



Communications Committee

John Gahm, Kitchen Kompact, Inc.
Todd Sabine, American Woodmark Corp.

Co-Chairs

Tyler Bell, Bellmont Cabinet Co.
Chris Knowles, Timber Products Co.
Gary Leblanc, Richelieu Hardware
Gay McMichael, MasterBrand Cabinets, Inc.
Tom Samanic, Elkay Manufacturing Co./acpi®
Dan Stout, eVision Services, LLC



Environmental Stewardship Program Committee

Angela Bouma, Crystal Cabinet Works, Inc.

Chairman

Max Caldas, Canyon Creek Cabinet Co.
John Gahm, Kitchen Kompact, Inc.
John Hall, Tru Cabinetry
Michelle Meincke, Masco Cabinetry, LLC
Todd Regula, American Woodmark Corp.
Willard Robertson, MasterBrand Cabinets, Inc.



Government and Regulatory Affairs Committee

Bill Allen, Showplace Cabinetry

Chairman

Angela Bouma, Crystal Cabinet Works, Inc.
Michelle Meincke, Masco Cabinetry, LLC
Todd Regula, American Woodmark Corp.
Willard Robertson, MasterBrand Cabinets, Inc.
Stephen Wellborn, Wellborn Cabinet, Inc.



Small Business Cabinet Council

**Jeff Gulledge
Bishop Cabinets, Inc.**

Chairman

Grant Courtenay, Cabinetcraft
John Clem, Evans Cabinet Corp.
Randy Esch, Homestead Custom Cabinetry, Inc.
Matt Gaudette, Metropolitan Cabinets & Countertops
Vince Mullet, Mullet Cabinet
Keith Rothermel, Quality Custom Cabinetry, Inc.
Kent Martin, Signature Custom Cabinetry, Inc.



Standards Committee

**Mark Trexler
Master Woodcraft Cabinetry, LLC/apci®**

Chairman

John Clem, Evans Cabinet Corp.
Tom Linn, Masco Cabinetry, LLC
Todd Regula, American Woodmark Corp.
Matt Sermersheim, MasterBrand Cabinets, Inc.
James Sleutel, Leedo Manufacturing Co.
Edwin Underwood, Marsh Furniture Co.

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Please join us April 15-17, 2020 in Phoenix, Arizona.

To learn more about this conference visit our website at www.kcma.org.

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STAFF & EVENTS



Betsy Natz
Chief Executive Officer



Karen Kazmark
Chief Financial Officer



Chuck Arnold
Director of Certification



Lisa Inkley
Director of Communications

UPCOMING CONFERENCES



65th Annual Spring Leadership Conference

April 15-17, 2020

Arizona Biltmore
Phoenix, AZ



32nd Annual Fall Management Conference

October 2020

Minneapolis, MN

STANDARDS AND CERTIFICATION PROGRAM



ANSI/KCMA A161.1

The ANSI/KCMA A161.1 Quality Certification Program has been in operation since 1965 when KCMA developed and adopted the first national set of construction and performance standards for kitchen and vanity cabinets. The ANSI/KCMA A161.1 Certification Program is administered by a Director of Certification under the direction of the KCMA Standards and Certification Committee.

This program of voluntary self-regulation has made the KCMA Certified Seal a nationally recognized and respected symbol that assures the high quality, durability and consistent performance of the cabinets bearing it. The right to display this seal must be earned in the testing laboratory by proving compliance with the American National Standard Institute ANSI/KCMA A161.1-2017 standards. Manufacturers whose products pass the tests are licensed by KCMA to use the KCMA Certification Seal and to indicate that their cabinets meet or exceed the standards. Currently, more than 130 companies participate in the program.

KCMA certification requires rigorous, multiple tests administered by qualified and experienced independent laboratories. To meet the KCMA standards, the

cabinets must meet general construction requirements, pass five structural tests, door operation tests, drawer tests and five finish tests. In addition, KCMA monitors compliance with ANSI/KCMA A161.1-2017 by conducting annual in-plant selection and testing of certified cabinets. KCMA responds to complaints on cabinets displaying the seal and works to ensure adequate quality control.

Cabinet manufacturers do not have to be a member of the KCMA to have their cabinets tested and certified.

"To a prospective customer, the presence of the KCMA seal is validation of a company's commitment to manufacturing its products at the highest possible level." – Marsh Furniture Company.

For additional information regarding the ANSI/KCMA A161.1 Certification Program, contact:



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ENVIRONMENTAL STEWARDSHIP PROGRAM



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The KCMA Environmental Stewardship Program (ESP) encourages industry policies and practices that benefit the environment and the wellbeing of society. The program provides a tangible way for cabinet manufacturers to show their commitment to sound environmental practices. Over 120 plants and brands (listed on the KCMA website, www.kcma.org and recognized in the pages of this Directory) meet the requirements for ESP certification. Participants in the KCMA Environmental Stewardship Program recycled more than 16.4 million pounds of paper/cardboard that equates to 140,000 trees in 2017 alone.

ESP goes beyond other environmental programs by taking a holistic approach to certification, holding the industry to higher standards and requiring third-party verification for many of its criteria. After meeting the certification requirements in areas such as air quality, resource management and environmental stewardship, companies are awarded the ESP seal to display on their products.

The ESP program is administered by the KCMA Director of Certification under the direction of the KCMA Environmental Stewardship Program Committee. The Committee reviews the criteria for certification every year to ensure that ESP maintains its credibility by keeping up with the latest technology, changes in industry standards and new federal/state regulations.

The KCMA 06-16 ESP certification requirements are based on currently obtainable materials and practices. The requirements are reviewed every year and will be amended as new, improved materials become available. The specifications have been revised five times since the program's inception in 2006. The standard will be revised again by the end of the 2019 calendar year.

Since March 2009, the ESP program has been audited and has earned favorable reviews from 3rd party accredited organizations. The ESP program has earned further credibility by its reference in the ANSI-approved ICC 700 National Green Building Standard, the benchmark in green residential construction.

"I've heard directly from consumers that our ESP certification played a part in their decision to buy our products."
– Canyon Creek Cabinet Co.

For additional information regarding the ESP Program, contact:



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2018:

- Hosted webinar on Lacey Act – October 2018
- Planned and executed three plant tours in Birmingham, AL - Wellborn Cabinet, Inc., Wellborn Forest Products, Inc., and Tru Cabinetry

January:

- Hosted first CEO Listening Tour in High Point, NC
- Hired marketing consultant to assist with Skills Gap Initiative and Small Business Cabinet Council
- Adjusted the monthly KCMA A161.1 certification fees
- Issued the 01-19 Environmental Stewardship Program standard
- Began collaborating with the Hardwood Federation on an Economic Impact Study on various wood product industries

February:

- Exhibited at KBIS 2019 in Las Vegas, NV
- Environmental Stewardship Committee began work on the next iteration of the ESP standard
- Launched improved and updated website including new branding and messaging, and an upgraded back-end system to be more secure

March:

- Exhibited at Cabinets & Closets Expo in Charlotte, NC
- KCMA editorial featured in *Kitchen & Bath Design News*
- KCMA Director of Certification attended Composite Panel Association Certification Oversight Board annual meeting
- Domestic manufacturers launched anti-dumping/ countervailing duties case against Chinese importers

April:

- Conducted annual Safety Survey
- Hosted second CEO Listening Tour in Wyomissing, PA
- Hosted a webinar on TSCA Title VI

May:

- Brought in 17 new members in FY19
- 2019 Spring Leadership Conference in Bermuda - implemented a new pattern (Wednesday-Friday) with great response from attendees
- Launched Small Business Cabinet Council
- Brought in 16 new ANSI participants

June:

- Added framed vs. frameless data to Trend of Business monthly reports
- KCMA moved office locations and migrated to a new telecom platform that streamlined support structure and reduced telecommunication costs
- Started “Leaders Ought to Know” online leadership training as a member benefit
- KCMA op-ed piece featured in a *USA Today* affiliate blog, *Modernwellnessguide.com*
- KCMA editorial featured in *Kitchen & Bath Design News*
- Hired new audit firm
- Began collection of member location data for grass roots efforts
- KCMA participated in an interview with *ProSales Magazine*

KCMA 2019 MILESTONES

KCMA can be counted on to maintain the standards of the industry on behalf of our members with certifications, best practices and much more. We're very proud of everything we've accomplished this year. We strive on behalf of cabinet manufacturers in many different areas including helping with strategic planning, advocating on Capitol Hill, providing up to date information and so much more.

JUNE

JULY

AUGUST

SEPTEMBER

OCTOBER

ONGOING

July:

- Hired two interns to assist with KCMA activities
- KCMA attended AWFS Fair in Las Vegas, NV
- Conducted annual Income & Expense Survey
- KCMA featured on radio show "*Around the House with Eric G*"
- Completed successful audit

August:

- KCMA Director of Certification attended meeting of the ASC01 Committee for Woodworking and Accessory Equipment
- EPA published final Formaldehyde Rule (including non-complying lots provision) in Federal Register

September:

- Third annual strategic planning session of the Board of Directors
- Launched new ESP branding and messaging
- Launched KCMA Point-of-Sale program
- Published the 09-19 version of the Environmental Stewardship Program standard
- Annual Lab Operators Meeting held in Portland, OR
- Launched skills gap/workforce development effort

October:

- KCMA editorial featured in *Kitchen & Bath Design News*
- First meeting of the Small Business Cabinet Council at the Fall Conference
- Director of Certification presented CEU course to a group of designers at Fall Meeting in Seattle, WA
- Restructured Fall Meeting to eliminate exhibits based on feedback from the Associates Committee
- Promoted and supported MFG Day 2019
- Hosted and coordinated two plant tours in Seattle, WA – Bellmont Cabinet Company and Canyon Creek Cabinet Company

Ongoing:

- Continued quarterly committee calls for Associates Committee, Board of Directors, Communications Committee, Emerging Leaders Council, Environmental Stewardship Program Committee, Government & Regulatory Affairs Committee, Small Business Cabinet Council and Standards Committee
- Monthly Trend of Business report
- Ongoing coordination with several related trade associations

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Officer

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John C. Conlon, Jr., Vice President
Guy A. Templin, Operations Manager

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*William Carlin, Senior Vice President, Pre-Construction/Operations**
BCarlin@donaldsonorganization.com

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**A-3, B-W,H, C-20, D-South Atlantic
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2019-2020

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AyA Kitchens and Baths, Ltd.



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David Shanta, Vice President, Finance
Gina Lee, Vice President, Operations

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CODE FOR ACTIVE MEMBERS LISTED BY COMPANY

The following code letters and symbols describe active member operations in each listing by company:

A - Number of Plants

B - Basic Material Used

C - Production Employees

D - Distribution

E - Integrated or Assembler Representative

H - High Pressure

Decorative Laminate

M - Metal

O - Other

P - Paper Overlays

V - Vinyl

W - Wood

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A-2, B-H, P, V, W, C-130, D-Entire US, E-A

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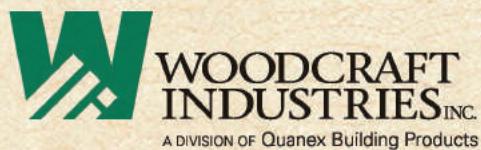
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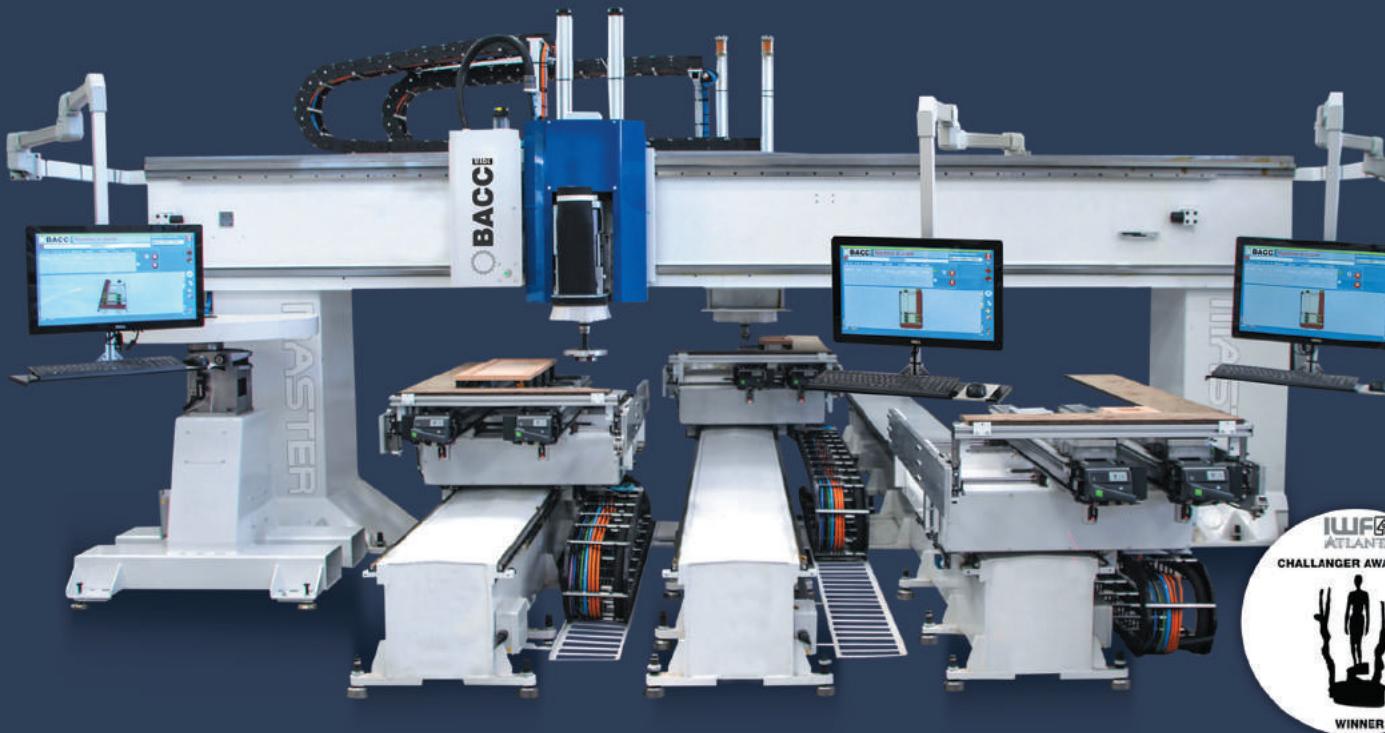
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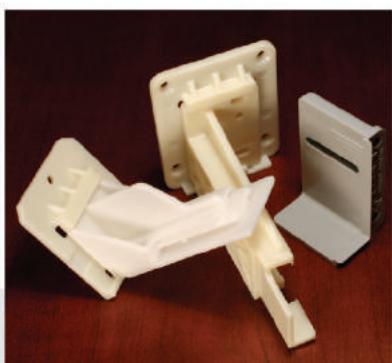
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www.bc.com/particleboard

Würth Group

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Vernon Hills, Illinois 60061
(800) 944-2237/FAX (888) 558-2237
www.wurthbaersupply.com

*John A. Geraghty, Vice President of Sales**

jgeraghty@wurthbaersupply.com

Robert B. Dour, Director of Sourcing

Abrasives, adhesives, doors, drawers,
components, drawer systems, edgebanding
materials, fasteners, finishing materials,
glass hardware, decorative hinges,
laminates, lighting, machines.

FORTIFYING THE CABINET MANUFACTURING INDUSTRY





Selecting the finishing touch shouldn't be
complicated ...

Unfortunately, it has been **until now.**

DO MORE WITH LESS

Amerock's **Simple Solutions** merchandising streamlines cabinet hardware selection with **four MSRP groupings** featuring our **top** collections and **on-trend** finishes.



A SOLUTION FOR EVERY BUSINESS NEED



Interactive Boards



Static Boards



Curated Trays



2020TM
ACCREDITED
MANUFACTURER

envision

Amerock is Embedded in 2020's General Hardware Library (*Versions 11.9 & Up*) and in Envision Software.



KITCHEN CABINET
MANUFACTURERS ASSOCIATION®

Abrasives

Häfele America Co.
Hermes Abrasives, Ltd.
Klingspor Abrasives, Inc.
Mohawk Finishing Products
Richelieu Hardware
Uneeda Enterprizes, Inc. (Abrasives)
Voorwood Company

Adhesives

AkzoNobel
American Adhesive Coatings, LLC
Franklin Adhesives & Polymers
Häfele America Co.
Mohawk Finishing Products
Richelieu Hardware
SURTECO
Surteco Canada Limited

Brushes

Mohawk Finishing Products

Cabinet Accessories

Accessory Match, Inc.
American Manufacturers Supply
Art for Everyday, Inc.
Brown Wood, Inc.
Cabinet Components
Eazy Hang, LLC
ExactMats
Genesis Products
Giguere & Morin, Inc.
Grass America, Inc.
Häfele America Co.
Hardware Resources
Harvest Oak Manufacturing
M. Warnet Mouldings, Inc.
Meridian Products
Rev-A-Shelf, LLC
Richelieu Hardware
Southern Finishing Company, Inc.
Specified Components Company
Tenn-Tex Plastics, Inc.
Woodcraft Industries, Inc.

Cabinet Care

ExactMats
Mohawk Finishing Products
Richelieu Hardware

Cabinet Parts

L=Laminated
P=Prefinished
Ply=Plywood
W=Wood

3B SPA (L,P)
Accessory Match, Inc. (P,Ply,W)
American Manufacturers Supply (P,Ply,W)
Art for Everyday, Inc. (W)
Colonial Millworks, Ltd. (W)
Conestoga Wood Specialties Corporation (L,P,Ply,W)
Far East American, Inc. (L,P,Ply)
Florida Plywoods, Inc. (L,Ply)
Genesis Products (L,P,Ply,W)
Great Lakes Lamination Inc (L,Ply,W)
Harris Hardwoods, Inc. (W)
HMI Hardwoods (W)
Interstella Forest Products (L,P,Ply,W)
J.M. Champeau, Inc. (W)
Keystone Wood Specialties, Inc. (W)
Kretz Lumber Co., Inc. (W)
L.I.C.A.R. International S.p.A. (L,P,W)
Laminate Technologies, Inc. (L,P,Ply,W)
M. Warnet Mouldings, Inc. (L,P,W)
MJB Wood Group, Inc. (L,P,Ply,W)
Olon Licar Frontal Solutions (L,P,Ply,W)
Panguaneta Plywood (Ply)
Panneaux Maski, Inc. (L,W)
Pro-Ply Custom Plywood, Inc. (L)
Richelieu Hardware (L,P,Ply,W)
Seemac, Incorporated (L,P)
Southern Finishing Company, Inc. (L,P,Ply,W)
Specified Components Company (P,Ply,W)
Star International (L,P,Ply,W)
Techniply (W,Ply)
Timber Products Company (L,P,Ply)
Weekes Forest Products, Inc. (L,P,Ply,W)
West Wood Products, Inc. (L,P,Ply,W)

Computer Design Systems

2020

Computer Software

2020
eVision Services, LLC
ProKitchen Software

Consultants

Brooke Chase Associates, Inc.
eVision Services, LLC
Hermes Abrasives, Ltd.
Stiles Machinery Inc.

Countertop Material

American Hardwood Industries

High Pressure Decorative Laminate Countertops

Genesis Products
Laminate Technologies, Inc.
Meridian Products
Richelieu Hardware
Wilsonart Engineered Surfaces LLC

Doors

A=Aluminum
FSC=FSC Certified Materials
G=Glass
M=Metal
PI=Panel Inset
Ply=Plywood
RTF=Rigid Thermo Foil
S=Slab
T=Tambour
V=Veneer
W=Wood

3B SPA (FSC,G,RTF,S)
American Manufacturers Supply (V,W)
Conestoga Wood Specialties Corporation (P,Ply,S,W)
Far East American, Inc. (PI,Ply)
Genesis Products (PI,Ply,RTF,S)

ASSOCIATE MEMBERS BY CATEGORY 2019-2020

Great Lakes Lamination Inc (Ply)
 Hardware Resources
 J.M. Champeau, Inc. (W)
 Keystone Wood Specialties, Inc. (W)
 L.I.C.A.R. International S.p.A.
 (FSC,RTF,S,V,W)
 Meridian Products (PI,Ply,S,V,W)
 MJB Wood Group, Inc.
 (FSC,PI,Ply,RTF,S,V,W)
 Panneaux Maski, Inc. (S,W)
 Pro-Ply Custom Plywood, Inc. (FSC,RTF)
 Richelieu Hardware (G,M,PI,RTF,S,T;V)
 Seemac, Incorporated (Ply)
 Southern Finishing Company, Inc.
 Specified Components Company
 (Ply,S,W)
 Star International (FSC,Ply,V)
 Technipli (PI,Ply,V,FSC)
 Tenn-Tex Plastics, Inc. (M,Ply)
 Weekes Forest Products, Inc. (FSC,RTF,V)
 Woodcraft Industries, Inc.
 (PI,Ply,RTF,S,V,W)

Dowel Pins

American Manufacturers Supply
 Häfele America Co.
 M. Warnet Mouldings, Inc.
 Richelieu Hardware

Drawer Components

H=Hardwood
 M=Metal
 Mel=Melamine
 MF=Miter-Fol
 P=Plastic
 Ply=Plywood
 V=Vinyl/Paper Wrap

3B SPA (Mel,MF,P,V)
 American Manufacturers Supply (H,Ply)
 CCF Industries (H,Mel,Ply)
 Conestoga Wood Specialties Corporation
 (H,Ply)
 Far East American, Inc. (H,Ply)
 Florida Plywoods, Inc. (V)
 Genesis Products (H,PF,Ply,V)
 Hardware Resources (H,M,Ply)

Hettich America LP
 J.M. Champeau, Inc. (H)
 Laminate Technologies, Inc. (H,V)
 M. Warnet Mouldings, Inc. (H)
 Meridian Products (H,Ply)
 MJB Wood Group, Inc. (H,Mel,PF,Ply,V)
 Murphy Company (Ply,V)
 Olon Licar Frontal Solutions
 (Mel,PF,Ply,V)
 Panneaux Maski, Inc. (H)
 Rev-A-Shelf, LLC
 Richelieu Hardware (Mel,PF,V)
 Salice America, Inc. (M)
 Seemac, Incorporated (Mel)
 Southern Finishing Company, Inc. (H,Ply)
 Specified Components Company (H,Ply)
 Star International (H,Ply)
 Technipli (Ply)
 Tenn-Tex Plastics, Inc. (H,Ply)
 Timber Products Company (H,Mel,Ply,V)
 USPly, LLC (Ply)
 Weekes Forest Products, Inc.
 (H,Mel,PF,Ply,V)
 West Wood Products, Inc. (H,Mel,Ply,V)
 Woodcraft Industries, Inc. (H,Ply)

Drawer Systems

Fulterer USA, Inc.
 Grass America, Inc.
 Great Lakes Lamination Inc
 Häfele America Co.
 Hardware Resources
 Hettich America LP
 Rev-A-Shelf, LLC
 Richelieu Hardware
 Specified Components Company
 West Wood Products, Inc.

Edgebanding Material

3B SPA
 Hardware Resources
 Laminate Technologies, Inc.
 MJB Wood Group, Inc.
 Olon Licar Frontal Solutions
 OMNOVA Solutions, Inc.
 Richelieu Hardware
 SURTECO
 Surteco Canada Limited

Fasteners

N=Nailers
 RTA=Ready-To-Assemble
 SC=Screws
 ST=Staples

American Manufacturers Supply (SC)
 Deerwood Fasteners Int'l. (RTA,SC)
 Grass America, Inc. (SC)
 Häfele America Co. (N,RTA,SC,ST)
 Hardware Resources
 Mohawk Finishing Products (SC)
 Richelieu Hardware (N,RTA,SC,ST)
 Senco Brands, Inc. (N,ST)

Finishing Equipment

Black Brothers Company
 Carlisle Fluid Technologies
 Hocker North America
 Richelieu Hardware
 Rudd Company, Inc.
 Sherwin-Williams Company
 Stiles Machinery Inc.
 Superfici America, Inc./DMC Sanding

Finishing Materials

AkzoNobel
 Axalta Coating Systems
 Conestoga Wood Specialties Corporation
 Gemini Industries
 Meridian Products
 Mohawk Finishing Products
 Nanochem Technologies, LLC
 R&D Coatings, Inc.
 Richelieu Hardware
 Rudd Company, Inc.
 Sherwin-Williams Company

Finish Repair

Carlisle Fluid Technologies
 König North America, LLC
 Mohawk Finishing Products
 Richelieu Hardware
 Sherwin-Williams Company

Fire Protection

Richelieu Hardware

Hardware-Decorative

American Manufacturers Supply
Amerock Corporation
Belwith Products, LLC
Brown Wood, Inc.
Hardware Resources
Richelieu Hardware
Schwinn Hardware

Hinges

American Manufacturers Supply
Belwith Products, LLC
Grass America, Inc.
Häfele America Co.
Hardware Resources
Hettich America LP
Richelieu Hardware
Salice America, Inc.

Laminates

DP=Decorative papers
HPDL=High Pressure Decorative Laminate
P=Polyester
TFF=Thermofoil Films
V=Vinyls

3B SPA (DP,P,TFF,V)
American Adhesive Coatings, LLC (DP)
Genesis Products (DP,HPDL,PTFF)
Great Lakes Lamination Inc (DP,HPDL,P,TFF,V)
Laminate Technologies, Inc. (DP,HPDL,P,TFF,V)
Meridian Products (DP)
Olon Licar Frontal Solutions (P)
OMNOVA Solutions, Inc. (DP,P,TFF)
Seemac, Incorporated (DP)
Star International (HPDL)
SURTECO (DP)
Timber Products Company (DP,V)
Weekes Forest Products, Inc. (DP,HPDL,P,TFF,V)

Lighting

American Manufacturers Supply
Häfele America Co.
Hardware Resources
Rev-A-Shelf, LLC
Richelieu Hardware
Tresco Lighting

Machines

B=Basic Machinery (saws, shapers, wide belt sanders)
C=Computerized Machinery
H=Heavy Machinery (straight-line, gang rip, moulders, double-end tenoners, edgebanders, dry process laminators)
M=Material Handling Machinery
U=Used Machinery

Black Brothers Company (B,M)
Grass America, Inc. (B)
Hocker North America (C)
Mereen-Johnson, LLC (B,C,B,M,U)
Stiles Machinery Inc. (B,C,H,M)
Superfici America, Inc./DMC Sanding Timesavers, LLC (B,C)
Uneeda Enterprizes, Inc. (Abrasives) (B)
Voorwood Company (B,C,B)

Moulding & Trim

3B SPA
Accessory Match, Inc.
American Manufacturers Supply
Art for Everyday, Inc.
Brown Wood, Inc.
Colonial Millworks, Ltd.
Genesis Products
Great Lakes Lamination Inc
Häfele America Co.
Hardware Resources
Harris Hardwoods, Inc.
Harvest Oak Manufacturing
Keystone Wood Specialties, Inc.
M. Warnet Mouldings, Inc.
Meridian Products
MJB Wood Group, Inc.
Olon Licar Frontal Solutions
Richelieu Hardware
Southern Finishing Company, Inc.
Specified Components Company
Star International
USPly, LLC
Weekes Forest Products, Inc.
Woodcraft Industries, Inc.

Packaging Materials

Quality Packaging Corporation

Panel Products

EGH=Edge-Glued Hardboard
H=Hardboard
HP=Hardboard Print/Laminate
MDF=Medium Density Fiberboard
MDFP=MDF Print/Laminate
P=Particleboard
PP=Particleboard Print/Laminate
Ply=Plywood
PlyP=Plywood Prefinished

3B SPA (MDFP,PP)
Accessory Match, Inc. (PlyP)
Conestoga Wood Specialties Corporation (PP,PlyP)
Far East American, Inc. (H,HP,MDF,MDFP,Ply,PlyP)
Florida Plywoods, Inc. (PP,Ply)
Genesis Products (H,HP,MDF,MDFP,P,PP,Ply,PlyP)
Georgia-Pacific (MDF,P)
Great Lakes Lamination Inc (MDF,MDFP,P,PP,Ply,PlyP)
Harris Hardwoods, Inc. (EGH)
Interstella Forest Products (Ply,PlyP)
Kretz Lumber Co., Inc. (EGH)
Laminate Technologies, Inc. (HP,MDFP,PP,PlyP)
Meridian Products (MDF,Ply,PlyP)
MJB Wood Group, Inc. (EGH,H,HP,MDF,MDFP,P,PP,Ply,PlyP)
Murphy Company (HP,MDF,MDFP,P,PP,Ply,PlyP)
Northwest Hardwoods, Inc. (Ply,PlyP)
Panneaux Maski, Inc. (EGH)
Pro-Ply Custom Plywood, Inc. (Ply)
Richelieu Hardware (MDF,MDFP,P,PP,PlyP)
Roseburg Forest Products (MDF,P,PP)
Seemac, Incorporated (EGH,HP,MDF,MDFP,P,PP,PlyP)
Southern Finishing Company, Inc. (EGH,MDF,MDFP,P,PP,PlyP)
Specified Components Company (EGH,H,HP,MDFP,PP,Ply,PlyP)
Star International (EGH,Ply,PlyP)
Swiss Krono, LLC (MDF,PP)
Techniply (Ply,PlyP)
Timber Products Company (MDF,MDFP,P,PP,Ply,PlyP)
Unilin USA MDF (MDF,MDFP)
USPly, LLC (MDF,P,Ply,PlyP)
Weekes Forest Products, Inc. (EGH,H,HP,MDF,MDFP,P,PP,Ply,PlyP)
West Wood Products, Inc. (EGH,H,HP,MDF,MDFP,P,PP,Ply,PlyP)
Woodcraft Industries, Inc. (EGH)

Pollution Control

Hocker North America
Stiles Machinery Inc.

Safety Equipment

Hocker North America
Richelieu Hardware

Solvents

AkzoNobel
Mohawk Finishing Products
Richelieu Hardware
Rudd Company, Inc.
Sherwin-Williams Company

Testing Laboratories

Nanochem Technologies, LLC

Tools/Equipment

C=Cutting
H=Hand-Held Power Tools
P=Pneumatic Tools

Häfele America Co. (H,P)
Hocker North America (P)
Nanochem Technologies, LLC (H)
R&D Coatings, Inc. (H)
Richelieu Hardware (C,H,P)
Royce/Ayr Cutting Tools, Inc. (C)
Stiles Machinery Inc. (C)
Superfici America, Inc./DMC Sanding
Uneeda Enterprizes, Inc. (Abrasives) (H,P)

Trucking

Timber Products Company

Veneer

F=Face
H=Hardboard
PS=Pressure Sensitive
R=Rolls, flexible
S=Sheets, flexible

Interstella Forest Products (F)
Klingspor Abrasives, Inc. (F)
Meridian Products (R,S)
Pro-Ply Custom Plywood, Inc. (S)
Richelieu Hardware (F,PS)
Techniply (F,H,S)
Timber Products Company (F,H)
Weekes Forest Products, Inc. (F,H,PS,R,S)

Wiping Materials

AkzoNobel
Häfele America Co.
Keystone Wood Specialties, Inc.
Mohawk Finishing Products
Richelieu Hardware
Sherwin-Williams Company

Wood

H=Hardwood
S=Softwood

American Hardwood Industries (H)
Art for Everyday, Inc. (H,S)
Colonial Millworks, Ltd. (H)
Costenoga Wood Specialties Corporation
Genesis Products (H,S)
Great Lakes Lamination, Inc. (S)
Hardware Resources
Harris Hardwoods, Inc. (H)
HMI Hardwoods (H)
J.D. Irving Limited (H,S)
J.M. Champeau, Inc. (H)
Kennebec Lumber Company (H)
Keystone Wood Specialties, Inc. (H)
Kretz Lumber Co., Inc. (H)
M. Warnet Mouldings, Inc. (H,S)
MJB Wood Group, Inc. (H,S)
Northwest Hardwoods, Inc. (H)
Panneaux Maski, Inc. (H)
Richelieu Hardware
Roseburg Forest Products (H,S)
Seemac, Incorporated
Southern Finishing Company, Inc.
Specified Components Company (H,S)
Techniply (H)
Timber Products Company (H,S)
USPly, LLC (H,S)
Weekes Forest Products, Inc. (H,S)
West Wood Products, Inc. (H,S)

BUFFALO

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*Manufacturers of
Hardwood Plywood
Since 1952*

CARB "ULEF-EXEMPT"

Practicing Green Manufacturing
Short Lead Times

Shortgrain Plywood

Counterfront

Door stock

Width: 72" and 96"

Length: 15 1/8" thru 48"

All thicknesses

All grades

Red Oak, Birch,
Cherry & Maple

Most other species

Custom layups

Stock Panels

4 x 6, 4 x 8 and 4 x 10

Thicknesses 1/8" thru 1 1/2"

Veneer Core

Combi Core

Domestic Lumber Core

Fiber Core

Particleboard Core

Bending Panels

Beaded Panels

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(763) 684-1299

fax (763) 682-9769

501 6th Ave. N.E.

Buffalo, MN 55313

milbuf@hotmail.com

www.buffaloveneerandplywood.com



KITCHEN CABINET
MANUFACTURERS ASSOCIATION®

Alabama:

American Manufacturers Supply

Arizona:

Carlisle Fluid Technologies
Schwinn Hardware

California:

Far East American, Inc.
Liberty Woods International, Inc.
Sugatsune America, Inc.
Voorwood Company
West Wood Products, Inc.

Connecticut:

BYK USA, Inc.

Florida:

Brooke Chase Associates, Inc.
eVision Services, LLC
Florida Plywoods, Inc.
USPly, LLC

Georgia:

Hettich America LP
Osborne Wood Products, Inc.
Toppan Interamerica, Inc.

Idaho:

Woodgrain Millwork

Illinois:

Black Brothers Company
Brown Wood, Inc.
Specified Components Company
Würth Group

Indiana:

Accessory Match, Inc.
FinishWorks
Genesis Products
Great Lakes Lamination Inc
Indiana Dimension, Inc.
Nanochem Technologies, LLC
NAP GLADU
Olon Licar Frontal Solutions
Patrick Industries, Inc.
Seemac, Incorporated

Iowa:

VT Industries

Kentucky:

Omega National Products
Rev-A-Shelf, LLC
Tresco Lighting

Louisiana:

Hardware Resources

Maine:

Kennebec Lumber Company

Maryland:

CDS Logistics

Massachusetts:

American Adhesive Coatings, LLC
Interprint, Inc.

Michigan:

Belwith Products, LLC
Cabinet Components
Harvest Oak Manufacturing
HMI Hardwoods
Hocker North America
Northern Hardwoods
Stiles Machinery, Inc.
Techniply

Minnesota:

Buffalo Veneer & Plywood Co.
Ceramic Industrial Coatings
Harris Hardwoods, Inc.
Mereen-Johnson, LLC
Northern Contours
Timesavers, LLC
Weekes Forest Products, Inc
Woodcraft Industries, Inc.

Missouri:

Star International

New Jersey:

Lenmar Wood Finishes

New York:

Uneeda Enterprizes, Inc. (Abrasives)

North Carolina:

2020
AkzoNobel
Amerock Corporation
Axalta Coating Systems
Bacci America
Blum Inc.
Columbia Forest Products
Deerwood Fasteners Int'l
EFI
FLAMEX, Inc.
Fulterer USA, Inc.
Grass America, Inc.
Häfele America Co.
Kesseböhmer USA, Inc.
Klingspor Abrasives, Inc.
Milesi Wood Coatings/IVM Chemicals, Inc.
Mohawk Finishing Products
Quality Packaging Corporation
Richelieu Hardware
Salice America, Inc.
Southern Finishing Company, Inc.
Superfici America, Inc./DMC Sanding
Tenn-Tex Plastics, Inc.
Unilin USA MDF

ASSOCIATE MEMBERS BY STATE 2019-2020

THE FOLLOWING COMPANIES SUPPLY GOODS AND SERVICES TO CABINET MANUFACTURERS.

Ohio:

Eagle Machinery & Supply, Inc.
Franklin Adhesives & Polymers
Laminate Technologies, Inc.
OMNOVA Solutions, Inc.
Senco Brands, Inc.
Sherwin-Williams Company

Oklahoma:

Gemini Industries

Oregon:

Benchmark International, LLC
Endura Products
GARNICA
Murphy Company
Roseburg Forest Products
States Industries, LLC
Timber Products Company
Trimac Panel Products

Pennsylvania:

CCF Industries
Conestoga Wood Specialties Corp.
Danzer Lumber North America, Inc.
Keystone Wood Specialties Inc.
König North America, LLC
Meridian Products
Nationwide Kitchen Installers
Pennsylvania Lumbermens Mutual
 Insurance Company
PPG Industries, Inc.
R&D Coatings, Inc.

South Carolina:

Darlington Veneer Co., Inc.
Eazy Hang, LLC
SURTECO
Swiss Krono, LLC

Texas:

ExactMats
Georgia-Pacific
Holland Southwest International, Inc.
Interstella Forest Products
MJB Wood Group, Inc.
Western Pulp Products Company

Virginia:

American Hardwood Industries
Hermes Abrasives, Ltd.

Washington:

Northwest Hardwoods, Inc.
Rudd Company, Inc.
Titus Group

West Virginia:

Allegheny Dimensions
Colonial Millworks Ltd.

Wisconsin:

Kretz Lumber Co., Inc.

Canada:

Art for Everyday, Inc.
DV Hardwoods
Giguere & Morin, Inc.
ICA North America
J.M. Champeau, Inc.
M. Warnet Mouldings, Inc.
Panneaux Maski, Inc.
Pro-Ply Custom Plywood, Inc.
Royce/Ayr Cutting Tools, Inc.
Surteco Canada Limited
Uniboard Canada, Inc.

International:

3B SPA
Panguaneta Plywood

2019-2020 KCMA MEMBERS



KITCHEN CABINET
MANUFACTURERS ASSOCIATION®

PRESIDENT	DATE	PRESIDENT	DATE
Richard C. Chapman Mutschler Bros., Inc.	1955-1958	Charles J. Schuler Diamond Industries, Div. Medford	1979-1980
Arthur M. King Mengel Wood Industries, Inc.	1958-1960	William J. Brandt, Jr. American Woodmark Corporation	1980-1981
George W. Mernick Gregg & Son, Inc.	1960-1962	K.H. Clarry Cabinet Group-The Tappan Company	1981-1982
Stanley G. Krempp United Cabinet Corp.	1962-1963	Richard Blake Medallion Kitchens, Inc.	1982-1983
Dwight Gahm Kitchen Kompact, Inc.	1963-1964	Glenn H. Illig Prestige, Inc.	1983-1985
John W. Clements, Jr. Kemper Bros, Inc.	1964-1966	Walt Gahm Kitchen Kompact, Inc.	1985-1986
E.C. Hawkinson Brammer Mfg. Co.	1966-1968	Gilbert D. Verkamp Aristokraft	1986-1987
Jerome Zimmerman Del Mar Cabinet Co.	1968-1969	Joseph W. Nussbaum Triangle Pacific Corporation	1987-1988
Orville Merillat Merillat Industries, Inc.	1969-1971	A.F. Kimmel WCI Cabinet Group-Quaker Maid	1988-1989
Stanley G. Krempp United Cabinet Corp.	1971-1973	H.J. Scheirich III H.J. Scheirich Co.	1989-1990
Henry G. Reents International Paper Co.	1973-1974	Tony Bour Masco/StarMark, Inc.	1990-1991
Tony Bour Riviera Products	1974-1975	Harold B. Dokmo, Jr. Norcraft Companies, Inc.	1991-1992
Garland Hedgpeth H.J. Scheirich Co.	1975-1976	James L. Brown Haas Cabinet Co., Inc.	1992-1993
Richard Bowen Imperial Cabinet Co., Inc.	1976-1978	E.F. "Sonny" Zetmeir Grandview Products Company, Inc.	1993-1994
R.S. Warner Home-Crest Corp.	1978-1979	Paul D. Wellborn Wellborn Cabinet, Inc.	1994-1995

PAST KCMA PRESIDENTS

THE FOLLOWING IS A LIST OF THE PAST KCMA PRESIDENTS.

PRESIDENT	DATE	PRESIDENT	DATE
John Goebel HomeCrest Corporation	1995-1996	John E. Hans Custom Wood Products, LLC/ Rich Maid Kabinetry	2010-2011
Thomas J. O'Reilly American Woodmark Corporation	1996-1996	Greg Stoner MasterBrand Cabinets, Inc.	2011-2012
Keith P. Stotts Dura Supreme Cabinetry	1996-1998	Robert Gronlund Wood-Mode, Inc.	2012-2013
James C. Lestorti LesCare Kitchens, Inc.	1998-1999	Paul Sova Showplace Cabinetry	2013-2014
Reid Marsh Marsh Furniture Company	1999-2000	Brad Boyer American Woodmark Corporation	2014-2015
Ralph Lackner Jay Rambo Co.	2000-2001	Mark Trexler Master WoodCraft Cabinetry, LLC	2015-2016
John (Jack) P. Edl Elkay Manufacturing Company	2001-2002	John Gahm Kitchen Kompact, Inc.	2016-2017
David D. Rothermel Stylecraft Corporation	2002-2004	Rich Tobin MasterBrand Cabinets, Inc.	2017-2018
Richard E. Forbes MasterBrand Cabinets, Inc.	2004-2005	Stephen Wellborn Wellborn Cabinet, Inc.	2018-2019
James Lobley Hagerstown Kitchens, Inc.	2005-2006	Edwin Underwood Marsh Furniture Company	2019-2020
Ian Sole American Woodmark Corporation	2006-2006		
Bill Weaver Canyon Creek Cabinet Company	2006-2008		
John Swedeon Starmark/Fieldstone Cabinetry, Division Norcraft Companies	2008-2009		
Kevin O'Neill Wellborn Cabinet, Inc.	2009-2010		



KITCHEN CABINET
MANUFACTURERS ASSOCIATION®

DATE	LOCATION	DATE	LOCATION
October 2-4, 1956	Crawford House Club Crawford Notch, NH	June 1-4, 1972	Bonaventure Hotel Montreal, Canada
October 20-22, 1957	French Lick Hotel French Lick, IN	April 23-26, 1973	St. Anthony Hotel San Antonio, TX
September 28-30, 1958	Skytop Lodge Skytop, PA	March 31-April 3, 1974	The Breakers West Palm Beach, FL
October 25-31, 1959	The Homestead Hot Springs, VA	April 16-20, 1975	Mountain Shadows Scottsdale, AZ
October 20-23, 1960	The Grand Hotel Point Clear, AL	June 13-16, 1976	The Wentworth Portsmouth, NH
October 21-24, 1961	Shawnee-on-Delaware Shawnee, PA	June 12-15, 1977	The Broadmoor Colorado Springs, CO
September 23-26, 1962	The Broadmoor Colorado Springs, CO	June 11-14, 1978	Lodge of the Four Seasons Lake Ozark, MO
June 13-16, 1963	Oyster Harbor Club Osterville, MD	April 18-21, 1979	Innisbrook Tampa, FL
June 14-16, 1964	French Lick Hotel French Lick, IN	April 20-23, 1980	Hyatt Hilton Head Island, SC
June 3-5, 1965	The Cloister Sea Island, GA	May 17-20, 1981	The Broadmoor Colorado Springs, CO
May 22-25, 1966	Ojai Valley Inn Ojai, CA	May 9-12, 1982	Boca Raton Hotel & Club Boca Raton, FL
June 18-21, 1967	Thousand Island Club Alexandria Bay, NY	May 15-18, 1983	Hyatt Del Monte Monterey, CA
May 22-29, 1968	Royal Orleans Hotel New Orleans, LA	May 16-19, 1984	Sea Pines Plantation Hilton Head Island, SC
June 1-4, 1969	The Cloister Sea Island, GA	April 28-May 1, 1985	Marriott's Marco Island Beach Resort Marco Island, FL
April 18-21, 1970	Kahala Hilton Hotel Honolulu, HI	May 11-14, 1986	Marriott's Camelback Inn Scottsdale, AZ
May 2-5, 1971	Caesar's Palace Las Vegas, NV	April 12-15, 1987	Marriott's Castle Harbour Bermuda

KCMA SPRING CONFERENCE HISTORY

THE FOLLOWING IS A LIST OF PAST SPRING CONFERENCES.

DATE	LOCATION	DATE	LOCATION
May 8-11, 1988	Marriott's Desert Springs Palm Desert, CA	May 16-19, 2004	The Cloister Sea Island, GA
May 14-17, 1989	The Cloister Sea Island, GA	June 5-8, 2005	The Broadmoor Colorado Springs, CO
May 20-23, 1990	LaCosta Hotel & Spa Carlsbad, CA	May 7-10, 2006	The Breakers Palm Beach, FL
May 19-22, 1991	The Homestead Hot Springs, VA	June 3-6, 2007	The Resort at Squaw Creek (Lake Tahoe) Olympic Valley, CA
May 31-June 3, 1992	Silverado Country Club Napa, CA	May 4-7, 2008	Ginn Hammock Beach Resort Palm Coast, FL
May 23-25, 1993	Hyatt Regency Grand Cypress Orlando, FL	April 19-22, 2009	Loews Ventana Canyon Resort Tucson, AZ
June 5-8, 1994	The Broadmoor Colorado Springs, CO	May 16-19, 2010	Wild Dunes Resort Isle of Palms, SC
May 21-24, 1995	Marriott's Marco Island Resort Marco Island, FL	May 15-18, 2011	Barton Creek Resort Austin, TX
May 19-22, 1996	Loews Ventana Canyon Resort Tucson, AZ	May 20-23, 2012	Colonial Williamsburg Hotels Williamsburg, VA
May 18-21, 1997	Innisbrook Hilton Resort Tarpon Springs, FL	March 24-27, 2013	Loews Ventana Canyon Resort Tucson, AZ
April 26-29, 1998	Hyatt Hill Country Resort San Antonio, TX	March 9-12, 2014	Hyatt Regency Coconut Point Bonita Springs, FL
April 25-28, 1999	Colonial Williamsburg Hotels Williamsburg, VA	April 26-29, 2015	The Meritage Napa, CA
May 21-24, 2000	The Cloister Sea Island, GA	May 15-18, 2016	The Broadmoor Colorado Springs, CO
May 20-23, 2001	Rancho Bernardo Inn San Diego, CA	May 7-9, 2017	Ponte Verda Inn & Club Ponte Verda Beach, FL
May 12-15, 2002	The Breakers Palm Beach, FL	April 21-24, 2018	Loews Coronado Bay Resort Coronado, CA
April 27-30, 2003	Arizona Biltmore Resort & Spa Phoenix, AZ	May 7-9, 2019	Fairmont Southampton Bermuda

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