

Aluminium 2011T3

	Pos.	Tool Type	Depth (Peck)		Feed Rate		Spindle Speed	
			Rough	Finish	Rough	Finish	Rough	Finish
	2	Center Drill		3		156		3819.719
	6	Drill		5		105.300		1909.859
	4	Drill		5		105.300		3819.719
	7	Left Hand Turning	0.700	0.200	100	100	2800	2800
	8	Right Hand Boring Bar	0.500	0.200	120	60	2200	2400
	5	Right Hand External Threa		0.200				400
	3	Right Hand Groove/Parting	0.700	0.200	84	70	2800	2800
	1	Right Hand Turning	0.700	0.200	100	100	2800	2800